



YAMAHA

PARTS CATALOGUE

XV1000'81 (5A8)

EUROPE

115A8-300E2



YAMAHA

PARTS CATALOGUE

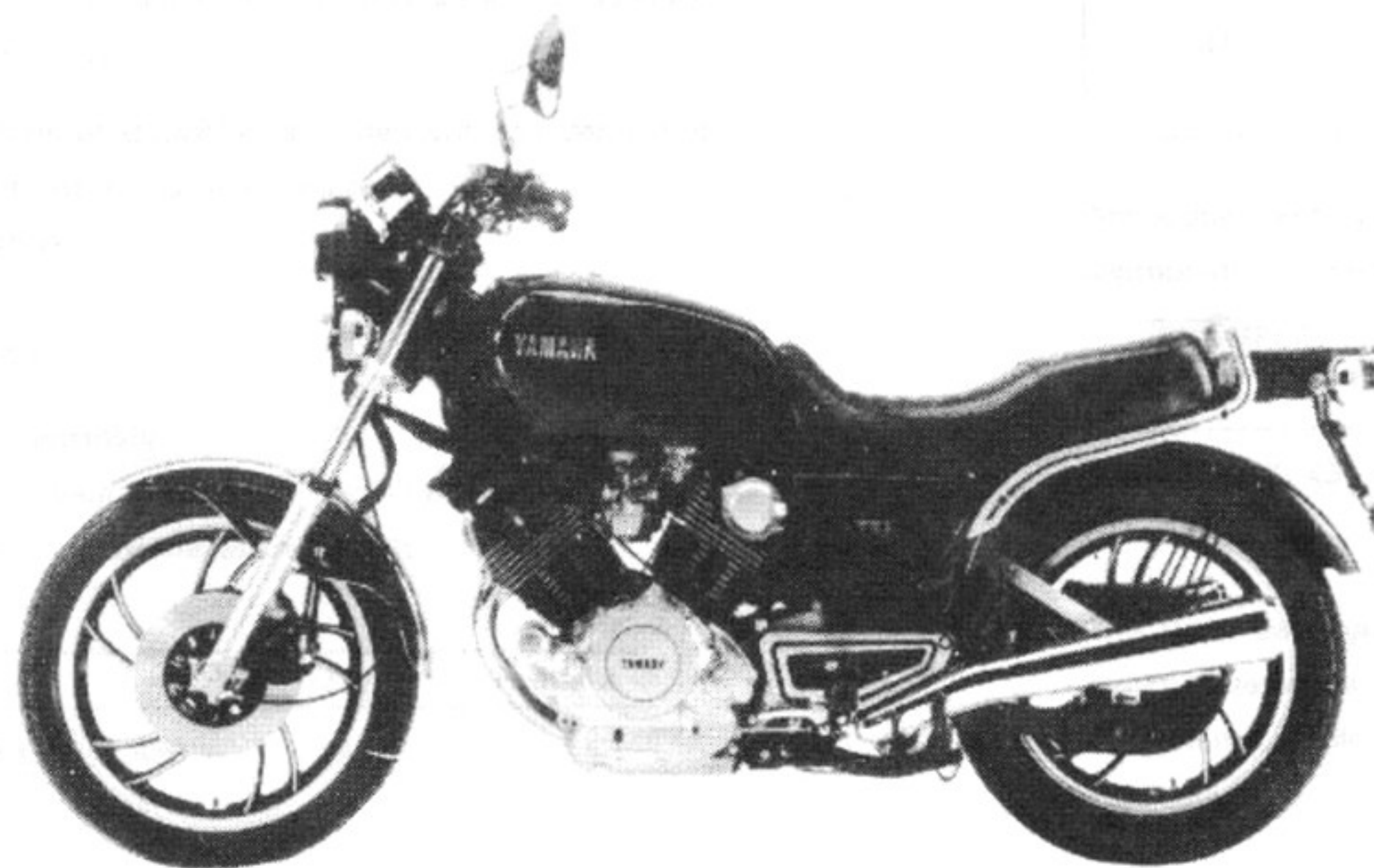
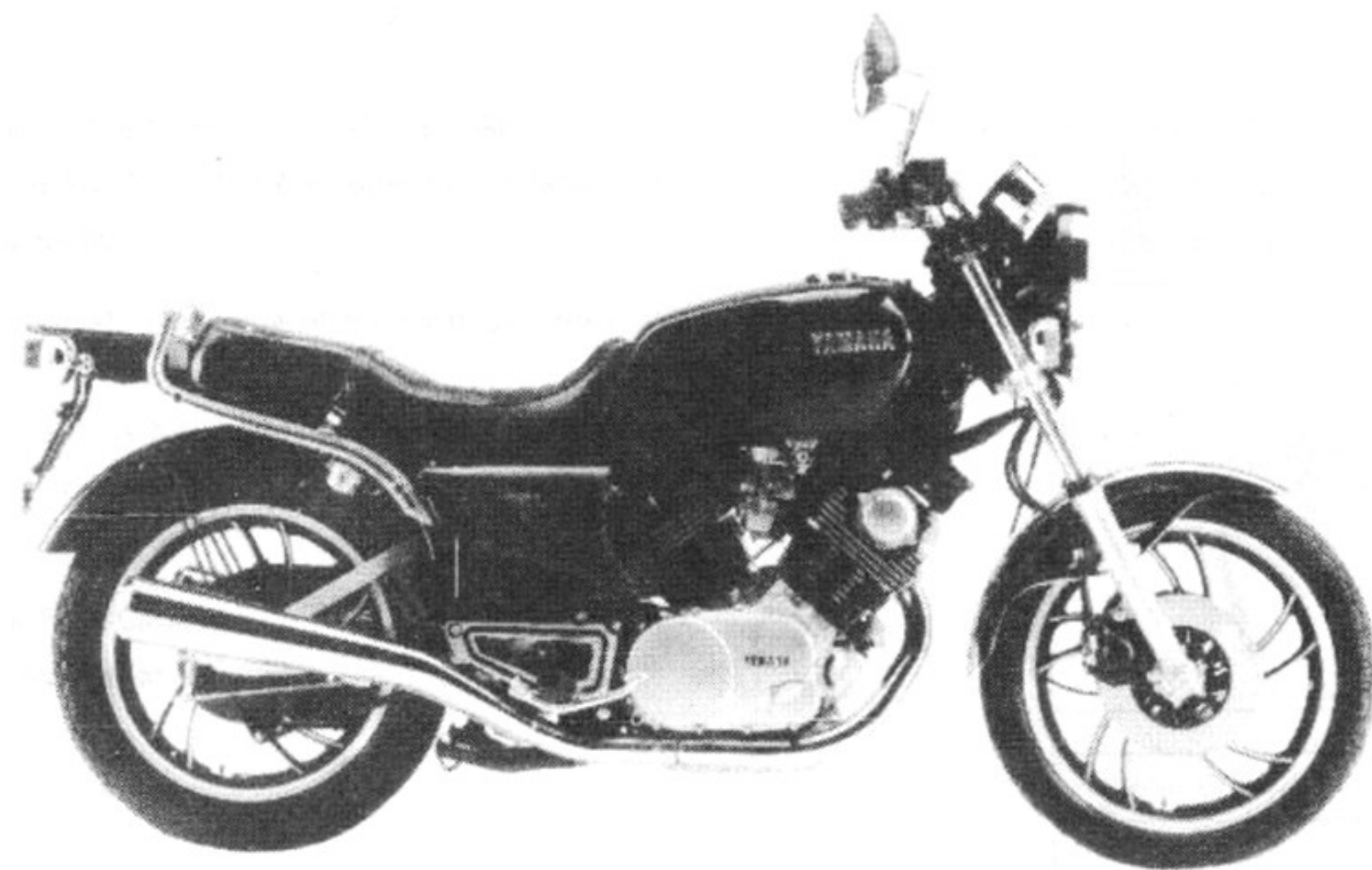
XV1000'81 (5A8)

EUROPE

215A8-300E2

A2

FOREWORD



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XV1000'81 (5A8)

When you are ordering replacement parts for the XV1000'81 (5A8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
L.M.	Local Made
F=	Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

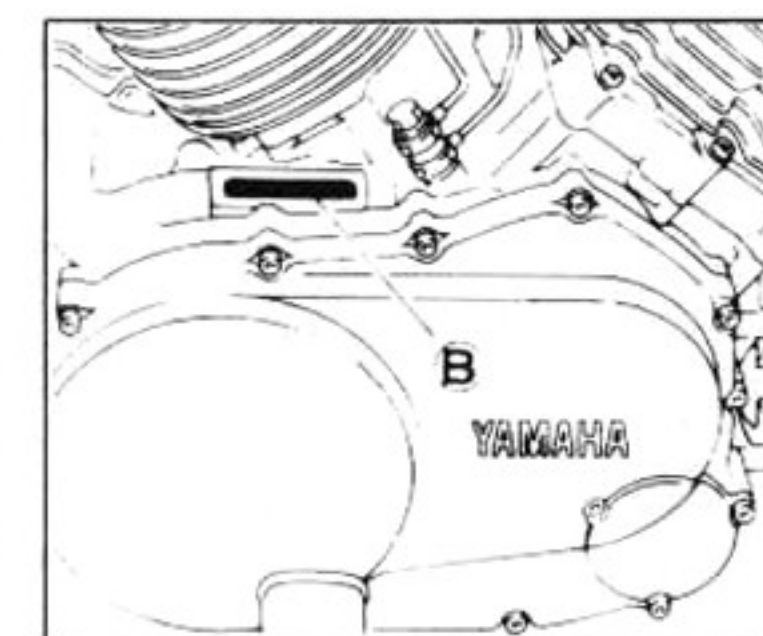
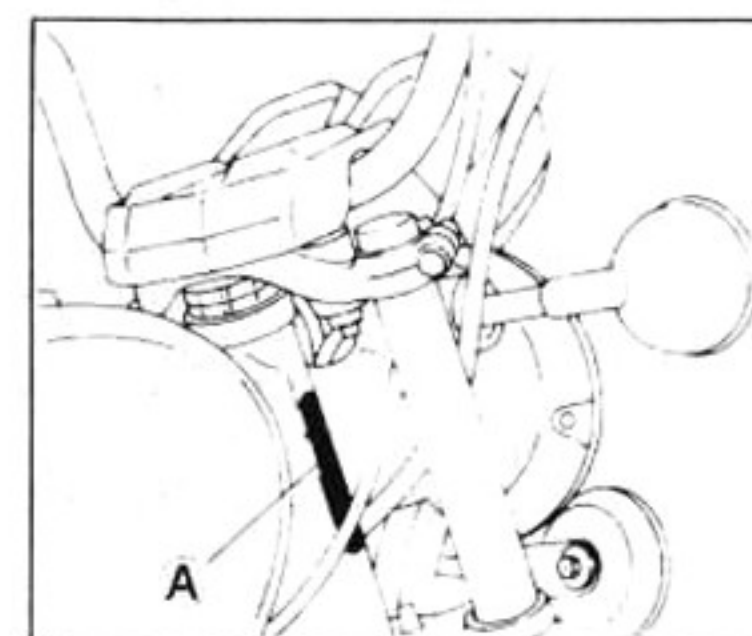
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	5A8-000101 and following
(B) Engine Serial No.	5A8-000101 and following



Color Code	Color Name	Abbreviate
L2	COMPETITION GREEN METALLIC	CGM
20	CRYSTAL SILVER	CSL
8J	LEGATO MAROON	LGM

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

8. This Parts Catalogue contains modified specs as opposed to the preceding one. The modified items are asterisked (*) before their respective Ref. Nos. For the convenience of reference, Table of Comparison between old and new is provided at the end of this catalogue.

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15 ~ C2
Crankcase	C3
Crankcase Cover	C4 ~ C5
A.C. Generator	C6
Starting Motor	C7
Starter Clutch	C8
Clutch	C9 ~ C10
Transmission	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Fender · Carrier	D3
Side Cover · Tool	D4 ~ D5
Rear Arm	D6
Rear Suspension	D7
Front Fork	D8 ~ D9
Steering	D10 ~ D11
Fuel Tank	D12 ~ D13
Seat	D14
Front Wheel	D15

CONTENTS

Front Brake Caliper	E2
Rear Wheel	E3 ~ E4
Handlebar · Cable	E5
Front Master Cylinder	E6
Stand · Footrest	E7 ~ E8
Flasher Light	E9
Speedometer · Tachometer	E10 ~ E11
Headlight	E12
Taillight	E13
Electrical 1	E14 ~ E15
Electrical 2	F2
Handle Switch · Lever	F3

INDIVIDUAL SPEC.

FOR AUSTRIA

Chassis	G3
Headlight	G4
Taillight	G5
Electrical	G6

FOR NETHERLAND, BELGIUM, ITALY

Chassis	G8
Headlight	G9
Taillight	G10
Electrical	G11

FOR NORWAY DENMARK

SWITZERLAND FINLAND

Chassis	G13
Taillight	G14
Electrical	G15

FOR SWEDEN

Front Master Cylinder	H3
Chassis	H4
Taillight	H5
Electrical	H6

TABLE OF COMPARISON

Table of Comparison 1	i2
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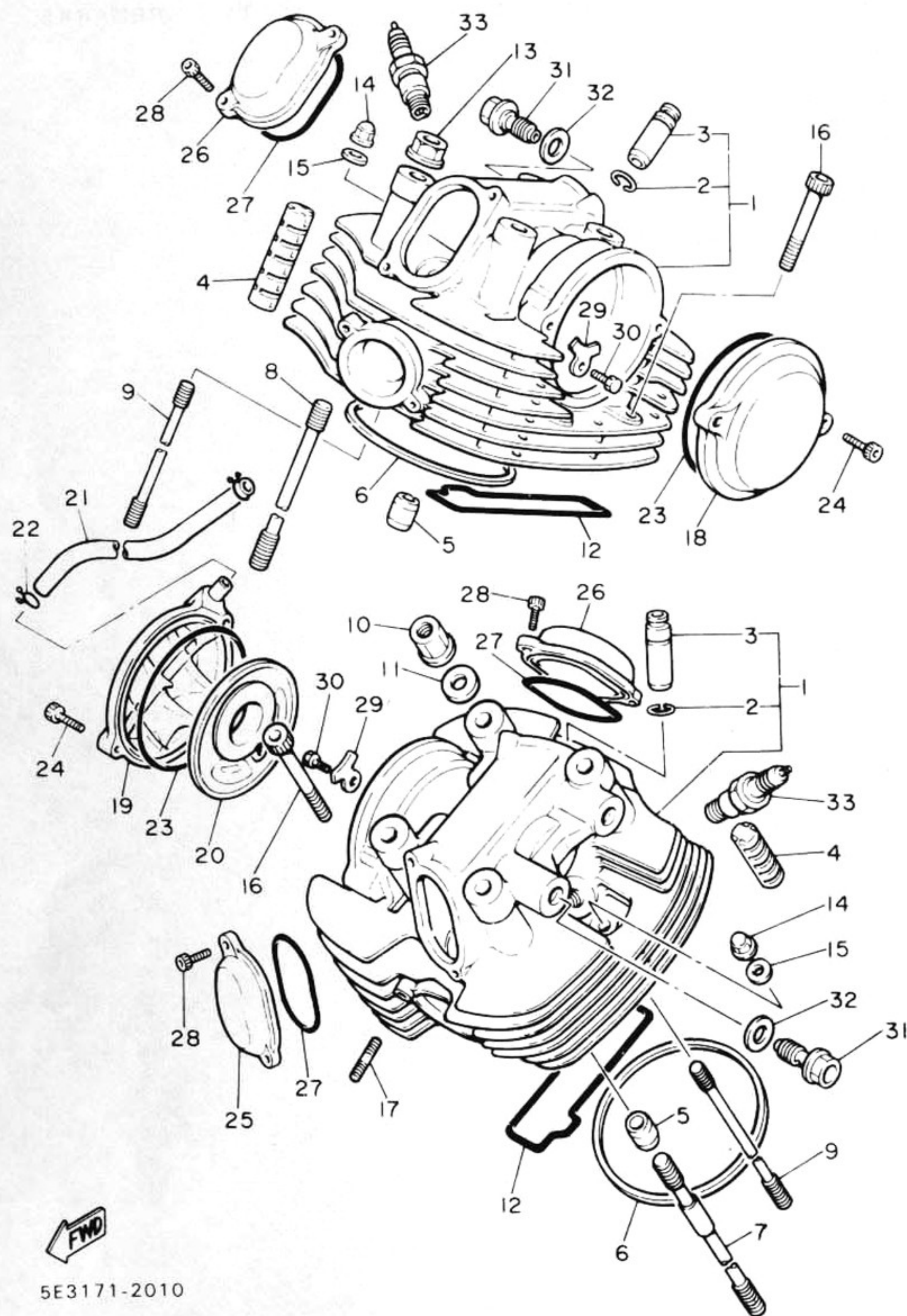
INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
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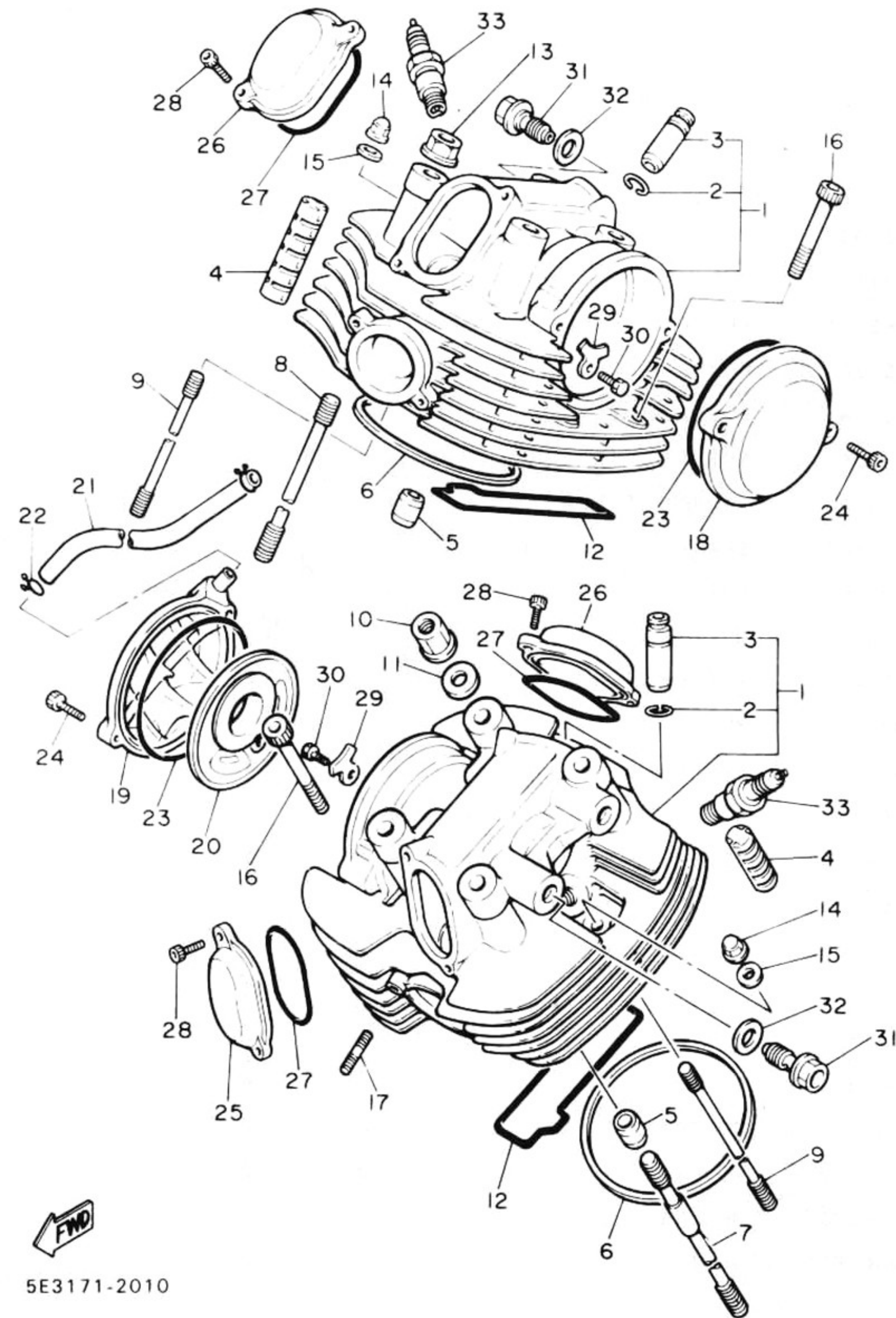
FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-11110-00	CYLINDER HEAD ASSY	2	
2	93440-14086	.CIRCLIP	2	
3	4X7-11133-10	.GUIDE, intake valve (1ST O/S)	2	
4	4X7-11127-00	ABSORBER 3	8	
5	91800-06030	PIN, dowel	4	
6	5A8-11181-00	GASKET, cylinder head 1	2	
7	4X7-11363-00	BOLT, cylinder holding 3	4	
8	90116-12350	BOLT, stud	4	
9	90116-10344	BOLT, stud	2	
10	90179-12326	NUT	4	
11	90201-125A3	WASHER, Plate	4	
12	4X7-11355-00	SEAL, cylinder 1	2	
13	90179-12325	NUT	4	
14	90176-10033	NUT, crown	2	
15	90201-101A4	WASHER, Plate	2	
16	91316-08050	BOLT	4	
17	95611-08625	BOLT, stud	4	
18	4X7-11185-00	COVER, cylinder head side 1	1	
*19	5A8-1111H-00	COVER, cylinder head side 4	1	
20	4X7-11165-00	PLATE, breather	1	
21	5A8-11166-00	PIPE, breather 1	1	
22	90467-14015	CLIP	2	
23	93210-92448	O-RING	2	
24	91311-06025	BOLT	4	
25	4X7-11186-00	COVER, cylinder head side 2	2	
26	4X7-11187-00	COVER, cylinder head side 3	2	
27	93210-62446	O-RING	4	
28	91311-06016	BOLT	8	

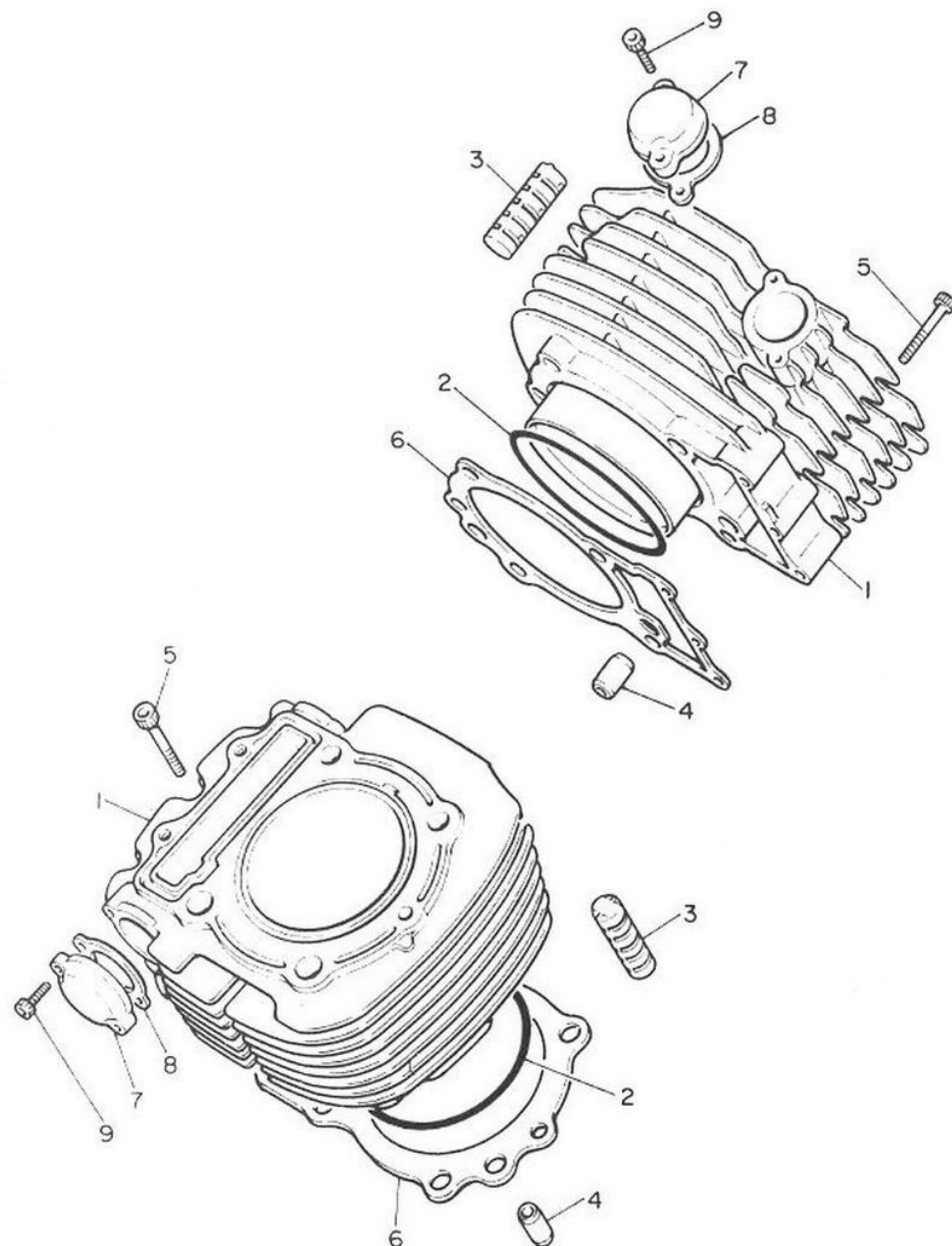
FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-1111F-00	PLATE	2	
30	97311-08020	BOLT	2	
31	90401-16073	BOLT, union	2	
32	90430-17168	GASKET	2	
33	94701-00117	PLUG, sPark (NGK BP-7ES)	2	



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FIG. 2 CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-11310-00	CYLINDER	2	
* 2	93211-01467	O-RING	2	
3	4X7-11161-00	ABSORBER 1	4	
4	90387-087A5	COLLAR	4	
5	91316-06040	BOLT	6	
6	5A8-11351-00	GASKET, cylinder	2	
7	5A8-12215-00	CAP, tensioner case	2	
8	4X7-12213-00	GASKET, tensioner case	2	
9	91316-06025	BOLT	4	



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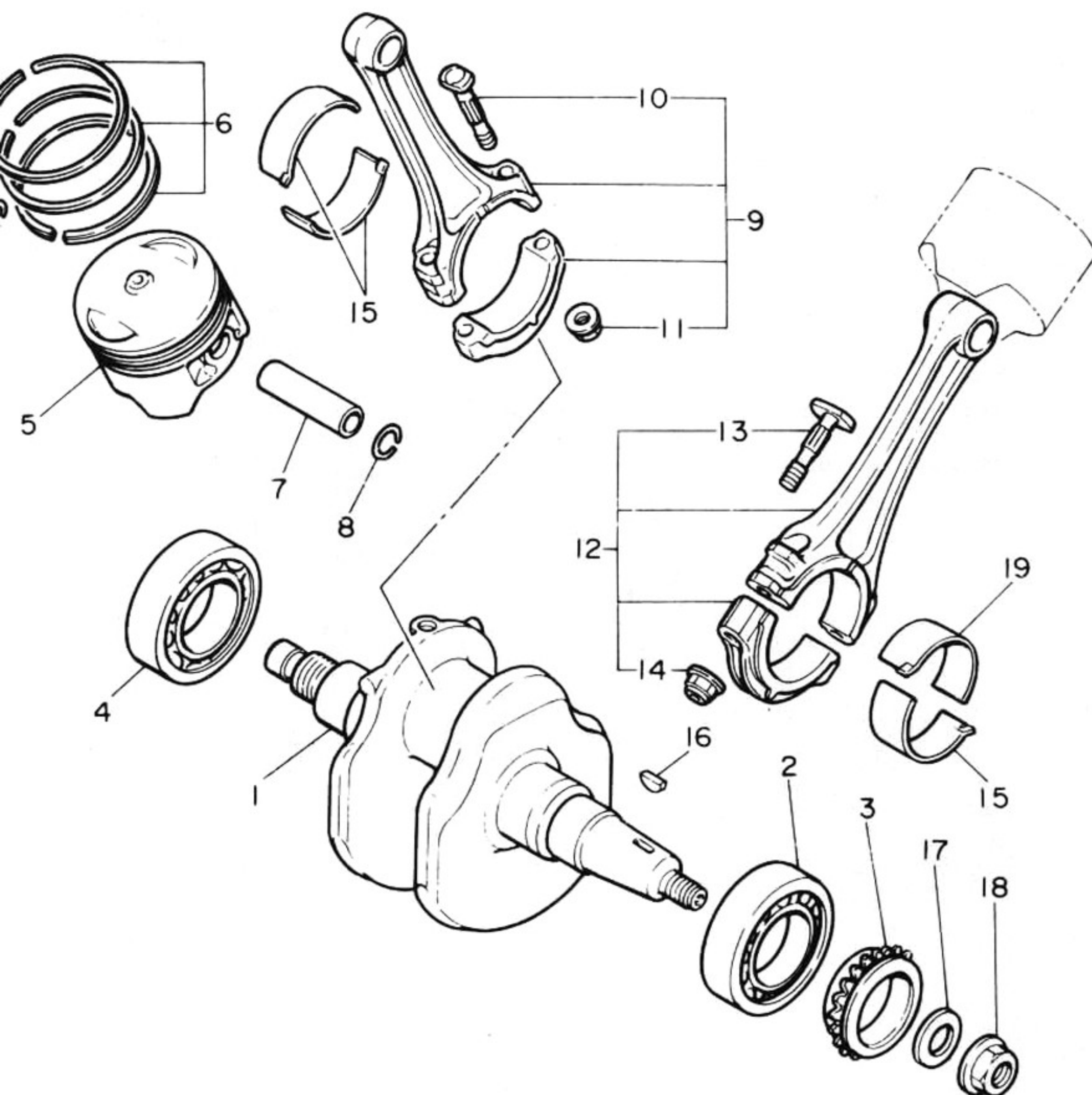
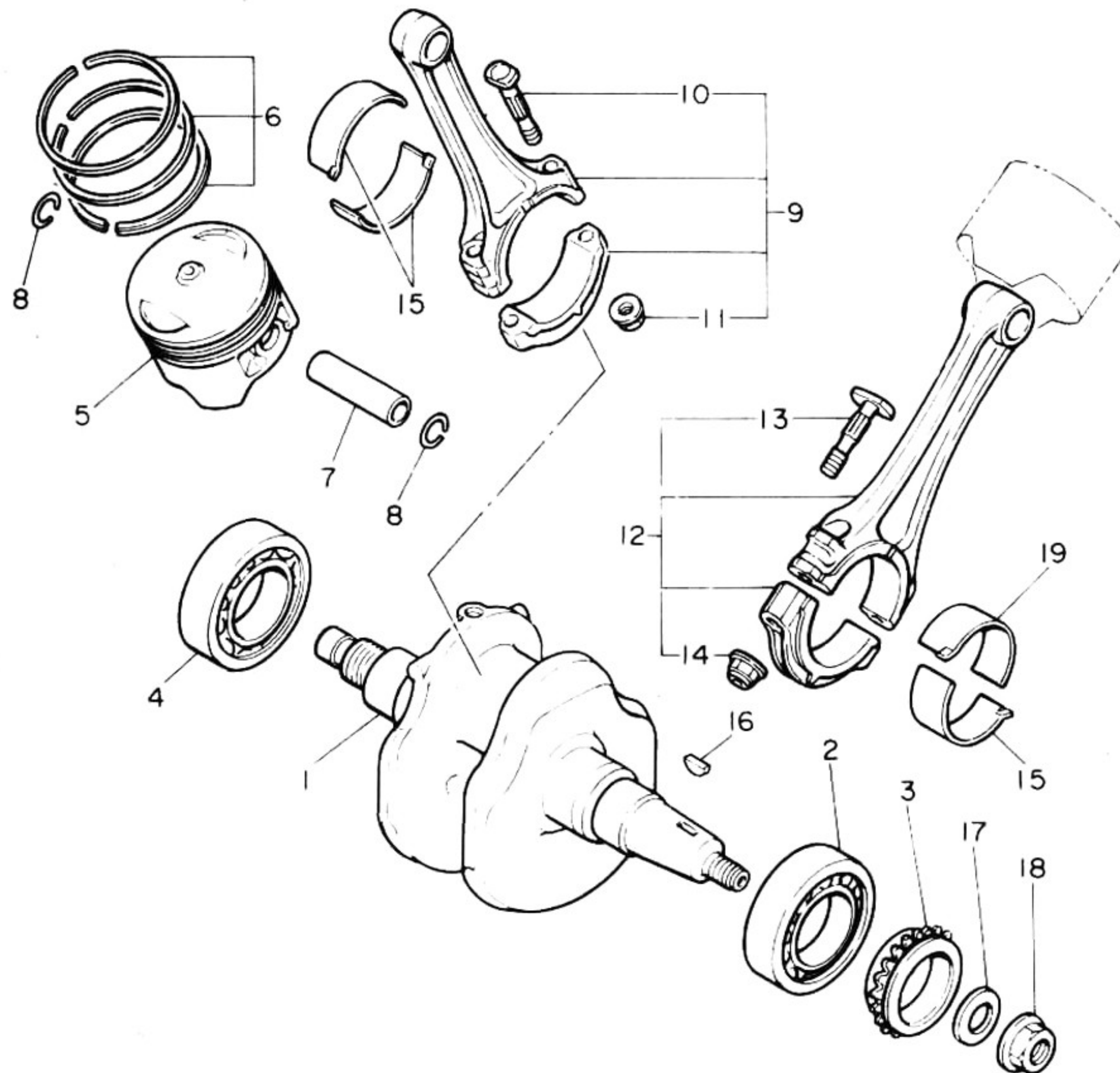


FIG. 3 CRANKSHAFT·PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-11411-00	CRANKSHAFT	1	
2	93306-30807	BEARING (B6308C4 SPECIAL)	1	
3	4X7-13354-00	SPROCKET, drive	1	
4	93306-30806	BEARING (B6308C3 SPECIAL)	1	
5	5A8-11631-00-A0	PISTON (STD)	2	UR, size a
	5A8-11631-00-X0	PISTON (STD)	2	UR, size b
	5A8-11635-00	PISTON (1ST O/S 0.25MM)	2	AP
	5A8-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	5A8-11637-00	PISTON (3RD O/S 0.75MM)	2	AP
	5A8-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
6	5A8-11610-00	PISTON RING SET (STD)	2	
	5A8-11610-10	PISTON RING SET (1ST O/S)	2	AP
	5A8-11610-20	PISTON RING SET (2ND O/S)	2	AP
	5A8-11610-30	PISTON RING SET (3RD O/S)	2	AP
	5A8-11610-40	PISTON RING SET (4TH O/S)	2	AP
7	5A8-11633-00	PIN, Piston	2	
8	93450-24028	CIRCLIP	4	
9	5A8-Y1165-00	CONNECTING ROD ASSY	1	
10	4X7-11654-01	•BOLT, connecting rod	2	
11	90179-09331	•NUT	2	
12	5A8-Y1166-00	CONNECTING ROD ASSY	1	
13	4X7-11654-01	•BOLT, connecting rod	2	
14	90179-09331	•NUT	2	
15	4X7-11656-00	PLANE BEARING, connecting rod	3	UR blue
	4X7-11656-10	PLANE BEARING, connecting rod	3	UR black
	4X7-11656-20	PLANE BEARING, connecting rod	3	UR brown
	4X7-11656-30	PLANE BEARING, connecting rod	3	UR green
	4X7-11656-40	PLANE BEARING, connecting rod	3	UR yellow

FIG. 3 CRANKSHAFT·PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	90280-05013	KEY, woodruff	1	
17	90201-14226	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	5G5-11656-00	PLANE BEARING, connecting rod	1	UR black
	5G5-11656-10	PLANE BEARING, connecting rod	1	UR brown
	5G5-11656-20	PLANE BEARING, connecting rod	1	UR Green



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CONNECTING ROD BEARING SELECTION

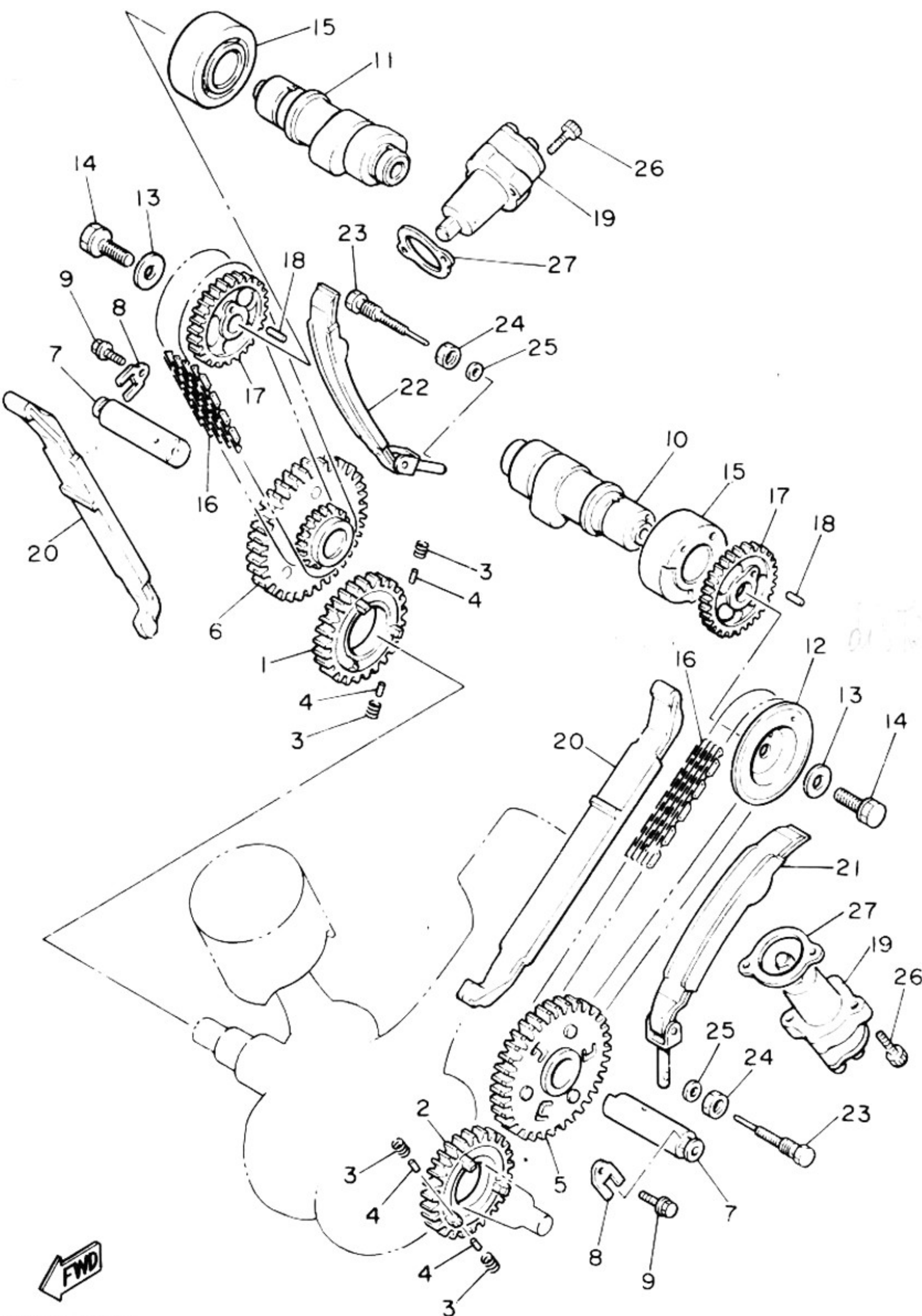
Housing No - Shaft No = Bearing No.

BEARING No	PART No	COLOUR
BEARING 1	4X7-11656-00	BLUE
BEARING 2	4X7-11656-10	BLACK
BEARING 3	4X7-11656-20	BROWN
BEARING 4	4X7-11656-30	GREEN
BEARING 5	4X7-11650-40	YELLOW

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FIG. 4 CAMSHAFT.CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11536-00	GEAR, drive (35T)	1	
2	4X7-11534-00	GEAR, breaker drive (35T)	1	
3	90501-21133	SPRING, compression	12	
4	93605-10090	PIN, dowel	12	
5	4X7-11540-01	CAM CHAIN SPROCKET ASSY(20/50T)	1	
6	4X7-11550-00	CAM CHAIN SPROCKET ASSY(20/50T)	1	
7	4X7-12247-01	SHAFT, tensioner	2	
8	90209-06205	WASHER	2	
9	90105-06154	BOLT, washer based	2	
10	4X7-12171-00	CAMSHAFT 1	1	
11	4X7-12181-00	CAMSHAFT 2	1	
12	4X7-11145-00	PLATE, breather 2	1	
13	90201-10591	WASHER, Plate	2	
14	90101-10303	BOLT	2	
15	90380-25081	BUSH, solid	2	
16	94590-27098	CHAIN	2	
17	4X7-12176-00	SPROCKET, cam chain (26T)	2	
18	93604-10011	PIN, dowel	2	
19	5A8-12210-01	TENSIONER ASSY, cam chain	2	
20	4X7-12231-00	GUIDE, stopPer 1	2	
21	4X7-12241-00	GUIDE, stopPer 2	1	
22	4X7-12221-00	GUIDE, stopPer 3	1	
23	90109-08592	BOLT	2	
24	95301-08700	NUT	2	
25	92901-06600	WASHER, Plate	2	
26	91316-06025	BOLT	4	
27	4X7-12213-00	GASKET, tensioner case	2	



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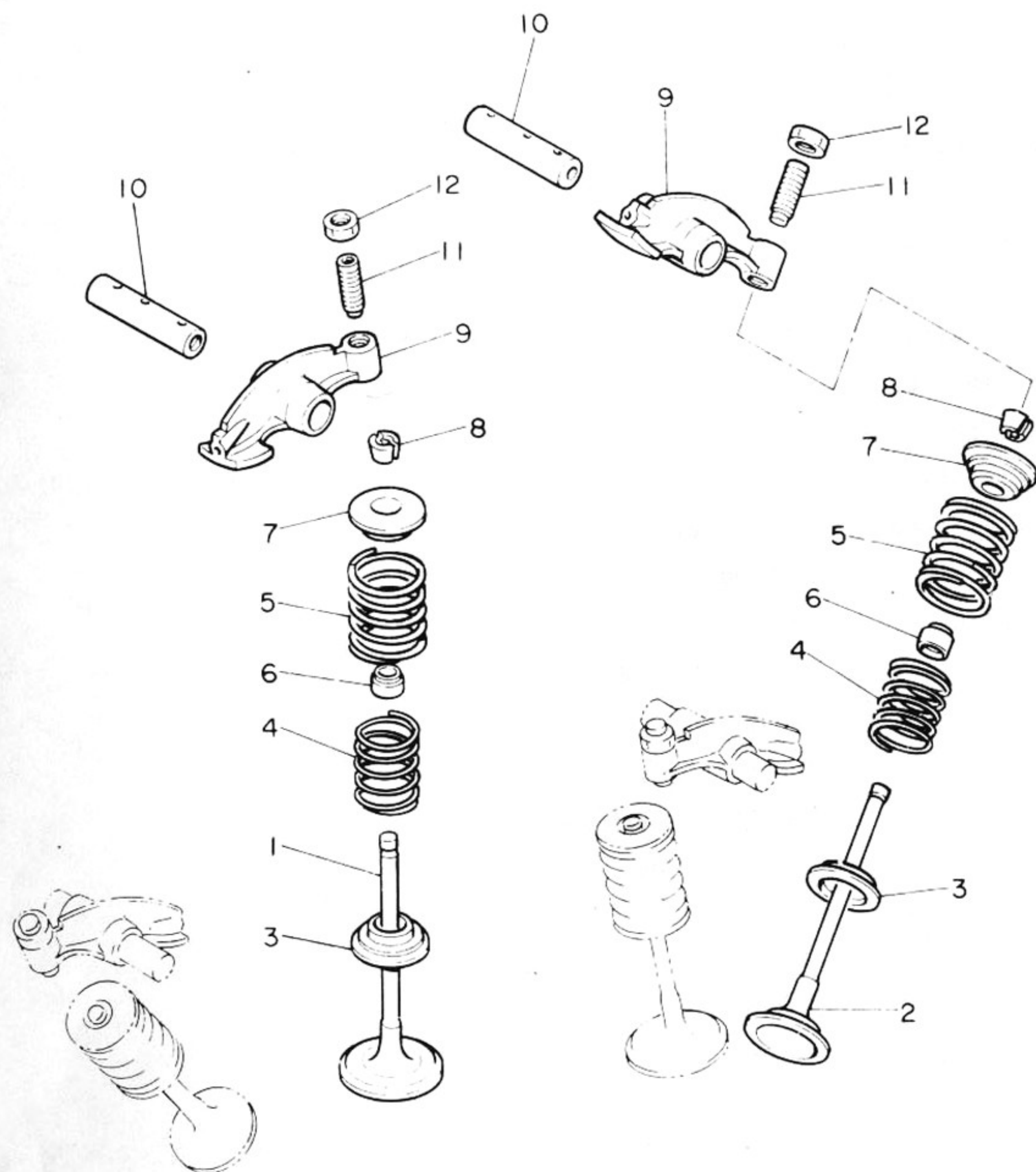


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2J2-12111-01	VALVE, intake	2	
2	5A8-12121-00	VALVE, exhaust	2	
3	4X7-12116-00	SEAT, valve sPring	4	
4	90501-31454	SPRING, comPression	4	
5	90501-44455	SPRING, comPression	4	
6	341-12119-02	SEAL, valve stem	4	
7	4X7-12117-00	RETAINER, valve sPring	4	
8	4X7-12118-00	COTTER, valve	8	
9	4X7-12151-00	ARM, valve rocker	4	
10	4X7-12156-00	SHAFT, rocker	4	
11	4X7-12159-00	SCREW, valve adjusting	4	
12	90170-08173	NUT	4	

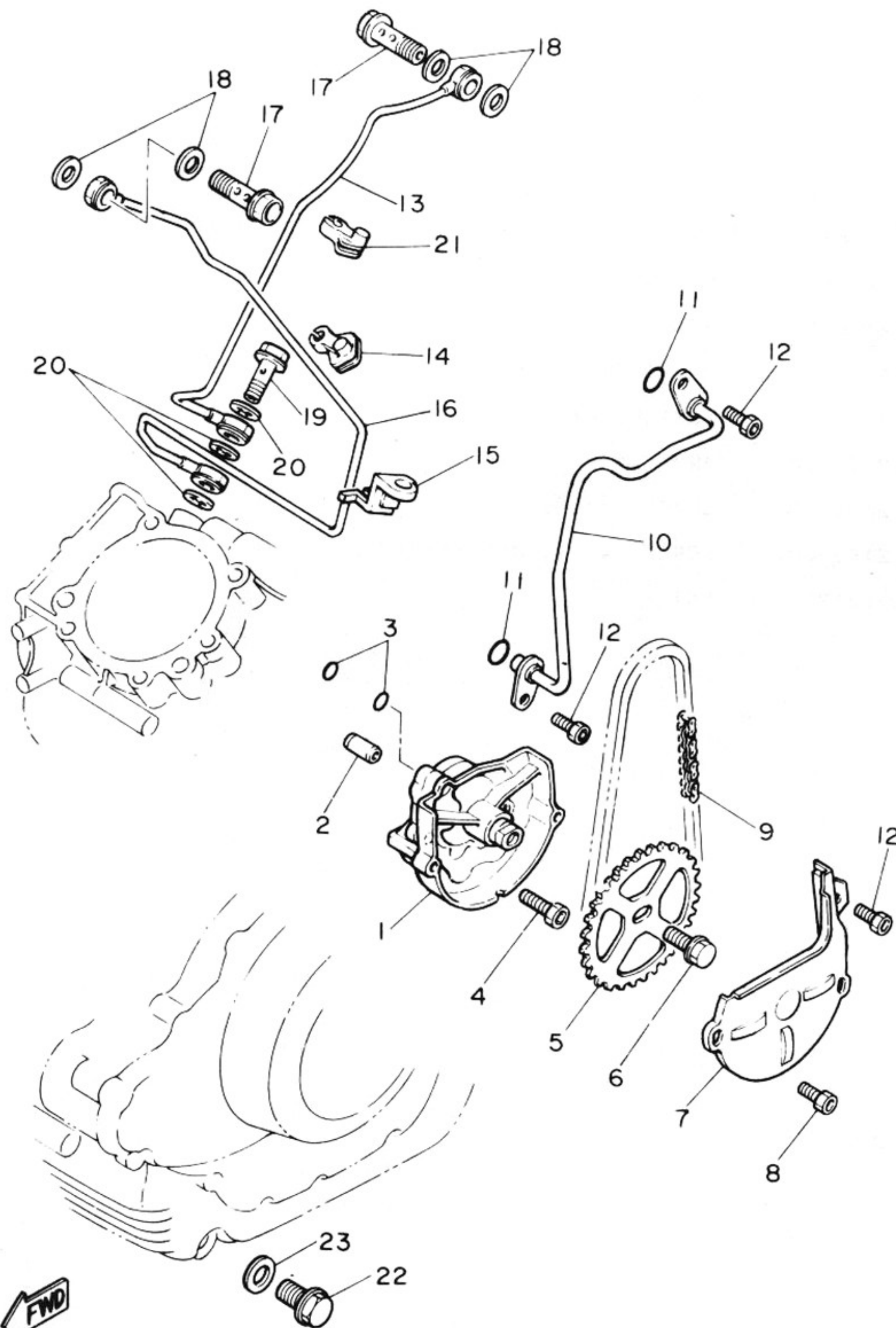


FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13300-00	OIL PUMP ASSY	1	
2	91810-18016	PIN, dowel	1	
3	93210-07155	O-RING	2	
4	91316-06040	BOLT	3	
5	4X7-13355-00	SPROCKET, driven (35T)	1	
6	90105-06154	BOLT, washer based	1	
7	4X7-13327-00	COVER, Pump Gear	1	
8	91316-06010	BOLT	2	
9	94580-25066	CHAIN	1	
10	4X7-13171-00	PIPE, delivery 2	1	
11	93210-07155	O-RING	2	
12	91316-06010	BOLT	3	
13	4X7-13405-00	OIL PIPE COMP. 1	1	
14	4X7-15485-00	CLAMP	1	
15	4X7-15484-00	CLAMP 2	1	
16	4X7-13406-00	OIL PIPE COMP. 2	1	
17	90401-16071	BOLT, union	2	
18	90430-17168	GASKET	4	
19	90401-10066	BOLT, union	1	
20	90430-15169	GASKET	3	
21	4X7-15485-00	CLAMP	1	
22	90340-14042	PLUG, straight screw	1	
23	214-11198-01	GASKET	1	

FWD

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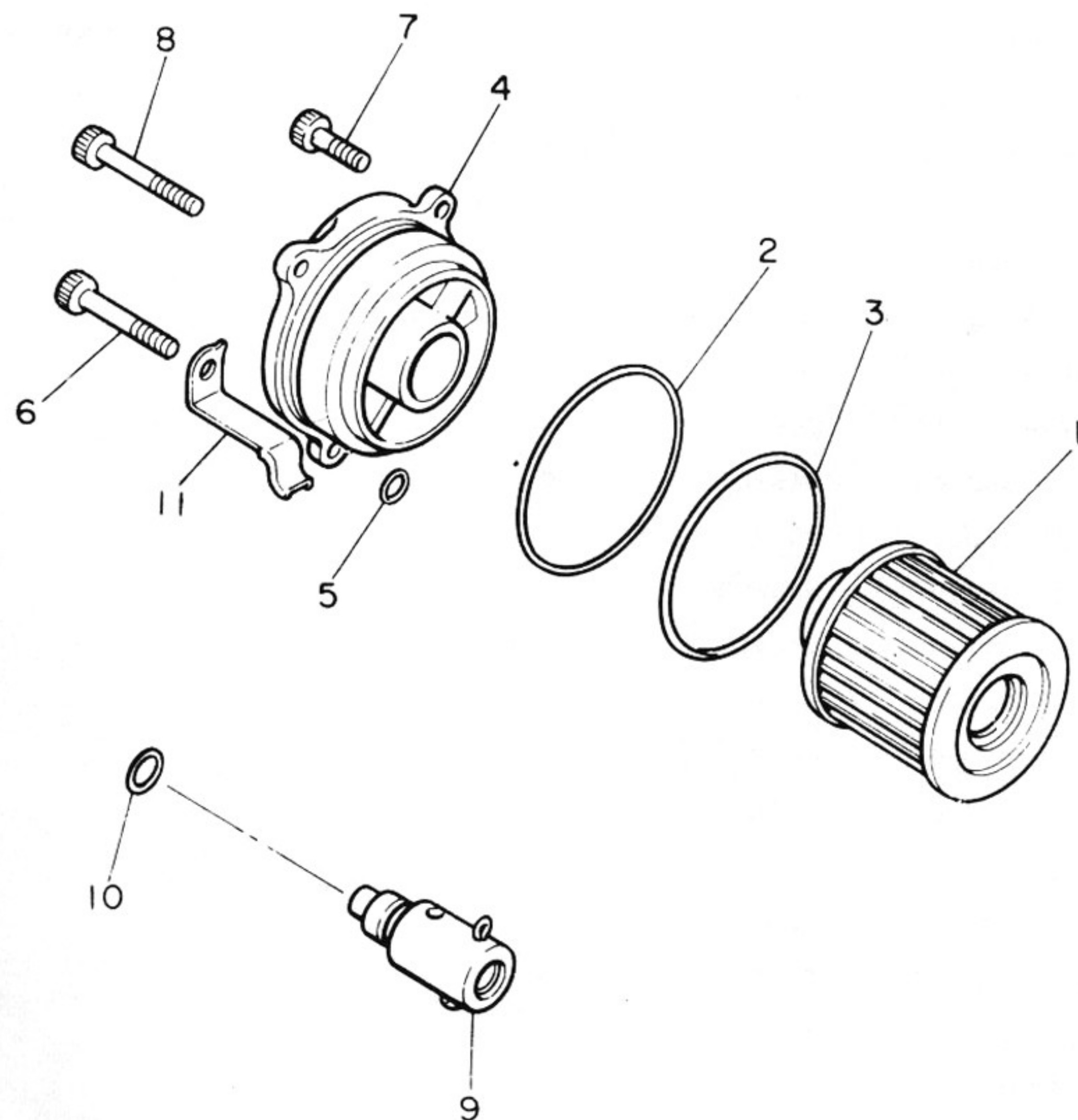


FIG. 7 OIL CLEANER

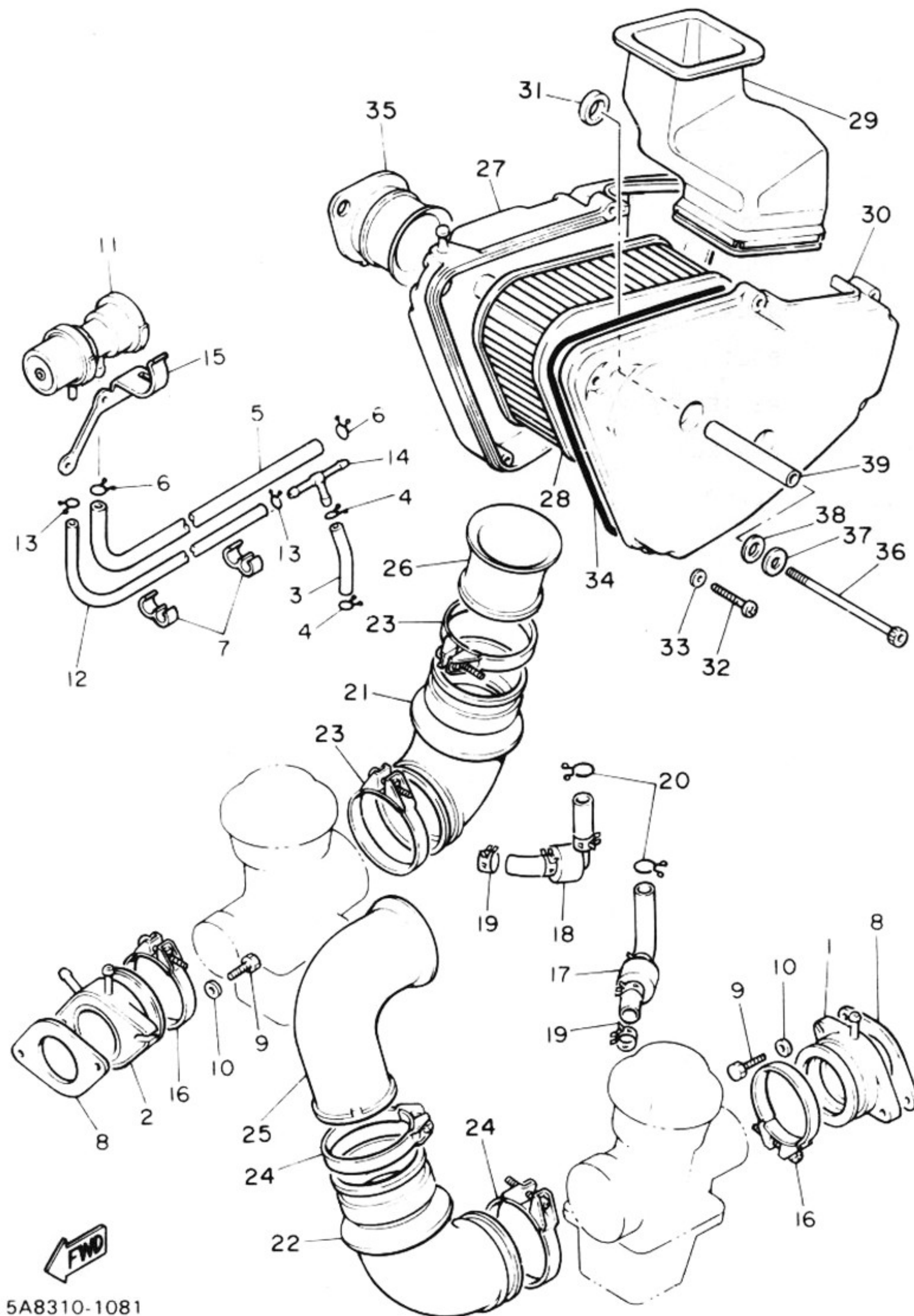
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13440-00	ELEMENT ASSY, oil cleaner	1	
2	93210-58346	O-RING	1	
3	93210-54452	O-RING	1	
4	4X7-13447-00	COVER, oil element	1	
5	93210-07135	O-RING	1	
6	90109-06586	BOLT	1	
7	91311-06020	BOLT	1	
8	91311-06050	BOLT	1	
9	4G0-13490-01	RELIEF VALVE ASSY	1	
10	93210-10096	O-RING	1	
11	90462-10098	CLAMP	1	



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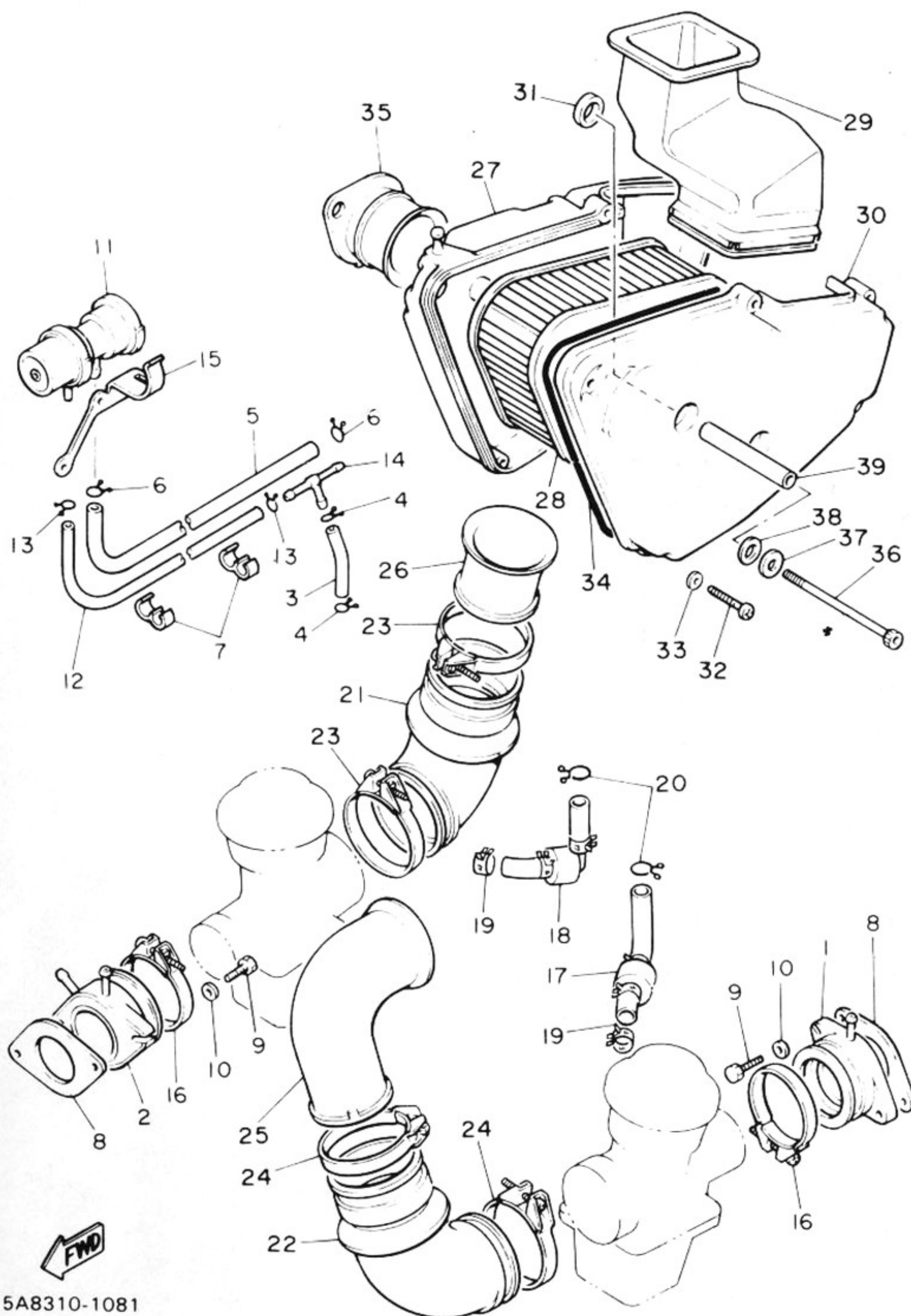
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FIG. 8 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13586-01	JOINT, carburetor 1	1	
2	4X7-13596-00	JOINT, carburetor 2	1	
3	4X7-13544-00	HOSE, vacuum sensing 2	1	
4	90467-08003	CLIP	2	
5	4X7-13543-01	HOSE, air	1	
6	90467-10008	CLIP	2	
7	90468-02111	CLIP	2	
8	4X7-13556-00	GASKET, manifold	2	
9	97322-06020	BOLT	4	
10	92902-06600	WASHER	4	
11	4X7-13541-00	VALVE, mixture control	1	
12	4X7-13542-00	HOSE, vacuum sensing 1	1	
13	90467-07029	CLIP	2	
14	4X7-13595-00	JOINT	1	
15	90462-08093	CLAMP	1	
16	90460-60165	CLAMP, hose	2	
17	4X7-14197-02	PIPE	1	
18	4X7-14987-02	HOSE	1	
19	90467-14057	CLIP	2	
20	90467-14015	CLIP	2	
21	4X7-14453-01	JOINT, air cleaner 1	1	
22	5A8-14453-00	JOINT, air cleaner 1	1	
23	90460-65169	CLAMP, hose	2	
24	90460-65169	CLAMP, hose	2	
25	4X7-14469-00	FUNNEL, air	1	
26	4X7-14479-00	FUNNEL	1	
27	4X7-14401-00	AIR CLEANER CASE ASSY	1	
28	4X7-14451-00	ELEMENT, air cleaner	1	

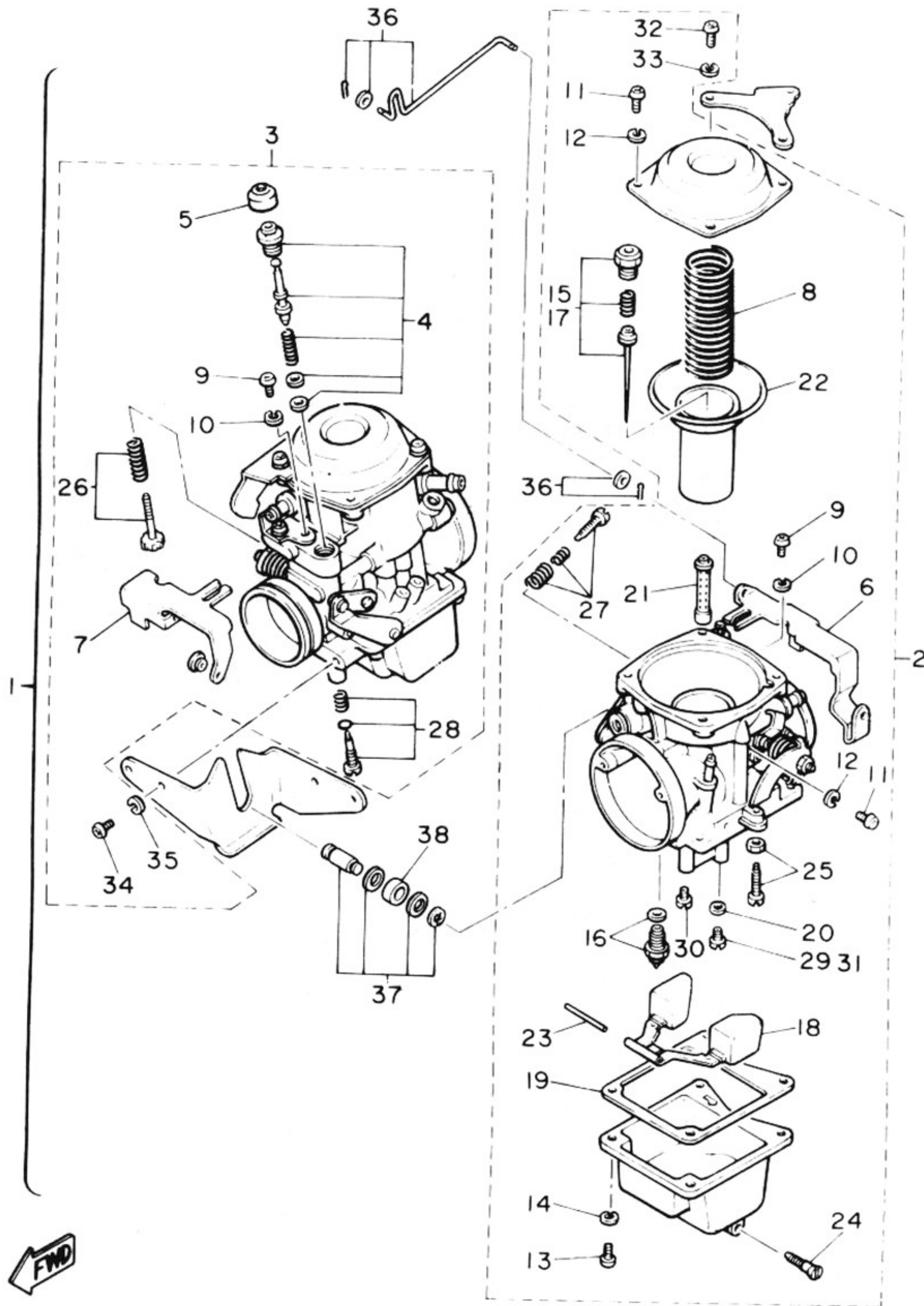
FIG. 8 INTAKE



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5A8-14437-00	DUCT	1	
30	4X7-14422-00	CAP, cleaner case 2	1	
31	4X7-14457-00	SEAL	2	
32	98502-05030	SCREW, Pan head	5	
33	92901-05600	WASHER, Plate	5	
34	4X7-14452-00	SEAL	1	
35	4X7-1441J-00	PIPE, silencer	1	
36	91312-06100	BOLT	2	
37	90201-06008	WASHER, Plate	2	
38	90202-10120	WASHER, Plate	2	
39	90560-06203	SPACER	2	

FIG. 9 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-14900-00	CARBURETOR ASSY	1	
2	5A8-14901-00	•CARBURETOR ASSY 1	1	
3	5A8-14902-00	•CARBURETOR ASSY 2	1	
4	4X7-14371-00	•STARTER PLUNGER KIT	2	
5	4H7-14173-00	•COVER, Plunger caP	2	
6	4X7-14975-00	•LEVER, starter 1	1	
7	4X7-14976-00	•LEVER, starter 2	1	
8	4X7-14933-10	•SPRING, diaPhragm 2	2	
9	98501-04008	•SCREW, Pan head	4	
10	92901-04100	•WASHER, sPring	4	
11	98501-05010	•SCREW, Pan head	5	
12	92901-05100	•WASHER, sPring	5	
13	98501-05016	•SCREW, Pan head	8	
14	92901-05100	•WASHER, sPring	8	
15	5E3-14916-20	•NEEDLE SET 1	1	
16	4X7-14390-00	•NEEDLE VALVE ASSY	2	
17	5E3-14916-21	•NEEDLE SET 2	1	
18	4X7-14985-00	•FLOAT	2	
19	4X7-14984-00	•GASKET, float chamber	2	
20	4H7-14945-00	•WASHER, main Jet	2	
21	4X7-14921-07	•NOZZLE, main	2	
22	4X7-14940-00	•DIAPHRAGM ASSY	2	
23	4X7-14186-00	•PIN, float	2	
24	4X7-14191-00	•PLUG, drain	2	
25	4X7-14321-00	•THROTTLE SCREW WITH SPRING 2	1	
26	4X7-14121-00	•THROTTLE SCREW WITH SPRING 1	1	
27	4X7-14522-00	•ADJUST SCREW SET	1	
28	4X7-14211-00	•ADJUST SCREW SET	2	

This technical diagram illustrates the exploded view of a carburetor assembly. The components are numbered as follows:

- 1-12:** Various screws and bolts used for securing the assembly.
- 13-17:** Screws and bolts for the base and lower sections.
- 18-24:** Components including the float bowl, float valve, and other internal parts.
- 25-31:** Screws and bolts for the main body and jet assembly.
- 32-38:** Additional screws, bolts, and the main jet assembly.

The diagram shows the main body of the carburetor, the float bowl, and the jet assembly. A dashed line indicates the assembly path. An arrow labeled "FWD" points to the left, indicating the front of the assembly.



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FIG. 10 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-14611-00	PIPE, exhaust 1	1	
2	97311-08025	BOLT	2	
3	92901-08600	WASHER, Plate	2	
4	2G2-14714-00	GASKET, muffler	2	
5	92903-06600	WASHER, Plate	1	
6	91316-06012	BOLT	1	
7	5A8-14711-01	MUFFLER 1	1	
8	5A8-14771-00	STAY, muffler 1	1	
9	97321-08016	BOLT	2	
10	92901-08100	WASHER, sPring	2	
11	5A8-14721-01	MUFFLER 2	1	
12	5A8-14781-00	STAY, muffler 2	1	
13	97321-08016	BOLT	2	
14	92901-08100	WASHER, sPring	2	
15	1J7-14714-00	GASKET, muffler	1	
16	2H9-14725-00	BAND, muffler	1	
17	97311-08025	BOLT	1	
18	92901-08600	WASHER, Plate	1	
19	92903-06600	WASHER, Plate	1	
20	91316-06012	BOLT	1	
21	4X7-14621-00	PIPE, exhaust 2	1	
22	97321-08030	BOLT	1	
23	92901-08100	WASHER, sPring	1	
24	92901-08600	WASHER, Plate	1	
25	4X7-14613-00	GASKET, exhaust Pipe	2	
26	90179-08210	NUT	4	
27	4X7-14612-00	NUT, ring	1	
28	4X4-27114-00	STOPPER, main stand	1	

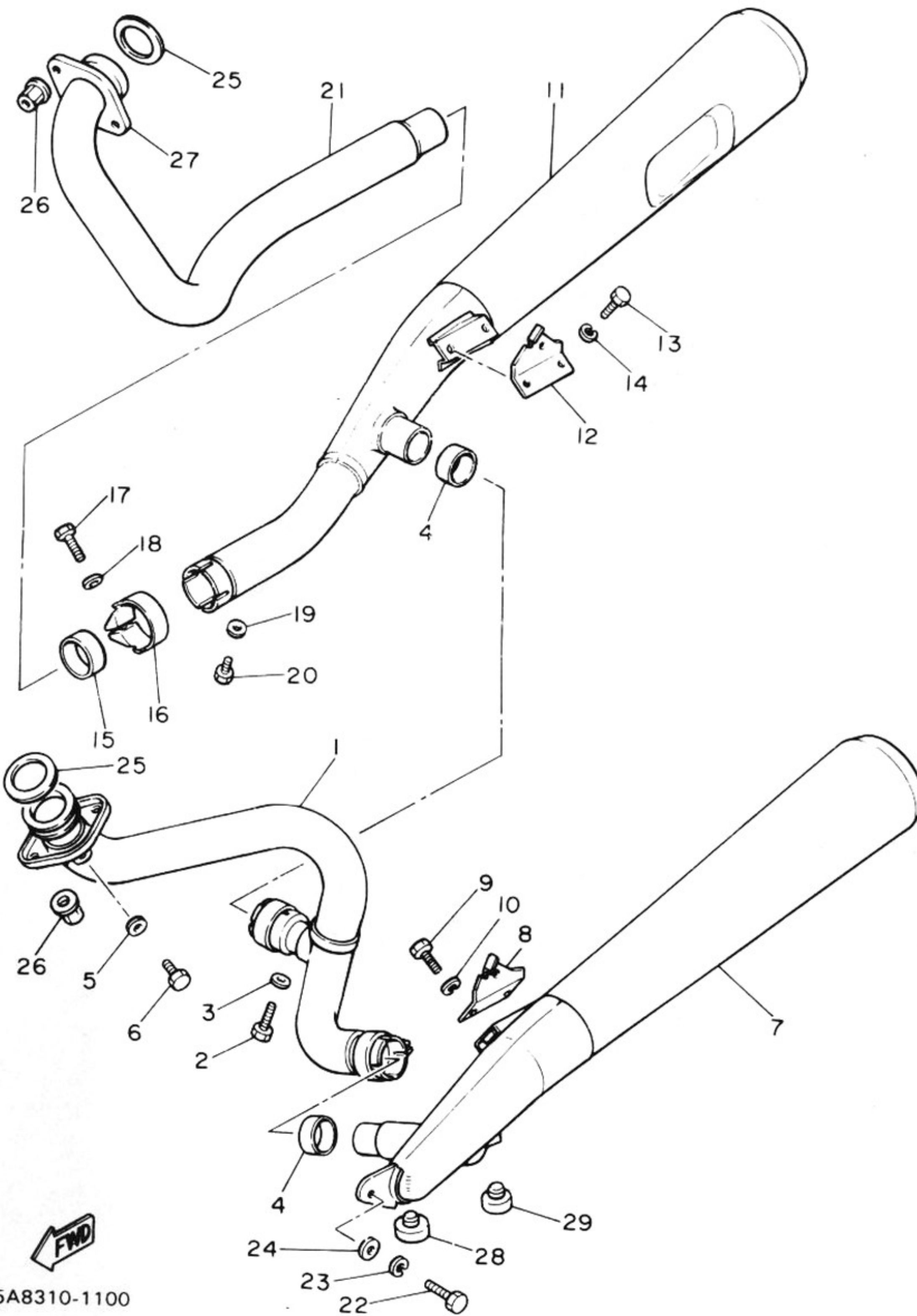
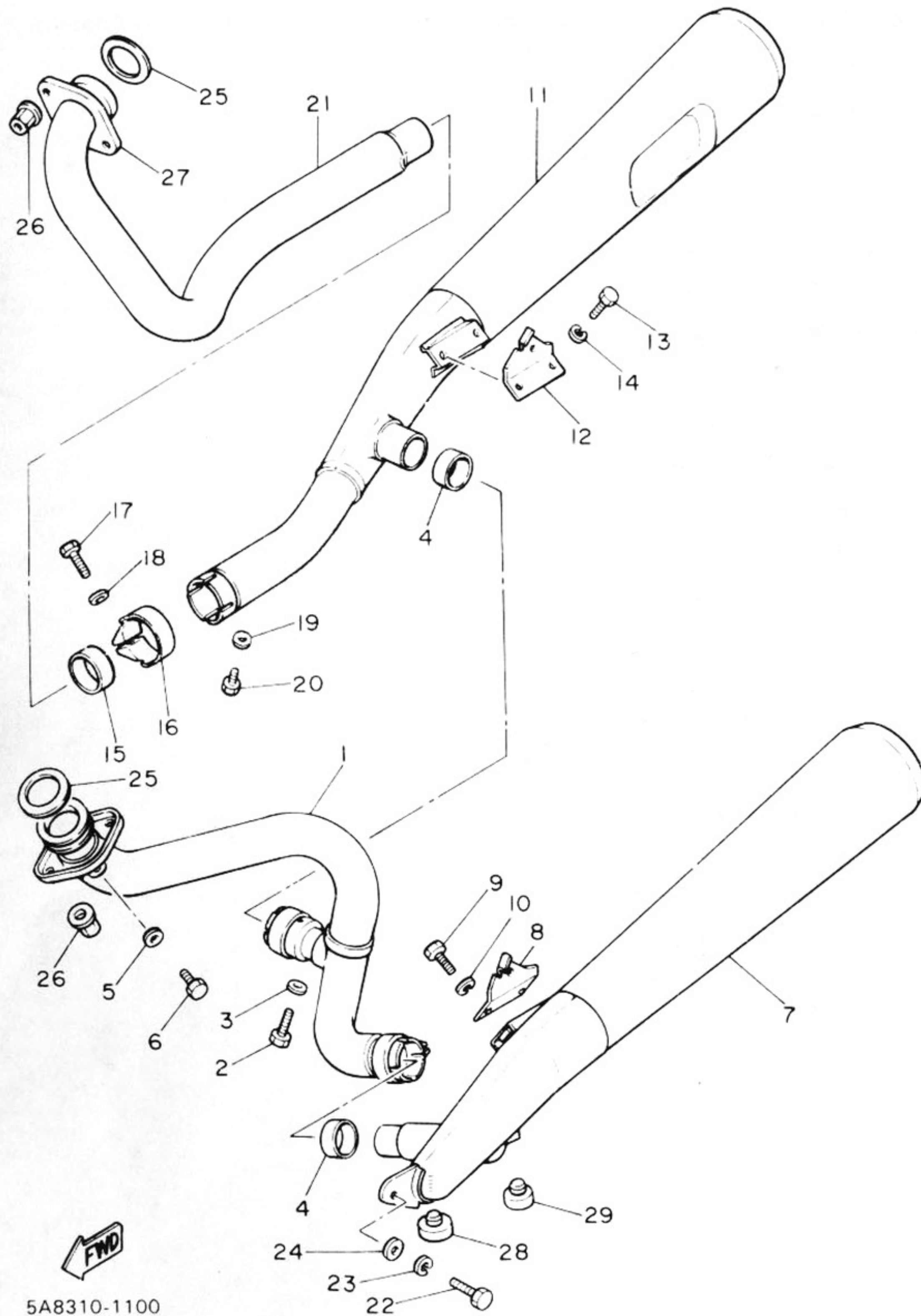


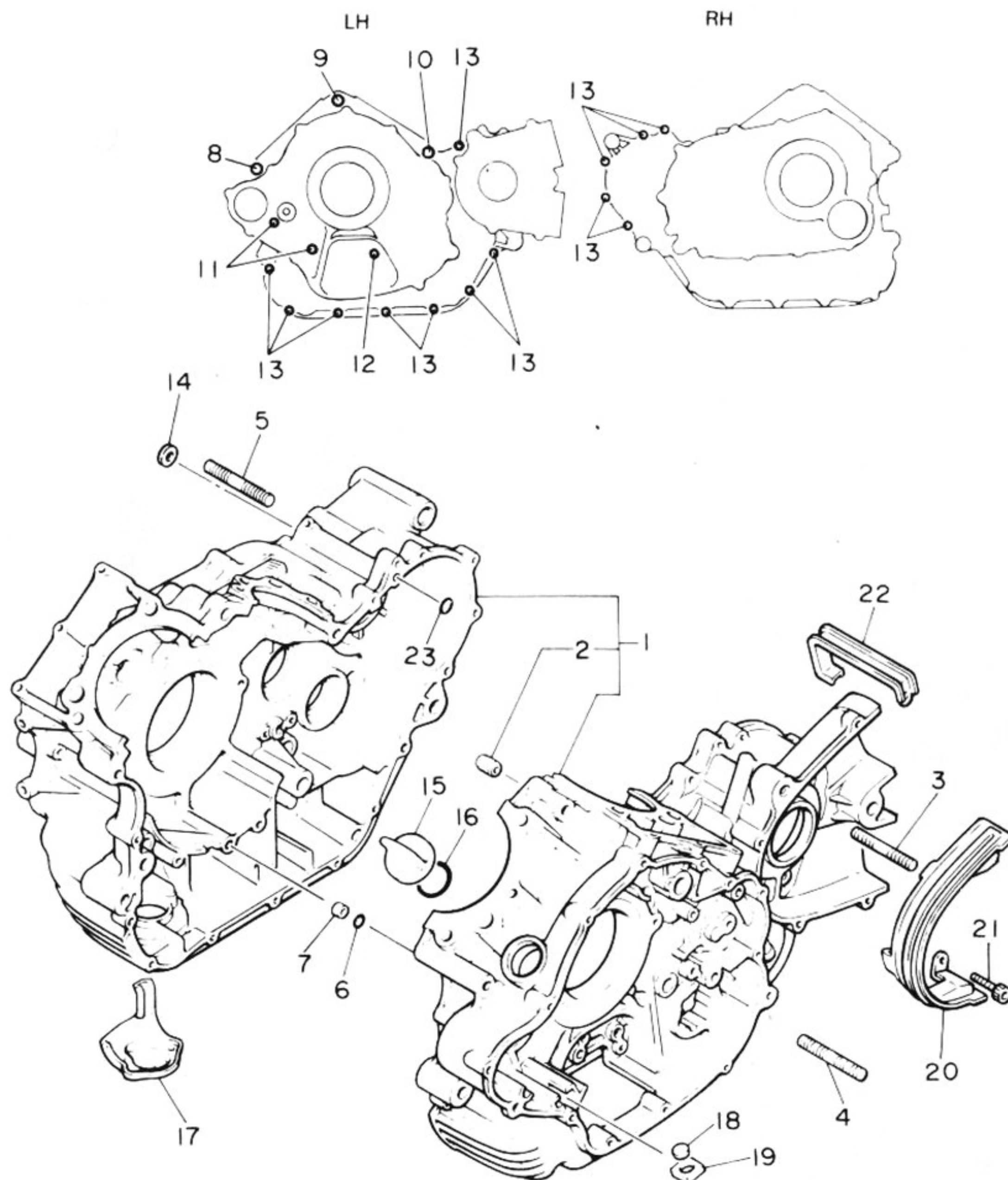
FIG. 10 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	371-27114-00	STOPPER, main stand	1	

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FIG. 11 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-15100-01	CRANKCASE ASSY	1	
2	91830-24016	•PIN, dowel	3	
3	95611-10650	BOLT, stud	1	
4	95611-10630	BOLT, stud	1	
5	95611-10635	BOLT, stud	1	
6	93210-07135	O-RING	1	
7	90387-064E8	COLLAR	1	
8	91311-10100	BOLT	1	
9	91311-10070	BOLT	1	
10	91311-10060	BOLT	1	
11	91311-06080	BOLT	2	
12	91311-06055	BOLT	1	
13	91311-06030	BOLT	13	
14	90430-06014	GASKET	1	
15	4X7-15363-00	PLUG, oil	1	
16	93210-29198	O-RING	1	
17	4X7-15491-00	PROTECTOR	1	
18	4X7-13419-00	PLUG	1	
19	90480-20302	GROMMET	1	
20	5A8-15493-01	PROTECTOR	1	
21	91316-06016	BOLT	4	
22	90465-08171	CLAMP	1	
*23	93210-07155	O-RING	1	



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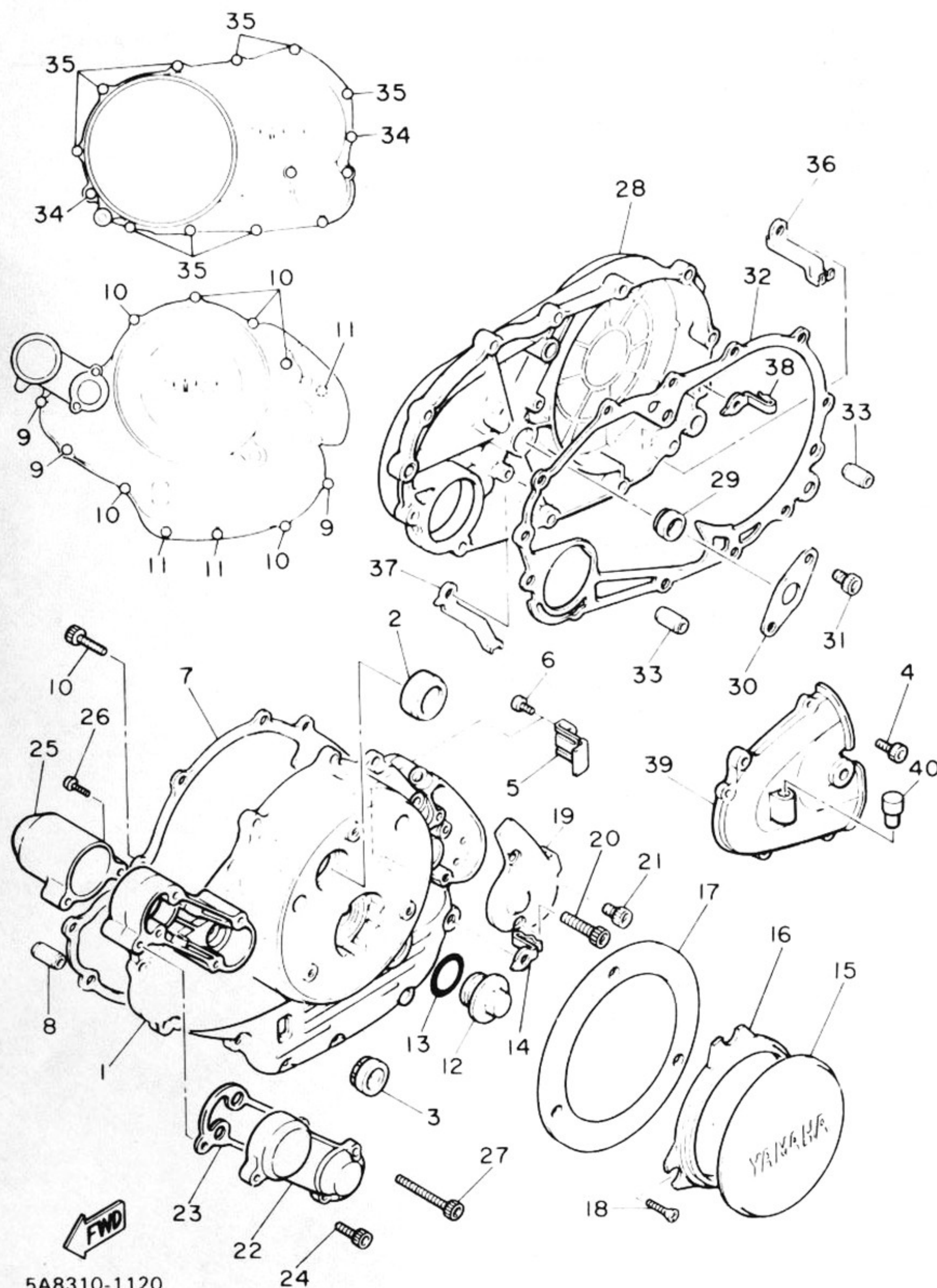


FIG. 12 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-15411-00	COVER, crankcase 1	1	
2	4X7-15361-00	GAUGE, level	1	
3	2H7-15361-00	GAUGE, level	1	
4	91311-06020	BOLT	4	
5	90462-08073	CLAMP	1	
6	92501-06010	SCREW, Pan head	1	
7	4X7-15451-00	GASKET, crankcase cover	1	
8	91830-21014	PIN, dowel	2	
9	91311-06040	BOLT	3	
10	91311-06030	BOLT	8	
11	91311-06020	BOLT	3	
12	1L9-11186-00	COVER, cylinder head side 2	1	
13	93210-32172	O-RING	1	
14	90462-08076	CLAMP	1	
15	4X7-15415-00	COVER, generator	1	
16	4X7-15455-00	GASKET 1	1	
17	4X7-15425-00	COVER, generator 2	1	
18	92603-06016	SCREW, oval head	3	
19	4X7-15417-00	COVER, cap	1	
20	91311-06055	BOLT	1	
21	91311-06016	BOLT	1	
22	5A8-15419-00	COVER, shifter 1	1	
23	5A8-15459-00	GASKET, shifter cover	1	
24	91311-06020	BOLT	2	
25	5A8-15429-00	COVER, shifter	1	
26	92501-06030	SCREW, Pan head	2	
27	91311-06070	BOLT	1	
28	4X7-15421-01	COVER, crankcase 2	1	

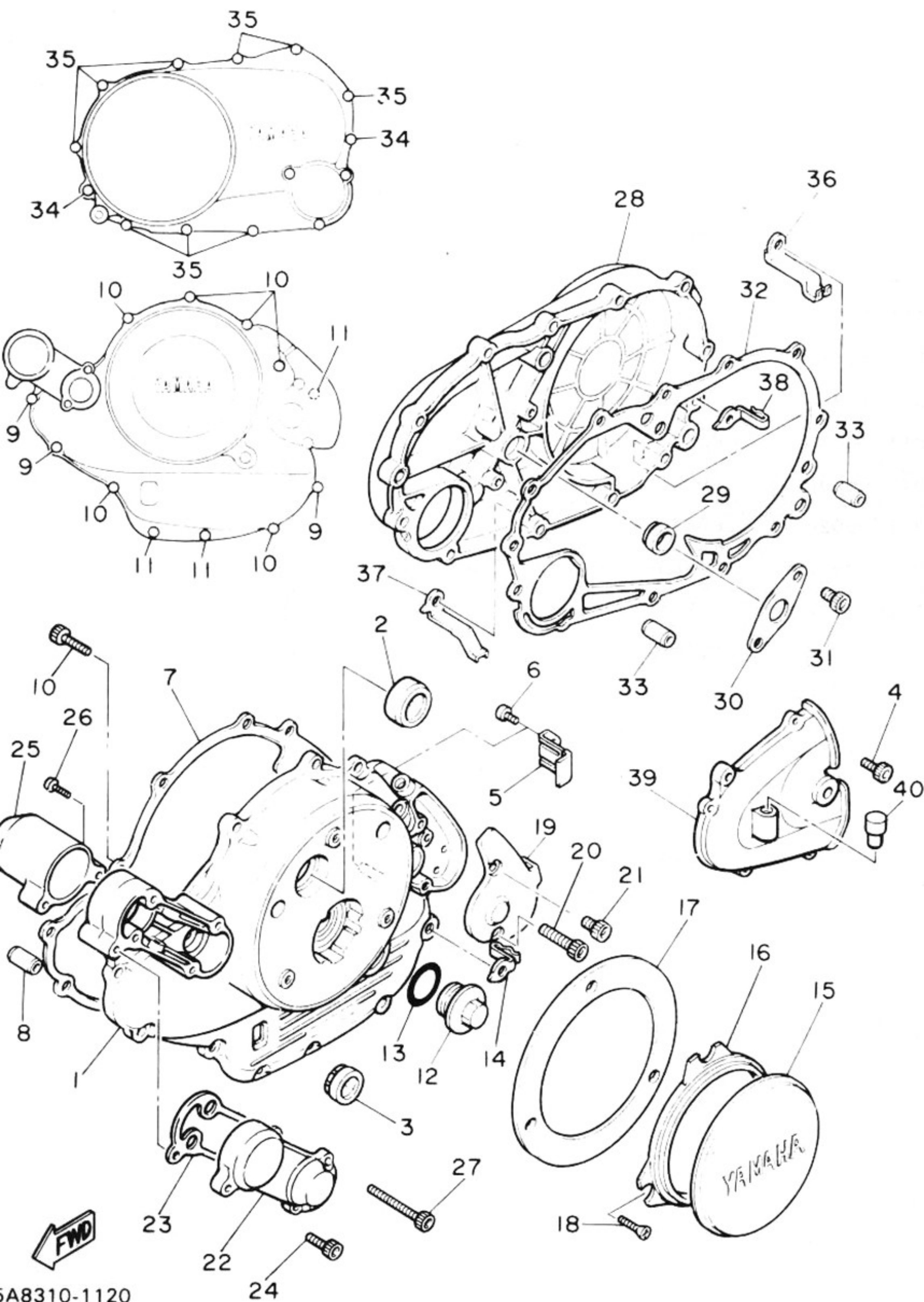


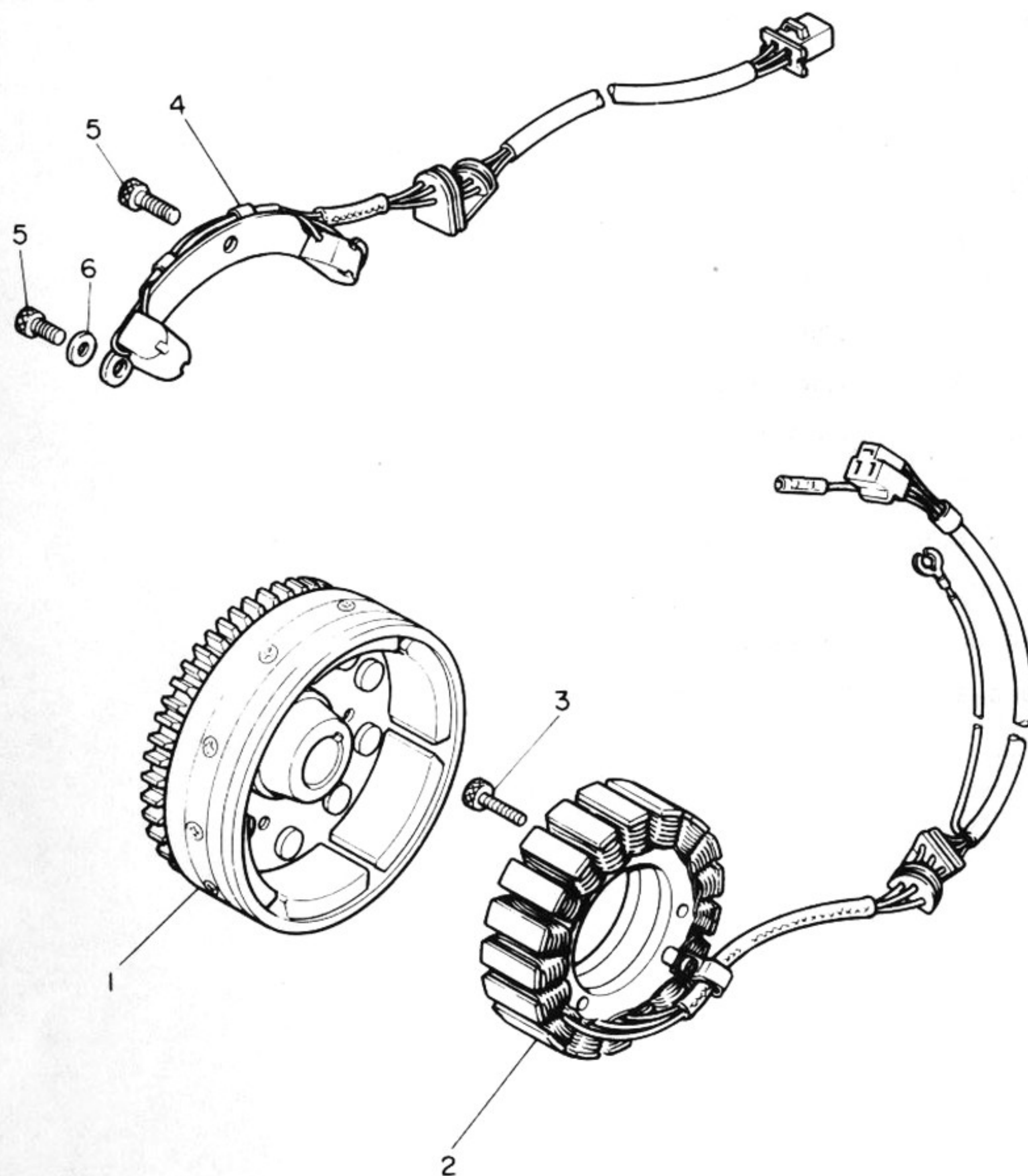
FIG. 12 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93101-14102	OIL SEAL	1	
30	4X7-15383-00	PLATE, bearing cover	1	
31	91316-06016	BOLT	2	
32	4X7-15462-00	GASKET, crankcase cover 3	1	
33	91830-21020	PIN, dowel	2	
34	91311-06040	BOLT	2	
35	91311-06025	BOLT	9	
36	90462-08075	CLAMP	1	
37	90462-10085	CLAMP	2	
38	90462-08076	CLAMP	1	
39	5A8-15431-00	COVER, crankcase 3	1	
40	2H7-17590-00	BREATH COMP.	1	

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FIG. 13 A.C.GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81450-20	ROTOR ASSY	1	
2	4X7-81410-20	STATOR ASSY	1	
3	91316-06040	BOLT	3	
4	4X7-81670-20	PICK-UP ASSY	1	
5	91316-06016	BOLT	3	
6	90201-06674	WASHER, Plate	2	



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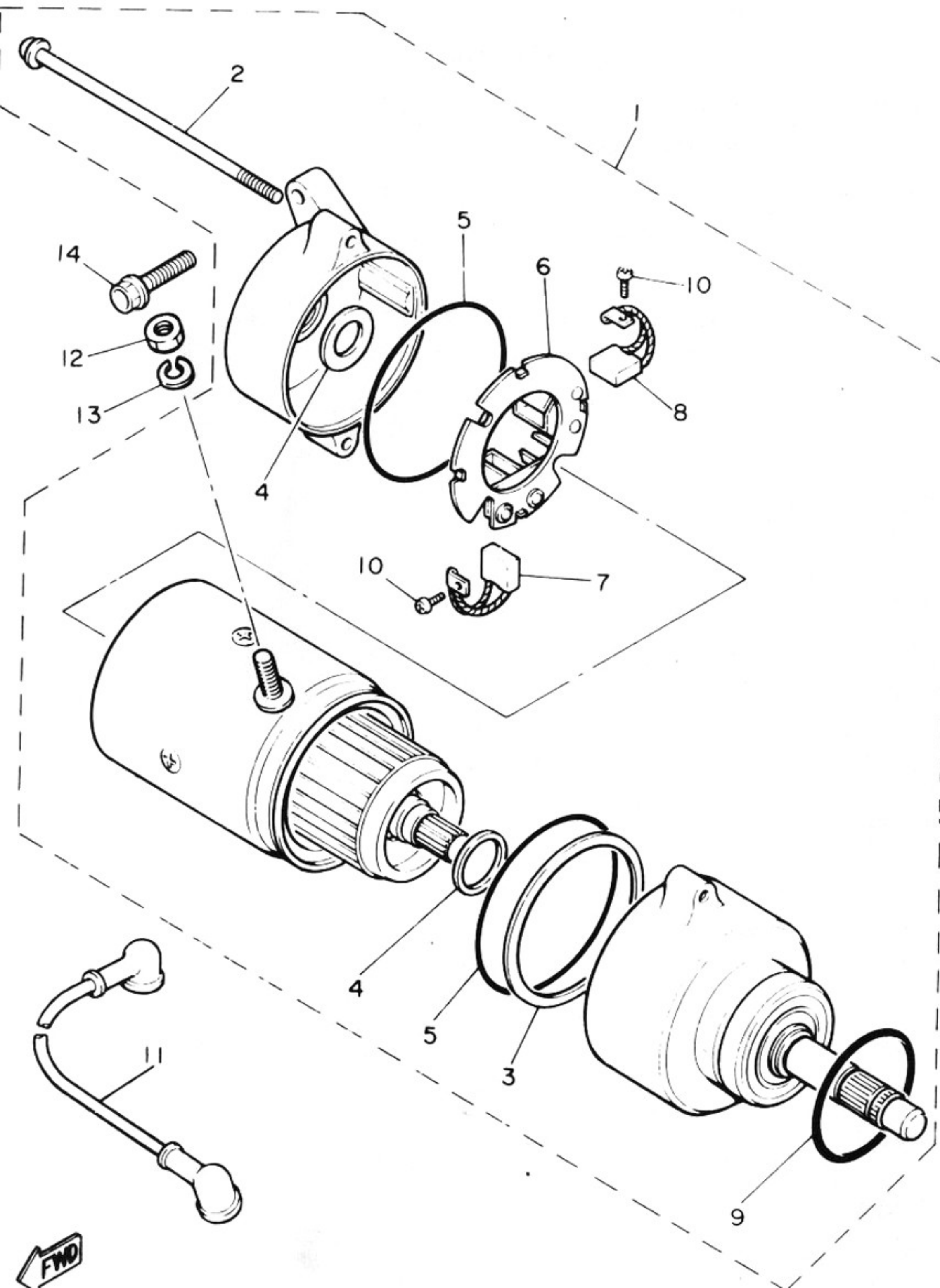


FIG. 14 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-81800-60	STARTING MOTOR ASSY	1	
2	371-81826-20	•BOLT	1	
3	4X7-81844-60	•GASKET	1	
4	371-81809-20	•WASHER KIT	1	
5	371-81847-20	•O-RING	2	
6	1J7-81840-60	•BRUSH HOLDER ASSY	1	
7	371-81811-20	•BRUSH 1	1	
8	371-81812-20	•BRUSH 2	1	
9	1J7-81847-60	•O-RING	1	
10	98501-03008	•SCREW, Pan head	2	
11	5A8-81815-00	WIRE, starter	1	
12	95302-06700	NUT	1	
13	92902-06100	WASHER, sPring	1	
14	95826-06025	BOLT, flange	2	

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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-15570-00	STARTER CLUTCH ASSY	1	
2	93410-13004	CIRCLIP	1	
3	4X7-15521-00	SHAFT 1	1	
4	5A8-15524-00	WHEEL, starter (23T)	1	
5	4X7-15512-00	GEAR, idler 1 (35T)	1	
6	5A8-15517-00	GEAR, idler 2 (27T)	1	
7	90387-172E5	COLLAR	2	
8	90501-15636	SPRING, compression	1	
9	90387-170E5	COLLAR	1	
10	5A8-15550-00	DRIVE LEVER ASSY	1	
11	93102-10247	OIL SEAL	1	
12	5A8-15542-00	COLLAR 2	1	
13	90151-06013	SCREW, countersunk	1	
14	5A8-15556-00	LEVER, drive	1	
15	90508-26494	SPRING, torsion	1	
16	90149-08166	SCREW	1	
17	5A8-15568-00	GASKET	1	
18	90179-06337	NUT	2	

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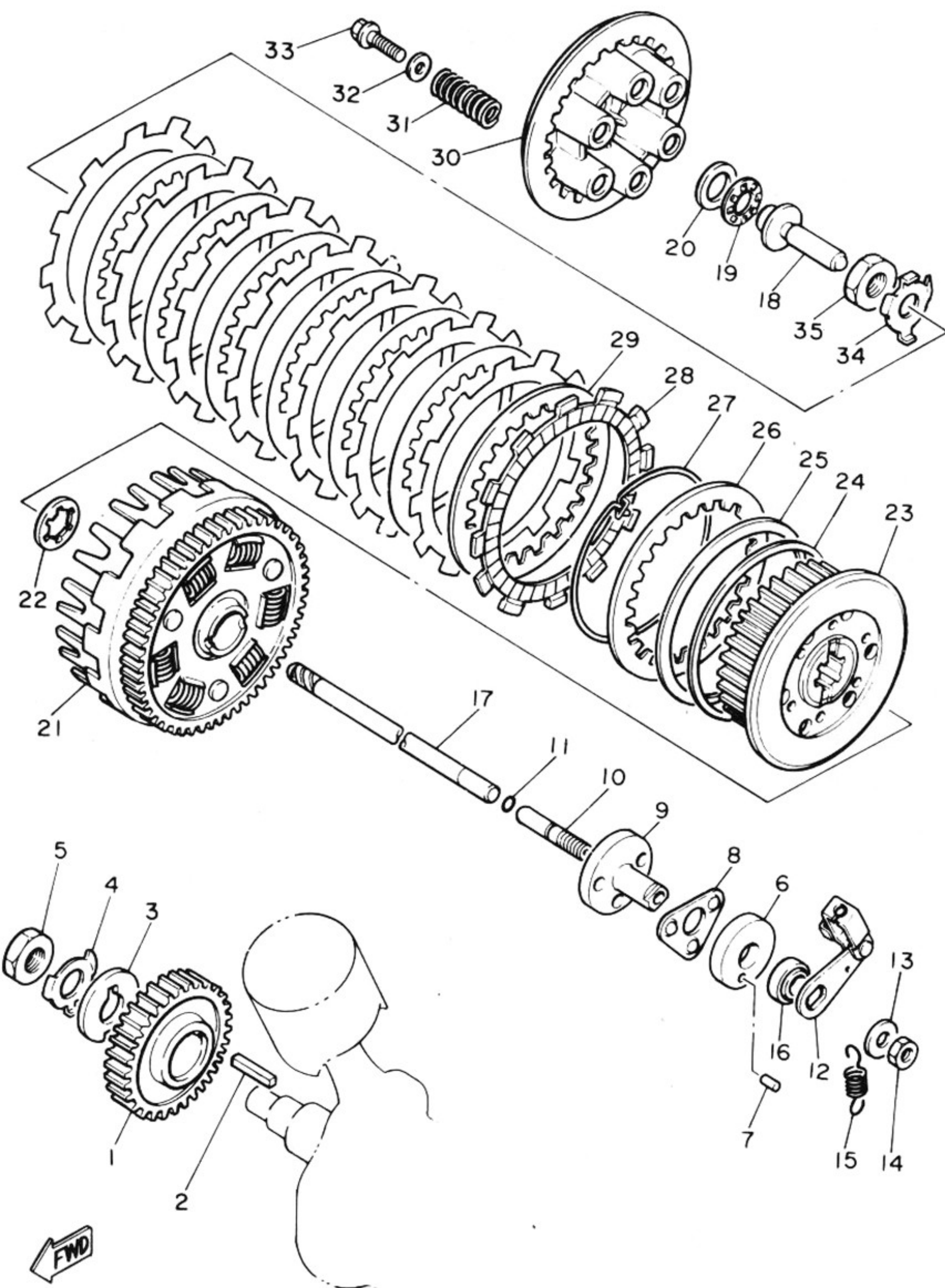
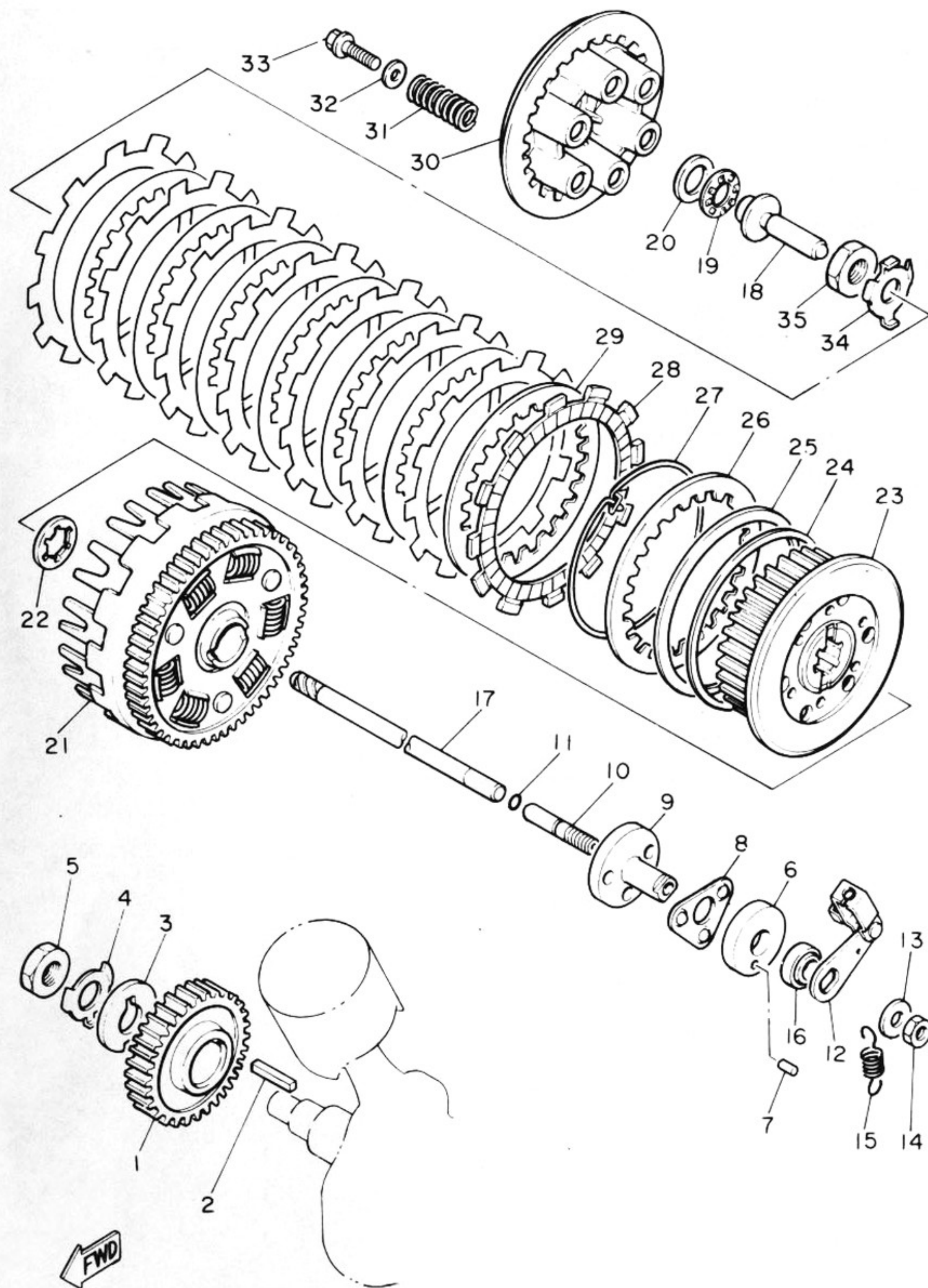


FIG. 16 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-16111-00	GEAR, Primary drive (47T)	1	
2	90282-07042	KEY, straight	1	
3	90214-20022	WASHER, claw	1	
4	90215-20182	WASHER, lock	1	
5	90170-20274	NUT	1	
6	2H7-16396-00	HOUSING, Push screw	1	
7	93606-07082	PIN, dowel	1	
8	2H7-16395-01	RETAINER, ball	1	
9	2H7-16341-00	SCREW, Push	1	
10	2H7-16343-00	SCREW, adjusting	1	
11	93210-48364	O-RING	1	
12	4X7-16340-00	PUSH LEVER ASSY	1	
13	92901-08200	WASHER, Plain	1	
14	95301-08700	NUT	1	
15	90506-10069	SPRING, tension	1	
16	93104-14059	OIL SEAL	1	
17	4X7-16357-00	ROD, Push 2	1	
18	4X7-16356-00	ROD, Push 1	1	
19	93340-21505	BEARING	1	
20	90201-151A7	WASHER, Plate	1	
21	4X7-16150-00	PRI. DRIVEN GEAR COMP. (78T)	1	
22	3Y1-16154-00	PLATE, thrust 1	1	
23	4X7-16371-00	BOSS, clutch	1	
24	4X7-16384-00	PLATE, seat	1	
25	4X7-16383-01	SPRING, clutch boss	1	
26	4X7-16324-00	PLATE, clutch 1	1	
27	4X7-16385-00	RING, clutch boss	1	
28	4X7-16321-00	PLATE, friction	8	

FIG. 16 CLUTCH



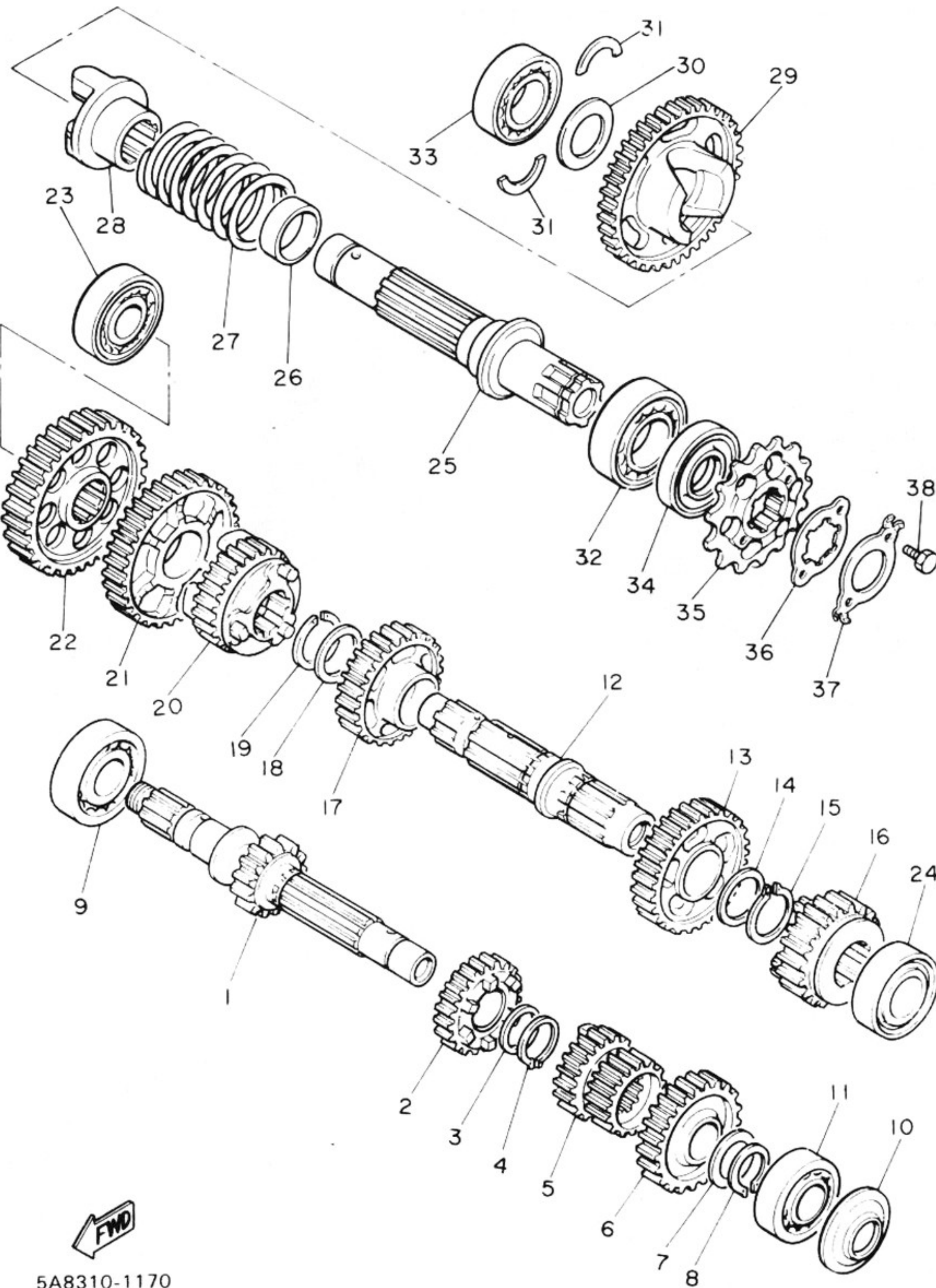
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-16325-00	PLATE, clutch 2	7	
30	4X7-16351-00	PLATE, Pressure 1	1	
31	90501-23391	SPRING, compression	6	
32	90201-061A5	WASHER, Plate	6	
33	95821-06025	BOLT, flange	6	
34	90215-20170	WASHER, lock	1	
35	90170-20257	NUT	1	

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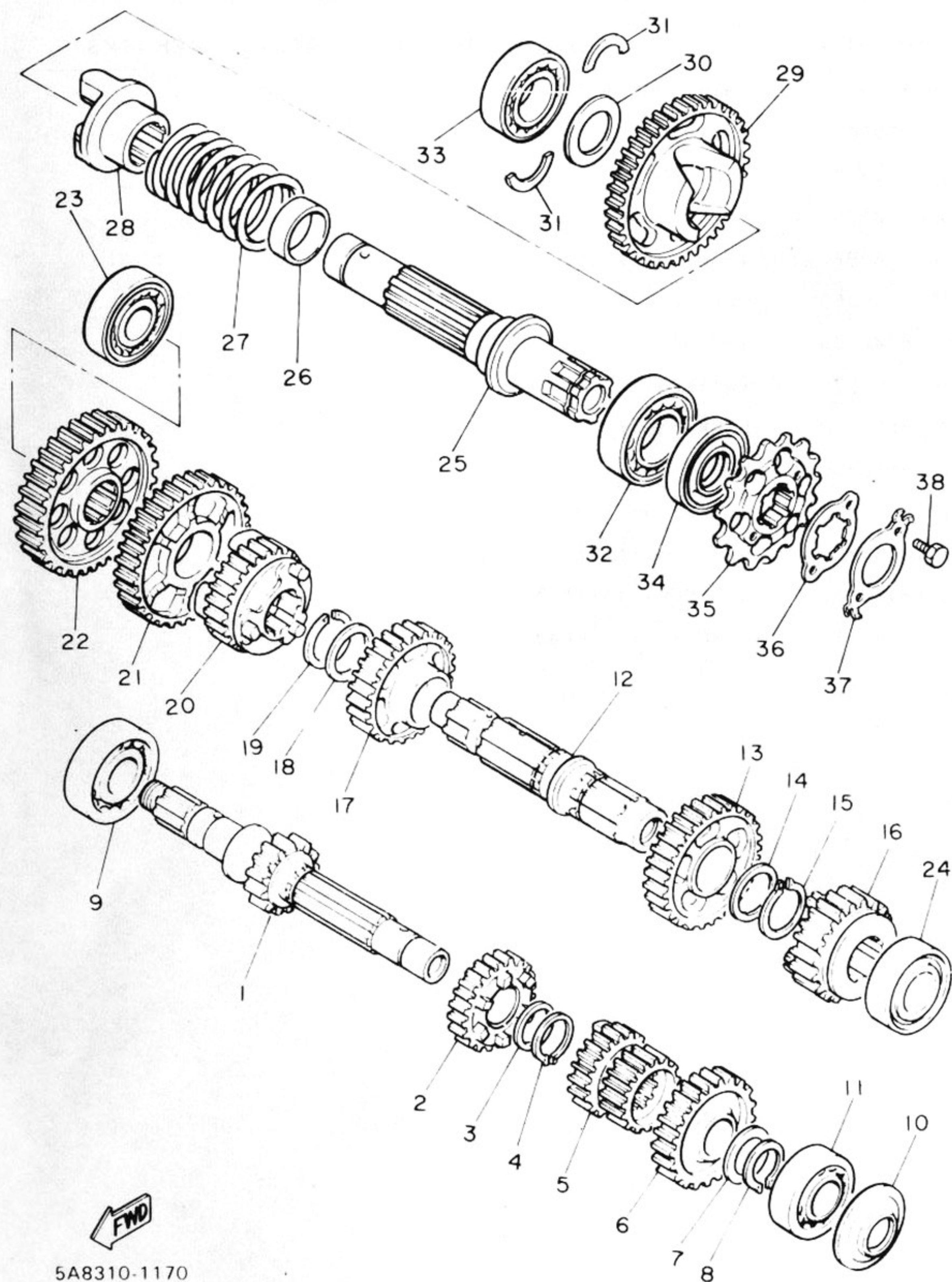
FIG. 17 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-17411-00	AXLE, main (17T)	1	
2	4X7-17141-00	GEAR, 4th Pinion (31T)	1	
3	90209-22191	WASHER	1	
4	93410-25010	CIRCLIP	1	
5	4X7-17121-00	GEAR, 2nd/3rd Pinion (24/28T)	1	
6	4X7-17151-01	GEAR, 5th Pinion (33T)	1	
7	90201-20276	WASHER, Plate	1	
8	93410-20009	CIRCLIP	1	
9	93306-30525	BEARING (B6305)	1	
10	93104-20068	OIL SEAL	1	
11	93306-30424	BEARING (B6304A3)	1	
12	4X7-17402-00	DRIVE AXLE ASSY	1	
13	4X7-17221-00	GEAR, 2nd wheel (40T)	1	
14	90209-27192	WASHER	1	
15	93440-30077	CIRCLIP	1	
16	4X7-17251-00	GEAR, 5th wheel (30T)	1	
17	4X7-17231-00	GEAR, 3rd wheel (36T)	1	
18	90209-27192	WASHER	1	
19	93440-30077	CIRCLIP	1	
20	4X7-17241-00	GEAR, 4th wheel (32T)	1	
21	4X7-17211-00	GEAR, 1st wheel (40T)	1	
22	5A8-17582-00	GEAR, middle drive	1	
23	93306-20401	BEARING (B6204)	1	
24	93306-20550	BEARING (B6205DU8)	1	
25	5A8-17431-01	AXLE, counter	1	
26	90387-296E0	COLLAR	1	
27	90501-75638	SPRING, compression	1	
28	5A8-17527-00	CAM, driven	1	



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FIG. 17 TRANSMISSION

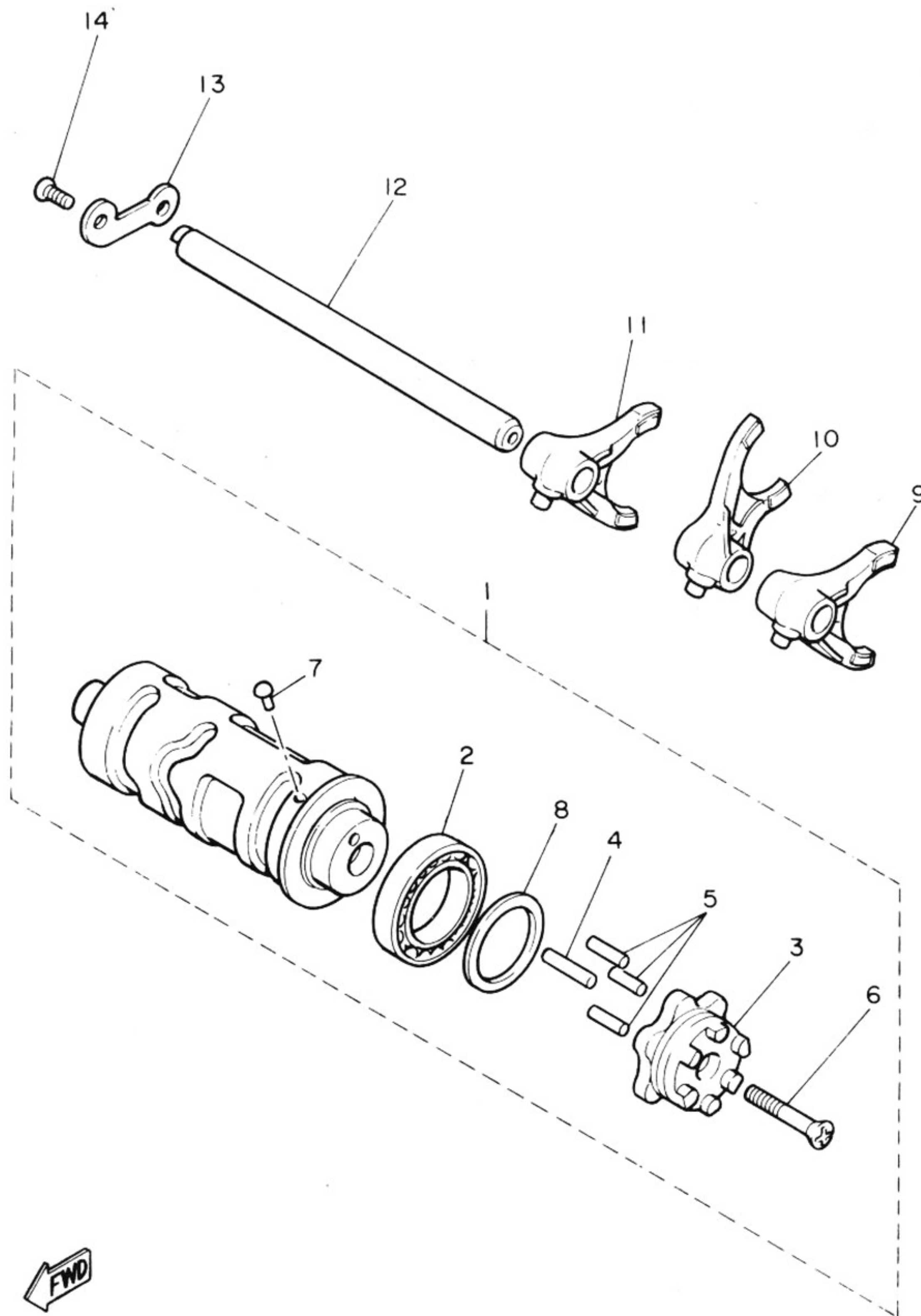


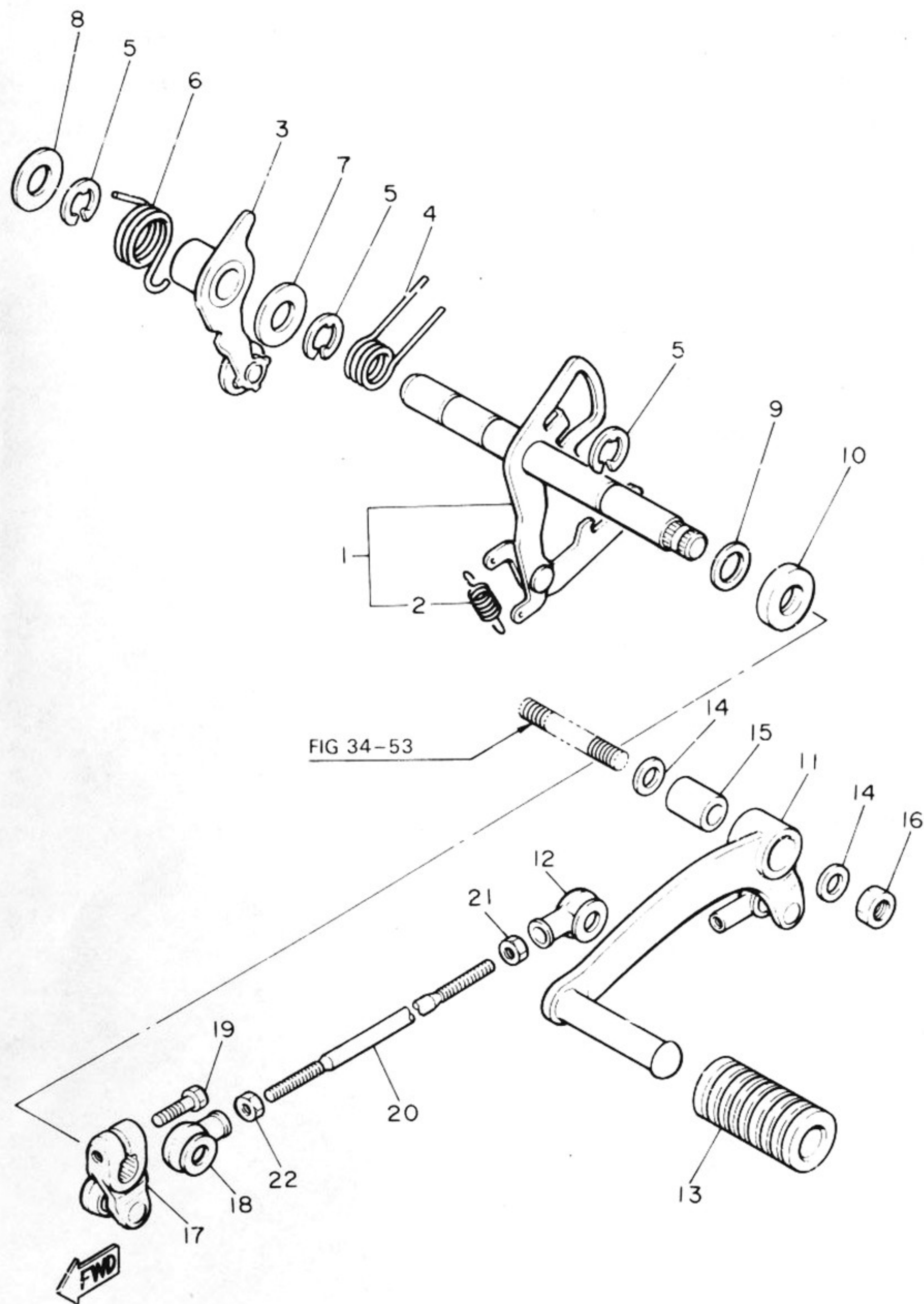
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5A8-17583-01	GEAR, middle driven	1	
30	170-16154-02	PLATE, thrust 1	1	
31	5A8-17529-00	WASHER, thrust	2	
32	93306-30610	BEARING	1	
33	93306-20550	BEARING (B6205DU8)	1	
34	93102-30237	OIL SEAL	1	
35	5A8-17461-60	SPROCKET, drive (16T)	1	
36	5A8-17456-00	HOLDER, sProcket	1	
37	90215-30191	WASHER, lock	1	
38	97322-06016	BOLT	2	

FIG. 18 SHIFT CAM.FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18540-01	SHIFT CAM ASSY	1	
2	93306-90602	•BEARING	1	
3	4G0-18185-01	•SEGMENT	1	
4	93604-20156	•PIN, dowel	1	
5	93604-16092	•PIN, dowel	3	
6	98701-05035	•SCREW, flat head	1	
7	136-18542-00	•POINT, neutral	1	
8	90201-30297	•WASHER, Plate	1	
9	4X7-18511-00	FORK, shift 1	1	
10	4X7-18512-00	FORK, shift 2	1	
11	4X7-18513-00	FORK, shift 3	1	
12	4X7-18531-00	BAR, shift fork Guide 1	1	
13	4X7-18536-00	STOPPER, shift bar	1	
14	92701-06015	SCREW, flat head	2	



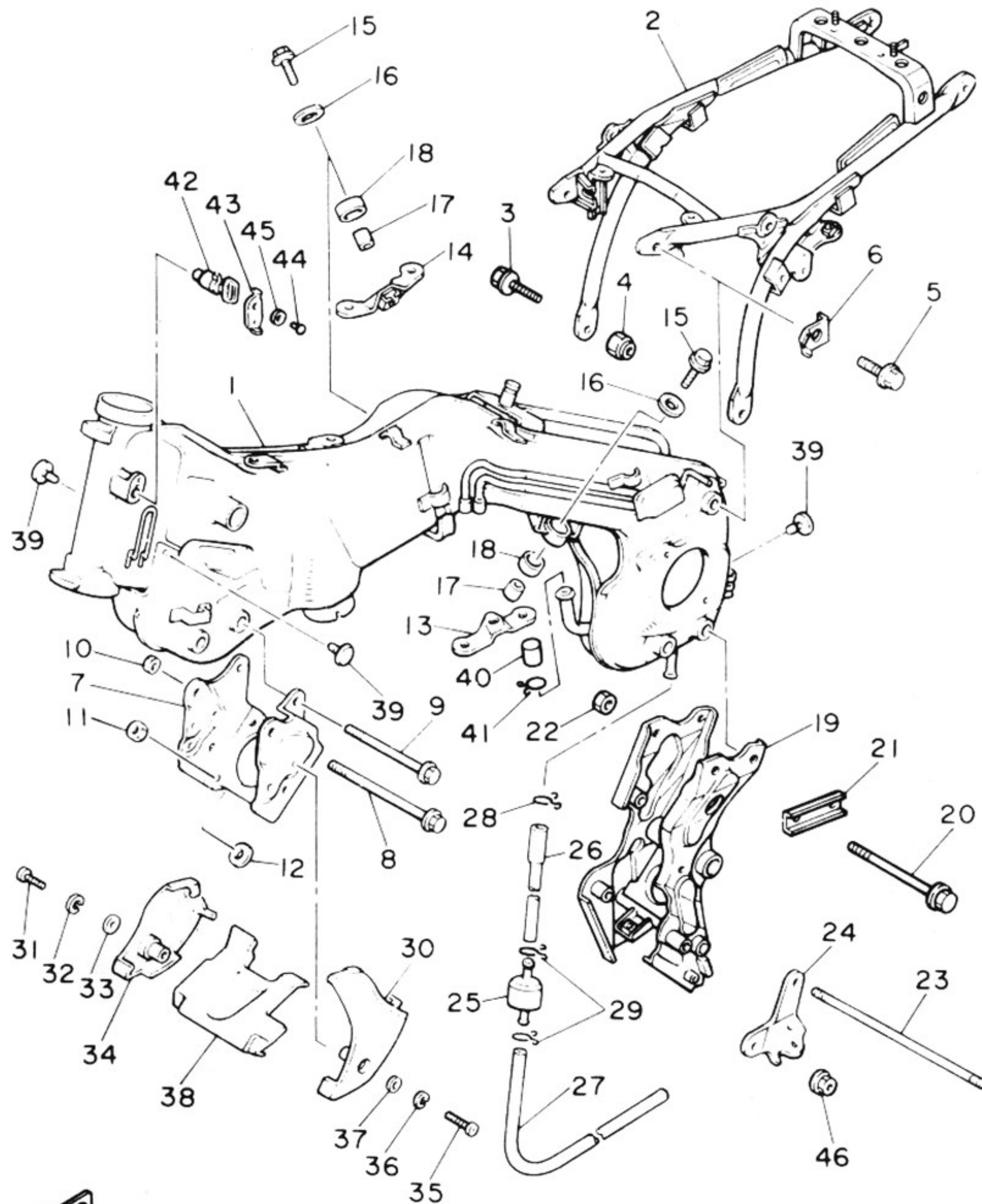


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FIG. 19 SHIFT SHAFT PEDAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18120-00	SHIFT LEVER ASSY	1	
2	90506-08227	SPRING, tension	1	
3	4X7-18140-00	STOPPER LEVER ASSY	1	
4	90508-32449	SPRING, torsion	1	
5	93430-10016	CIRCLIP	3	
6	90508-29491	SPRING, torsion	1	
7	90201-12588	WASHER, Plate	1	
8	90201-12588	WASHER, Plate	1	
9	90201-12166	WASHER, Plate	1	
10	93102-12106	OIL SEAL	1	
11	5A8-18111-00	PEDAL, shift	1	
12	2H9-18154-00	COVER, dust	1	
13	132-18113-01	COVER, shift Pedal	1	
14	92901-10200	WASHER, Plain	2	
15	90387-102E9	COLLAR	1	
16	95311-10700	NUT	1	
17	5A8-18112-00	ARM, shift	1	
18	2H9-18154-00	COVER, dust	1	
19	97321-06020	BOLT	1	
20	5A8-18115-00	ROD, shift	1	
21	90170-06228	NUT	1	
22	95303-06700	NUT	1	

FIG. 20 FRAME

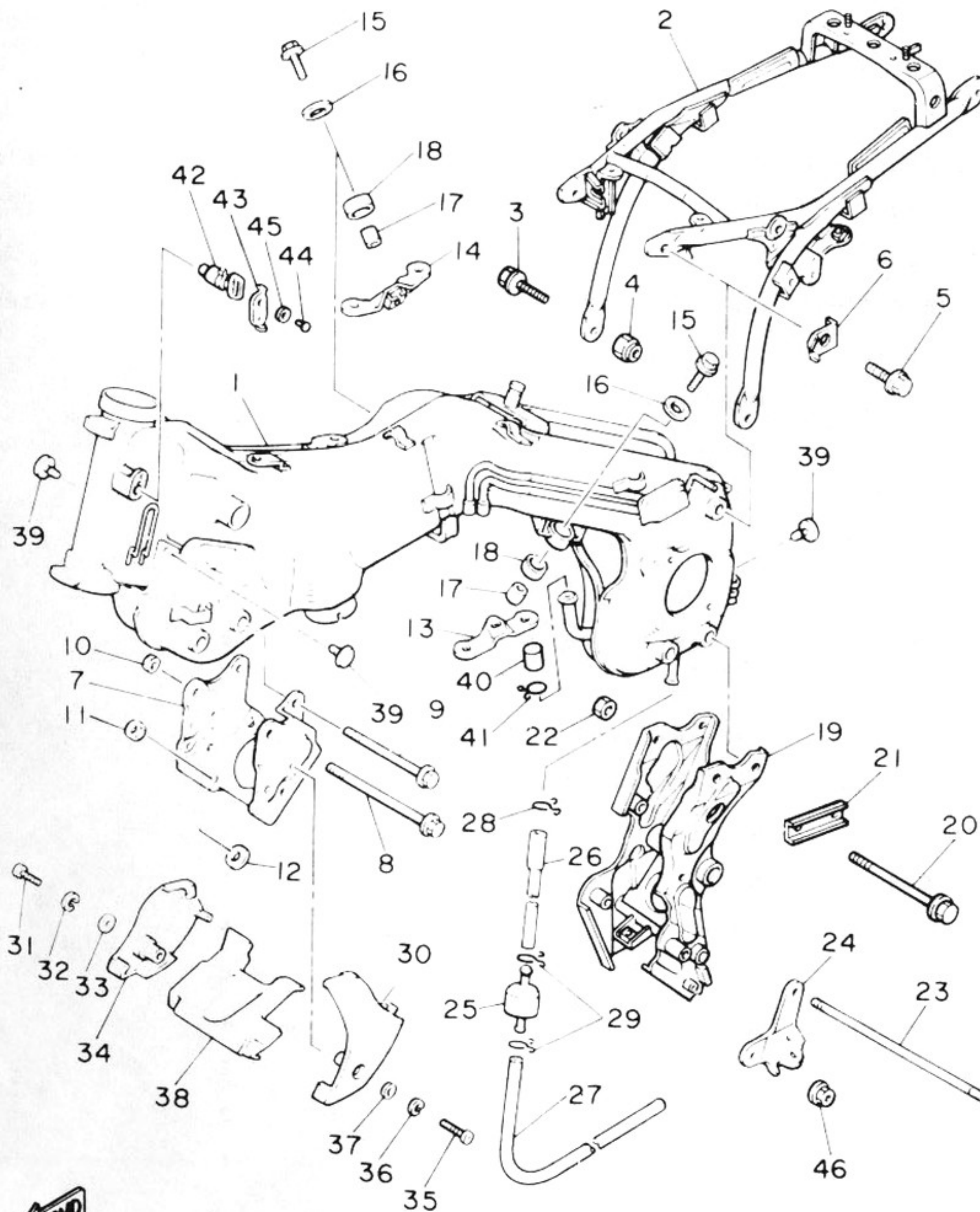


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21110-00-33	FRAME COMP	1	yamaha black
2	5A8-21190-01-33	REAR FRAME COMP.	1	yamaha black
3	95811-10035	BOLT, flange	2	
4	90185-10035	NUT, self-locking	2	
5	90101-10524	BOLT	2	
6	90215-10192	WASHER, lock	2	
7	4X7-21317-00	STAY, engine 4	1	
8	90105-10183	BOLT, washer based	1	
9	90105-10105	BOLT, washer based	1	
10	90179-10247	NUT	2	
11	90179-12248	NUT	4	
12	90201-125A3	WASHER, Plate	4	
13	4X7-21315-00	STAY, engine 2	1	
14	4X7-21316-00	STAY, engine 3	1	
15	90105-10186	BOLT, washer based	2	
16	90201-104A7	WASHER, Plate	2	
17	90387-100E2	COLLAR	2	
18	4X7-21485-00	DAMPER, rubber 1	2	
19	5A8-21430-00	REAR ARM BRACKET COMP.	1	
20	90101-10074	BOLT	2	
21	4X7-21491-00	WASHER, lock	1	
22	90179-10247	NUT	2	
23	90116-10352	BOLT, stud	1	
24	5E4-21458-00	BRACKET, side stand	1	
25	4X7-2149Y-00	FILTER ASSY	1	
26	90445-11545	HOSE	1	
27	90445-11452	HOSE	1	
28	90467-13042	CLIP	1	

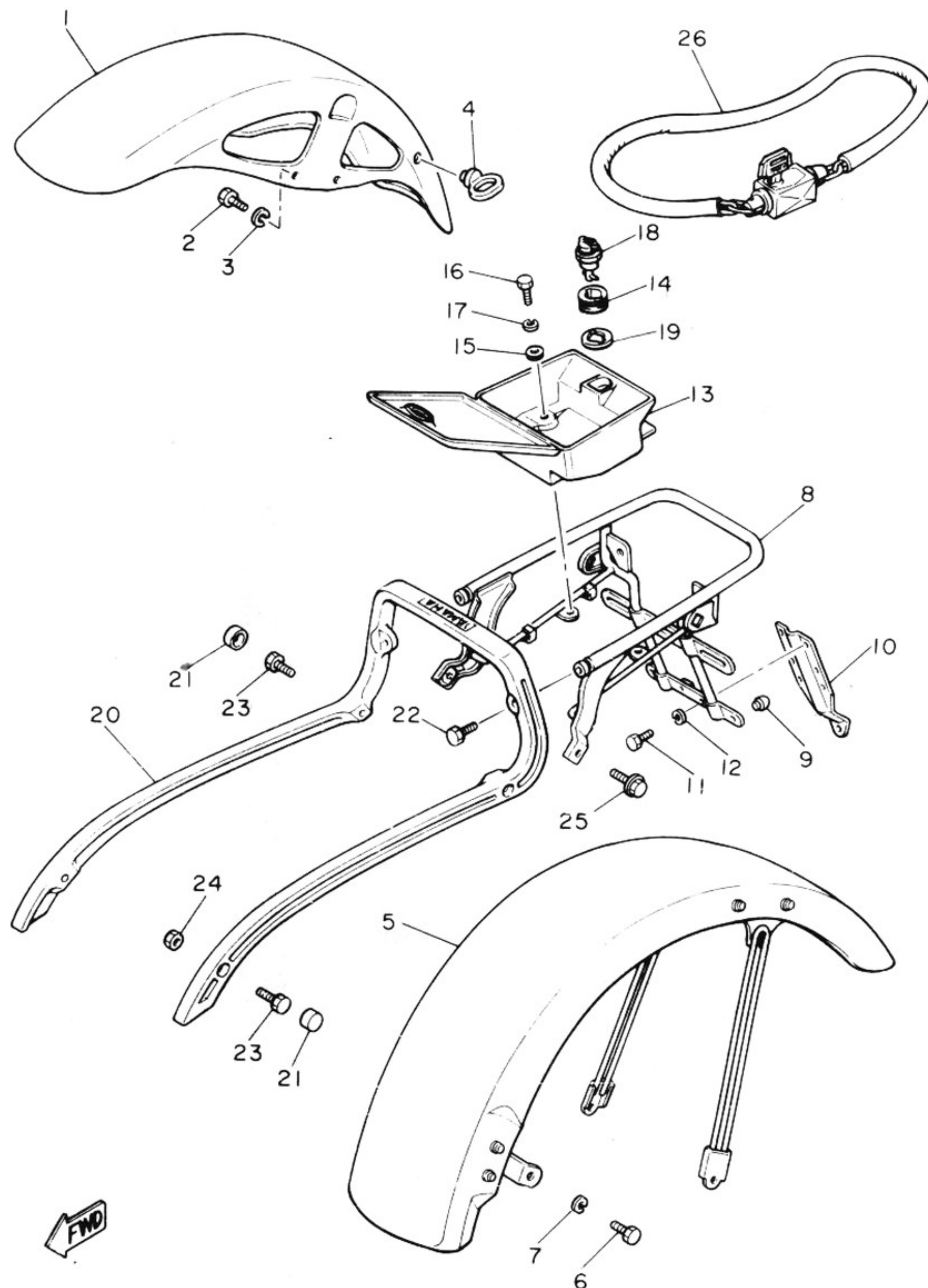
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FIG. 20 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90467-11010	CLIP	2	
30	5A8-2137W-00-L2	SCOOP, air 1	1	UR comPetition Green metallic
	5A8-2137W-00-20	SCOOP, air 1	1	UR crystal silver
	5A8-2137W-00-8J	SCOOP, air 1	1	UR legato maroon
31	92506-06025	SCREW, Pan head	1	
32	92906-06100	WASHER, sPring	1	
33	92906-06600	WASHER, Plate	1	
34	5A8-2137X-00-L2	SCOOP, air 2	1	UR comPetition Green metallic
	5A8-2137X-00-20	SCOOP, air 2	1	UR crystal silver
	5A8-2137X-00-8J	SCOOP, air 2	1	UR legato maroon
35	92506-06050	SCREW, Pan head	1	
36	92906-06100	WASHER, sPring	1	
37	92906-06600	WASHER, Plate	1	
38	5A8-2137Y-00-L2	GUIDE, air	1	UR comPetition Green metallic
	5A8-2137Y-00-20	GUIDE, air	1	UR crystal silver
	5A8-2137Y-00-8J	GUIDE, air	1	UR legato maroon
39	90338-07043	PLUG	3	
40	5A8-21399-00	CAP, tool box	1	
41	90467-14015	CLIP	1	
42	*	BODY & KEY, steering lock	1	LM
43	134-23484-10	CAP, handle lock	1	
44	90269-04003	RIVET	1	
45	90208-04029	WASHER, conical sPring	1	
*46	90179-10247	NUT	1	



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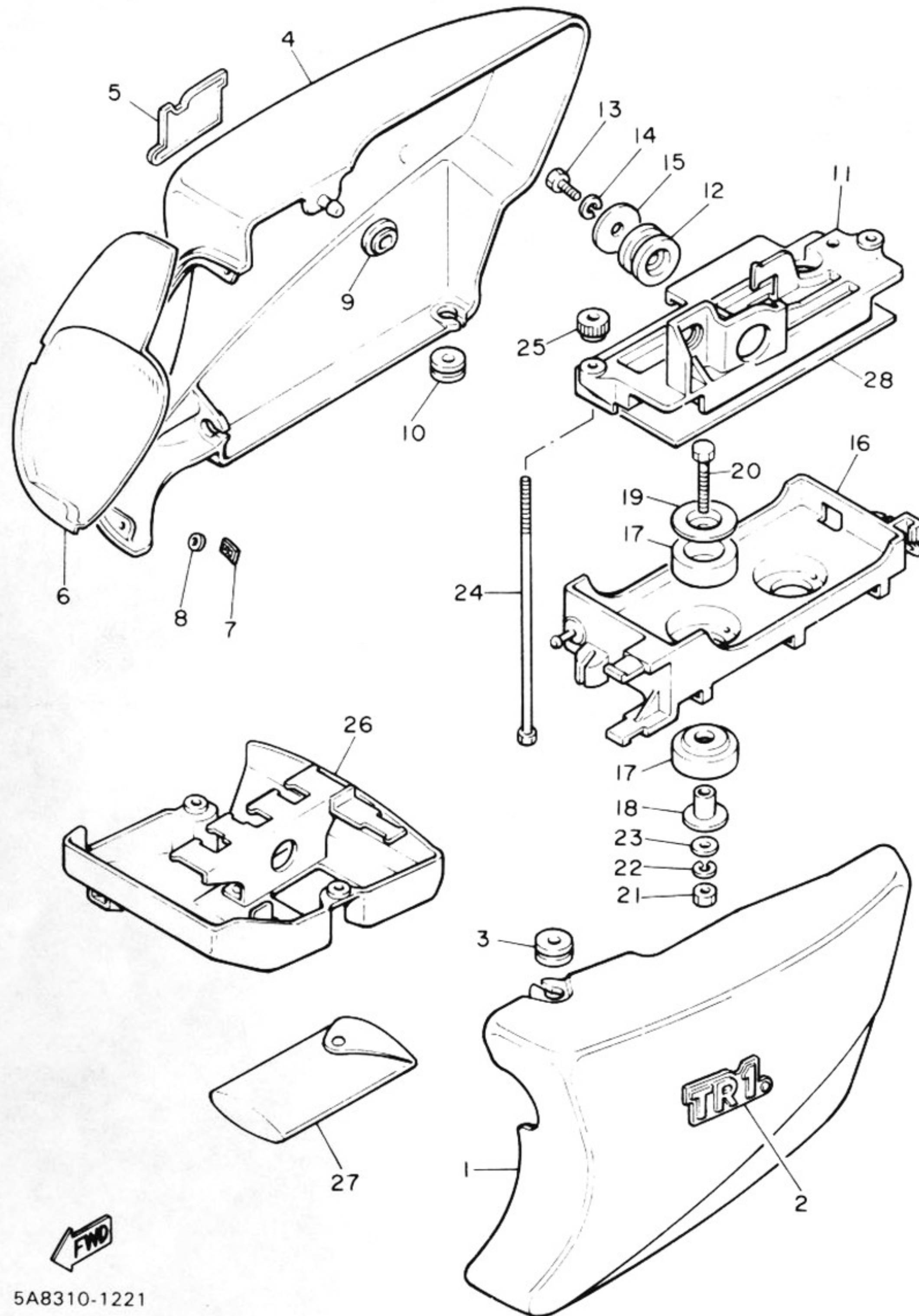


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FIG. 21 FENDER. CARRIER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21510-00-93	FRONT FENDER COMP.	1	chrome-Plated
2	97301-08020	BOLT	4	
3	92901-08100	WASHER, sPring	4	
4	1A0-21518-00	HOLDER, cable	1	
5	5A8-21610-00-98	REAR FENDER COMP.	1	low Gloss black
6	97301-08016	BOLT	4	
7	92901-08100	WASHER, sPring	4	
8	5A8-24810-01-93	CARRIER ASSY	1	chrome-Plated
9	5A8-21639-00	DAMPER 2	2	
10	5A8-21641-00	BRACKET, reflector	1	
11	97306-06012	BOLT	2	
12	92906-06100	WASHER, sPring	2	
13	5A8-21248-00	BOX	1	
14	90480-24186	GROMMET	1	
15	90201-06059	WASHER, Plate	2	
16	97306-06016	BOLT	2	
17	92906-06100	WASHER, sPring	2	
18	5A8-21708-00	SIDE COVER LOCK ASSY	1	
19	90201-225A4	WASHER, Plate	1	
20	5A8-21645-00	STAY, rear	1	
21	341-23469-00	CAP, bolt	4	
22	91316-08016	BOLT	2	
23	91316-08040	BOLT	4	
24	90179-08246	NUT	2	
25	95821-08020	BOLT, flange	2	
26	4X7-W2171-00	WHEEL LOCK ASSY	1	

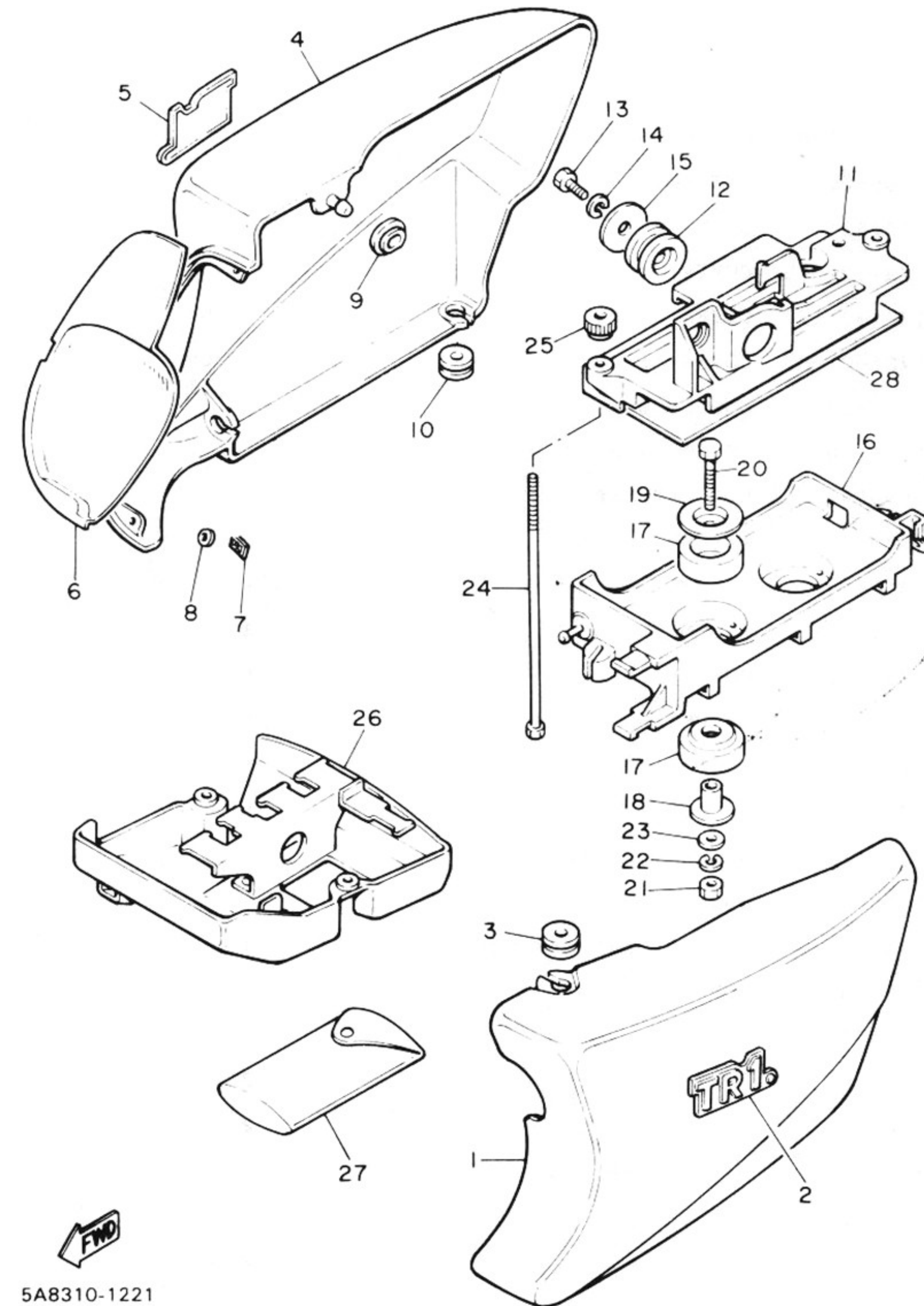
FIG. 22 SIDE COVER. TOOL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21711-01-L2	COVER, side 1	1	UR comPetition Green metallic
	5A8-21711-01-20	COVER, side 1	1	UR crystal silver
	5A8-21711-01-8J	COVER, side 1	1	UR legato maroon
2	5A8-21786-00	EMBLEM 6	1	
3	90480-12053	GROMMET	3	
4	5A8-21721-01-L2	COVER, side 2	1	UR comPetition Green metallic
	5A8-21721-01-20	COVER, side 2	1	UR crystal silver
	5A8-21721-01-8J	COVER, side 2	1	UR legato maroon
5	5A8-21786-00	EMBLEM 6	1	
6	5A8-21731-00	COVER, side 3	1	
7	90183-04005	NUT, sPring	2	
8	90202-04003	WASHER, Plate	2	
9	90480-01141	GROMMET	1	
10	90480-12053	GROMMET	2	
11	5A8-2177G-00	BOX, battery	1	
12	2H7-21747-00	DAMPER	1	
13	97302-06012	BOLT	1	
14	92902-06100	WASHER, sPring	1	
15	90201-055A1	WASHER, Plate	1	
16	5A8-21171-00	BOX, tool	1	
17	2H7-21746-00	DAMPER, battery box	4	
18	90387-06763	COLLAR	2	
19	90209-07170	WASHER	2	
20	97301-06040	BOLT	2	
21	95302-06600	NUT	2	
22	92902-06100	WASHER, sPring	2	
23	92902-06600	WASHER	2	
24	90101-05496	BOLT	2	

FIG. 22 SIDE COVER. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90179-05322	NUT	2	
26	5A8-W2121-00	PLATE, bridge	1	
27	5A8-28100-10	TOOL KIT	1	
*28	5A8-21747-00	DAMPER	1	



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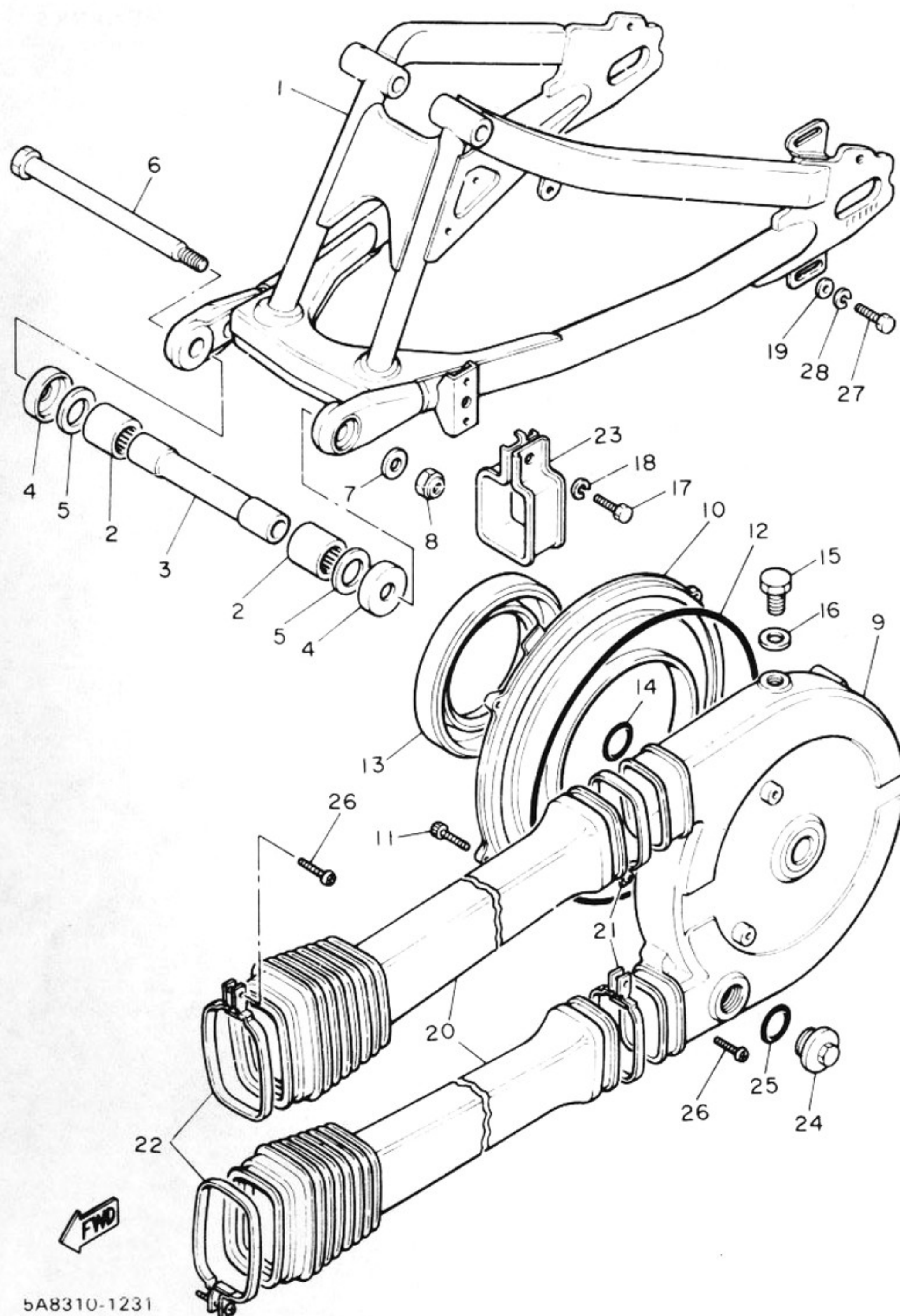
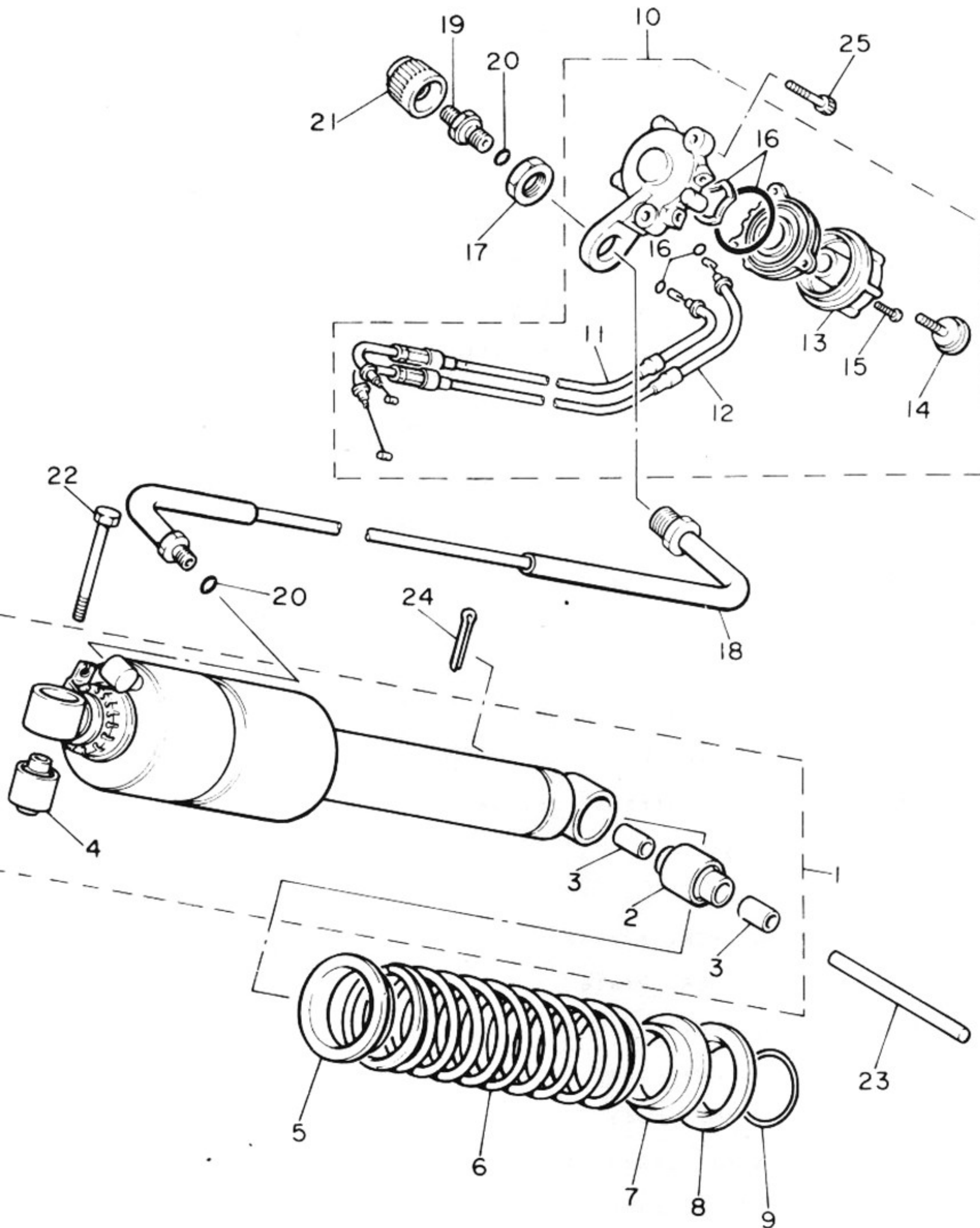


FIG. 23 REAR ARM

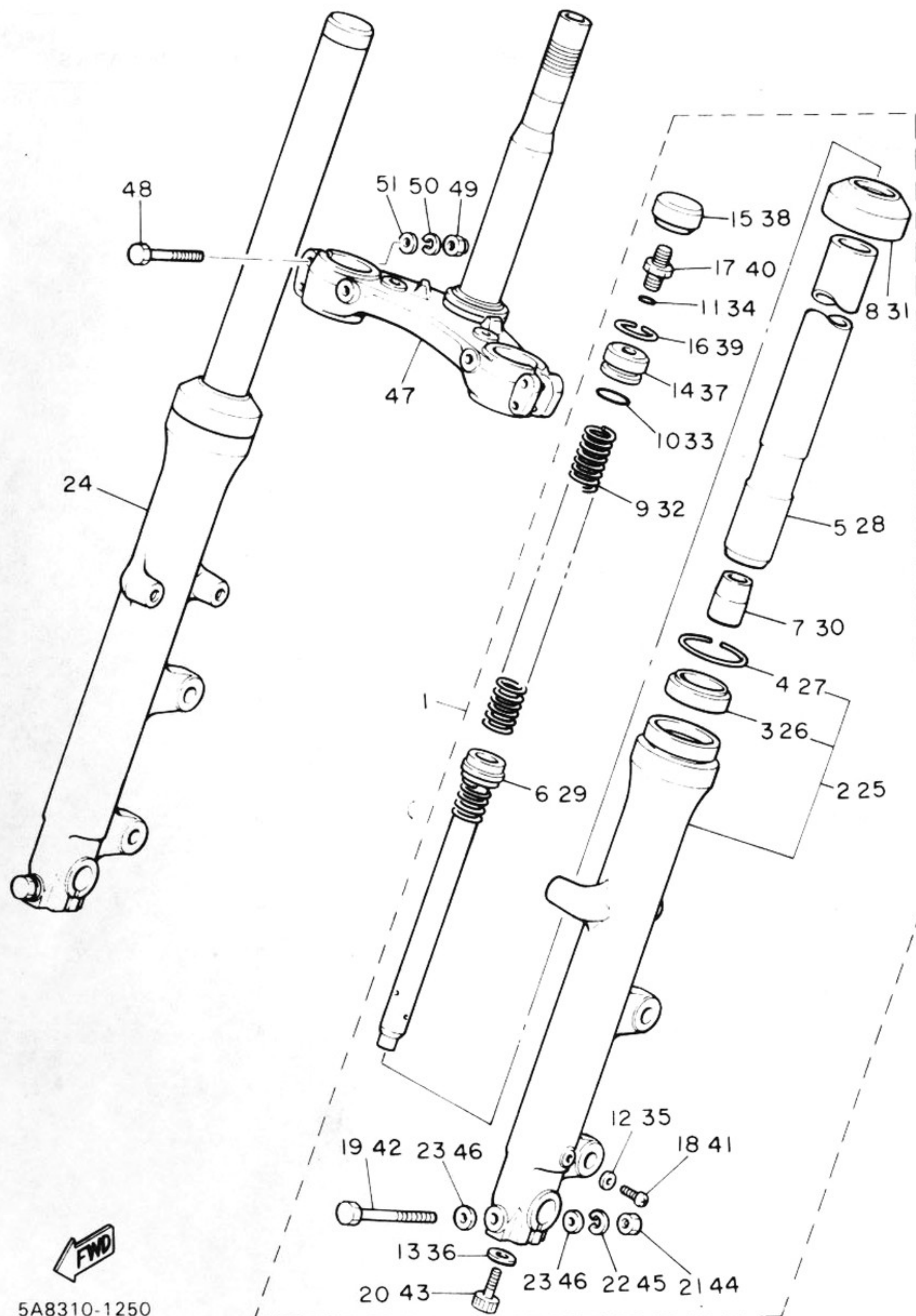
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-22110-01-35	REAR ARM COMP.	1	silver
2	93320-32403	BEARING	2	
3	4X7-22124-00	BUSH 2	1	
4	4X7-22129-00	COVER, thrust 2	2	
5	90201-244A8	WASHER, Plate (1.95T)	2	UN
	90201-244A9	WASHER, Plate (2.05T)	2	UN
	90201-245A0	WASHER, Plate (2.15T)	2	UN
6	5A8-22141-00	SHAFT, Pivot	1	
7	92901-16600	WASHER, Plate	1	
8	95601-16100	NUT, u	1	
9	5A8-22311-00-98	CASE, chain	1	low gloss black
10	5A8-22312-00-98	CASE, chain 2	1	
11	91316-06018	BOLT	5	
12	93212-36469	O-RING	1	
13	93104-99069	OIL SEAL	1	
14	93210-26240	O-RING	1	
15	90340-14063	PLUG, straight screw	1	
16	214-11198-01	GASKET	1	
*17	97306-06016	BOLT	2	
*18	92906-06100	WASHER, sPring	2	
*19	90201-06557	WASHER, Plate	2	
20	5A8-22318-00	GUARD, chain	2	
21	90460-01177	CLAMP, hose	2	
22	90460-01176	CLAMP, hose	2	
23	5A8-22321-00	STAY, chain case 1	2	
24	5A8-22334-00	BOLT, chain case 2	1	
25	93210-32172	O-RING	1	
26	98506-05025	SCREW, Pan head	4	
*27	97301-06016	BOLT	2	
*28	92901-06100	WASHER, sPring	2	

FIG. 24 REAR SUSPENSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-22201-00	DAMPER SUB ASSY	1	
2	3R4-22226-00	•BUSH, shock absorber lower	1	
3	90380-12051	•BUSH, solid	2	
4	1W1-22216-00	•BUSH, rear shock absorber	1	
5	4X7-22213-00	SEAT, sPring upper	1	
6	5A8-22212-00	SPRING	1	
7	4X7-22224-00	GUIDE, sPring 2	1	
8	3Y1-22223-00	SEAT, sPring lower	1	
9	93440-48079	CIRCLIP	1	
10	5A8-22460-00	CONTROL PANEL ASSY	1	
11	5A8-22463-00	•CABLE, control 1	1	
12	5A8-22467-00	•CABLE, control 2	1	
13	4X7-22464-00	•KNOB, control	1	
14	90157-06021	•SCREW, Pan head	1	
15	98503-04010	•SCREW, Pan head	3	
16	4X7-W0005-00	•O-RING SET	1	
17	90170-16278	NUT	1	
18	5A8-22470-00	HOSE, air	1	
19	4X7-W2241-00	AIR VALVE ASSY	1	
20	93210-08483	O-RING	2	
21	4X7-22498-00	CAP, adjust	1	
22	90101-12498	BOLT	1	
23	93612-99168	PIN, dowel	1	
24	91401-40040	PIN, cotter	1	
25	91311-06016	BOLT	2	

FIG. 25 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-23102-00	FRONT FORK ASSY (L.H)	1	
2	5A8-23126-00	.TUBE, outer 1	1	
3	2H7-23145-00	..OIL SEAL	1	
4	3R4-23153-00	..RING, snap	1	
5	5A8-23110-00	.INNER TUBE COMP.1	1	
6	4K0-23170-00	.CYLINDER COMP., front fork	1	
7	5A8-23173-00	.SPINDLE, taper	1	
8	3H5-23144-00	.SEAL, dust	1	
9	5A8-23141-00	.SPRING, front fork	1	
10	3J2-23114-00	.O-RING	1	
11	3J2-23147-00	.O-RING	1	
12	122-23129-00	.GASKET, drain Plug	1	
13	509-23158-L0	.GASKET	1	
14	3J2-23111-00	.BOLT, cap	1	
15	3J2-23168-00	.CAP, front fork	1	
16	3J2-23183-00	.CIRCLIP	1	
17	3J2-23190-00	.AIR VALVE COMP.	1	
18	122-23119-01	.PLUG, drain	1	
19	4G0-23356-00	.BOLT 2	1	
20	278-23181-50	.BOLT, hexagon socket head	1	
21	95311-08600	.NUT	1	
22	92901-08100	.WASHER, spring	1	
23	90201-08544	.WASHER, Plate	2	
24	5A8-23103-00	FRONT FORK ASSY (R.H)	1	
25	5A8-23136-00	.TUBE, outer 2	1	
26	2H7-23145-00	..OIL SEAL	1	
27	3R4-23153-00	..RING, snap	1	
28	5A8-23110-00	.INNER TUBE COMP.1	1	

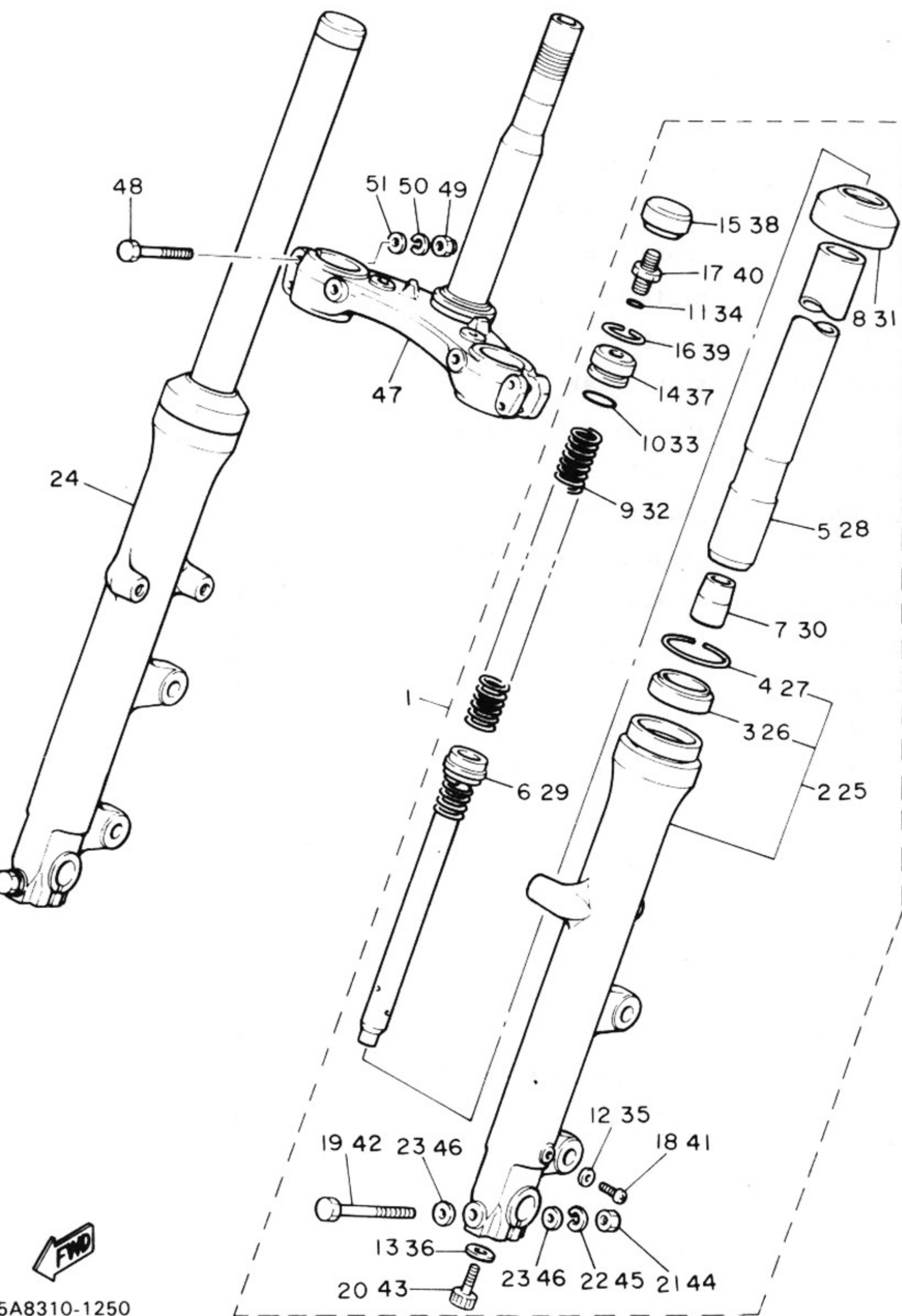
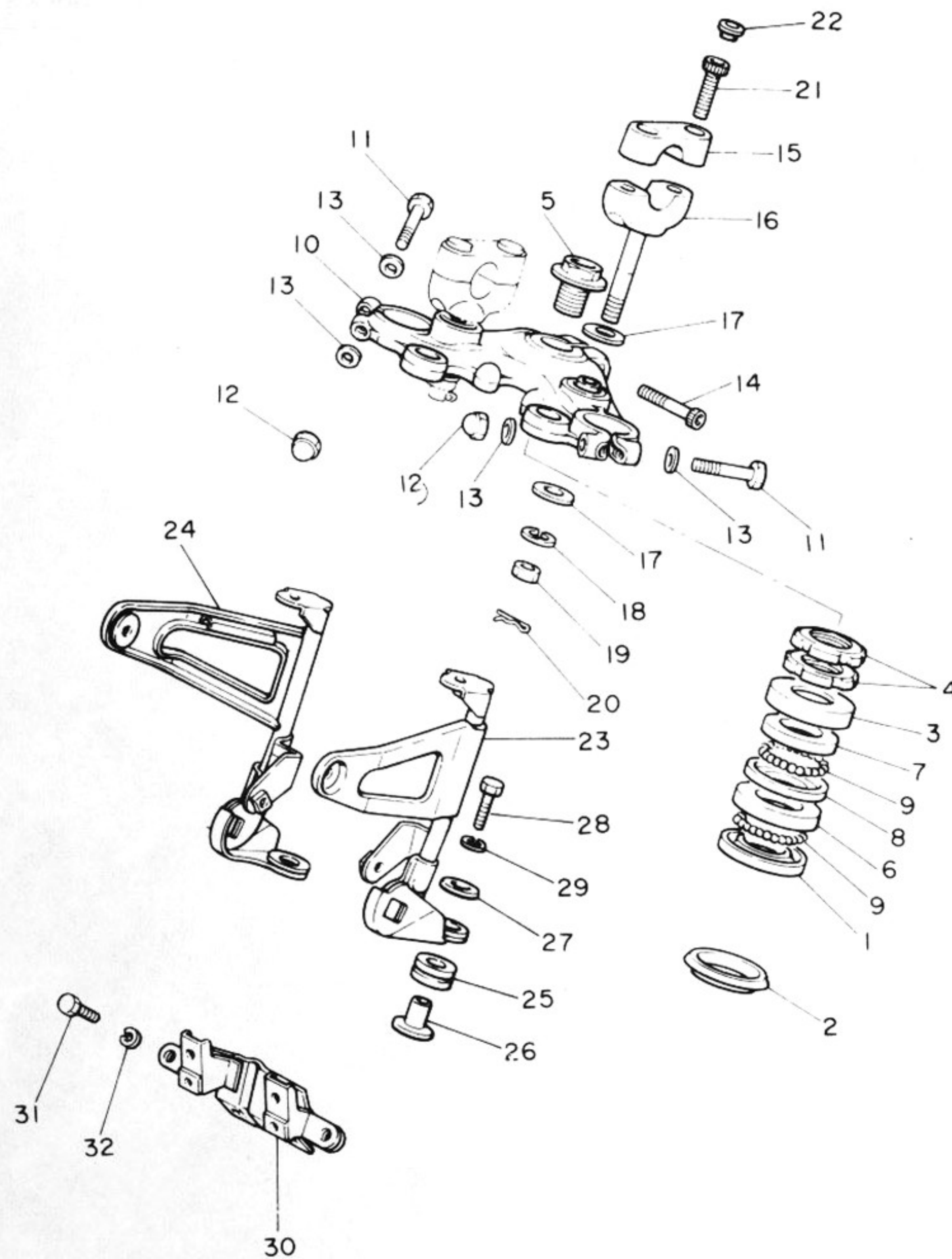


FIG. 25 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4K0-23170-00	.CYLINDER COMP., front fork	1	
30	5A8-23173-00	.SPINDLE, taPer	1	
31	3H5-23144-00	.SEAL, dust	1	
32	5A8-23141-00	.SPRING, front fork	1	
33	3J2-23114-00	.O-RING	1	
34	3J2-23147-00	.O-RING	1	
35	122-23129-00	.GASKET, drain Plug	1	
36	509-23158-L0	.GASKET	1	
37	3J2-23111-00	.BOLT, caP	1	
38	3J2-23168-00	.CAP, front fork	1	
39	3J2-23183-00	.CIRCLIP	1	
40	3J2-23190-00	.AIR VALVE COMP.	1	
41	122-23119-01	.PLUG, drain	1	
42	4G0-23356-00	.BOLT 2	1	
43	278-23181-50	.BOLT, hexa8on socket head	1	
44	95311-08600	.NUT	1	
45	92901-08100	.WASHER, sPring	1	
46	90201-08544	.WASHER, Plate	2	
47	5A8-23340-00	UNDER BRACKET COMP.	1	
48	90109-08397	BOLT	4	
49	95303-08800	NUT, crown	4	
50	92901-08100	WASHER, sPring	4	
51	90201-08544	WASHER, Plate	4	

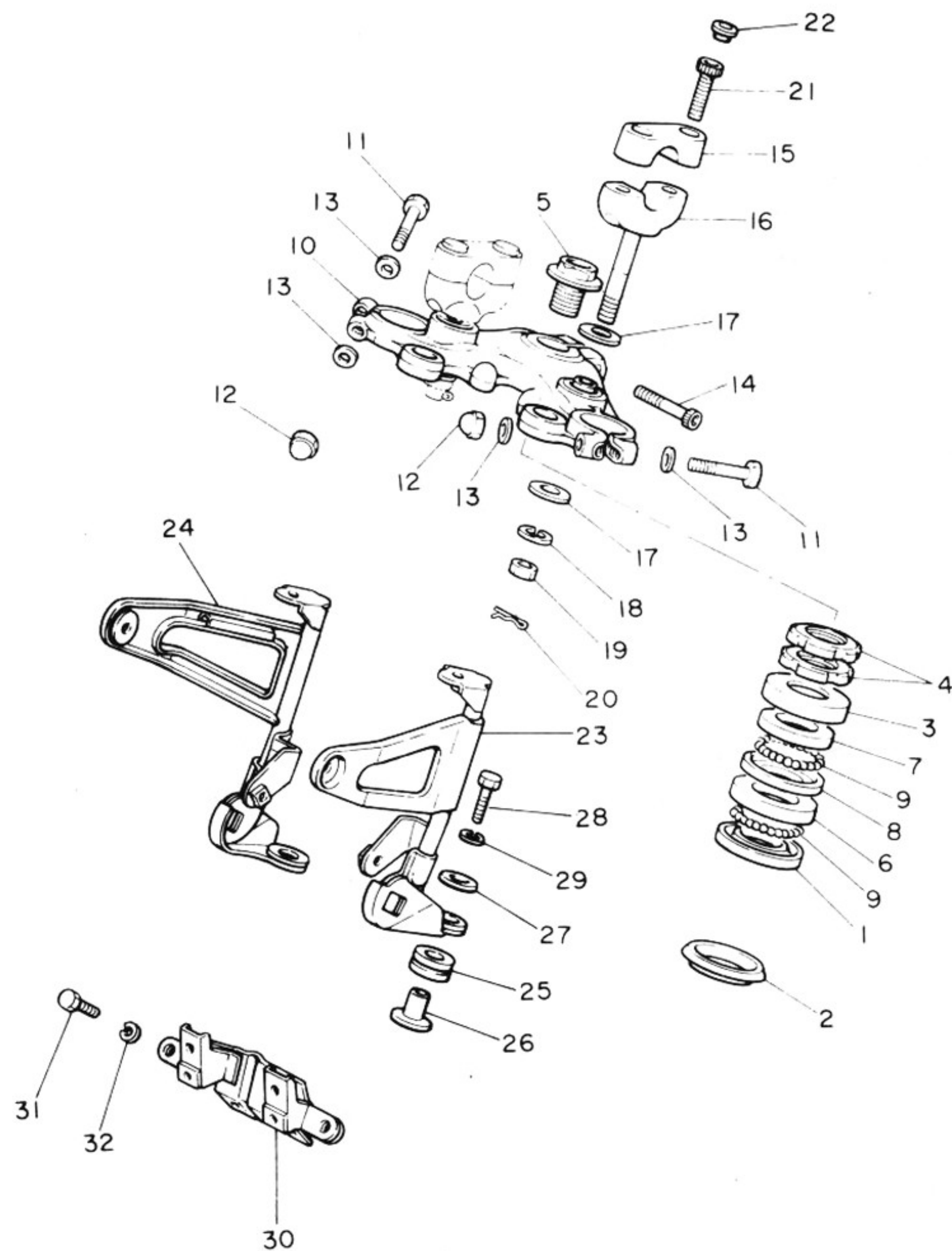
FIG. 26 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	4H3-23451-00	BOLT, fitting 1	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	38	
10	5A8-W2341-00-98	CROWN, handle	1	low gloss black
11	97326-08055	BOLT	2	
12	95306-08800	NUT	2	
13	92906-08600	WASHER, Plate	4	
14	91316-08040	BOLT	1	
15	4H7-23441-00-98	HOLDER, handle upper	2	low gloss black
16	3Y6-23442-00-98	HOLDER, handle lower	2	low gloss black
17	90201-10141	WASHER, Plate	4	
18	92901-10100	WASHER, spring	2	
19	95301-10700	NUT	2	
20	90468-12006	CLIP	2	
21	91316-08030	BOLT	4	
22	341-23469-00	CAP, bolt	4	
23	5A8-23121-00	COVER, upper 1	1	
24	5A8-23131-00	COVER, upper 2	1	
25	90480-14101	GROMMET	2	
26	90387-06388	COLLAR	2	
27	90201-06552	WASHER, Plate	2	
28	97306-06025	BOLT	2	



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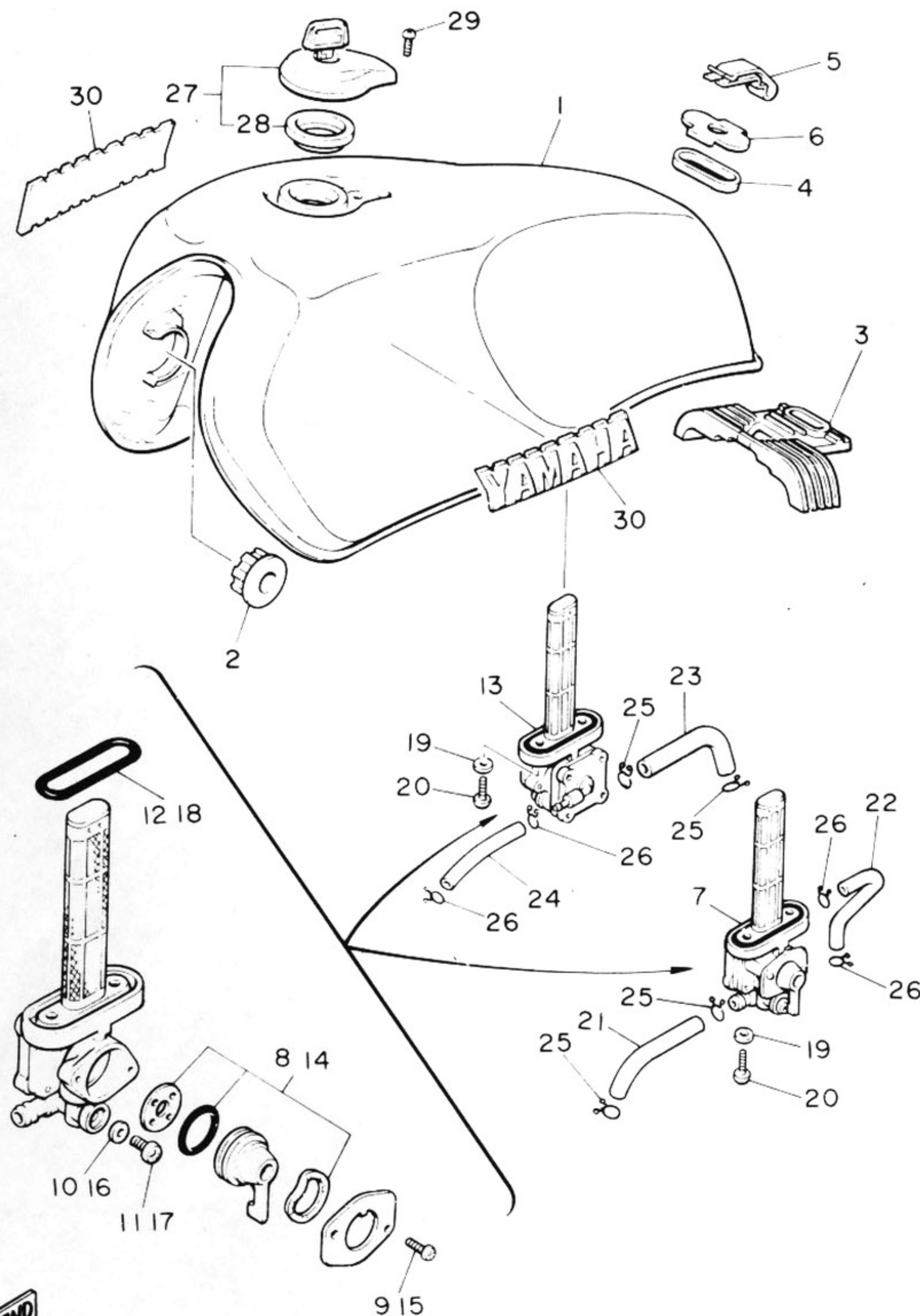
FIG. 26 STEERING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92906-06100	WASHER, sPring	2	
30	5A8-23377-00	BRACKET, horn	1	
31	97306-08020	BOLT	2	
32	92906-08100	WASHER, sPring	2	

FIG. 27 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-24110-00-L2	FUEL TANK COMP.	1	UR comPetition
	5A8-24110-00-20	FUEL TANK COMP.	1	Green metallic
	5A8-24110-00-8J	FUEL TANK COMP.	1	UR
			1	crystal silver
			1	UR
			1	legato maroon
2	4H7-24181-00	DAMPER, locating 1	2	
3	5A8-24182-00	DAMPER, locating 2	1	
4	4K0-24183-00	DAMPER, locating 3	1	
5	4X7-2411M-00	CLIP	1	
6	4K0-24186-00	WASHER, sPecial	1	
7	4X7-24500-00	FUEL COCK ASSY 1	1	
8	3H3-W0092-00	•FUEL COCK VALVE SET	1	
9	98501-03008	•SCREW, Pan head	2	
10	2G2-24522-00	•GASKET	1	
11	98501-06008	•SCREW, Pan head	1	
12	2W6-24512-00	•O-RING	1	
13	4X7-24510-00	FUEL COCK ASSY 2	1	
14	3H3-W0092-00	•FUEL COCK VALVE SET	1	
15	98501-03008	•SCREW, Pan head	2	
16	2G2-24522-00	•GASKET	1	
17	98501-06008	•SCREW, Pan head	1	
18	2W6-24512-00	•O-RING	1	
19	90202-06010	WASHER, Plate	4	
20	90149-06011	SCREW	4	
21	90445-11542	HOSE	1	
22	90445-09578	HOSE	1	
23	4X7-24311-00	PIPE, fuel 1	1	
24	90445-09578	HOSE	1	
25	90467-10008	CLIP	4	
26	90467-08003	CLIP	4	



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This technical diagram illustrates the assembly of a Yamaha motorcycle's fuel tank and carburetor. The main components are shown in an exploded view, with numbered callouts (1-30) identifying each part. The fuel tank (1) features a 'YAMAHA' logo (30) and a filler cap (2). The carburetor (7) is shown with its various jets, needles, and linkages. The diagram also includes the fuel filter (30) and the fuel pump (29). A diagonal line separates the fuel tank assembly from the carburetor assembly.



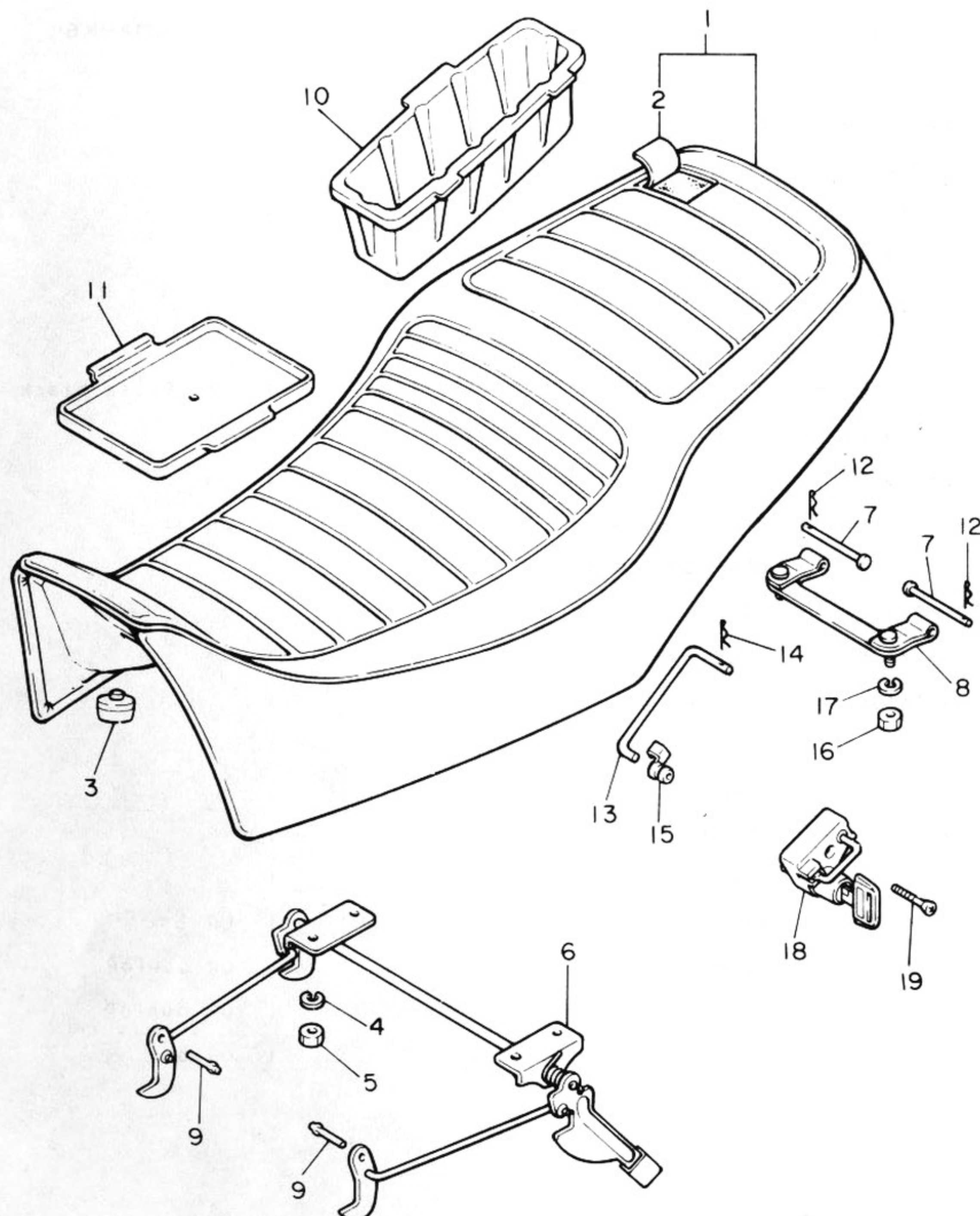


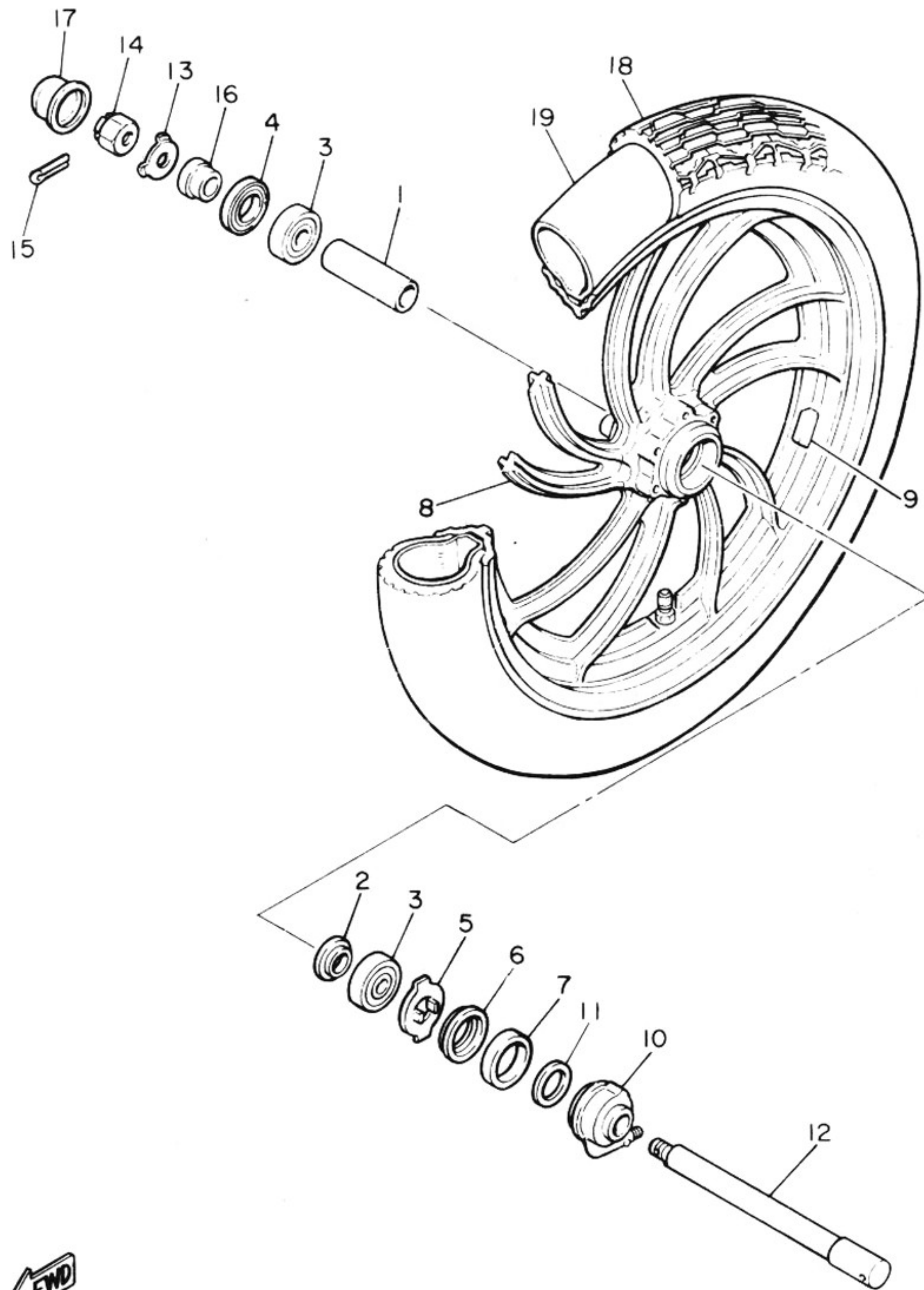
FIG. 28 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-W2472-01	DOUBLE SEAT ASSY	1	
2	5A8-24731-00	COVER, double seat	1	
3	1L9-24741-00	PAD, seat	8	
4	92902-06100	WASHER, spring	4	
5	95302-06600	NUT	4	
6	5A8-24760-00	SEAT LEVER ASSY	1	
7	91701-05060	PIN, clevis	2	
8	5A8-24726-01	HINGE, seat	1	
9	5A8-24793-00	PIN	2	
10	5A8-2473T-00	LID 1	1	
11	395-28185-00	LID	1	
12	90468-10050	CLIP	2	
13	5A8-24768-00	STOPPER	1	
14	90468-10050	CLIP	1	
15	1J7-24719-00	HOLDER, rod 2	1	
16	95302-06600	NUT	2	
17	92902-06100	WASHER, spring	2	
18	5A8-21308-00	HELMET HANGER ASSY	1	
19	92706-06020	SCREW, flat head	1	



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FIG. 29 FRONT WHEEL



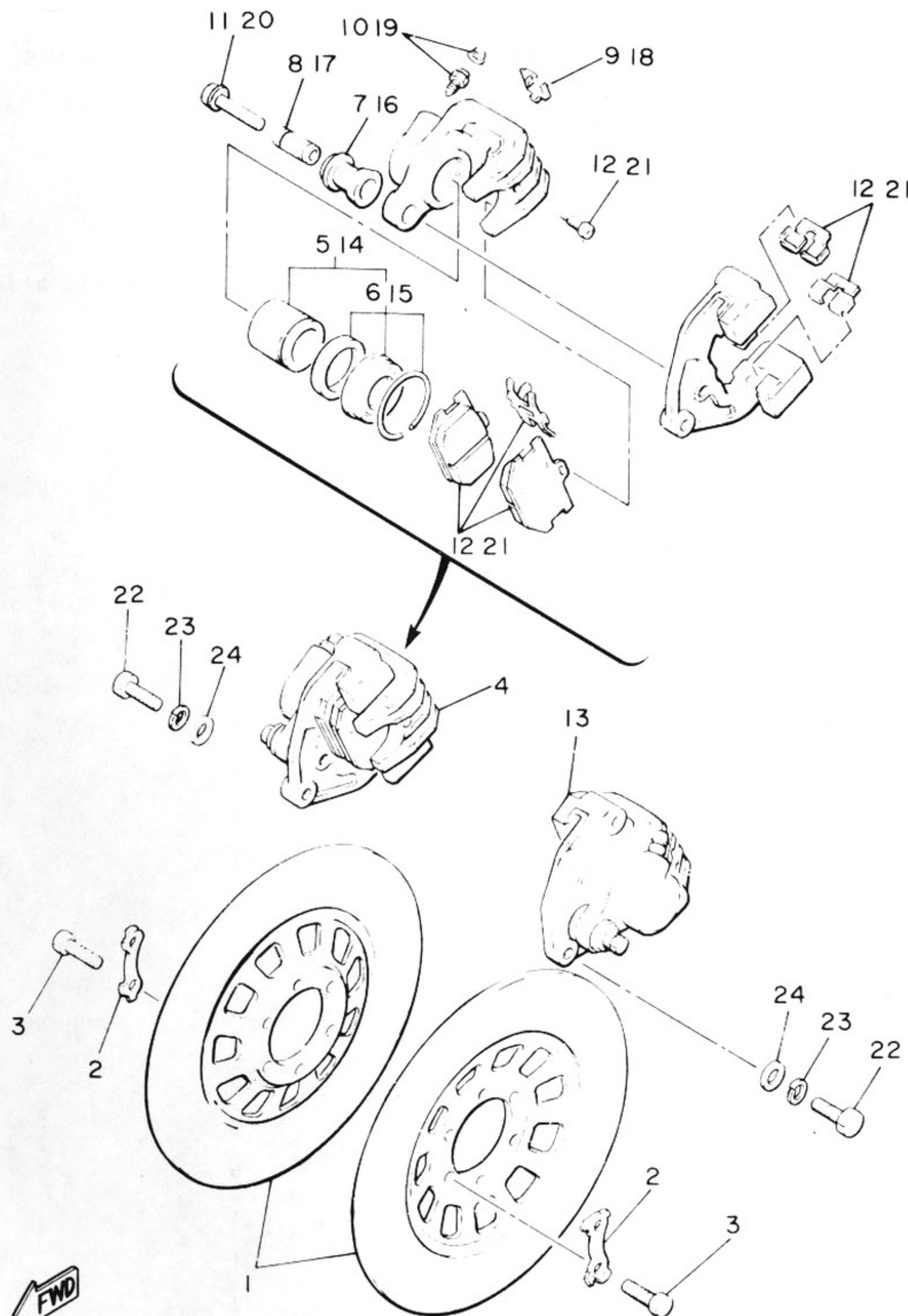
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90560-15116	SPACER	1	
2	146-25115-00	FLANGE, sPacer 1	1	
3	93306-30203	BEARING (B6302Z)	2	
4	93102-22014	OIL SEAL	1	
5	341-25149-00	CLUTCH, meter	1	
6	341-25846-00	RETAINER, clutch	1	
7	93105-45017	OIL SEAL	1	
8	4K0-25168-20-98	CAST WHEEL, front (1.85-19)	1	low gloss black
9	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
10	4K0-25190-00	GEAR UNIT ASSY	1	
11	90201-256E2	WASHER, Plate	1	
12	4H7-25181-00	AXLE, wheel	1	
13	90209-14136	WASHER	1	
14	90171-14020	NUT, castle	1	
15	91401-30030	PIN, cotter	1	
16	90387-15550	COLLAR	1	
17	521-25188-00	CAP	1	
18	94132-19699	TIRE (3.25-19)	1	UR bs
	94132-19694	TIRE (3.25-19)	1	UR dunlop
19	94232-19167	TUBE (3.25-19)	1	UR dunlop
	94232-19122	TUBE (3.25-19)	1	UR bs



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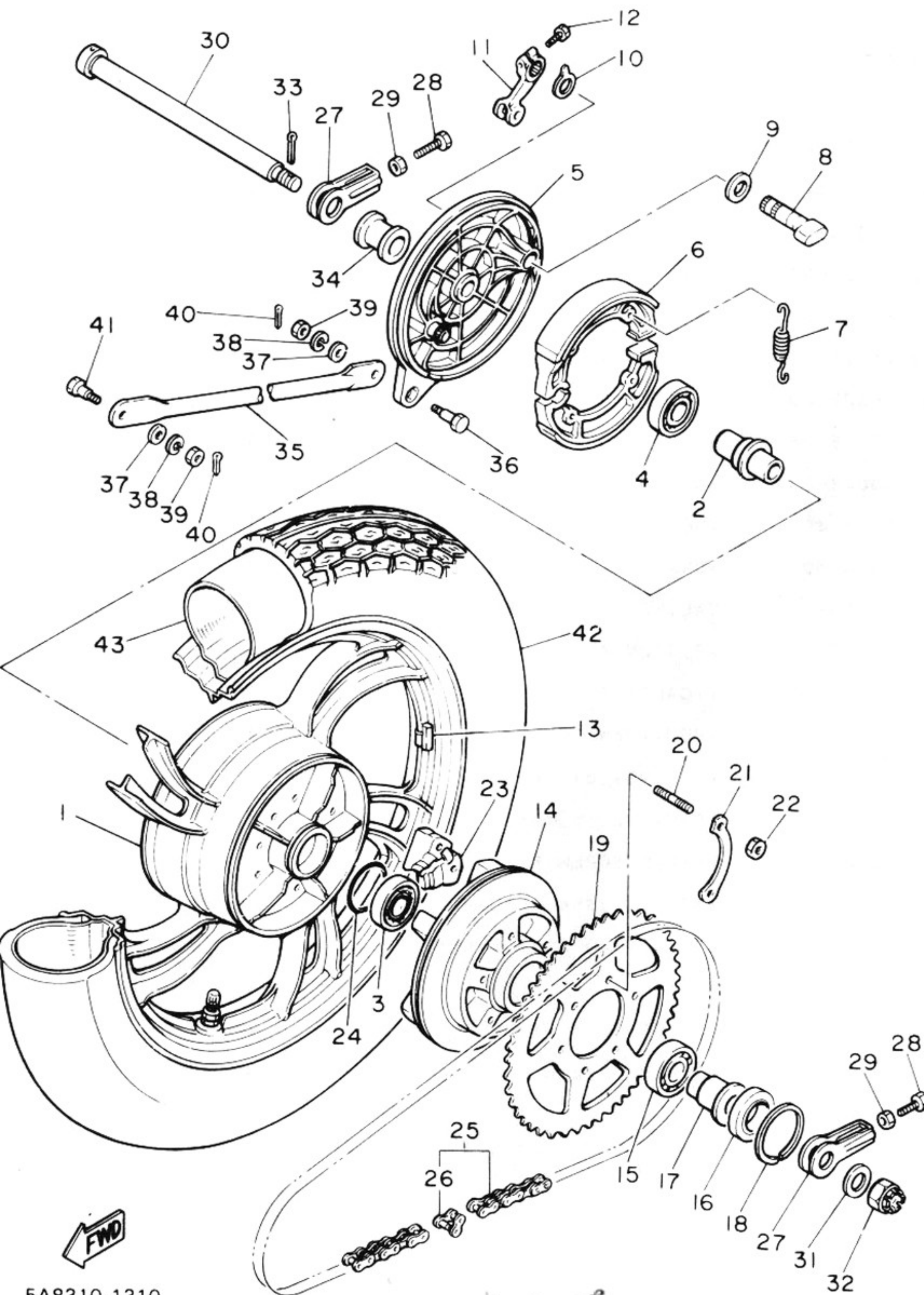
FIG. 30 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-25831-00	DISC, brake	2	
2	1J3-25834-01	WASHER, lock	6	
3	90101-08312	BOLT	12	
4	4K0-25810-01	CALIPER ASSY (RIGHT)	1	
5	1J3-W0057-00	•PISTON ASSY, caliPer	1	
6	1J3-W0047-00	••CALIPER SEAL KIT	1	
7	1J3-25917-00	•BOOT, caliPer	1	
8	1J3-25838-00	•SLEEVE, caliPer	1	
9	1J3-25845-01	•CAP, indicator	1	
10	1J3-W0048-00	•BREED SCREW KIT	1	
11	90105-08145	•BOLT, washer based	1	
12	4K0-W0045-00	•BRAKE PAD KIT, front	1	
13	4K0-25810-11	CALIPER ASSY (LEFT)	1	
14	1J3-W0057-00	•PISTON ASSY, caliPer	1	
15	1J3-W0047-00	••CALIPER SEAL KIT	1	
16	1J3-25917-00	•BOOT, caliPer	1	
17	1J3-25838-00	•SLEEVE, caliPer	1	
18	1J3-25845-01	•CAP, indicator	1	
19	1J3-W0048-00	•BREED SCREW KIT	1	
20	90105-08145	•BOLT, washer based	1	
21	4K0-W0045-00	•BRAKE PAD KIT, front	1	
22	90101-10308	BOLT	4	
23	92901-10100	WASHER, sPring	4	
24	92901-10200	WASHER, Plain	4	



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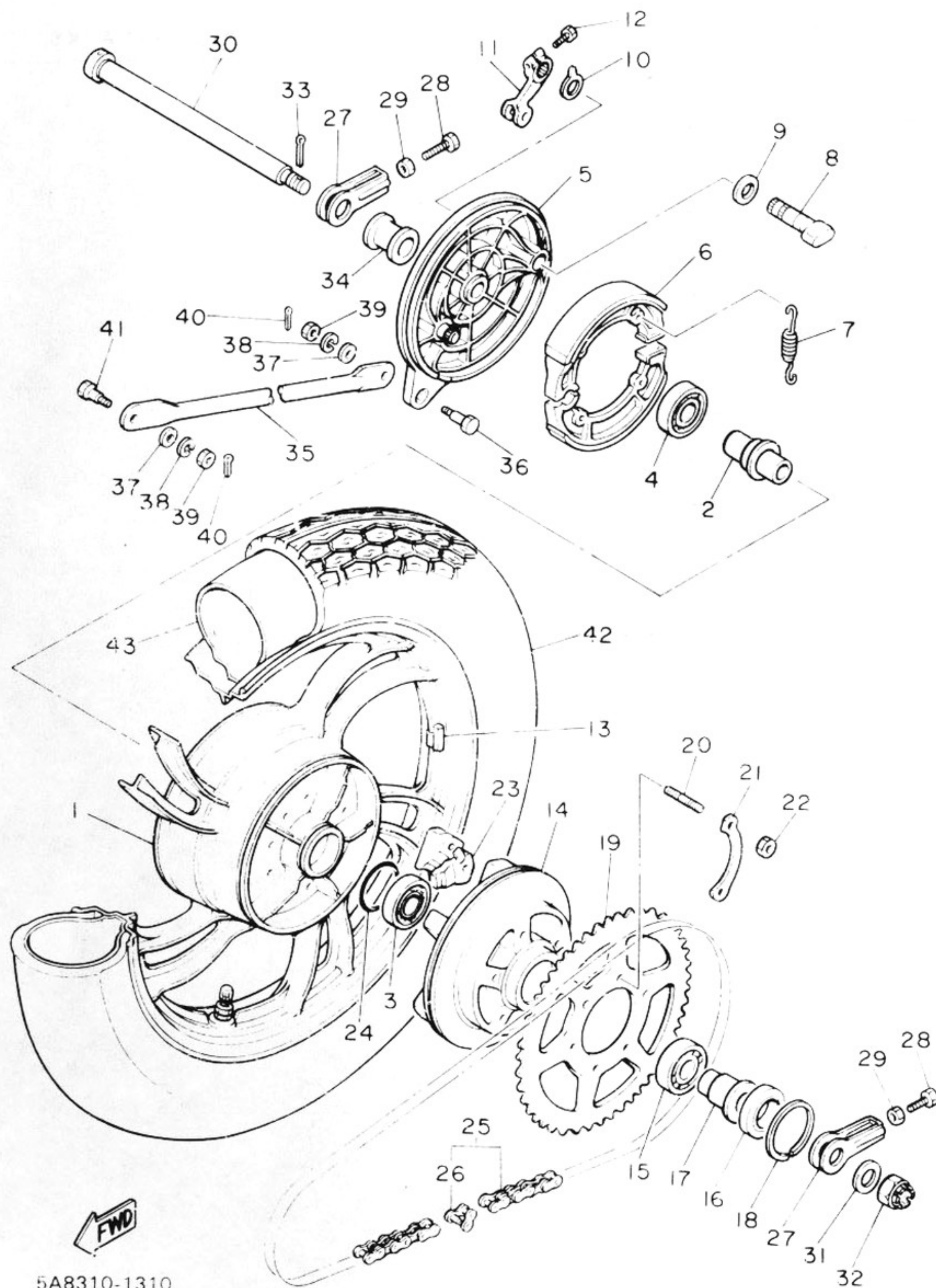
FIG. 31 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-25338-20-98	CAST WHEEL, rear	1	low gloss black
2	90560-20135	SPACER	1	
3	93306-20417	BEARING (B62042RS)	1	
4	93306-30417	BEARING (B6304ZZ)	1	
5	5A8-25321-00-98	PLATE, brake shoe	1	low gloss black
6	5A8-25330-00	BRAKE SHOE COMP.	2	
7	90507-20002	SPRING, tension	2	
8	4H7-25351-00	CAMSHAFT	1	
9	90201-14577	WASHER, Plate	1	
10	4H7-2533A-02	PLATE, indicator	1	
11	1L9-25355-00	LEVER, camshaft	1	
12	90101-06291	BOLT	1	
13	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
14	5A8-25366-00	CLUTCH, hub	1	
15	93306-20624	BEARING	1	
16	93101-38100	OIL SEAL	1	
17	90387-203E4	COLLAR	1	
18	93420-62017	CIRCLIP	1	
19	5A8-25435-20	SPROCKET, driven (35T)	1	
20	90116-10221	BOLT, stud	6	
21	256-25412-00	WASHER	3	
22	90170-10136	NUT	6	
23	5A8-25364-00	DAMPER	5	
24	93210-64488	O-RING	1	
25	94580-29090	CHAIN	1	
26	94680-29031	JOINT, chain	1	

*Coleman Bros
Pine*

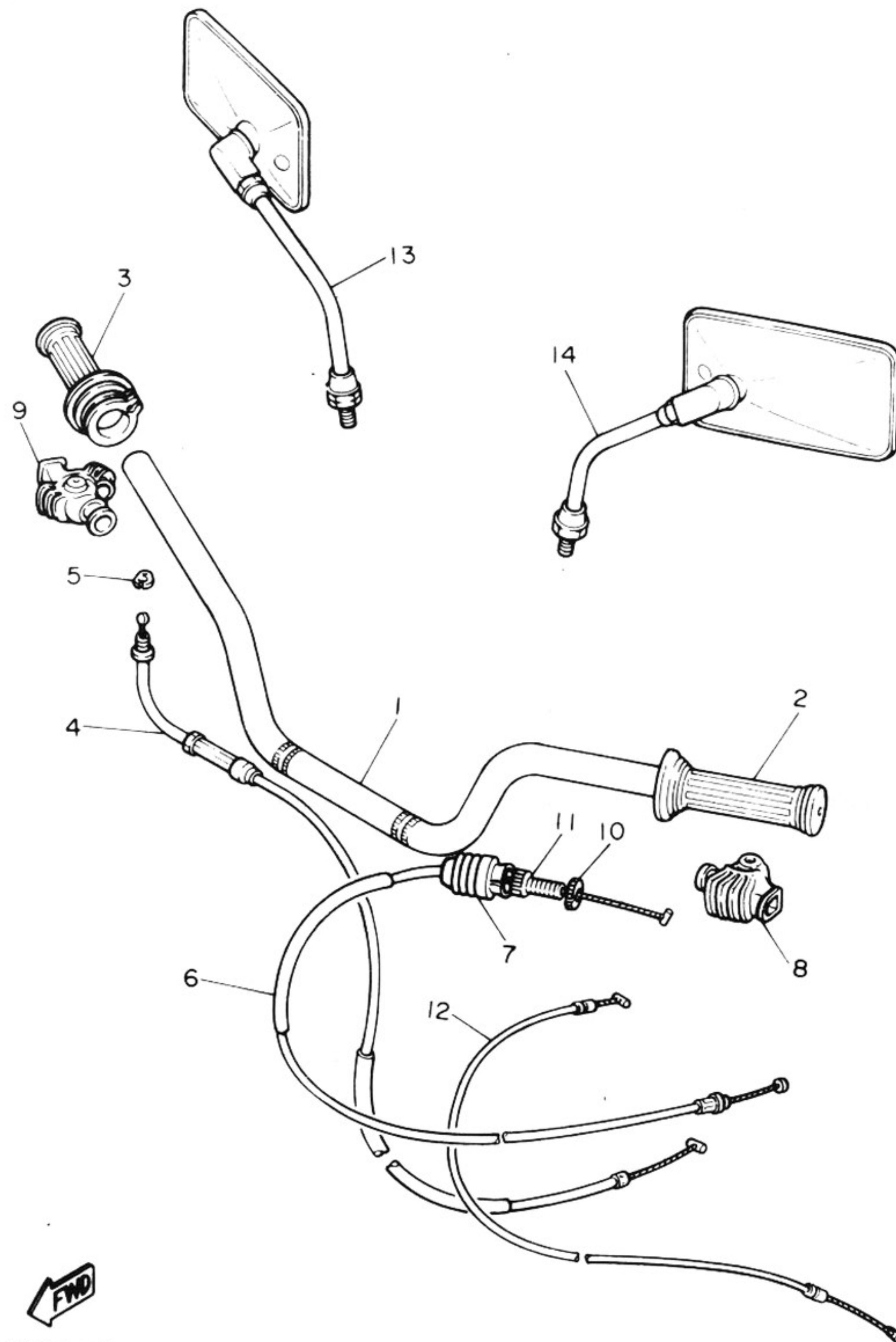
FIG. 31 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	5A8-25388-00	PULLER, chain 1	2	
28	90101-10507	BOLT	2	
29	95301-10700	NUT	2	
30	5A8-25381-00	AXLE, wheel	1	
31	92901-18200	WASHER, Plain	1	
32	90171-18008	NUT, castle	1	
33	91401-40040	PIN, cotter	1	
34	90387-203E5	COLLAR	1	
35	4X7-25371-00	BAR, tension	1	
36	90109-08406	BOLT	1	
37	92901-08600	WASHER, Plate	2	
38	92901-08100	WASHER, sPring	2	
39	95301-08700	NUT	2	
40	91401-20015	PIN, cotter	2	
41	90109-08368	BOLT	1	
42	94112-18700	TIRE (120/90-18)	1	UR bs
	94112-18693	TIRE (120/90-18)	1	UR dunlop
43	94212-18188	TUBE (120/90-18)	1	UR dunlop
	94212-18171	TUBE (120/90-18)	1	UR bs

5A8310-1310

FIG. 32 HANDLEBAR.CABLE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-26111-00	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	5A8-26311-00	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	5A8-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever	1	
9	1T5-26372-00	COVER, handle lever	1	
10	90179-08148	NUT	1	
11	90123-08046	BOLT	1	
12	5A8-26331-00	CABLE, starter 1	1	
13	5A8-26290-00	MIRROR ASSY	1	
14	5A8-26290-10	MIRROR ASSY	1	

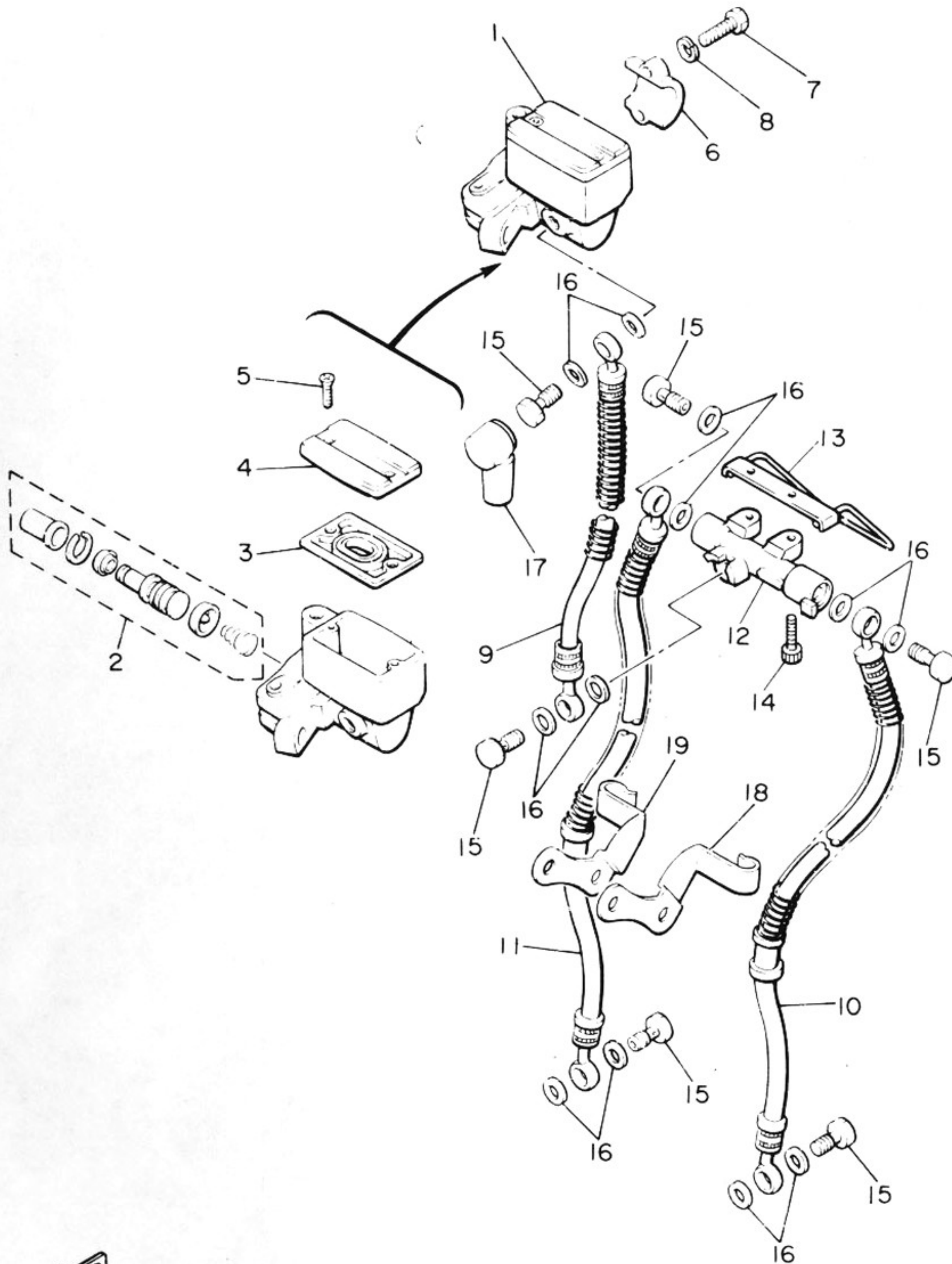


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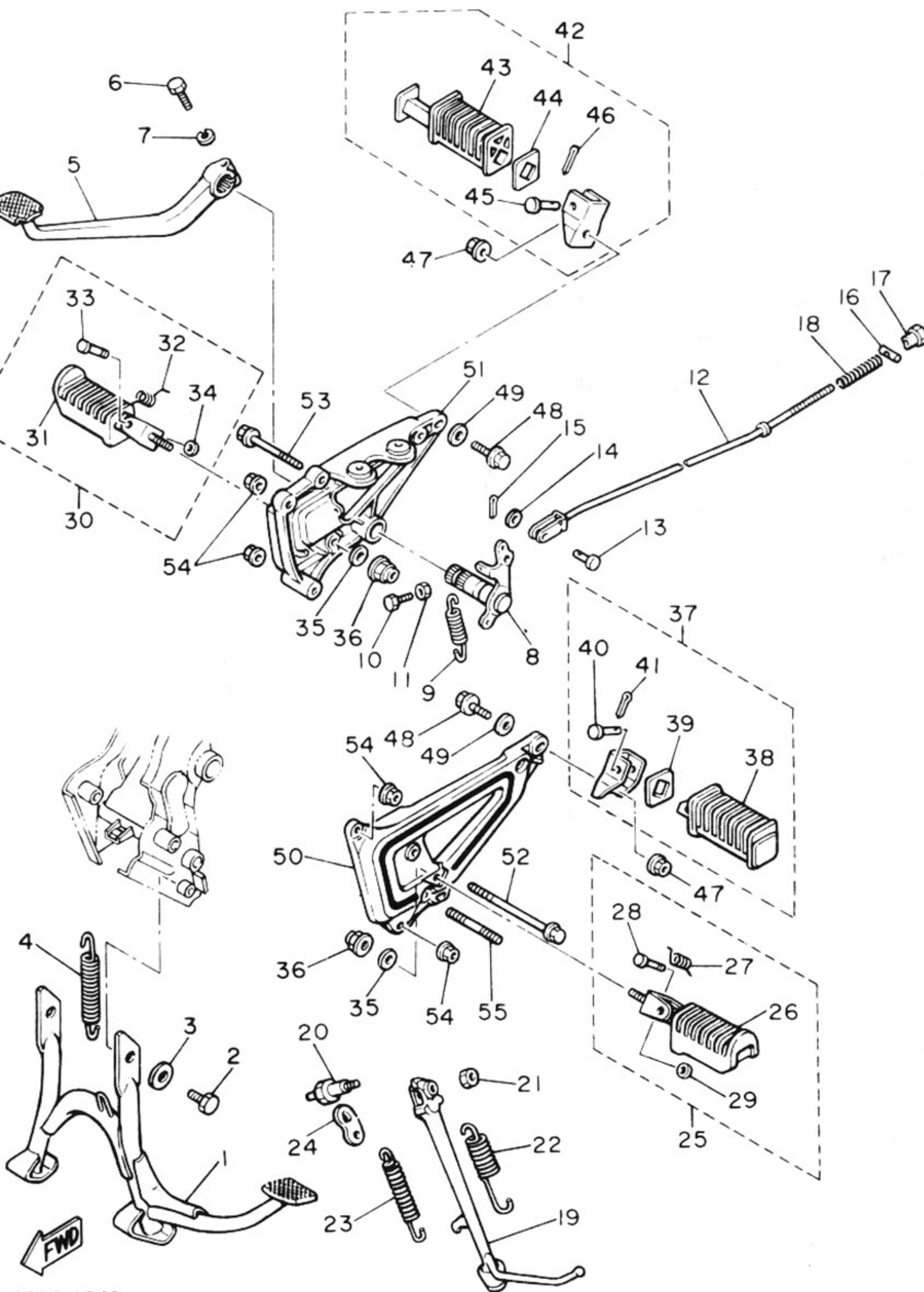
FIG. 33 FRONT MASTER CYLINDER.

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25850-00	MASTER CYLINDER ASSY	1	
2	4K0-W0041-00	.CYLINDER KIT, master	1	
3	4K0-25854-00	.DIAPHRAGM, reservoir	1	
4	4K0-25852-00	.CAP, reservoir	1	
5	98706-04010	.SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	WASHER, sPring	2	
9	5A8-25872-00	HOSE, brake 1	1	
10	5A8-25873-00	HOSE, brake 2	1	
11	5A8-25874-00	HOSE, brake	1	
12	4K0-25885-00	JOINT	1	
13	4K0-26399-01	GUIDE, cable	1	
14	91316-06020	BOLT	2	
15	90401-10034	BOLT, union	6	
16	90201-10118	WASHER, Plate	12	
17	4L0-25862-00	BOOT, master cylinder	1	
18	4E2-25875-00	HOLDER, brake hose 1	1	
19	4E2-25876-00	HOLDER, brake hose 2	1	



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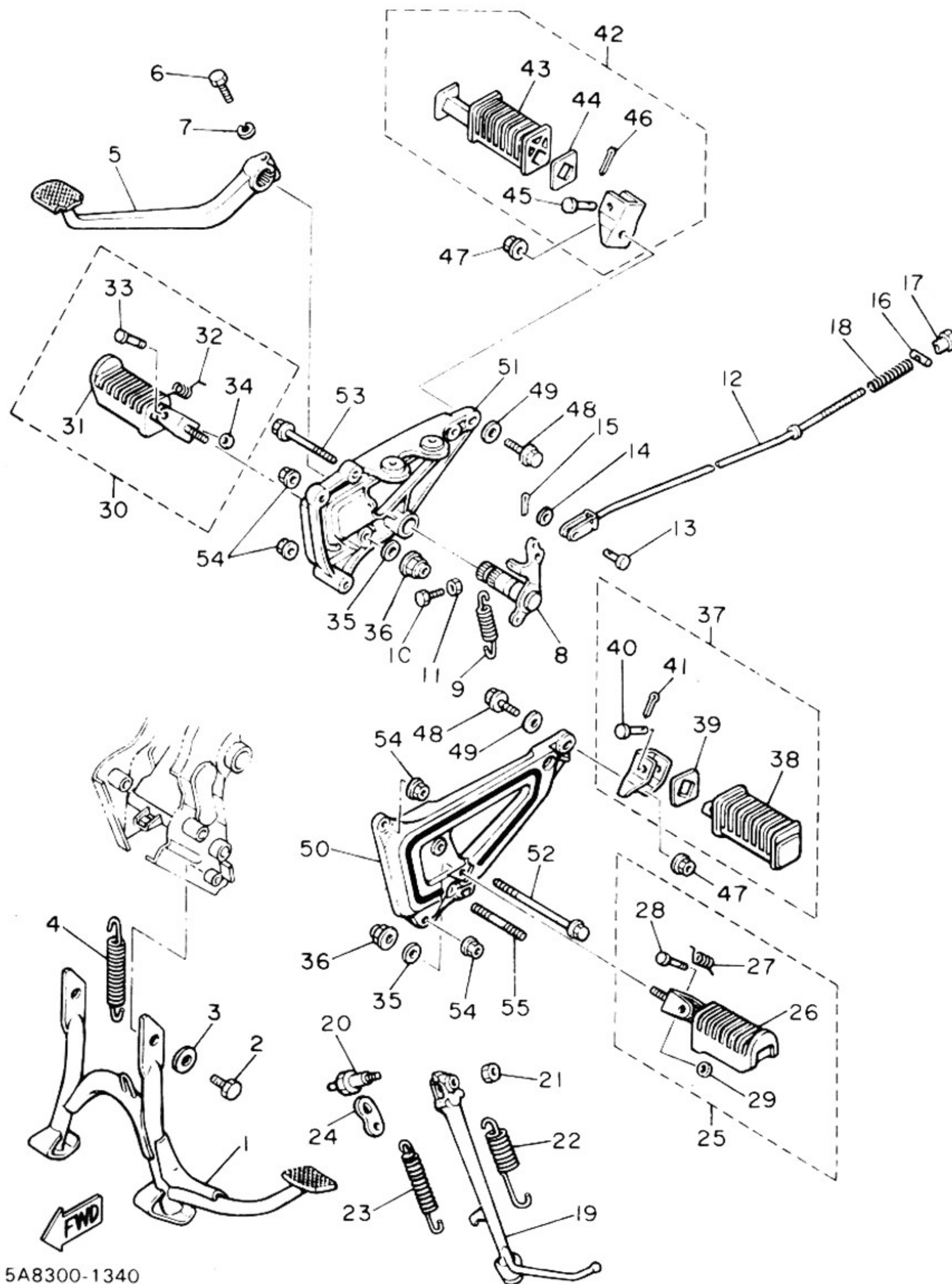
FIG. 34 STAND•FOOTREST



A8300-1340

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-27111-00-R4	STAND, main	1	black
2	97302-10016	BOLT	2	
3	90201-10752	WASHER, Plate	2	
4	90506-35149	SPRING, tension	1	
5	5A8-27211-00-93	PEDAL, brake	1	chrome-Plated
6	90109-06468	BOLT	1	
7	92901-06100	WASHER, sPring	1	
8	5A8-27212-00	SHAFT, brake Pedal	1	
9	90506-20193	SPRING, tension	1	
10	90153-06018	SCREW, hexagon	1	
11	90170-06184	NUT	1	
12	5A8-27231-00	ROD, brake	1	
13	90240-06040	PIN, clevis	1	
14	92901-06200	WASHER, Plain	1	
15	91401-20015	PIN, cotter	1	
16	90249-12008	PIN	1	
17	90179-06176	NUT	1	
18	90501-10245	SPRING, compression	1	
19	5A8-27311-00-R4	STAND, side	1	black
20	90109-10500	BOLT	1	
21	95301-10700	NUT	1	
22	90506-26225	SPRING, tension	1	
23	90506-18224	SPRING, tension	1	
24	3Y3-27315-00	LINK, side stand	1	
25	5A8-27410-00	FRONT FOOTREST ASSY (L.H)	1	
26	1J7-27413-01	•COVER, footrest	1	
27	90508-20023	•SPRING, torsion	1	
28	2H9-27427-00	•SAFT	1	

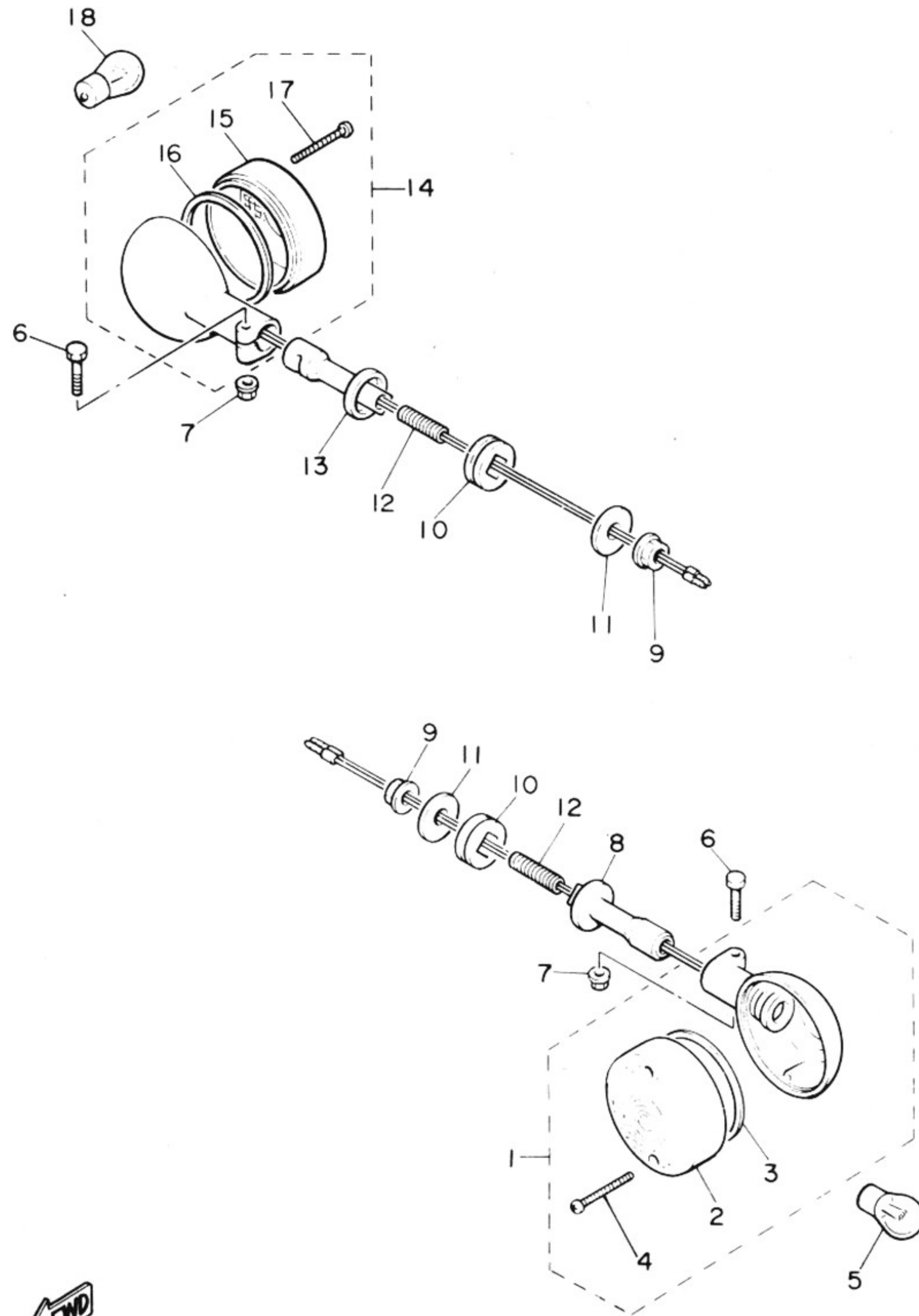
FIG. 34 STAND-FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06042	•WASHER, Plate	1	
30	5A8-27420-00	FRONT FOOTREST ASSY (R.H)	1	
31	1J7-27413-01	•COVER, footrest	1	
32	90508-20023	•SPRING, torsion	1	
33	2H9-27427-00	•SAFT	1	
34	90201-06042	•WASHER, Plate	1	
35	90201-10136	WASHER, Plate	2	
36	90185-10060	NUT, self-locking	2	
37	5A8-27430-00	REAR FOOTREST ASSY 1	1	
38	1J7-27433-00	•COVER, rear footrest	1	
39	90209-18070	•WASHER	1	
40	91701-06035	•PIN, clevis	1	
41	91401-16012	•PIN, cotter	1	
42	5A8-27440-00	REAR FOOTREST ASSY 2	1	
43	1J7-27444-00	•COVER, rear footrest	1	
44	90209-18070	•WASHER	1	
45	91701-06035	•PIN, clevis	1	
46	91401-16012	•PIN, cotter	1	
47	90179-10321	NUT	2	
48	95826-10035	BOLT, flange	2	
49	90201-10139	WASHER, Plate	2	
50	5A8-27442-00	BRACKET 2	1	
51	5A8-27443-00	BRACKET 3	1	
52	90105-10192	BOLT, washer based	1	
53	90105-10184	BOLT, washer based	1	
54	90179-10247	NUT	4	
55	95621-10330	BOLT, stud	1	

5A8300-1340

FIG. 35 FLASHER LIGHT

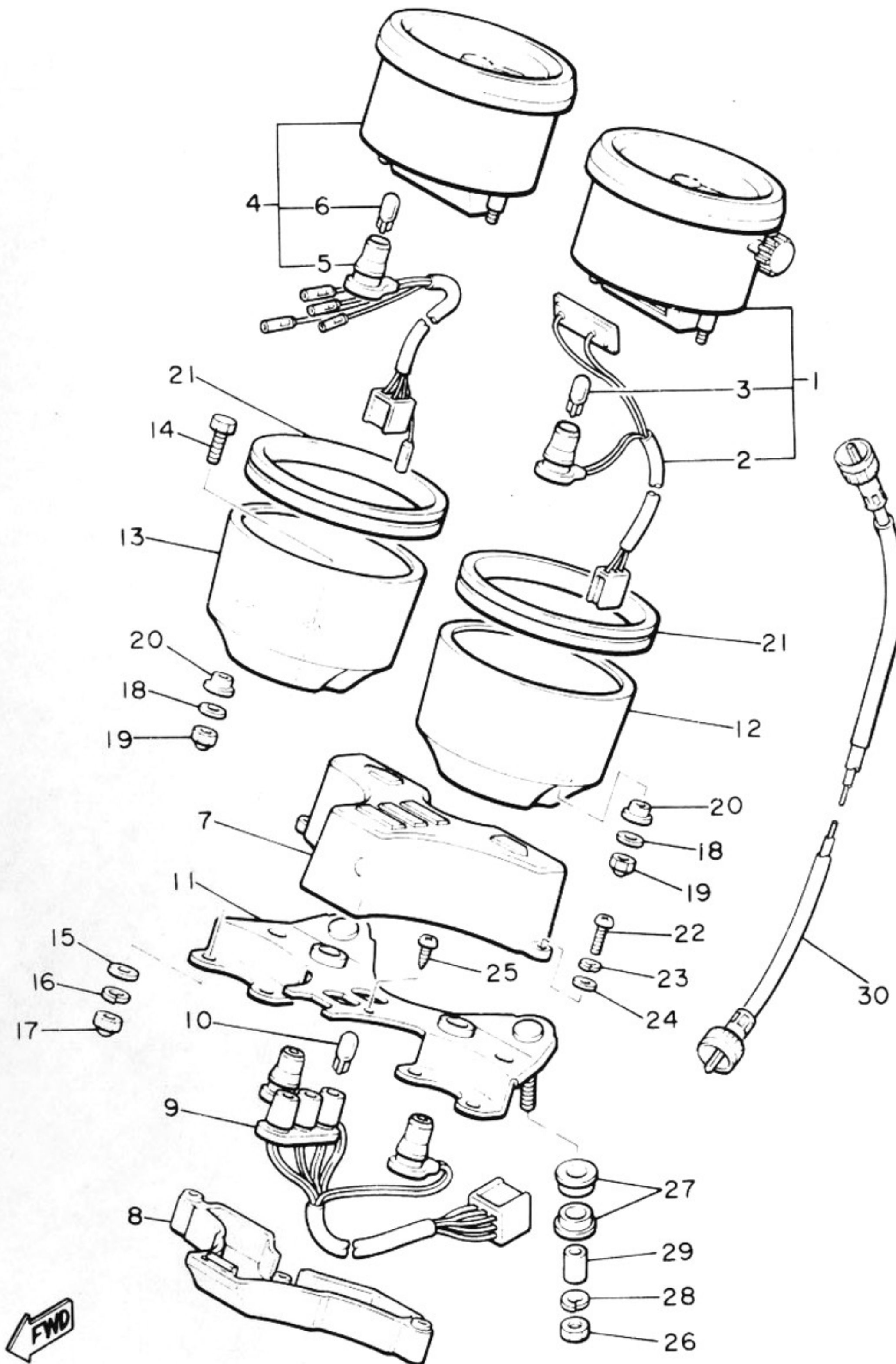


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-83310-G0	FRONT FLASHER LIGHT ASSY 1	2	
2	4H7-83312-00	•LENS, flasher	1	
3	4H7-83313-00	•GASKET, flasher lens	1	
4	98501-03030	•SCREW, Pan head	2	
5	*	BULB, flasher (12V-21W)	2	LM
6	97303-06030	BOLT	4	
7	95701-06100	NUT, flange	4	
8	5A8-83318-00	STAY, flasher 1	2	
9	95701-12100	NUT, flange	4	
10	341-83321-01	DAMPER, flasher 1	4	
11	90201-12190	WASHER, Plate	4	
12	4X7-83325-00	BOLT, flasher stay fitting	4	
13	5A8-83328-00	STAY, flasher 2	2	
14	5A8-83330-G0	REAR FLASHER LIGHT ASSY 1	2	
15	5A8-83332-00	•LENS, flasher	1	
16	4H7-83313-00	•GASKET, flasher lens	1	
17	98501-03030	•SCREW, Pan head	2	
18	*	BULB, flasher (12V-21W)	2	LM



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FIG. 36 SPEEDOMETER. TACHOMETER

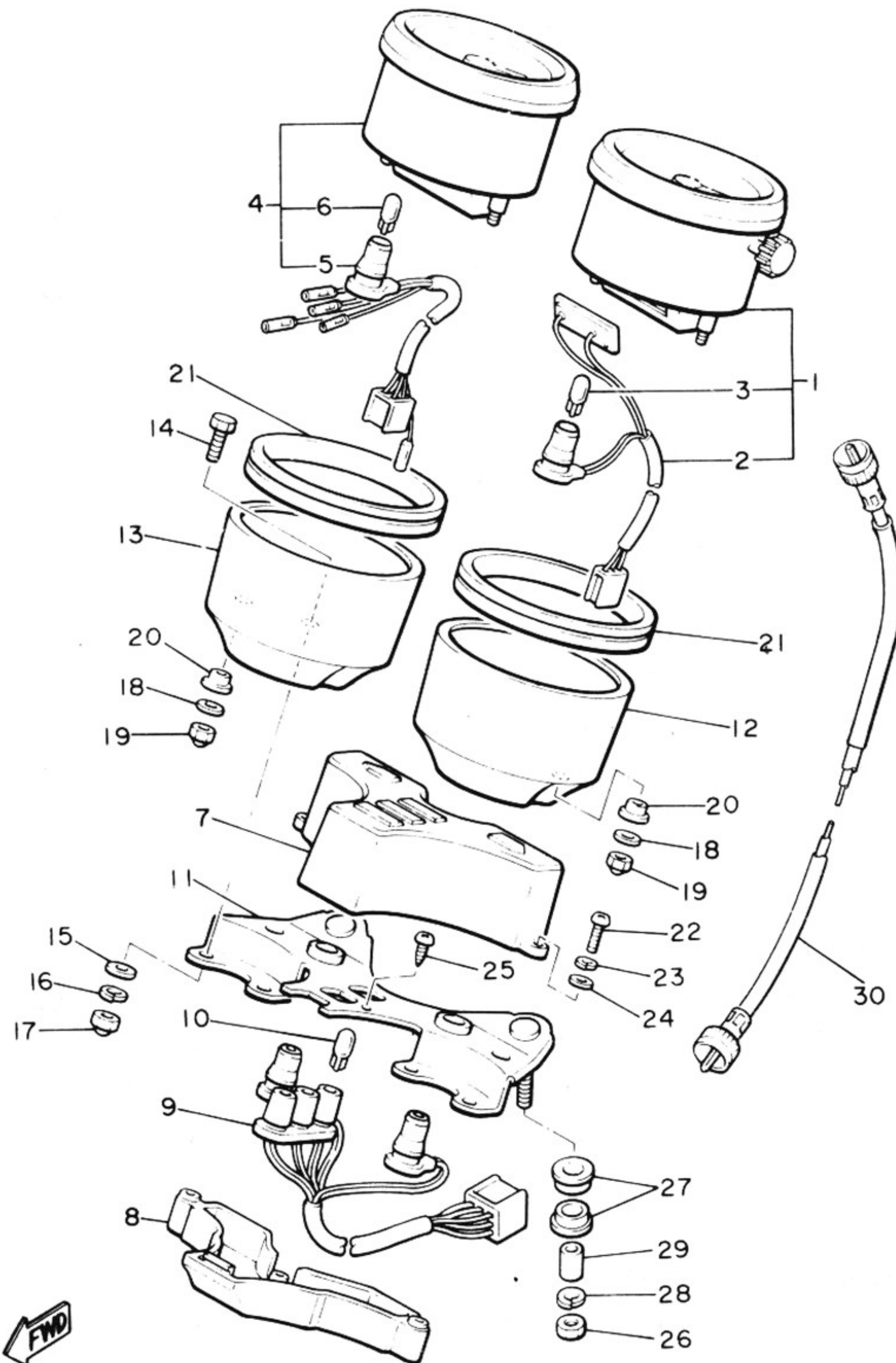


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-83570-F0	SPEEDOMETER ASSY	1	
2	3G1-83536-01	•SOCKET, meter	1	
3	4G1-84744-00	•BULB (12V-3.4W)	1	
4	5A8-83540-00	TACHOMETER ASSY	1	
5	5A8-83520-00	•SOCKET CORD ASSY	1	
6	4G1-84744-00	•BULB (12V-3.4W)	1	
7	4K0-83568-00	PILOT BOX, upper	1	
8	4K0-83569-00	PILOT BOX, lower	1	
9	5A8-83509-00	SOCKET CORD ASSY	1	
10	4G1-84744-00	BULB (12V-3.4W)	5	
11	5A8-83519-00	BRACKET, meter	1	
* 12	584-83507-00	COVER, speedometer	1	
* 13	5A8-83508-00	COVER, tachometer	1	
14	584-83546-00	BOLT	4	
15	92901-06200	WASHER, Plain	4	
16	92901-06100	WASHER, spring	4	
17	95301-06800	NUT, crown	4	
18	90201-05031	WASHER, Plate	4	
19	95301-05800	NUT, crown	4	
20	584-83523-00	DAMPER	4	
21	3H3-83513-00	DAMPER	2	
22	98506-04012	SCREW, Pan head	2	
23	92906-04100	WASHER, spring	2	
24	92906-04600	WASHER, Plate	2	
25	97701-40512	SCREW, Panhead tapping	1	
26	95301-06600	NUT	2	
27	584-83541-00	DAMPER	1	
28	92901-06100	WASHER, spring	2	

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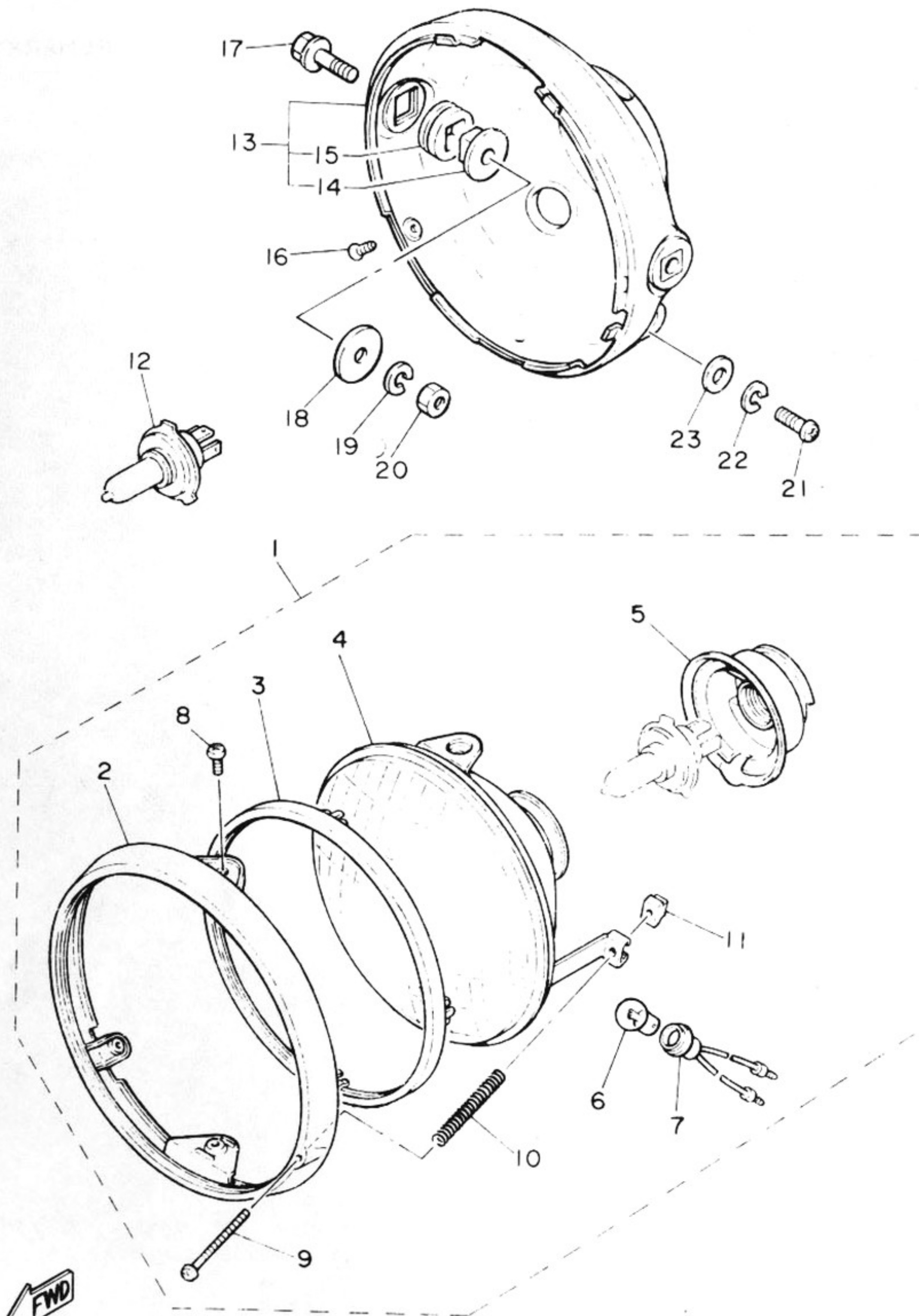
FIG. 36 SPEEDOMETER. TACHOMETER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90387-06249	COLLAR	2	
30	5A8-83550-00	SPEEDOMETER CABLE ASSY	1	



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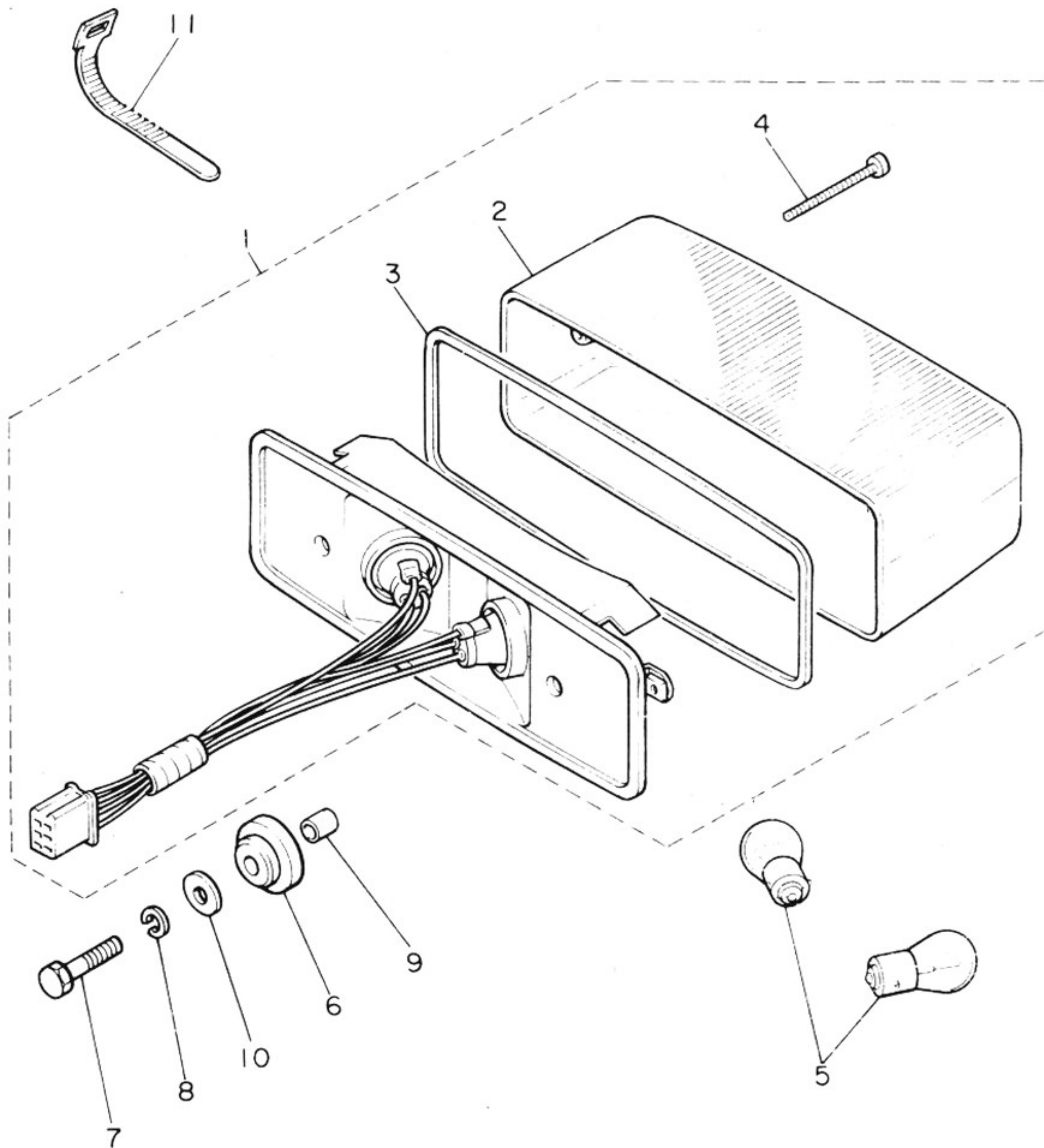
FIG. 37 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84303-G0	HEADLIGHT UNIT ASSY	1	
2	5A8-84315-00	•RIM, headlight	1	
3	4E2-84395-00	•RING, retaining	1	
4	4E2-84321-G0	•LENS, headlight	1	
5	4E2-84397-00	•COVER, socket	1	
6	4E2-84347-00	•BULB (12V-4W)	1	
7	457-84146-85	•SOCKET, Pilot light	1	
8	98501-05010	•SCREW, Pan head	2	
9	447-84331-61	•SCREW, rim adjusting	1	
10	447-84332-60	•SPRING, screw	1	
11	198-84334-60	•NUT, adjusting	1	
12	*	BULB, headlight (12V-60/55W)	1	LM, halogen
13	5A8-84330-00-33	BODY ASSY	1	
14	584-84338-60	•COLLAR, body fitting	2	
15	584-84345-60	•DAMPER, headlight	2	
16	90152-05005	SCREW, countersunk	2	
17	90105-08172	BOLT, washer based	2	
18	90209-08098	WASHER	2	
19	92902-08100	WASHER, sPring	2	
20	95302-08600	NUT	2	
21	92506-06016	SCREW, Pan head	1	
22	92906-06100	WASHER, sPring	1	
23	90201-06059	WASHER, Plate	1	

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FIG. 38 TAILLIGHT

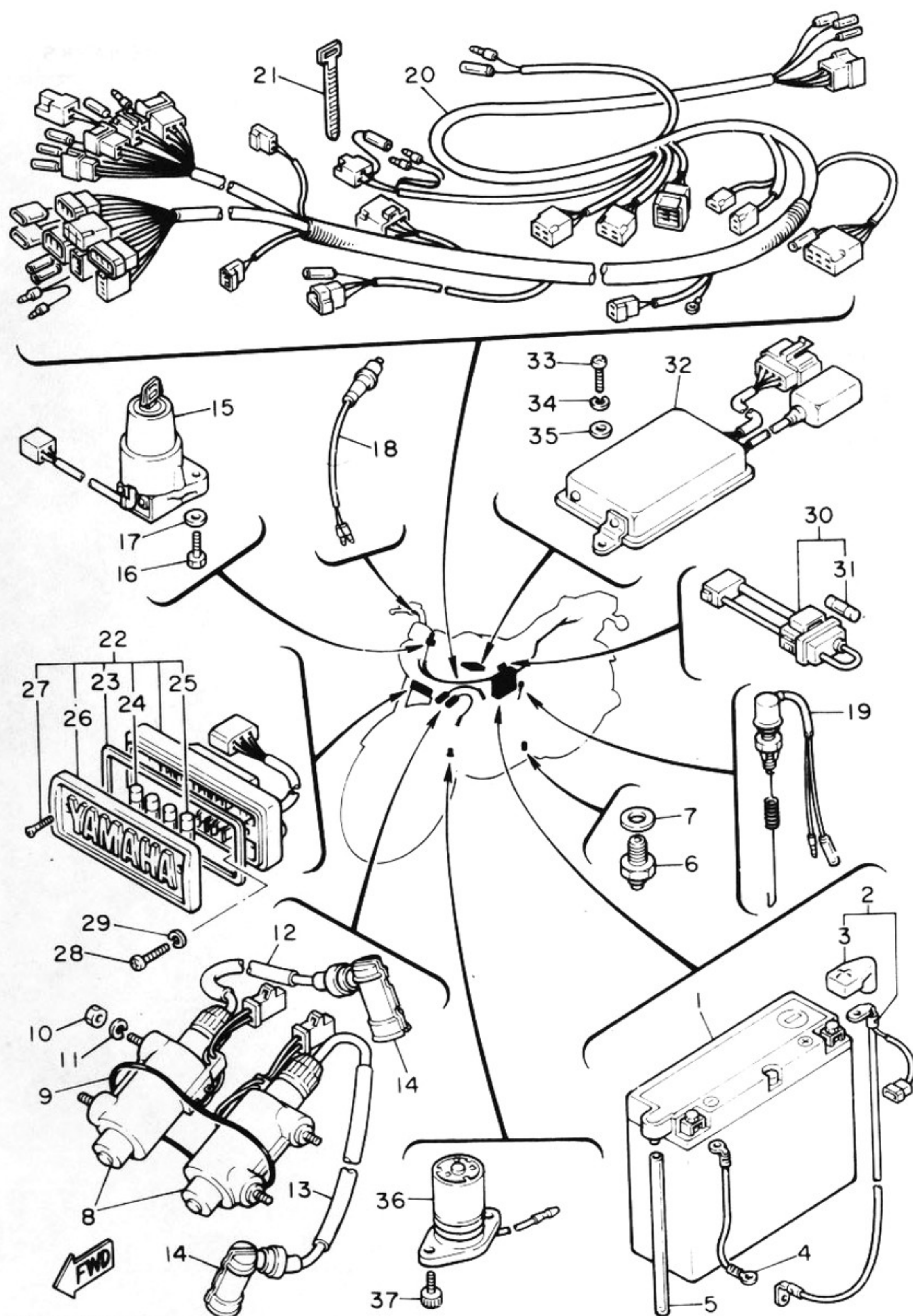


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84710-40	TAILLIGHT UNIT ASSY	1	
2	5A8-84721-40	•LENS, taillight	1	
3	5A8-84723-00	•GASKET, tail lens	1	
4	98501-04050	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2	LM
6	5A8-84736-00	DAMPER, tail	2	
7	97302-06025	BOLT	2	
8	92902-06100	WASHER, sPring	2	
9	90387-06595	COLLAR	2	
10	90201-06067	WASHER, Plate	2	
11	3L8-83936-00	BAND, switch cord	1	

FWD

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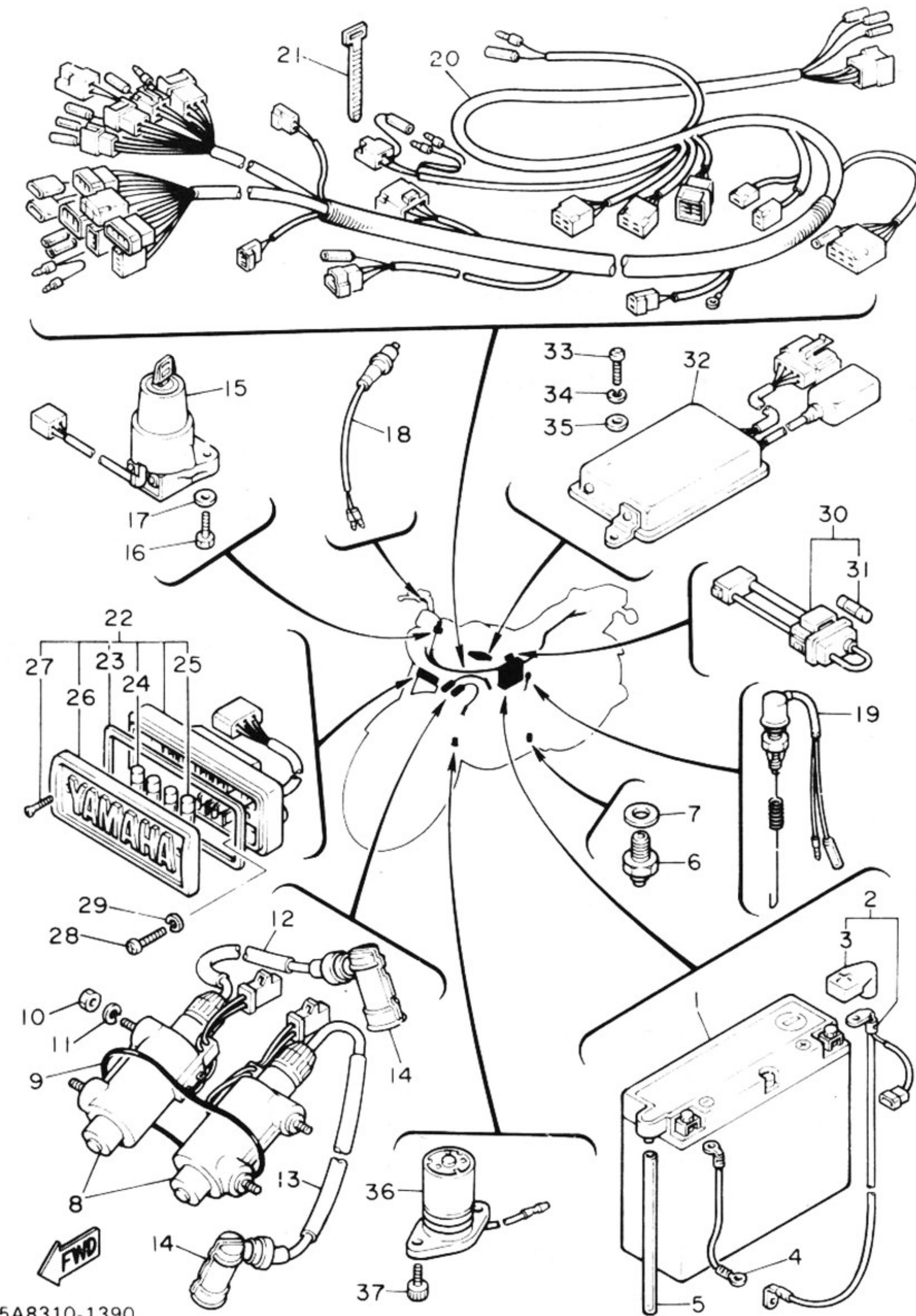
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FIG. 39 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H8-82110-61	BATTERY ASSY (G.S. GM18Z-3A)	1	
2	5A8-82115-01	WIRE, Plus lead	1	
3	4X7-82119-00	•COVER, lead wire	1	
4	5A8-82116-00	WIRE, minus lead	1	
5	90445-08172	HOSE	1	
6	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
7	90430-10148	GASKET	1	
8	4X7-82310-70	IGNITION COIL ASSY	2	
9	93210-64297	O-RING	1	
10	95302-06600	NUT	4	
11	92902-06100	WASHER, spring	4	
12	4X7-82341-00	CORD, high tension 1	1	
13	4X7-82342-00	CORD, high tension 2	1	
14	1J7-82370-10	PLUG CAP ASSY	2	with noise sup- Presser
15	3Y8-82508-00	MAIN SWITCH ASSY	1	
16	97301-06015	BOLT	2	
17	92902-06600	WASHER	2	
18	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
19	5A8-82530-00	STOP SWITCH ASSY	1	
20	5A8-82590-71	WIRE HARNESS ASSY	1	
*21	5A8-82591-00	BAND	2	
22	5A8-82170-00	FUSE BOX ASSY	1	
23	4X7-82175-00	•GASKET	1	
24	1A0-82151-00	•FUSE (12V-10A)	3	
25	4X7-82151-00	•FUSE (12V-15A)	3	
26	4X7-82172-00	•COVER, fuse box	1	
27	98906-04010	•SCREW, bind	2	
28	92502-06030	SCREW, Pan head	2	

FIG. 39 ELECTRICAL 1

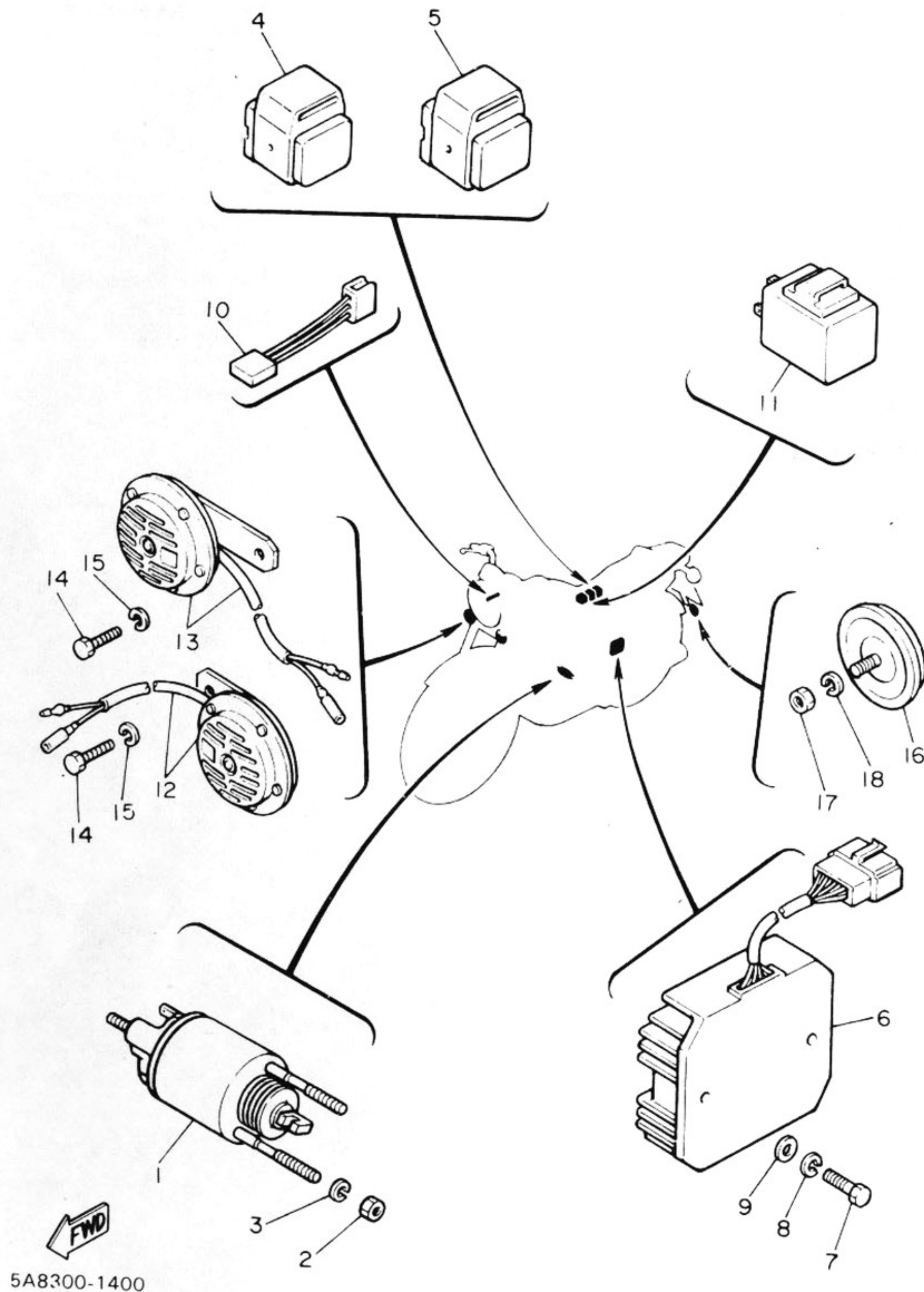
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92902-06100	WASHER, sPring	2	
30	3H5-82150-00	FUSE HOLDER ASSY	1	
31	2H7-82151-00	•FUSE (12V-30A)	2	
32	4X7-82305-20	IGNITOR UNIT ASSY	1	
33	92501-06012	SCREW, Pan head	2	
34	92902-06100	WASHER, sPring	2	
35	92902-06600	WASHER	2	
36	4X7-85720-00	OIL LEVEL GAUGE ASSY	1	
37	91311-06016	BOLT	2	



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FIG. 40 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-86110-50	SOLENOID	1	
2	95301-08700	NUT	2	
3	92902-08100	WASHER, sPring	2	
4	5A8-81950-00	RELAY ASSY	1	
5	4H7-81950-01	STARTER CURCUIT CUT-OFF RELAY	1	
6	5A8-81960-A0	RECTIFIER & REGULATOR ASSY	1	
7	97302-06030	BOLT	2	
8	92902-06100	WASHER, sPring	2	
9	92902-06600	WASHER	2	
10	4L6-81980-M0	DIODE	1	
11	4K0-83350-40	FLASHER RELAY ASSY	1	
12	5A8-83371-20	HORN	1	
13	5A8-83371-30	HORN	1	
14	97306-08014	BOLT	2	
15	92906-08100	WASHER, sPring	2	
16	449-85131-01	REFLECTOR, rear 1	1	
17	95302-05600	NUT	1	
18	92902-05100	WASHER, sPring	1	



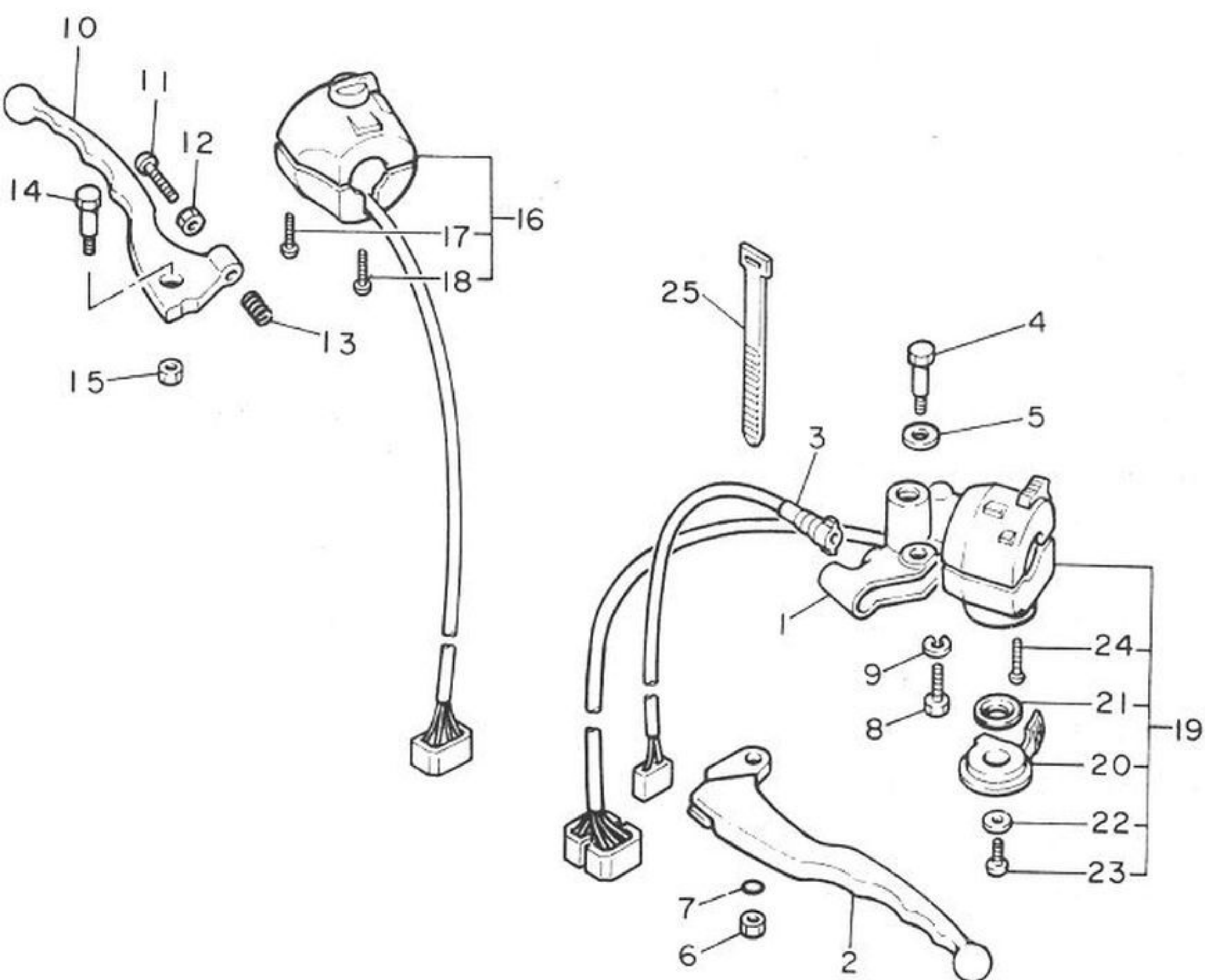


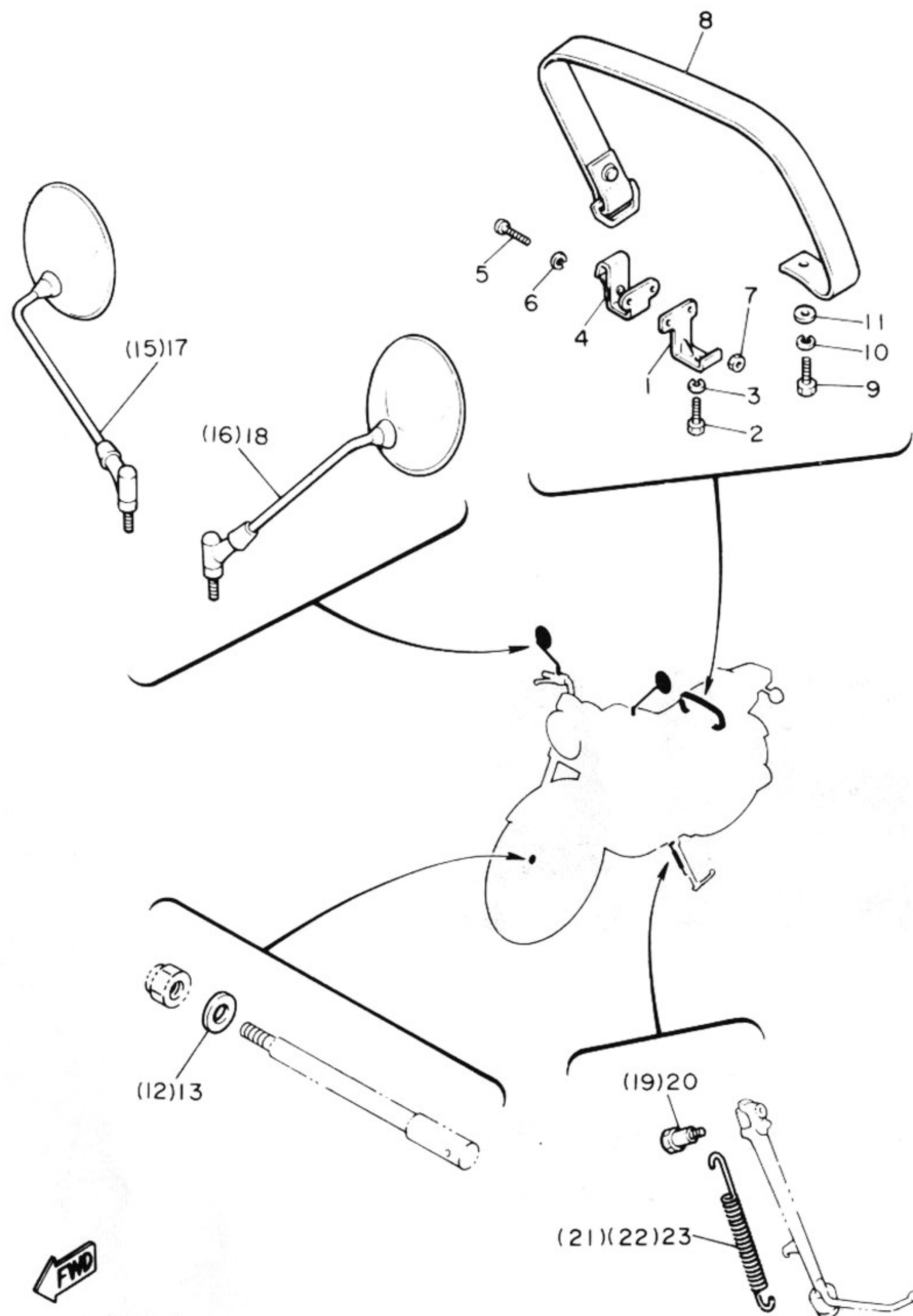
FIG. 41 HANDLE SWITCH•LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-82911-00	HOLDER, lever 1	1	
2	2H7-83912-00	LEVER 1	1	
3	3Y6-82917-00	SWITCH	1	
4	2H7-83945-00	BOLT, lever	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	93210-11368	O-RING	1	
8	97306-06022	BOLT	1	
9	92906-06100	WASHER, sPring	1	
10	2J2-83922-00	LEVER 2	1	
11	90149-06131	SCREW	1	
12	90170-06010	NUT	1	
13	90501-10312	SPRING, comPression	1	
14	90109-06465	BOLT	1	
15	95601-06100	NUT, u	1	
16	1U3-83963-40	SWITCH, handle 3	1	
17	98506-05030	•SCREW, Pan head	1	
18	98506-05040	•SCREW, Pan head	1	
19	4K0-83972-00	SWITCH, handle 4	1	
20	4H7-83941-00	•LEVER, starter	1	
21	90209-10131	•WASHER	1	
22	92901-06200	•WASHER, Plain	1	
23	97323-06008	•BOLT	1	
24	98506-05030	•SCREW, Pan head	2	
25	437-83936-00	BAND, switch cord	2	

FOR AUSTRIA

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 42 CHASSIS



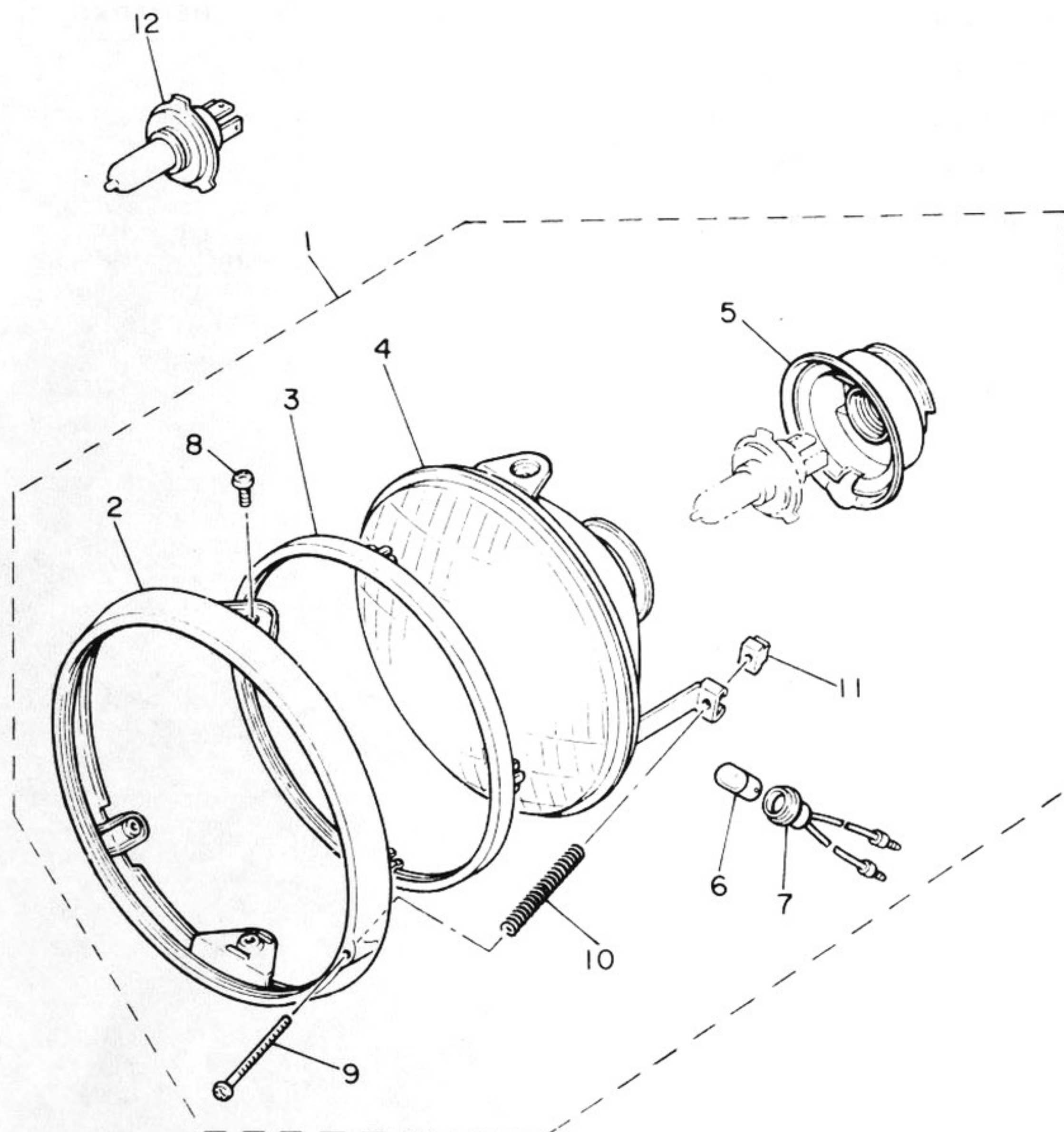
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-24778-01	BAND, seat fitting	1	
2	97301-10016	BOLT	1	
3	92901-10100	WASHER, sPring	1	
4	5A8-24748-00	BAND, seat fitting	1	
5	92501-06015	SCREW, Pan head	2	
6	92901-06100	WASHER, sPring	2	
7	95301-06600	NUT	2	
8	5A8-24720-00	SEAT BAND ASSY	1	
9	97301-10016	BOLT	1	
10	92901-10100	WASHER, sPring	1	
11	90201-10241	WASHER, Plate	1	
12	90209-14136	WASHER	*	
13	92901-14200	WASHER, Plain	1	
14	521-25188-00	CAP	*	
15	5A8-26290-00	MIRROR ASSY	*	
16	5A8-26290-10	MIRROR ASSY	*	
17	1J7-26290-70	MIRROR ASSY	1	
18	1J7-26290-20	MIRROR ASSY	1	
19	90109-10500	BOLT	*	
20	90109-10473	BOLT	1	
21	90506-26225	SPRING, tension	*	
22	90506-18224	SPRING, tension	*	
23	90507-29009	SPRING, tension	1	
24	3Y3-27315-00	LINK, side stand	*	

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

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FIG. 43 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84303-G0	HEADLIGHT UNIT ASSY	1	
2	5A8-84315-00	•RIM, headlight	1	
3	4E2-84395-00	•RING, retaining	1	
4	4E2-84321-G0	•LENS, headlight	1	
5	4E2-84397-00	•COVER, socket	1	
6	4E2-84347-00	•BULB (12V-4W)	1	
7	457-84146-85	•SOCKET, Pilot light	1	
8	98501-05010	•SCREW, Pan head	2	
9	447-84331-61	•SCREW, rim adjusting	1	
10	447-84332-60	•SPRING, screw	1	
11	198-84334-60	•NUT, adjusting	1	
12	*	BULB, headlight (12V-60/55W)	1	LM

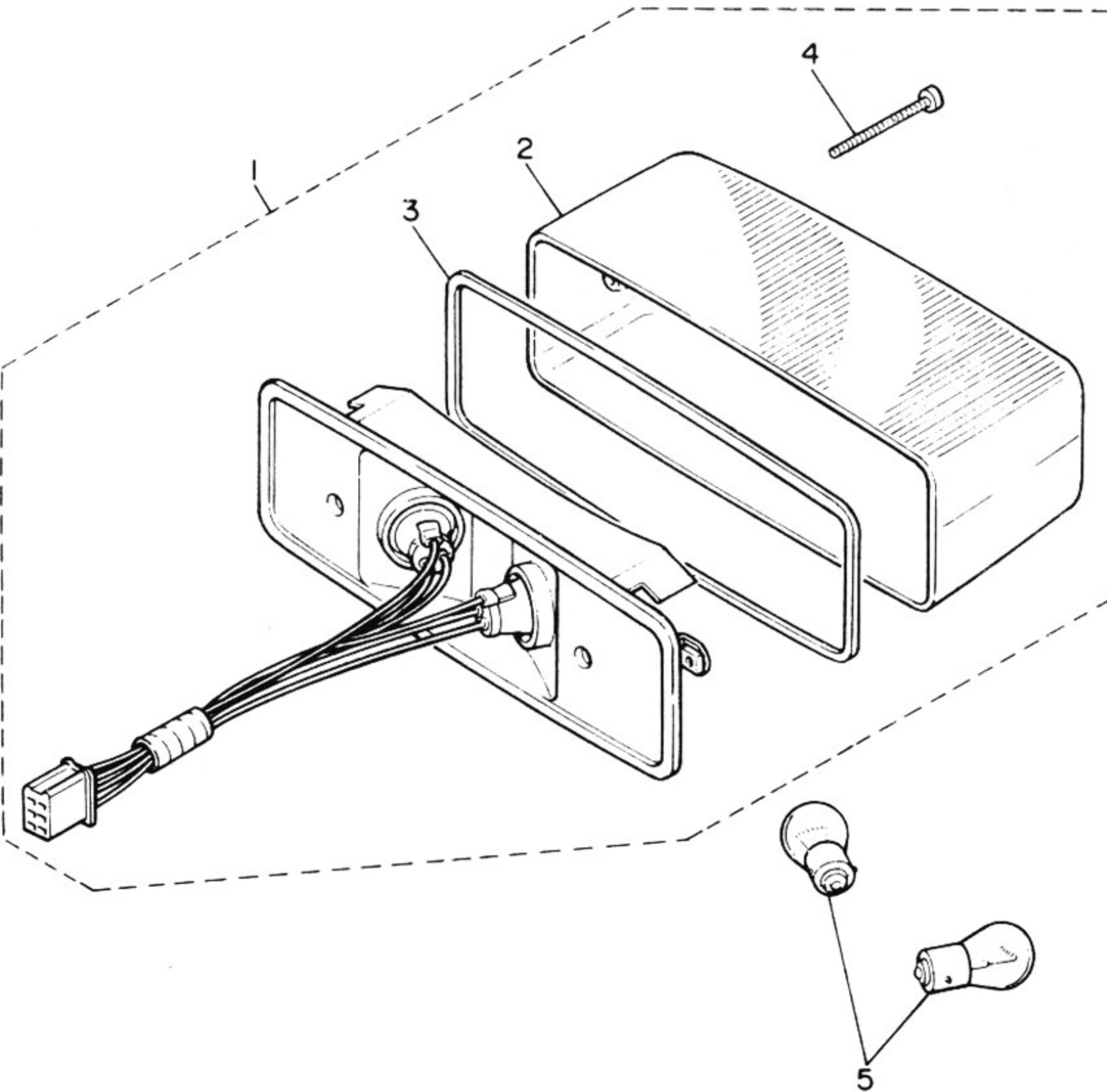


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G4

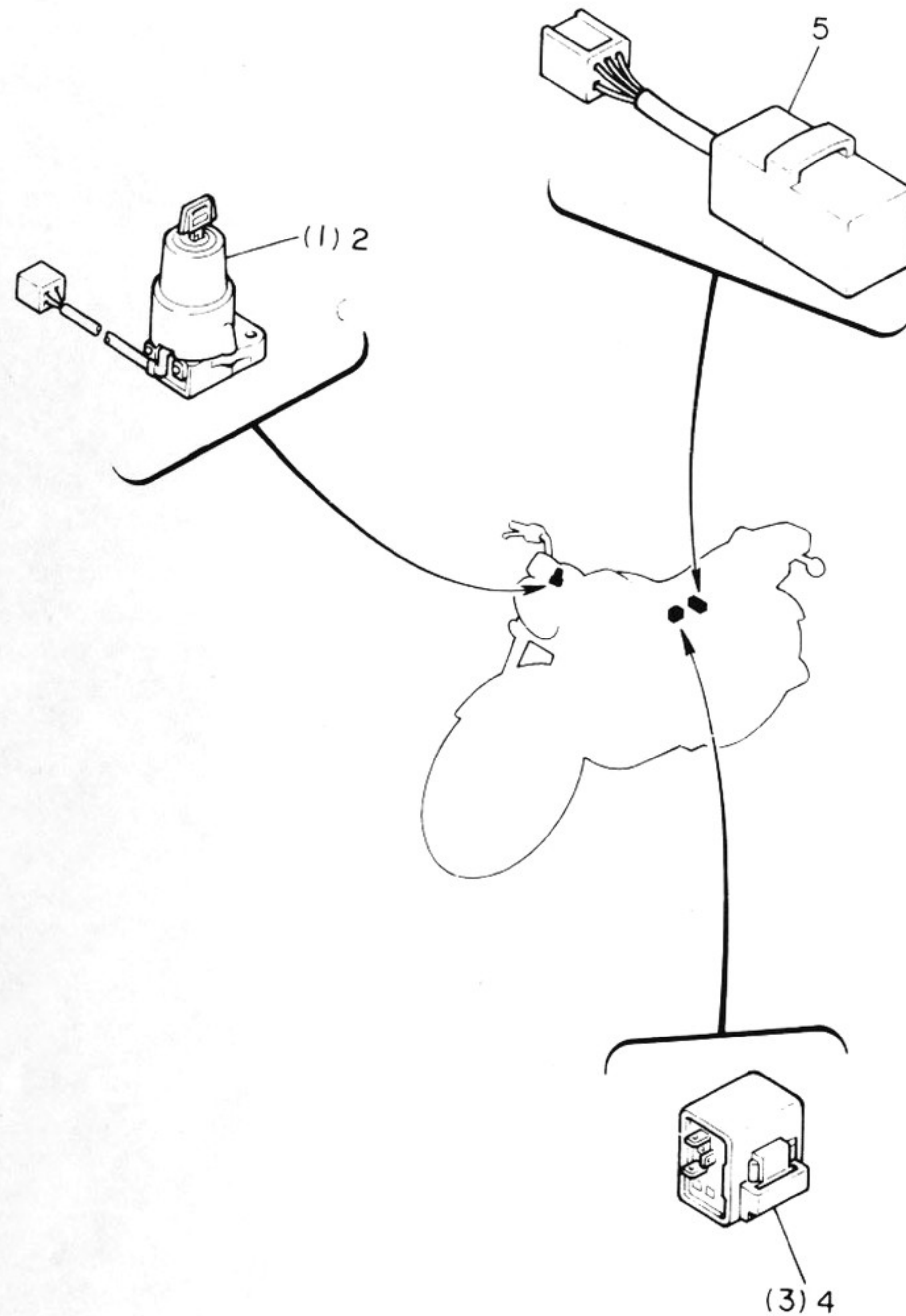
FIG. 44 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84710-E0	TAILLIGHT UNIT ASSY	1	
2	5A8-84721-E0	•LENS, taillight	1	
3	5A8-84723-00	•GASKET, tail lens	1	
4	98501-04050	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2 LM	



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FIG. 45 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.



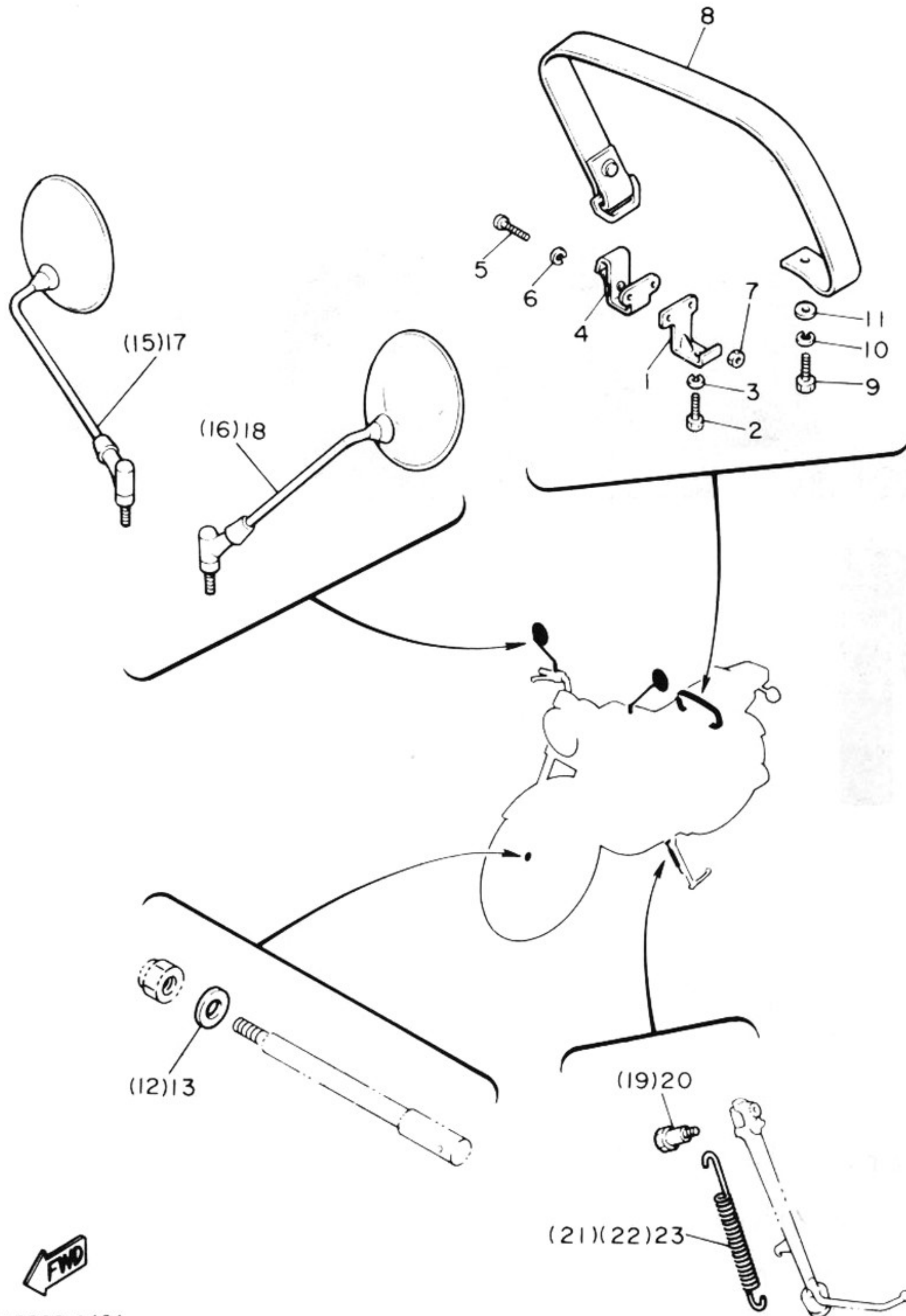
5A8300-1450

G6

FOR NETHERLAND BELGIUM ITALY

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 46 CHASSIS

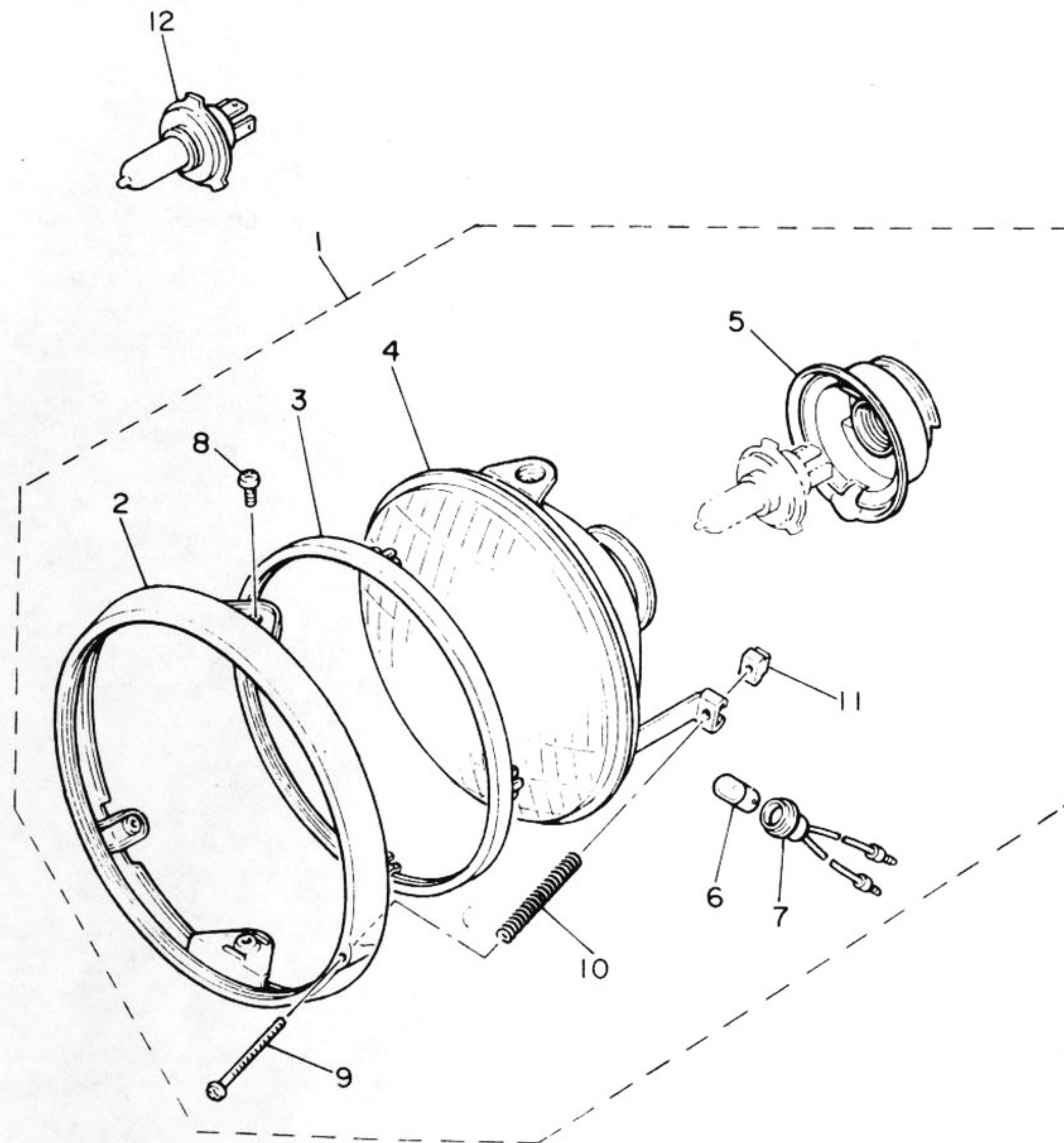


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-24778-01	BAND, seat fitting	1	
2	97301-10016	BOLT	1	
3	92901-10100	WASHER, sPring	1	
4	5A8-24748-00	BAND, seat fitting	1	
5	92501-06015	SCREW, Pan head	2	
6	92901-06100	WASHER, sPring	2	
7	95301-06600	NUT	2	
8	5A8-24720-00	SEAT BAND ASSY	1	
9	97301-10016	BOLT	1	
10	92901-10100	WASHER, sPring	1	
11	90201-10141	WASHER, Plate	1	
12	90209-14136	WASHER	*	
13	92901-14200	WASHER, Plain	1	
14	521-25188-00	CAP	*	
15	5A8-26290-00	MIRROR ASSY	*	
16	5A8-26290-10	MIRROR ASSY	*	
17	1J7-26290-70	MIRROR ASSY	1	
18	1J7-26290-20	MIRROR ASSY	1	
19	90109-10500	BOLT	*	
20	90109-10473	BOLT	1	
21	90506-26225	SPRING, tension	*	
22	90506-18224	SPRING, tension	*	
23	90507-29009	SPRING, tension	1	
24	3Y3-27315-00	LINK, side stand	*	

* For Convenience of reference.

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FIG. 47 HEADLIGHT



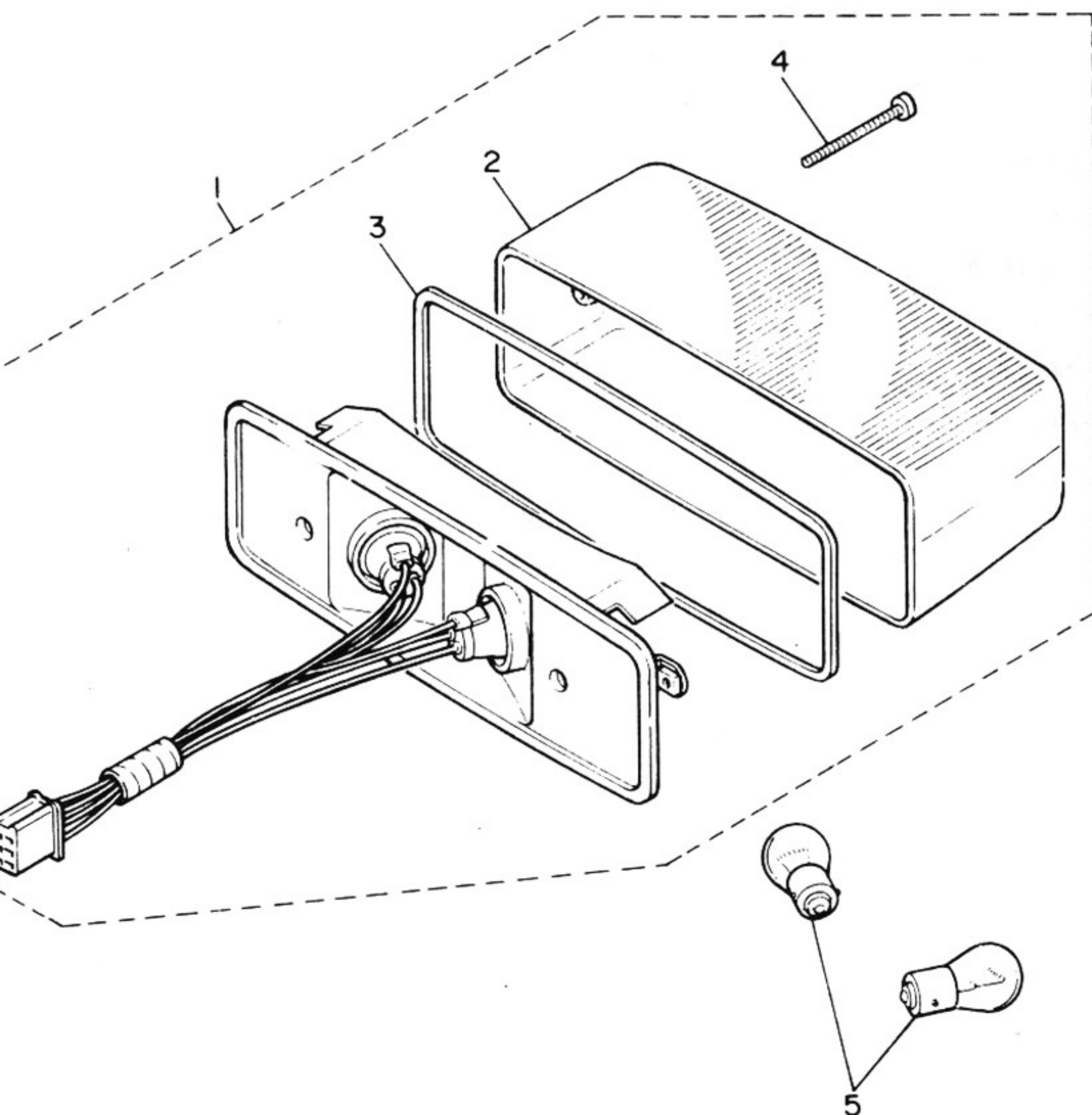
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84303-G0	HEADLIGHT UNIT ASSY	1	
2	5A8-84315-00	.RIM, headlight	1	
3	4E2-84395-00	.RING, retaining	1	
4	4E2-84321-G0	.LENS, headlight	1	
5	4E2-84397-00	.COVER, socket	1	
6	4E2-84347-00	.BULB (12V 4W)	1	
7	457-84146-85	.SOCKET, Pilot light	1	
8	98501-05010	.SCREW, Pan head	2	
9	447-84331-61	.SCREW, rim adjusting	1	
10	447-84332-60	.SPRING, screw	1	
11	198-84334-60	.NUT, adjusting	1	
12	*	BULB, headlight (12V-60/55W)	1	LM, halogen



5A8300-1430

FIG. 48 TAILLIGHT

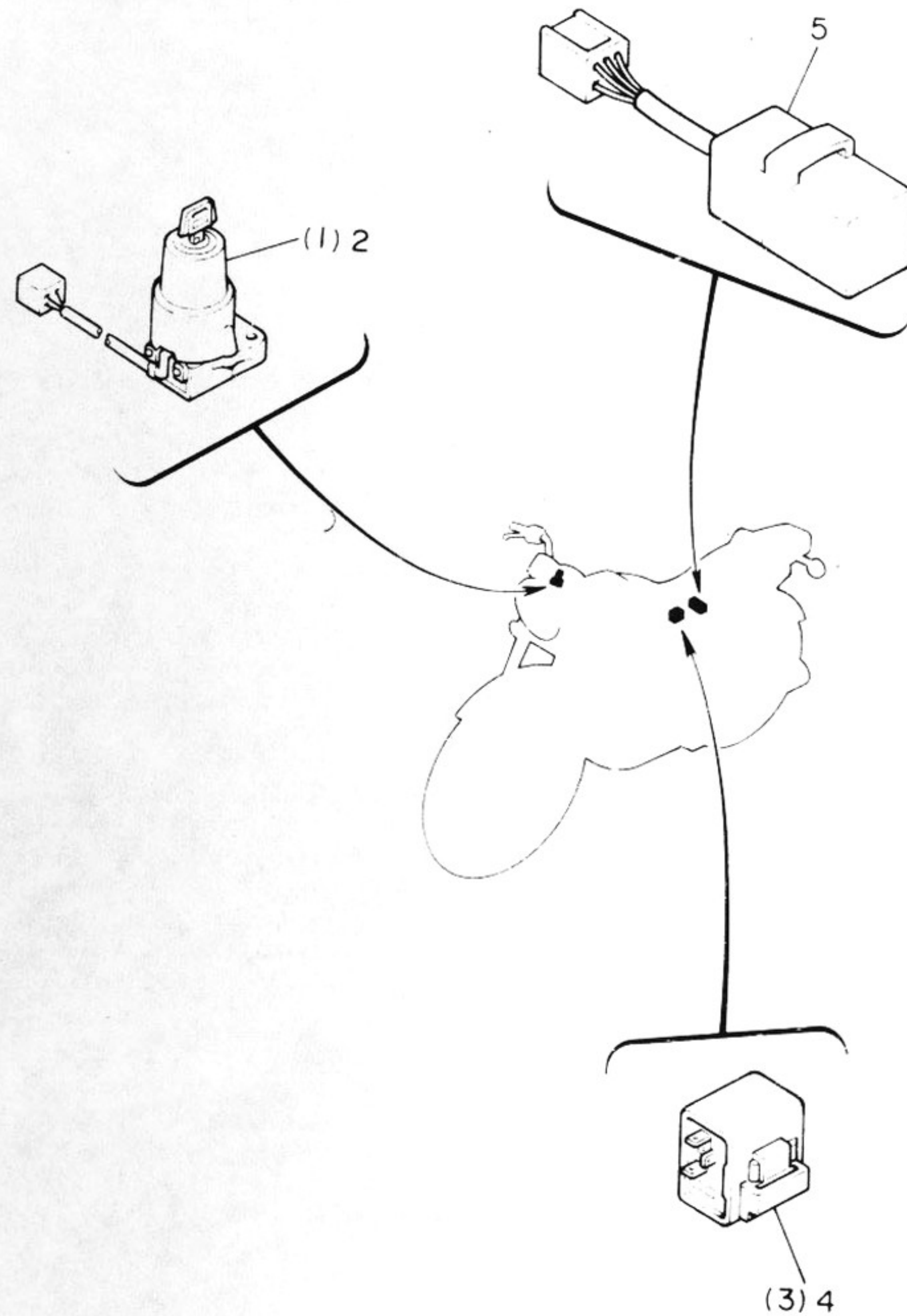
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84710-E0	TAILLIGHT UNIT ASSY	1	
2	5A8-84721-E0	•LENS, taillight	1	
3	5A8-84723-00	•GASKET, tail lens	1	
4	98501-04050	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2 LM	



8300-1440

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FIG. 49 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	

* For Convenience of reference

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.



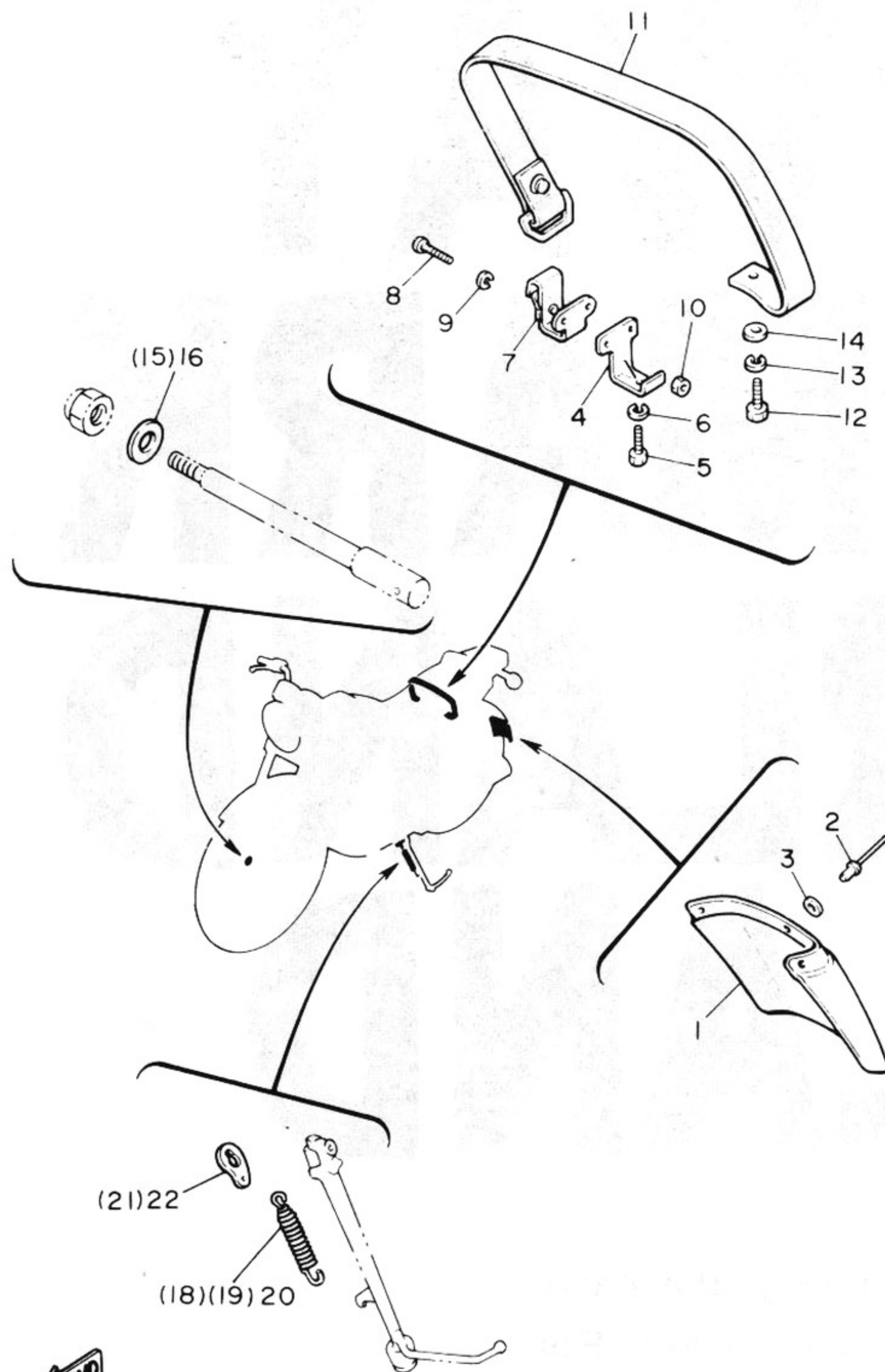
5A8300-1450

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FOR NORWAY DENMARK SWITZERLAND FINLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 50 CHASSIS



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21621-00	FLAP	1	
2	90267-40077	RIVET, blind	3	
3	90201-047A2	WASHER, Plate	3	
4	5A8-24778-01	BAND, seat fitting	1	
5	97301-10016	BOLT	1	
6	92901-10100	WASHER, sPring	1	
7	5A8-24748-00	BAND, seat fitting	1	
8	92501-06015	SCREW, Pan head	2	
9	92901-06100	WASHER, sPring	2	
10	95301-06600	NUT	2	
11	5A8-24720-00	SEAT BAND ASSY	1	
12	97301-10016	BOLT	1	
13	92901-10100	WASHER, sPring	1	
14	90201-10141	WASHER, Plate	1	
15	90209-14136	WASHER	*	
16	92901-14200	WASHER, Plain	1	
17	521-25188-00	CAP	*	
18	90506-26225	SPRING, tension	*	
19	90506-18224	SPRING, tension	*	
20	90507-32020	SPRING, tension	1	
21	3Y3-27315-00	LINK, side stand	*	
22	458-27315-00	LINK, side stand	1	

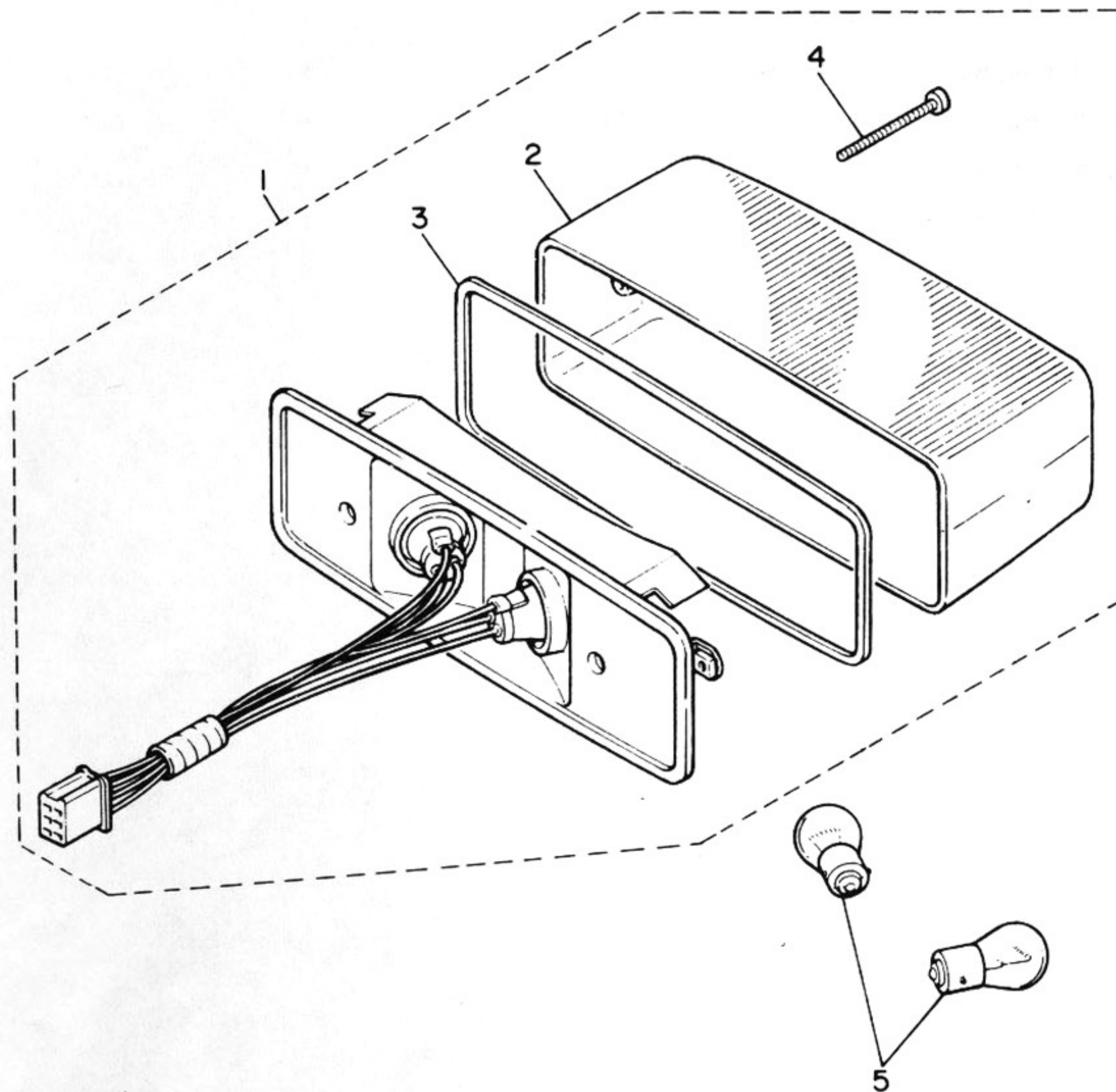
* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

5A8300-1500

FIG. 51 TAILLIGHT

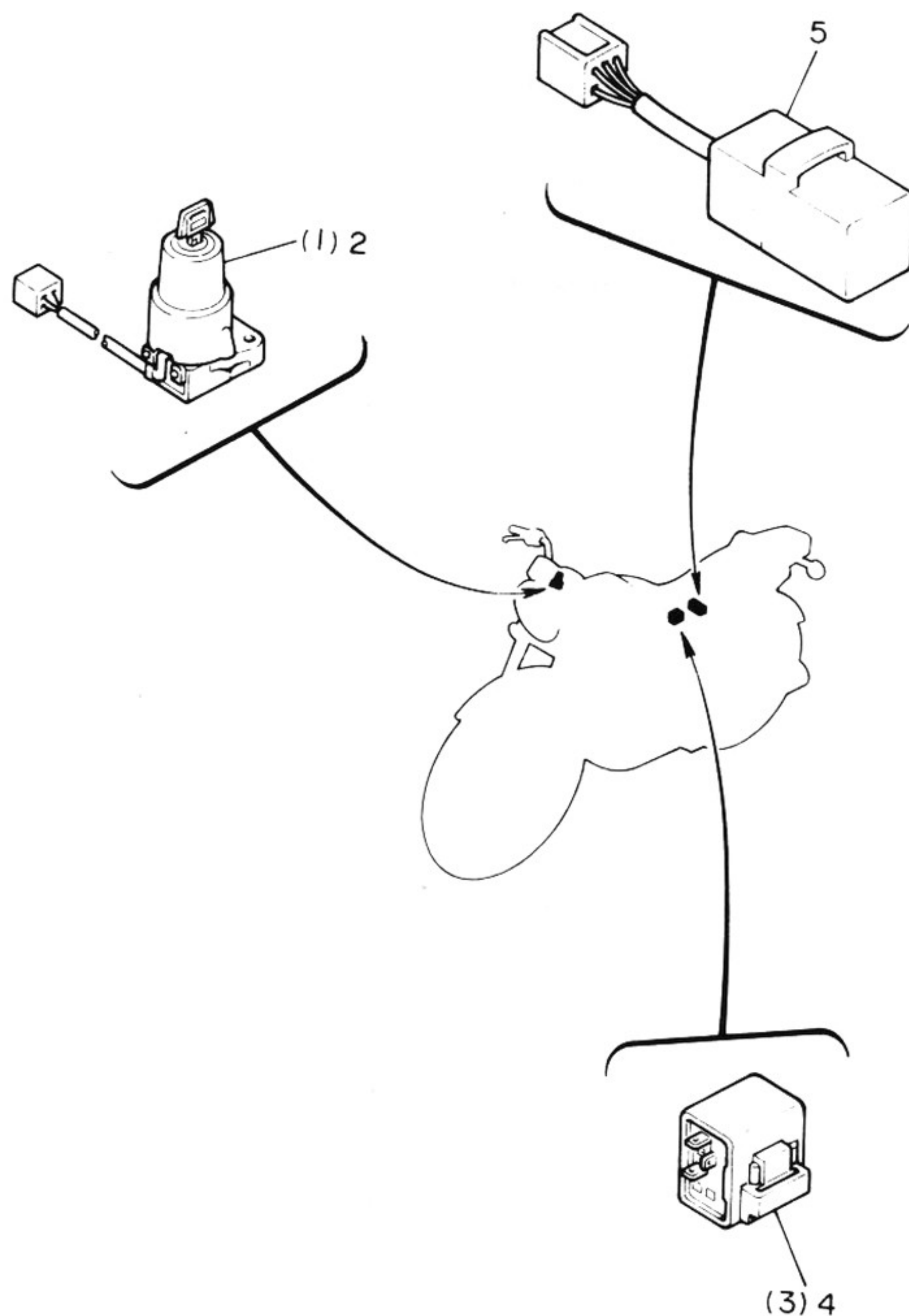
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84710-E0	TAILLIGHT UNIT ASSY	1	
2	5A8-84721-E0	•LENS, taillight	1	
3	5A8-84723-00	•GASKET, tail lens	1	
4	98501-04050	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2 LM	



5A8300-1440

FIG. 52 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	



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* For Convenience of reference

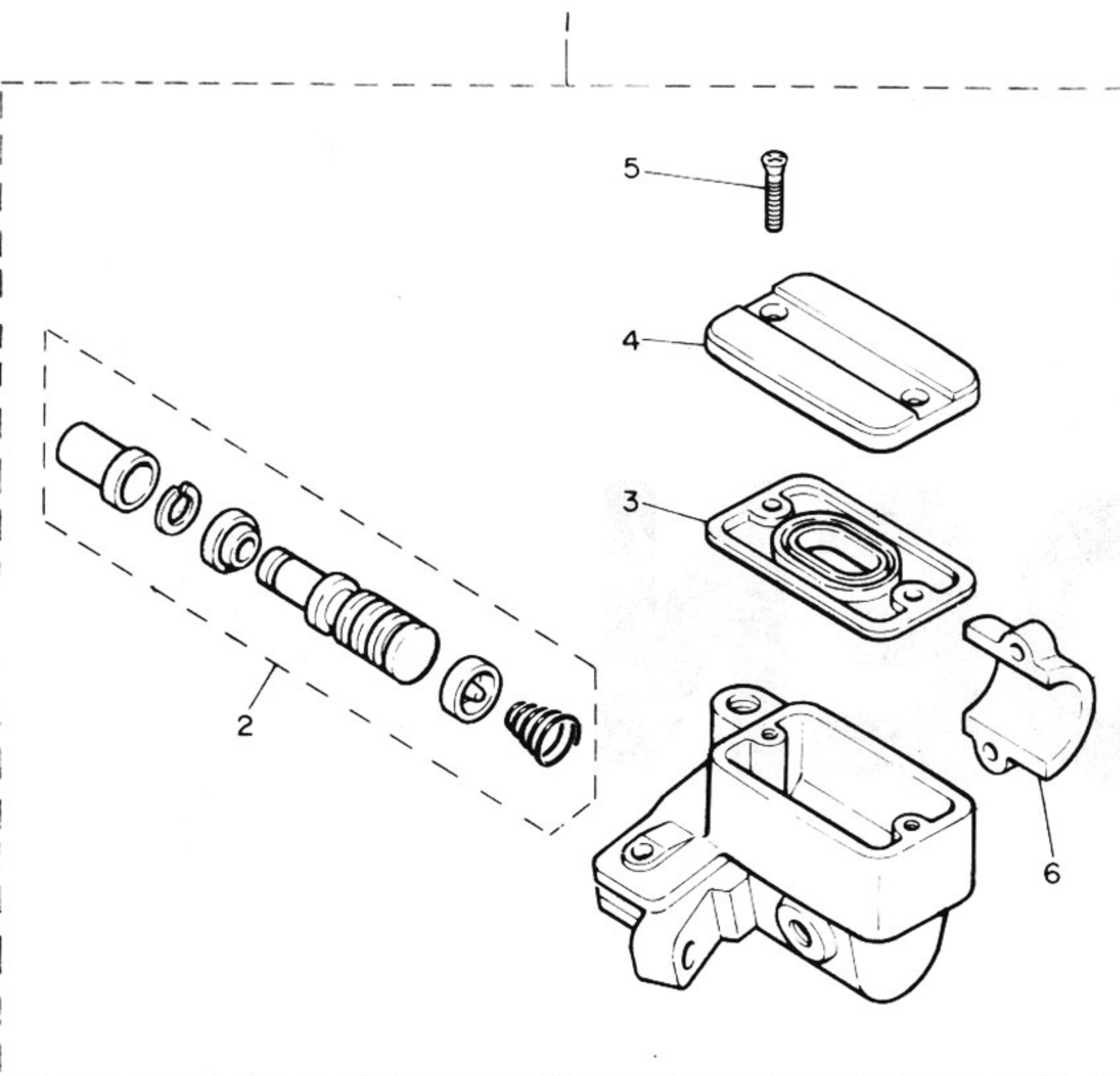
Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FOR SWEDEN

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

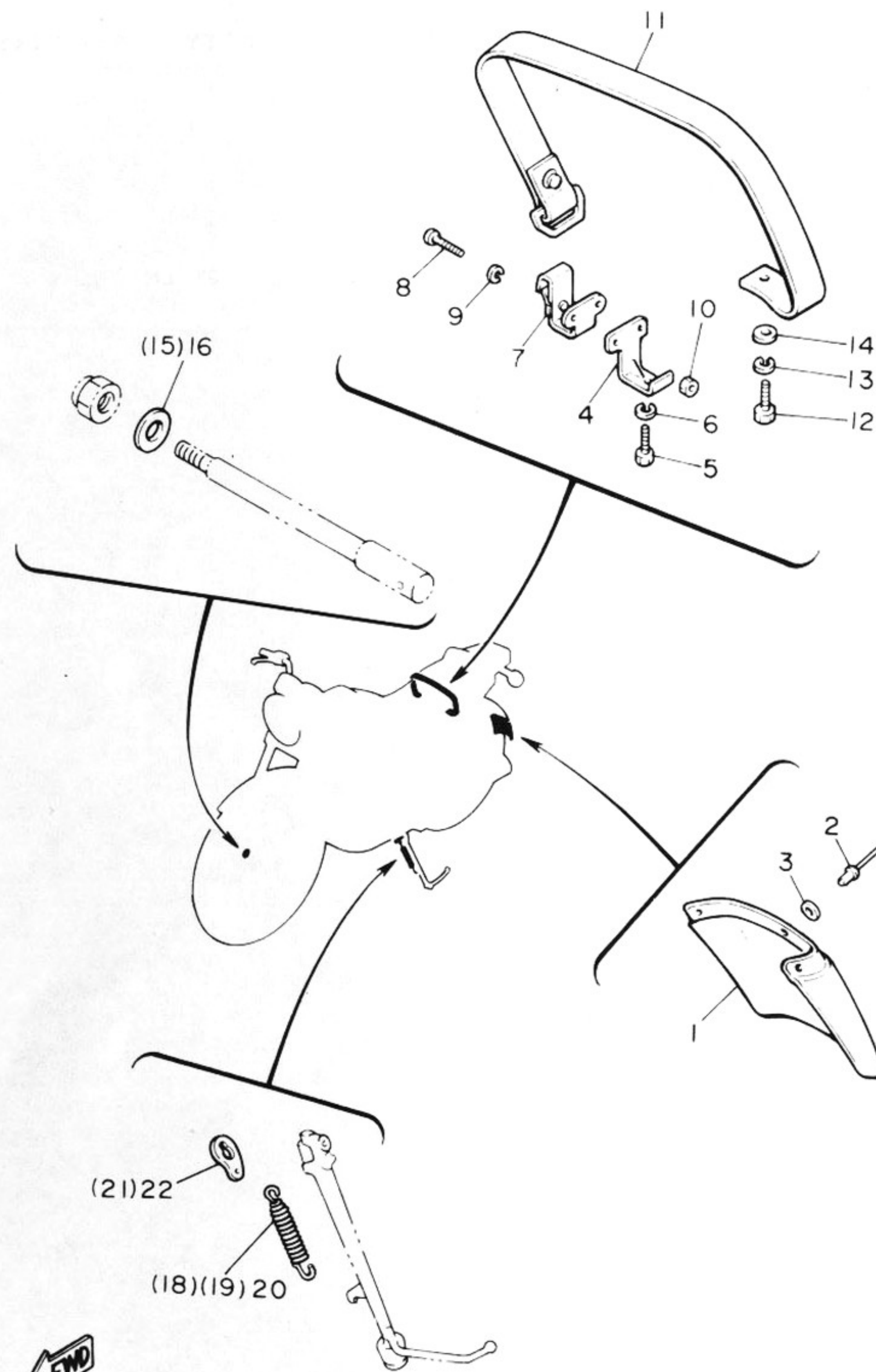
FIG. 53 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25850-10	MASTER CYLINDER ASSY	1	
2	4K0-W0041-00	•CYLINDER KIT, master	1	
3	4K0-25854-00	•DIAPHRAGM, reservoir	1	
4	4K0-25852-00	•CAP, reservoir	1	
5	98706-04010	•SCREW, flat head	2	
6	4L0-25867-00	•BRACKET, master cylinder	1	



5A8300-1530

FIG. 54 CHASSIS



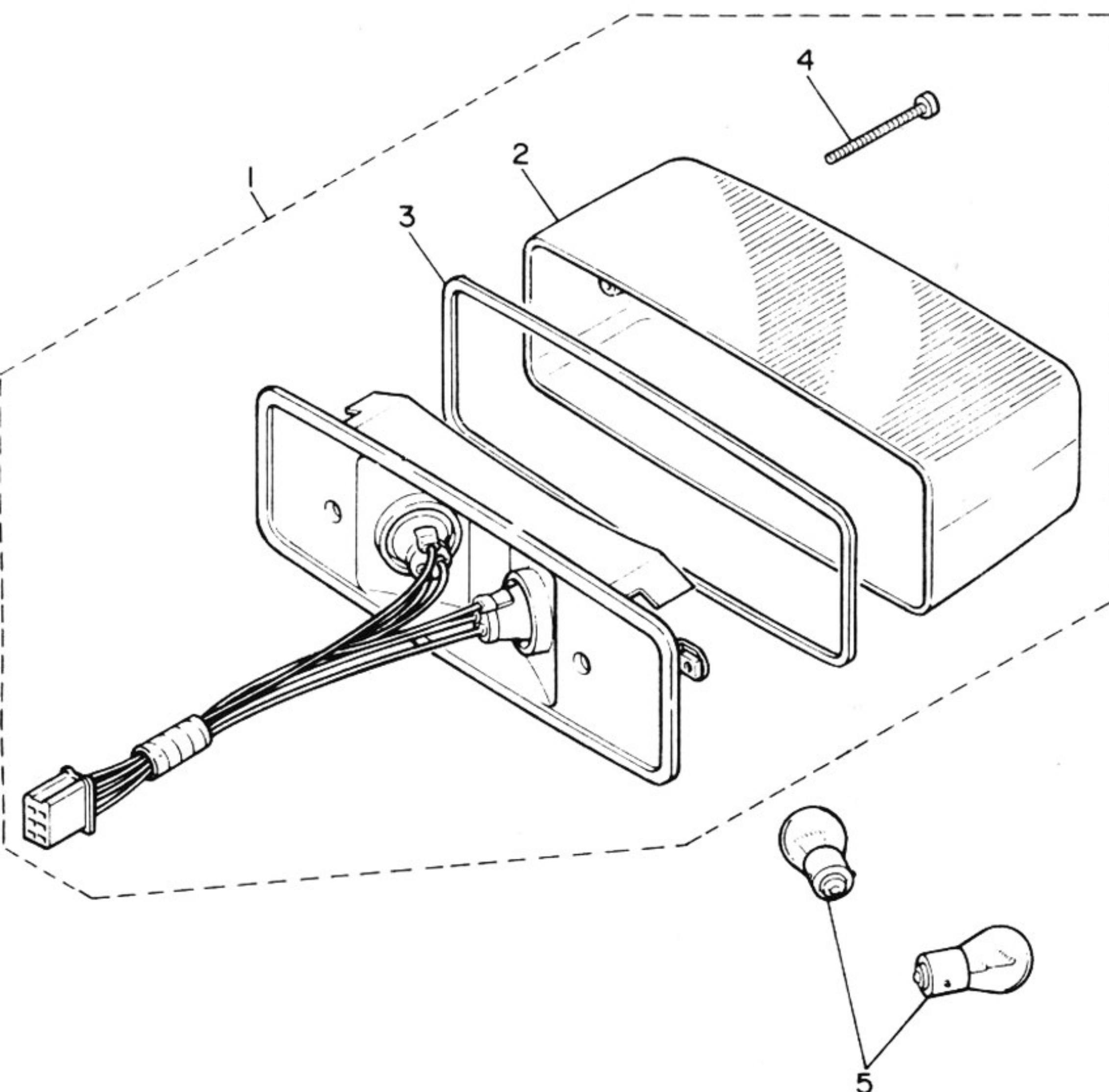
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21621-00	FLAP	1	
2	90267-40077	RIVET, blind	3	
3	90201-047A2	WASHER, Plate	3	
4	5A8-24778-01	BAND, seat fitting	1	
5	97301-10016	BOLT	1	
6	92901-10100	WASHER, sPring	1	
7	5A8-24748-00	BAND, seat fitting	1	
8	92501-06015	SCREW, Pan head	2	
9	92901-06100	WASHER, sPring	2	
10	95301-06600	NUT	2	
11	5A8-24720-00	SEAT BAND ASSY	1	
12	97301-10016	BOLT	1	
13	92901-10100	WASHER, sPring	1	
14	90201-10141	WASHER, Plate	1	
15	90209-14136	WASHER	*	
16	92901-14200	WASHER, Plain	1	
17	521-25188-00	CAP	*	
18	90506-26225	SPRING, tension	*	
19	90506-18224	SPRING, tension	*	
20	90507-32020	SPRING, tension	1	
21	3Y3-27315-00	LINK, side stand	*	
22	458-27315-00	LINK, side stand	1	

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FIG. 55 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-84710-E0	TAILLIGHT UNIT ASSY	1	
2	5A8-84721-E0	•LENS, taillight	1	
3	5A8-84723-00	•GASKET, tail lens	1	
4	98501-04050	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2	LM

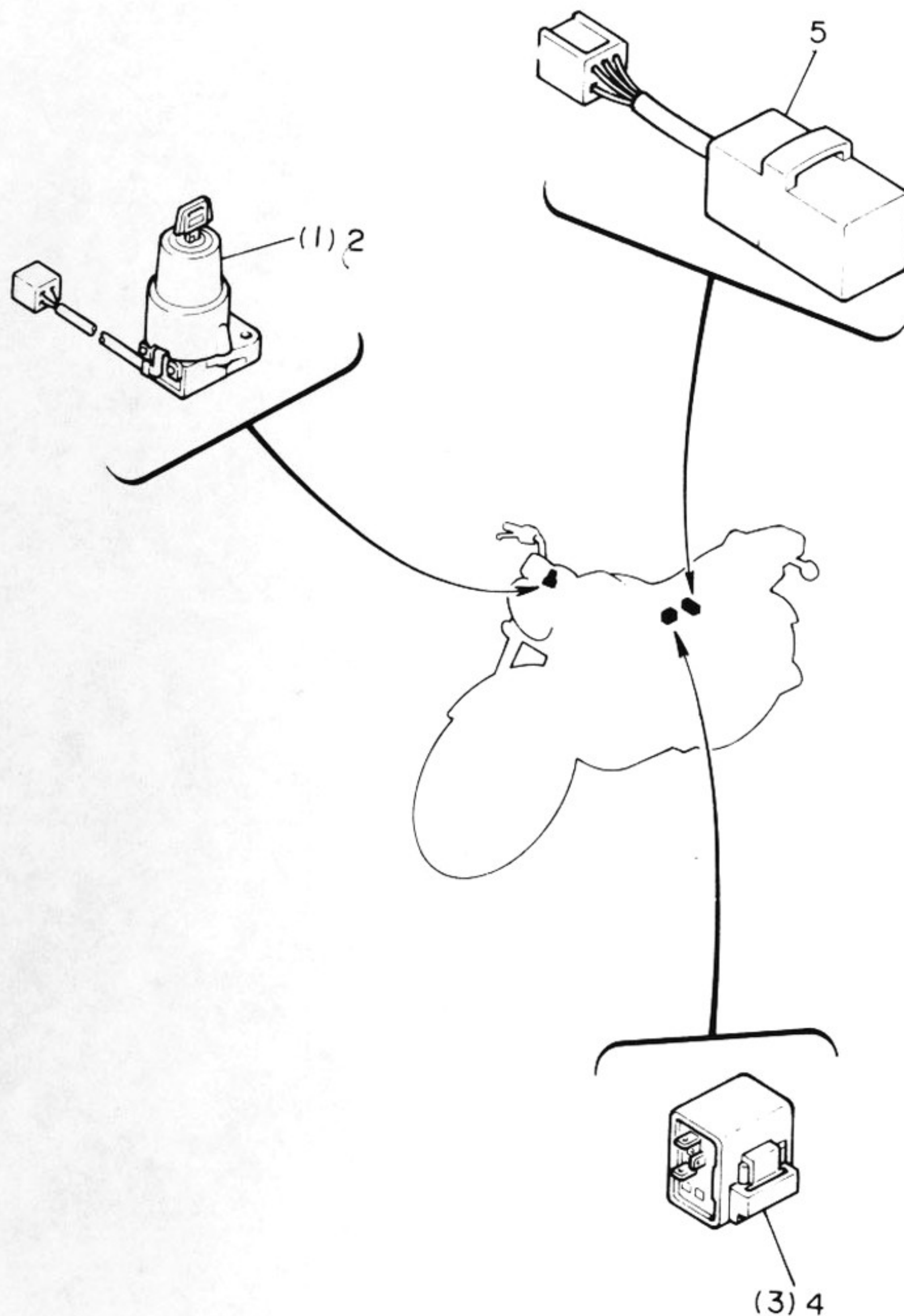


A8300-1440

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FIG. 56 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	



* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

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TABLE OF COMPARISON 1

* Interchangeability

Ref NO.	Parts NO. for OLD	New ↑ Old	Old ↓ New	Parts NO. for NEW	Description	Q'ty	Modification	Remarks
1-19	4X7-1111H-00			5A8-1111H-00	COVER, cylinder head side 4	1	○	
2-2	93210-01467	*	*	93211-01467	O-RING	2	○	
11-23	—	*		93210-07155	O-RING	1	+	
20-46	—	*		90179-10247	NUT	1	+	
22-28	—	*		5A8-21747-00	DAMPER	1	+	
23-17	97306-06016			97306-06016	BOLT	2	△	
23-18	92906-06100			92906-06100	WASHER, spring	2	△	
23-19	90201-06059			90201-06557	WASHER, plate	2	○	
23-27	—	*		97301-06016	BOLT	2	+	
23-28	—	*		92901-06100	WASHER, spring	2	+	
36-12	2J2-83507-00			584-83507-00	COVER, speedometer	1	○	
36-13	3H3-83508-00			5A8-83508-00	COVER, tachometer	1	○	
39-21	341-26397-01	*		5A8-82591-00	BAND	2	○	

Mark : ○ Part modified + Part added - Part deleted △ Change of parts quantity

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(GENERAL SPEC.)

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PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-W0005-00	D 7	5A8-11636-00	B 5
4K0-W0041-00	E 6	5A8-11637-00	B 5
4K0-W0045-00	E 2	5A8-11638-00	B 5
1J3-W0047-00	E 2	4X7-11654-01	B 5
1J3-W0048-00	E 2	4X7-11656-00	B 5
1J3-W0057-00	E 2	4X7-11656-10	B 5
3H3-W0092-00	D12	4X7-11656-20	B 5
5A8-W2121-00	D 5	4X7-11656-30	B 5
4X7-W2171-00	D 3	4X7-11656-40	B 5
4X7-W2241-00	D 7	5G5-11656-00	B 6
5A8-W2341-00-98	D10	5G5-11656-10	B 6
5A8-W2472-01	D14	5G5-11656-20	B 6
5A8-Y1165-00	B 5	2J2-12111-01	B 8
5A8-Y1166-00	B 5	4X7-12116-00	B 8
4X7-1111F-00	B 3	4X7-12117-00	B 8
5A8-1111H-00	B 2	4X7-12118-00	B 8
5A8-11110-00	B 2	341-12119-02	B 8
4X7-11127-00	B 2	5A8-12121-00	B 8
4X7-11133-10	B 2	4X7-12151-00	B 8
4X7-11145-00	B 7	4X7-12156-00	B 8
4X7-11161-00	B 4	4X7-12159-00	B 8
4X7-11165-00	B 2	4X7-12171-00	B 7
5A8-11166-00	B 2	4X7-12176-00	B 7
5A8-11181-00	B 2	4X7-12181-00	B 7
4X7-11185-00	B 2	5A8-12210-01	B 7
1L9-11186-00	C 4	4X7-12213-00	B 4
4X7-11186-00	B 2		B 7
4X7-11187-00	B 2	5A8-12215-00	B 4
214-11198-01	B 9	4X7-12221-00	B 7
	D 6	4X7-12231-00	B 7
5A8-111310-00	B 4	4X7-12241-00	B 7
5A8-111351-00	B 4	4X7-12247-01	B 7
4X7-111355-00	B 2	4X7-13171-00	B 9
4X7-111363-00	B 2	4X7-13300-00	B 9
5A8-11411-00	B 5	4X7-13327-00	B 9
4X7-11534-00	B 7	4X7-13354-00	B 5
4X7-11536-00	B 7	4X7-13355-00	B 9
4X7-11540-01	B 7	4X7-13405-00	B 9
4X7-11550-00	B 7	4X7-13406-00	B 9
5A8-11610-00	B 5	4X7-13419-00	C 3
5A8-11610-10	B 5	4X7-13440-00	B10
5A8-11610-20	B 5	4X7-13447-00	B10
5A8-11610-30	B 5	4G0-13490-01	B10
5A8-11610-40	B 5	4X7-13541-00	B11
5A8-11631-00-A0	B 5	4X7-13542-00	B11
5A8-11631-00-X0	B 5	4X7-13543-01	B11
5A8-11633-00	B 5	4X7-13544-00	B11
5A8-11635-00	B 5	4X7-13556-00	B11

PART NO.	GRID NO.
4X7-13586-01	B11
4X7-13595-00	B11
4X7-13596-00	B11
4X7-14121-00	B13
4H7-14173-00	B13
4X7-14186-00	B13
4X7-14188-00	B14
4X7-14191-00	B13
4X7-14197-02	B11
4X7-14211-00	B13
4X7-14267-00	B14
4X7-14321-00	B13
4X7-14371-00	B13
4X7-14390-00	B13
4X7-14401-00	B11
4X7-1441J-00	B12
4X7-14422-00	B12
5A8-14437-00	B12
4X7-14451-00	B11
4X7-14452-00	B12
4X7-14453-01	B11
5A8-14453-00	B11
4X7-14457-00	B12
4X7-14469-00	B11
4X7-14479-00	B11
4X7-14522-00	B13
5A8-14611-00	B15
4X7-14612-00	B15
4X7-14613-00	B15
4X7-14621-00	B15
5A8-14711-01	B15
1J7-14714-00	B15
2G2-14714-00	B15
5A8-14721-01	B15
2H9-14725-00	B15
5A8-14771-00	B15
5A8-14781-00	B15
5A8-14900-00	B13
5A8-14901-00	B13
5A8-14902-00	B13
5E3-14916-20	B13
5E3-14916-21	B13
4X7-14921-07	B13
4X7-14925-24	B14
4X7-14925-26	B14
4X7-14933-10	B13
4X7-14940-00	B13
4H7-14945-00	B13

PART NO.	GRID NO.
4X7-14948-43	B14
4X7-14962-00	B14
4X7-14975-00	B13
4X7-14976-00	B13
4X7-14984-00	B13
4X7-14985-00	B13
4X7-14987-02	B11
5A8-15100-01	C 3
2H7-15361-00	C 4
4X7-15361-00	C 4
4X7-15363-00	C 3
4X7-15388-00	C 5
5A8-15411-00	C 4
4X7-15415-00	C 4
4X7-15417-00	C 4
5A8-15419-00	C 4
4X7-15421-01	C 4
4X7-15425-00	C 4
5A8-15429-00	C 4
5A8-15431-00	C 5
4X7-15451-00	C 4
4X7-15455-00	C 4
5A8-15459-00	C 4
4X7-15462-00	C 5
4X7-15484-00	B 9
4X7-15485-00	B 9
	B 9
4X7-15491-00	C 3
5A8-15493-01	C 3
4X7-15512-00	C 8
5A8-15517-00	C 8
4X7-15521-00	C 8
5A8-15524-00	C 8
5A8-15542-00	C 8
5A8-15550-00	C 8
5A8-15556-00	C 8
5A8-15568-00	C 8
5A8-15570-00	C 8
4X7-16111-00	C 9
4X7-16150-00	C 9
170-16154-02	C12
3Y1-16154-00	C 9
4X7-16321-00	C 9
4X7-16324-00	C 9
4X7-16325-00	C10
4X7-16340-00	C 9
2H7-16341-00	C 9
2H7-16343-00	C 9
4X7-16351-00	C10

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PART NO.	GRID NO.
4X7-16356-00	C 9
4X7-16357-00	C 9
4X7-16371-00	C 9
4X7-16383-01	C 9
4X7-16384-00	C 9
4X7-16385-00	C 9
2H7-16395-01	C 9
2H7-16396-00	C 9
4X7-17121-00	C11
4X7-17141-00	C11
4X7-17151-01	C11
4X7-17211-00	C11
4X7-17221-00	C11
4X7-17231-00	C11
4X7-17241-00	C11
4X7-17251-00	C11
4X7-17402-00	C11
4X7-17411-00	C11
5A8-17431-01	C11
5A8-17456-00	C12
5A8-17461-60	C12
5A8-17527-00	C11
5A8-17529-00	C12
5A8-17582-00	C11
5A8-17583-01	C12
2H7-17590-00	C 5
5A8-18111-00	C14
5A8-18112-00	C14
132-18113-01	C14
5A8-18115-00	C14
4X7-18120-00	C14
4X7-18140-00	C14
2H9-18154-00	C14
4G0-18185-01	C13
4X7-18511-00	C13
4X7-18512-00	C13
4X7-18513-00	C13
4X7-18531-00	C13
4X7-18536-00	C13
4X7-18540-01	C13
136-18542-00	C13
5A8-21110-00-33	C15
5A8-21171-00	D 4
5A8-21190-01-33	C15
5A8-21248-00	D 3
5A8-21308-00	D14
4X7-21315-00	C15
4X7-21316-00	C15

PART NO.	GRID NO.
4X7-21317-00	C15
5A8-2137W-00-L2	D 2
5A8-2137W-00-20	D 2
5A8-2137W-00-8J	D 2
5A8-2137X-00-L2	D 2
5A8-2137X-00-20	D 2
5A8-2137X-00-8J	D 2
5A8-2137Y-00-L2	D 2
5A8-2137Y-00-20	D 2
5A8-2137Y-00-8J	D 2
5A8-21399-00	D 2
5A8-21430-00	C15
5E4-21458-00	C15
4X7-21485-00	C15
4X7-2149Y-00	C15
4X7-21491-00	C15
5A8-21510-00-93	D 3
1A0-21518-00	D 3
5A8-21610-00-98	D 3
5A8-21639-00	D 3
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95611-08625	B 2	98501-06008	D12
95611-10630	C 3	98502-05030	B12
95611-10635	C 3	98503-04010	D 7
95611-10650	C 3	98506-04012	E10
95621-10330	E 8	98506-05010	D13
95701-06100	E 9	98506-05025	D 6
95701-12100	E 9	98506-05030	F 3
95811-10035	C15	98506-05040	F 3
95821-06025	C10	98701-05035	C13
95821-08020	D 3	98706-04010	E 6
95826-06025	C 7	98906-04010	E14
95826-10035	E 8		
97301-06015	E14		
97301-06016	D 6		
97301-06040	D 4		
97301-08016	D 3		
97301-08020	D 3		
97302-06012	D 4		
97302-06025	E13		
97302-06030	F 2		
97302-10016	E 7		
97303-06030	E 9		
97306-06012	D 3		
97306-06016	D 3		
	D 6		
97306-06022	F 3		
97306-06025	D10		

PARTS NAME INDEX

DESCRIPTION	GRID NO.
ABSORBER 1	B 4
ABSORBER 3	B 2
ADJUST SCREW SET	B13
*	B13
AIR CLEANER CASE ASSY	B11
AIR VALVE ASSY	D 7
AIR VALVE COMP.	D 8
*	D 9
ARM, shift	C14
ARM, valve rocker	B 8
AXLE, counter	C11
AXLE, main (17T)	C11
AXLE, wheel	D15
*	E 4
BALANCER, wheel (10G)	D15
*	E 3
BALANCER, wheel (20G)	D15
*	E 3
BALANCER, wheel (30G)	D15
*	E 3
BALL	D10
BAND	E14
BAND, muffler	B15
BAND, seat fitting	F 4
*	F 4
BAND, switch cord	E13
*	F 3
BAR, shift fork guide 1	C13
BAR, tension	E 4
BATTERY ASSY (G.S. GM18Z-3A)	E14
BEARING	C 9
*	C12
*	C13
*	D 6
*	E 3
BEARING (B6204)	C11
BEARING (B62042RS)	E 3
BEARING (B6205DU8)	C11
*	C12
BEARING (B6302Z)	D15
BEARING (B6304A3)	C11
BEARING (B6304ZZ)	E 3
BEARING (B6305)	C11
BEARING (B6308C3 SPECIAL)	B 5
BEARING (B6308C4 SPECIAL)	B 5
BODY & KEY, steering lock	D 2
BODY ASSY	E12
BOLT	B 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	B 2
*	B 2
*	B 3
*	B 4
*	B 4
*	B 7
*	B 7
*	B 7
*	B 9
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B11
*	B12
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	B15
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 4
*	C 4
*	C 4
*	C 4
*	C 4
*	C 4
*	C 4
*	C 4
*	C 4
*	C 5
*	C 5
*	C 5
*	C 5
*	C 6
*	C 6
*	C 6
*	C 7
*	C12
*	C14
*	C15
*	C15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	D 3
*	D 3
*	D 3
*	D 3
*	D 3
*	D 3
*	D 3
*	D 4
*	D 4
*	D 4
*	D 4
*	D 6
*	D 6
*	D 6
*	D 6
*	D 7
*	D 7
*	D 9
*	D10
*	D10
*	D10
*	D10
*	D11
*	E 2
*	E 2
*	E 3
*	E 4
*	E 4
*	E 4
*	E 5
*	E 6
*	E 6
*	E 7
*	E 7
*	E 7
*	E 9
*	E10
*	E13
*	E14
*	E15
*	F 2
*	F 2
*	F 3
*	F 3
*	F 3
*	F 4
*	F 4
*	F 4
*	F 4
*	F 4
BOLT 2	D 8
*	D 9
BOLT, cap	D 8

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT, cap	D 9
BOLT, chain case 2	D 6
BOLT, connecting rod	B 5
*	B 5
BOLT, cylinder holding 3	B 2
BOLT, fitting 1	D10
BOLT, flange	C 7
*	C10
*	C15
*	D 3
*	E 8
BOLT, flasher stay fitting	E 9
BOLT, hexagon socket head	D 8
*	D 9
BOLT, lever	F 3
BOLT, stud	B 2
*	B 2
*	B 2
*	C 3
*	C 3
*	C 3
*	C15
*	E 3
*	E 8
BOLT, union	B 3
*	B 9
*	B 9
*	E 6
BOLT, washer based	B 7
*	B 9
*	C15
*	C15
*	C15
*	E 2
*	E 2
*	E 8
*	E 8
*	E12
BOOT, cable	E 5
BOOT, caliper	E 2
*	E 2
BOOT, master cylinder	E 6
BOSS, clutch	C 9
BOX	D 3
BOX, battery	D 4
BOX, tool	D 4
BRACKET 2	E 8
BRACKET 3	E 8

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BRACKET, horn	D11
BRACKET, master cylinder	E 6
BRACKET, meter	E10
BRACKET, reflector	D 3
BRACKET, side stand	C15
BRAKE PAD KIT, front	E 2
*	E 2
BRAKE SHOE COMP.	E 3
BREATHER COMP.	C 5
BREED SCREW KIT	E 2
*	E 2
BRUSH HOLDER ASSY	C 7
BRUSH 1	C 7
BRUSH 2	C 7
BULB (12V-3.4W)	E10
*	E10
*	E10
BULB (12V-4W)	E12
BULB (12V-21/5W)	E13
BULB, flasher (12V-21W)	E 9
*	E 9
BULB, headlight (12V-60/55W)	E12
BUSH 2	D 6
BUSH, rear shock absorber	D 7
BUSH, shock absorber lower	D 7
BUSH, solid	B 7
*	D 7
CABLE, clutch	E 5
CABLE, control 1	D 7
CABLE, control 2	D 7
CABLE, starter 1	E 5
CABLE, throttle 1	E 5
CALIPER ASSY (LEFT)	E 2
CALIPER ASSY (RIGHT)	E 2
CALIPER SEAL KIT	E 2
*	E 2
CAM CHAIN SPROCKET ASSY 20/50T	B 7
*	B 7
CAM, driven	C11
CAMSHAFT	E 3
CAMSHAFT 1	B 7
CAMSHAFT 2	B 7
CAP	D15
*	F 4
CAP ASSY	D13
CAP, adjust	D 7
CAP, bolt	D 3
*	D10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CAP, cleaner case 2	B12
CAP, front fork	D 8
*	D 9
CAP, handle lock	D 2
CAP, indicator	E 2
*	E 2
CAP, reservoir	E 6
CAP, tensioner case	B 4
CAP, tool box	D 2
CARBURETOR ASSY	B13
CARBURETOR ASSY 1	B13
CARBURETOR ASSY 2	B13
CARRIER ASSY	D 3
CASE, chain	D 6
CASE, chain 2	D 6
CAST WHEEL, front (1.85-19)	D15
CAST WHEEL, rear	E 3
CHAIN	B 7
*	B 9
*	E 3
CIRCLIP	B 2
*	B 5
*	C 8
*	C11
*	C11
*	C11
*	C11
*	C14
*	D 7
*	D 8
*	D 9
*	E 3
CLAMP	B 9
*	B 9
*	B10
*	B11
*	C 3
*	C 4
*	C 4
*	C 5
*	C 5
*	C 5
CLAMP 2	B 9
CLAMP, hose	B11
*	B11
*	B11
*	D 6
*	D 6

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP	B 2
*	B11
*	B11
*	B11
*	B11
*	B11
*	B11
*	C15
*	D 2
*	D 2
*	D10
*	D12
*	D12
*	D14
*	D14
CLUTCH, hub	E 3
CLUTCH, meter	D15
COLLAR	B 4
*	C 3
*	C 8
*	C 8
*	C11
*	C14
*	C15
*	D 4
*	D10
*	D15
*	E 3
*	E 4
*	E11
*	E13
COLLAR 2	C 8
COLLAR, body fitting	E12
CONNECTING ROD ASSY	B 5
*	B 5
CONNECTOR	B14
CONTROL PANEL ASSY	D 7
CORD, high tension 1	E14
CORD, high tension 2	E14
COTTER, valve	B 8
COVER, ball race 1	D10
COVER, caP	C 4
COVER, crankcase 1	C 4
COVER, crankcase 2	C 4
COVER, crankcase 3	C 5

PARTS NAME INDEX

DESCRIPTION	GRID NO.
COVER, cylinder head side 1	B 2
COVER, cylinder head side 2	B 2
*	C 4
COVER, cylinder head side 3	B 2
COVER, cylinder head side 4	B 2
COVER, double seat	D14
COVER, dust	C14
*	C14
COVER, footrest	E 7
*	E 8
COVER, fuse box	E14
COVER, generator	C 4
COVER, generator 2	C 4
COVER, handle lever	E 5
*	E 5
COVER, lead wire	E14
COVER, oil element	B10
COVER, Plunger caP	B13
COVER, Pump gear	B 9
COVER, rear footrest	E 8
*	E 8
COVER, shift Pedal	C14
COVER, shifter	C 4
COVER, shifter 1	C 4
COVER, side 1	D 4
*	D 4
*	D 4
COVER, side 2	D 4
*	D 4
*	D 4
COVER, side 3	D 4
COVER, socket	E12
COVER, sPedometer	E10
COVER, tachometer	E10
COVER, thrust 2	D 6
COVER, upper 1	D10
COVER, upper 2	D10
CRANKCASE ASSY	C 3
CRANKSHAFT	B 5
CROWN, handle	D10
CYLINDER	B 4
CYLINDER COMP., front fork	D 8
*	D 9
CYLINDER HEAD ASSY	B 2
CYLINDER KIT, master	E 6
DAMPER	D 4
*	D 5
*	E 3
*	E10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
DAMPER	E10
*	E10
DAMPER SUB ASSY	D 7
DAMPER 2	D 3
DAMPER, battery box	D 4
DAMPER, flasher 1	E 9
DAMPER, headlight	E12
DAMPER, locating 1	D12
DAMPER, locating 2	D12
DAMPER, locating 3	D12
DAMPER, rubber 1	C15
DAMPER, tail	E13
DIAPHRAGM ASSY	B13
DIAPHRAGM, reservoir	E 6
DIODE	F 2
DISC, brake	E 2
DOUBLE SEAT ASSY	D14
DRIVE AXLE ASSY	C11
DRIVE LEVER ASSY	C 8
DUCT	B12
ELEMENT ASSY, oil cleaner	B10
ELEMENT, air cleaner	B11
EMBLEM 1	D13
EMBLEM 6	D 4
*	D 4
FILTER ASSY	C15
FLANGE, sPacer 1	D15
FLASHER RELAY ASSY	F 2
FLOAT	B13
FORK, shift 1	C13
FORK, shift 2	C13
FORK, shift 3	C13
FRAME COMP	C15
FRONT FENDER COMP.	D 3
FRONT FLASHER LIGHT ASSY 1	E 9
FRONT FOOTREST ASSY (L.H)	E 7
FRONT FOOTREST ASSY (R.H)	E 8
FRONT FORK ASSY (L.H)	D 8
FRONT FORK ASSY (R.H)	D 8
FRONT STOP SWITCH ASSY	E14
FUEL COCK ASSY 1	D12
FUEL COCK ASSY 2	D12
FUEL COCK VALVE SET	D12
*	D12
FUEL TANK COMP.	D12
*	D12
FUNNEL	B11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
FUNNEL, air	B11
FUSE (12V-10A)	E14
FUSE (12V-15A)	E14
FUSE (12V-30A)	E15
FUSE BOX ASSY	E14
FUSE HOLDER ASSY	E15
GASKET	B 3
*	B 9
*	B 9
*	B 9
*	C 3
*	C 7
*	C 8
*	D 6
*	D 8
*	D 9
*	D12
*	D12
*	E14
*	E14
GASKET 1	C 4
GASKET, caP	D13
GASKET, crankcase cover	C 4
GASKET, crankcase cover 3	C 5
GASKET, cylinder	B 4
GASKET, cylinder head 1	B 2
GASKET, drain Plug	D 8
*	D 9
GASKET, exhaust Pipe	B15
GASKET, flasher lens	E 9
*	E 9
GASKET, float chamber	B13
GASKET, manifold	B11
GASKET, muffler	B15
*	B15
GASKET, shifter cover	C 4
GASKET, tail lens	E13
GASKET, tensioner case	B 4
*	B 7
GAUGE, level	C 4
*	C 4
GEAR UNIT ASSY	D15
GEAR, breaker drive (35T)	B 7
GEAR, drive (35T)	B 7
GEAR, idler 1 (35T)	C 8
GEAR, idler 2 (27T)	C 8
GEAR, middle drive	C11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GEAR, middle driven	C12
GEAR, Primary drive (47T)	C 9
GEAR, 1st wheel (40T)	C11
GEAR, 2nd wheel (40T)	C11
GEAR, 2nd/3rd Pinion (24/28T)	C11
GEAR, 3rd wheel (36T)	C11
GEAR, 4th Pinion (31T)	C11
GEAR, 4th wheel (32T)	C11
GEAR, 5th Pinion (33T)	C11
GEAR, 5th wheel (30T)	C11
GRIP (L.H)	E 5
GRIP ASSY	E 5
GROMMET	C 3
*	D 3
*	D 4
*	D 4
*	D 4
*	D10
GUARD, chain	D 6
GUIDE, air	D 2
*	D 2
*	D 2
GUIDE, cable	E 6
GUIDE, intake valve (1ST D/S)	B 2
GUIDE, sPring 2	D 7
GUIDE, stopPer 1	B 7
GUIDE, stopPer 2	B 7
GUIDE, stopPer 3	B 7
HANDLEBAR	E 5
HEADLIGHT UNIT ASSY	E12
HELMET HANGER ASSY	D14
HINGE, seat	D14
HOLDER	E 5
HOLDER, brake hose 1	E 6
HOLDER, brake hose 2	E 6
HOLDER, cable	D 3
HOLDER, handle lower	D10
HOLDER, handle upper	D10
HOLDER, lever 1	F 3
HOLDER, rod 2	D14
HOLDER, sPcket	C12
HORN	F 2
*	F 2
HOSE	B11
*	C15
*	C15
*	D12
*	D12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
HOSE	D12
*	E14
HOSE, air	B11
*	D 7
HOSE, brake	E 6
HOSE, brake 1	E 6
HOSE, brake 2	E 6
HOSE, vacuum sensing 1	B11
HOSE, vacuum sensing 2	B11
HOUSING, Push screw	C 9
IGNITION COIL ASSY	E14
IGNITOR UNIT ASSY	E15
INNER TUBE COMP.1	D 8
*	D 8
JET	B14
JET, main	B14
*	B14
JOINT	B11
*	E 6
JOINT, air cleaner 1	B11
*	B11
JOINT, carburetor 1	B11
JOINT, carburetor 2	B11
JOINT, chain	E 3
KEY, straight	C 9
KEY, woodruff	B 6
KNOB, control	D 7
LENS, flasher	E 9
*	E 9
LENS, headlight	E12
LENS, taillight	E13
LEVER 1	F 3
LEVER 2	F 3
LEVER, camshaft	E 3
LEVER, drive	C 8
LEVER, starter	F 3
LEVER, starter 1	B13
LEVER, starter 2	B13
LID	D14
LID 1	D14
LINK, side stand	E 7
*	F 4
MAIN SWITCH ASSY	E14
MASTER CYLINDER ASSY	E 6
MIRROR ASSY	E 5
*	E 5
*	F 4
*	F 4

PARTS NAME INDEX

DESCRIPTION	GRID NO.
MIRROR ASSY	F 4
*	F 4
MUFFLER 1	B15
MUFFLER 2	B15
NEEDLE SET 1	B13
NEEDLE SET 2	B13
NEEDLE VALVE ASSY	B13
NEUTRAL SWITCH ASSY	E14
NOZZLE, main	B13
NUT	B 2
*	B 2
*	B 5
*	B 5
*	B 6
*	B 7
*	B 8
*	B15
*	C 7
*	C 8
*	C 9
*	C 9
*	C10
*	C14
*	C14
*	C15
*	C15
*	C15
*	D 2
*	D 3
*	D 4
*	D 5
*	D 7
*	D 8
*	D 9
*	D10
*	D10
*	D14
*	D14
*	E 3
*	E 4
*	E 4
*	E 5
*	E 7
*	E 7
*	E 7
*	E 8
*	E 8
*	E10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	E12
*	E14
*	F 2
*	F 2
*	F 3
*	F 4
NUT, adjusting	E12
NUT, castle	D15
*	E 4
NUT, crown	B 2
*	D 9
*	E10
*	E10
NUT, fitting 2	D10
NUT, flange	E 9
*	E 9
NUT, ring	B15
NUT, self-locking	C15
*	E 8
NUT, spring	D 4
NUT, u	D 6
*	F 3
*	F 3
O-RING	B 2
*	B 2
*	B 4
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B10
*	C 3
*	C 3
*	C 3
*	C 4
*	C 7
*	C 7
*	C 9
*	D 6
*	D 6
*	D 6
*	D 7
*	D 8
*	D 8
*	D 9
*	D 9
*	D12
*	D12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
O-RING	E 3
*	E14
*	F 3
OIL LEVEL GAUGE ASSY	E15
OIL PIPE COMP. 1	B 9
OIL PIPE COMP. 2	B 9
OIL PUMP ASSY	B 9
OIL SEAL	C 5
*	C 8
*	C 9
*	C11
*	C12
*	C14
*	D 6
*	D 8
*	D 8
*	D15
*	D15
*	E 3
PAD, seat	D14
PEDAL, brake	E 7
PEDAL, shift	C14
PICK-UP ASSY	C 6
PILOT BOX, lower	E10
PILOT BOX, upper	E10
PIN	D14
*	E 7
PIN, clevis	D14
*	E 7
*	E 8
*	E 8
PIN, cotter	D 7
*	D15
*	E 4
*	E 4
*	E 7
*	E 8
*	E 8
PIN, dowel	B 2
*	B 7
*	B 7
*	B 9
*	C 3
*	C 4
*	C 5
*	C 9
*	C13
*	C13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PIN, dowel	D 7
PIN, float	B13
PIN, Piston	B 5
PIPE	B11
PIPE, breather 1	B 2
PIPE, delivery 2	B 9
PIPE, exhaust 1	B15
PIPE, exhaust 2	B15
PIPE, fuel 1	D12
PIPE, silencer	B12
PISTON (STD)	B 5
*	B 5
PISTON (1ST O/S 0.25MM)	B 5
PISTON (2ND O/S 0.50MM)	B 5
PISTON (3RD O/S 0.75MM)	B 5
PISTON (4TH O/S 1.00MM)	B 5
PISTON ASSY, caliper	E 2
*	E 2
PISTON RING SET (STD)	B 5
PISTON RING SET (1ST O/S)	B 5
PISTON RING SET (2ND O/S)	B 5
PISTON RING SET (3RD O/S)	B 5
PISTON RING SET (4TH O/S)	B 5
PLANE BEARING, connecting rod	B 5
*	B 5
*	B 5
*	B 5
*	B 5
*	B 6
*	B 6
*	B 6
PLATE	B 3
PLATE, bearing cover	C 5
PLATE, brake shoe	E 3
PLATE, breather	B 2
PLATE, breather 2	B 7
PLATE, bridge	D 5
PLATE, clutch 1	C 9
PLATE, clutch 2	C10
PLATE, friction	C 9
PLATE, indicator	E 3
PLATE, Pressure 1	C10
PLATE, seat	C 9
PLATE, thrust 1	C 9
*	C12
PLUG	C 3
*	D 2
PLUG CAP ASSY	E14
PLUG, drain	B13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PLUG, drain	D 8
*	D 9
PLUG, oil	C 3
PLUG, sPark (NGK BP-7ES)	B 3
PLUG, straight screw	B 9
*	D 6
POINT, neutral	C13
PRI. DRIVEN GEAR COMP. (78T)	C 9
PROTECTOR	C 3
*	C 3
PULLER, chain 1	E 4
PUSH LEVER ASSY	C 9
RACE, ball 1	D10
RACE, ball 2	D10
RACE, ball 3	D10
RACE, ball 4	D10
REAR ARM BRACKET COMP.	C15
REAR ARM COMP.	D 6
REAR FENDER COMP.	D 3
REAR FLASHER LIGHT ASSY 1	E 9
REAR FOOTREST ASSY 1	E 8
REAR FOOTREST ASSY 2	E 8
REAR FRAME COMP.	C15
RECTIFIER & REGULATOR ASSY	F 2
REFLECTOR, rear 1	F 2
RELAY ASSY	F 2
RELIEF VALVE ASSY	B10
RETAINER, ball	C 9
RETAINER, clutch	D15
RETAINER, valve spring	B 8
RIM, headlight	E12
RING, clutch boss	C 9
RING, retaining	E12
RING, snap	D 8
*	D 8
RIVET	D 2
ROD, brake	E 7
ROD, Push 1	C 9
ROD, Push 2	C 9
ROD, shift	C14
ROLLER	B14
ROTOR ASSY	C 6
SAFT	E 7
*	E 8
SCOOP, air 1	D 2
*	D 2
*	D 2
SCOOP, air 2	D 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCOOP, air 2	D 2
*	D 2
SCREW	C 8
*	D12
*	F 3
SCREW, adjusting	C 9
SCREW, bind	E14
SCREW, countersunk	C 8
*	E12
SCREW, flat head	C13
*	C13
*	D14
*	E 6
SCREW, hexagon	E 7
SCREW, oval head	C 4
SCREW, Pan head	B12
*	B13
*	B13
*	B13
*	B14
*	B14
*	C 4
*	C 4
*	C 7
*	D 2
*	D 2
*	D 6
*	D 7
*	D 7
*	D12
*	D12
*	D12
*	D12
*	D13
*	E 9
*	E 9
*	E10
*	E12
*	E12
*	E13
*	E14
*	E15
*	F 3
*	F 3
*	F 3
*	F 4
SCREW, Panhead tapping	E10
SCREW, Push	C 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, rim adjusting	E12
SCREW, valve adjusting	B 8
SEAL	B12
*	B12
SEAL, cylinder 1	B 2
SEAL, dust	D 8
*	D 9
SEAL, steering	D10
SEAL, valve stem	B 8
SEAT BAND ASSY	F 4
SEAT LEVER ASSY	D14
SEAT, sPring lower	D 7
SEAT, sPring upper	D 7
SEAT, valve sPring	B 8
SEGMENT	C13
SHAFT 1	C 8
SHAFT, brake Pedal	E 7
SHAFT, Pivot	D 6
SHAFT, rocker	B 8
SHAFT, tensioner	B 7
SHIFT CAM ASSY	C13
SHIFT LEVER ASSY	C14
SIDE COVER LOCK ASSY	D 3
SLEEVE, caliPer	E 2
*	E 2
SOCKET CORD ASSY	E10
*	E10
SOCKET, meter	E10
SOCKET, Pilot light	E12
SOLENOID	F 2
SPACER	B12
*	D15
*	E 3
SPEEDOMETER ASSY	E10
SPEEDOMETER CABLE ASSY	E11
SPINDLE, taPer	D 8
*	D 9
SPRING	D 7
SPRING, clutch boss	C 9
SPRING, comPression	B 7
*	B 8
*	B 8
*	C 8
*	C10
*	C11
*	E 7
*	F 3
SPRING, diaPhra&m 2	B13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPRING, front fork	D 8
*	D 9
SPRING, screw	E12
SPRING, tension	C 9
*	C14
*	E 3
*	E 7
*	E 7
*	E 7
*	F 4
*	F 4
*	F 4
SPRING, torsion	C 8
*	C14
*	C14
*	E 7
*	E 8
SPROCKET, cam chain (28T)	B 7
SPROCKET, drive	B 5
SPROCKET, drive (16T)	C12
SPROCKET, driven (35T)	B 9
*	E 3
STAND, main	E 7
STAND, side	E 7
STARTER CLUTCH ASSY	C 8
STARTER CURCUIT CUT-OFF RELAY	F 2
STARTER PLUNGER KIT	B13
STARTING MOTOR ASSY	C 7
STATOR ASSY	C 6
STAY, chain case 1	D 6
STAY, engine 2	C15
STAY, engine 3	C15
STAY, engine 4	C15
STAY, flasher 1	E 9
STAY, flasher 2	E 9
STAY, muffler 1	B15
STAY, muffler 2	B15
STAY, rear	D 3
STCP SWITCH ASSY	E14
STOPPER	D14
STOPPER LEVER ASSY	C14
STOPPER, main stand	B15
*	C 2
STOPPER, shift bar	C13
SWITCH	F 3
SWITCH, handle 3	F 3
SWITCH, handle 4	F 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
TACHOMETER ASSY	E10
TAILLIGHT UNIT ASSY	E13
TENSIONER ASSY, cam chain	B 7
THROTTLE SCREW WITH SPRING 1	B13
THROTTLE SCREW WITH SPRING 2	B13
TIRE (120/90-18)	E 4
*	E 4
TIRE (3.25-19)	D15
*	D15
TOOL KIT	D 5
TUBE (120/90-18)	E 4
*	E 4
TUBE (3.25-19)	D15
*	D15
TUBE, outer 1	D 8
TUBE, outer 2	D 8
UNDER BRACKET COMP.	D 9
VALVE, exhaust	B 8
VALVE, intake	B 8
VALVE, mixture control	B11
WASHER	B 7
*	B11
*	C11
*	C11
*	C11
*	D 4
*	D 4
*	D15
*	E 3
*	E 8
*	E 8
*	E12
*	E14
*	E15
*	F 2
*	F 3
*	F 4
WASHER KIT	C 7
WASHER SET	B14
WASHER, claw	C 9
WASHER, conical sPring	D 2
WASHER, lock	C 9
*	C10
*	C12
*	C15
*	C15
*	E 2
WASHER, main Jet	B13
WASHER, Plain	C 9
*	C14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plain	E 2
*	E 4
*	E 7
*	E10
*	F 3
*	F 4
WASHER, Plate	B 2
*	B 2
*	B 6
*	B 7
*	B 7
*	B12
*	B12
*	B12
*	B15
*	B15
*	B15
*	B15
*	C 6
*	C 9
*	C10
*	C11
*	C13
*	C14
*	C14
*	C14
*	C15
*	C15
*	D 2
*	D 2
*	D 3
*	D 3
*	D 4
*	D 4
*	D 6
*	D 6
*	D 8
*	D 9
*	D 9
*	D10
*	D10
*	D10
*	D12
*	D15
*	E 3
*	E 4
*	E 6

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate	E 7
*	E 8
*	E 8
*	E 8
*	E 8
*	E 9
*	E10
*	E10
*	E12
*	E13
*	F 3
*	F 4
WASHER, Plate (1.95T)	D 6
WASHER, Plate (2.05T)	D 6
WASHER, Plate (2.15T)	D 6
WASHER, sPecial	D12
WASHER, sPring	B13
*	B13
*	B13
*	B14
*	B14
*	B15
*	B15
*	B15
*	C 7
*	D 2
*	D 2
*	D 3
*	D 3
*	D 3
*	D 3
*	D 4
*	D 4
*	D 6
*	D 6
*	D 8
*	D 9
*	D 9
*	D10
*	D11
*	D11
*	D14
*	D14
*	E 2
*	E 4
*	E 6
*	E 7
*	E10
*	E10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, sPring	E10
*	E12
*	E12
*	E13
*	E14
*	E15
*	E15
*	F 2
*	F 2
*	F 2
*	F 2
*	F 3
*	F 4
*	F 4
*	F 4
WASHER, thrust	C12
WHEEL LOCK ASSY	D 3
WHEEL, starter (23T)	C 8
WIRE HARNESS ASSY	E14
WIRE, minus lead	E14
WIRE, Plus lead	E14
WIRE, starter	C 7
O-RING SET	D 7

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(INDIVIDUAL SPEC.)

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