

YAMAHA

PARTS CATALOGUE

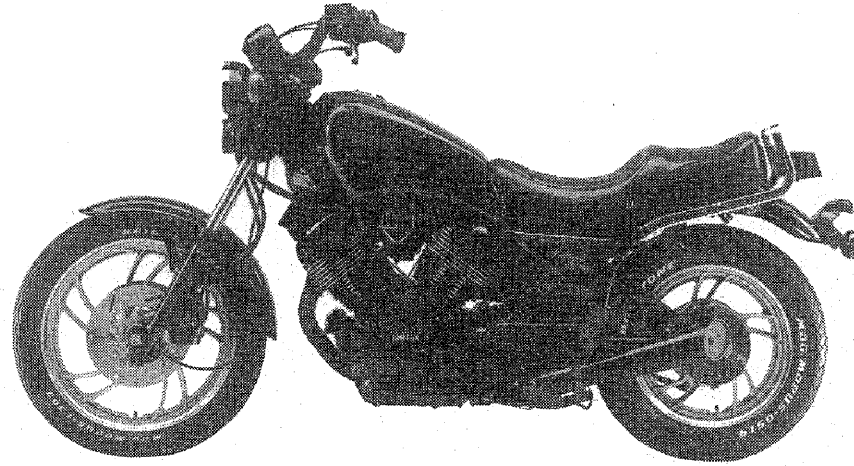
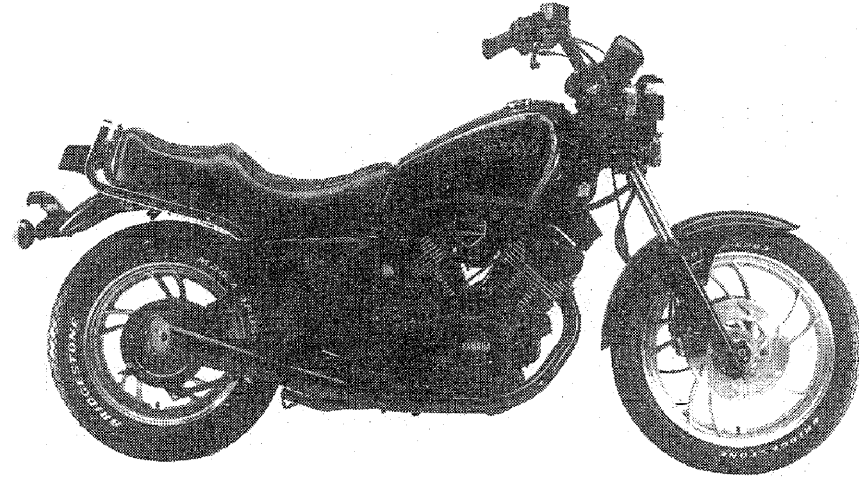
XV1000SE'83 (23W)

EUROPE



ヤマハ発動機
海外サービス課

1323W-300E1



FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XV1000SE '83 (23W)
When you are ordering replacement parts for the XV1000SE '83 (23W), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

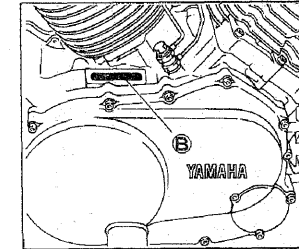
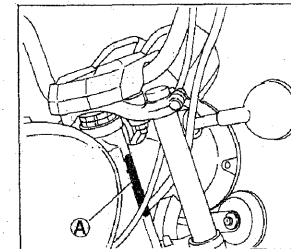
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	23W-000101 and following
(B) Engine Serial No.	23W-000101 and following



Color Code	Color Name	Abbreviate
6G	NEW YAMAHA BLACK	NYB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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FOR BELGIUM, HOLLAND, ITALY

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FOR NORWAY, SWEDEN

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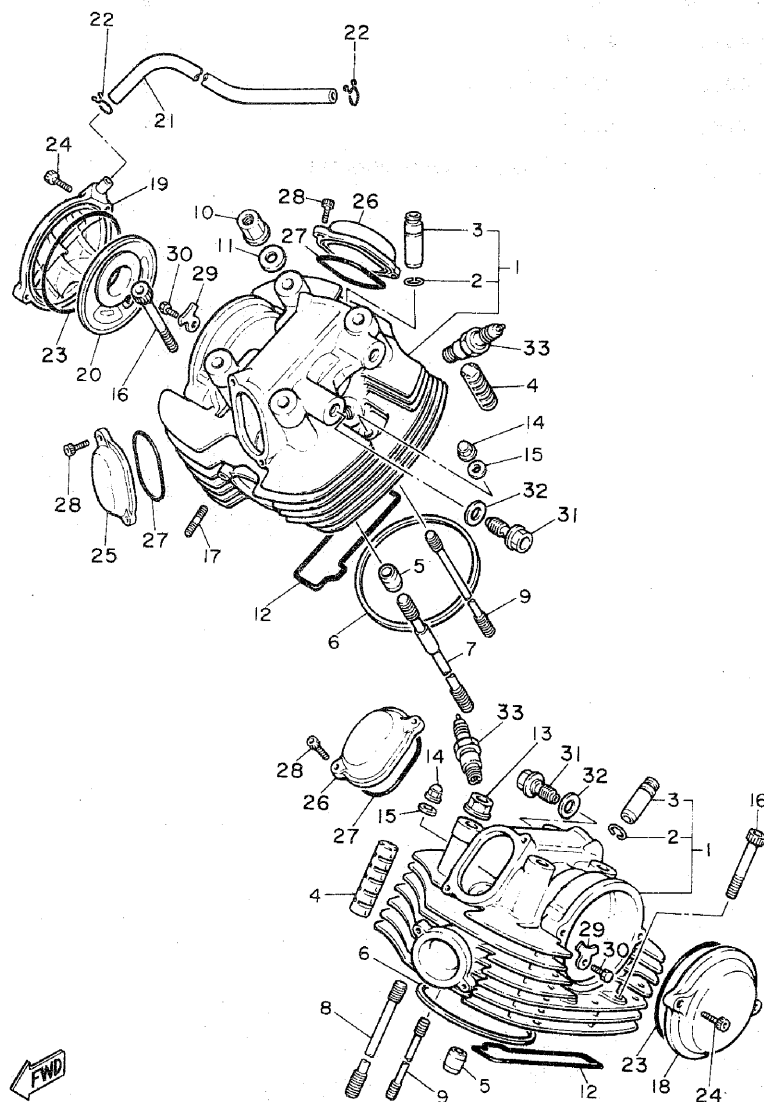
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GENERAL SPEC.



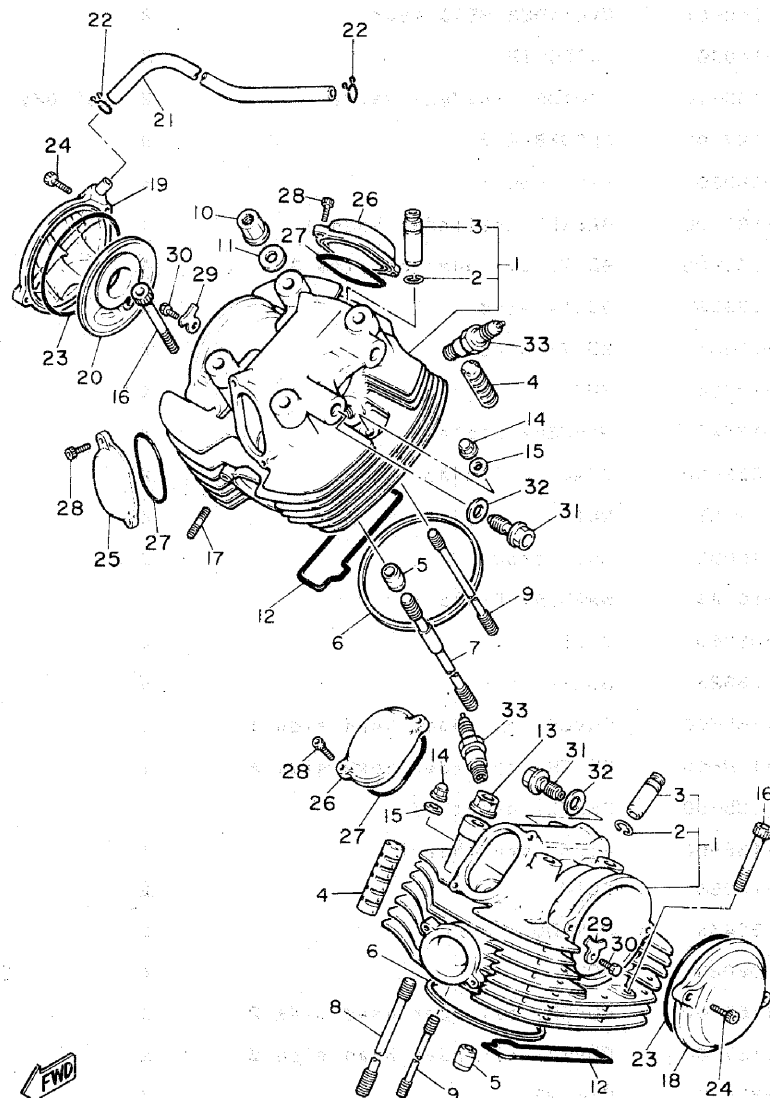
FWD
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FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-11110-01	CYLINDER HEAD ASSY	2	
2	93440-14086	.CIRCLIP	2	
3	4X7-11133-10	.GUIDE, in./ex. valve	2	1st O/s
4	4X7-11127-00	ABSORBER 3	8	
5	91800-06030	PIN, dowel	4	
6	5A8-11181-00	GASKET, cylinder head 1	2	
7	4X7-11363-00	BOLT, cylinder holding 3	4	
8	90116-12350	BOLT, stud	4	
9	90116-10344	BOLT, stud	2	
10	90179-12384	NUT	4	
11	90201-125A3	WASHER, Plate	4	
12	4X7-11355-00	SEAL, cylinder 1	2	
13	90179-12383	NUT	4	
14	90176-10033	NUT, crown	2	
15	90201-101A4	WASHER, Plate	2	
16	91316-08050	BOLT	4	
17	95611-08625	BOLT, stud	4	
18	23W-11185-00	COVER, cylinder head side 1	1	
19	23W-1111H-00	COVER, cylinder head side 4	1	
20	4X7-11165-00	PLATE, breather	1	
21	5A8-11166-00	PIPE, breather 1	1	
22	90467-14056	CLIP	2	
23	93210-92448	O-RING	2	
24	91316-06025	BOLT	4	
25	23W-11186-00	COVER, cylinder head side 2	2	
26	23W-11187-00	COVER, cylinder head side 3	2	
27	93210-62446	O-RING	4	
28	91316-06016	BOLT	8	

FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-1111F-00	PLATE	2	
30	97311-08020	BOLT	2	
31	90401-16073	BOLT, union	2	
32	90430-17168	GASKET	2	
33	94701-00218	PLUG, sPark (NGK BPR7ES)	2	



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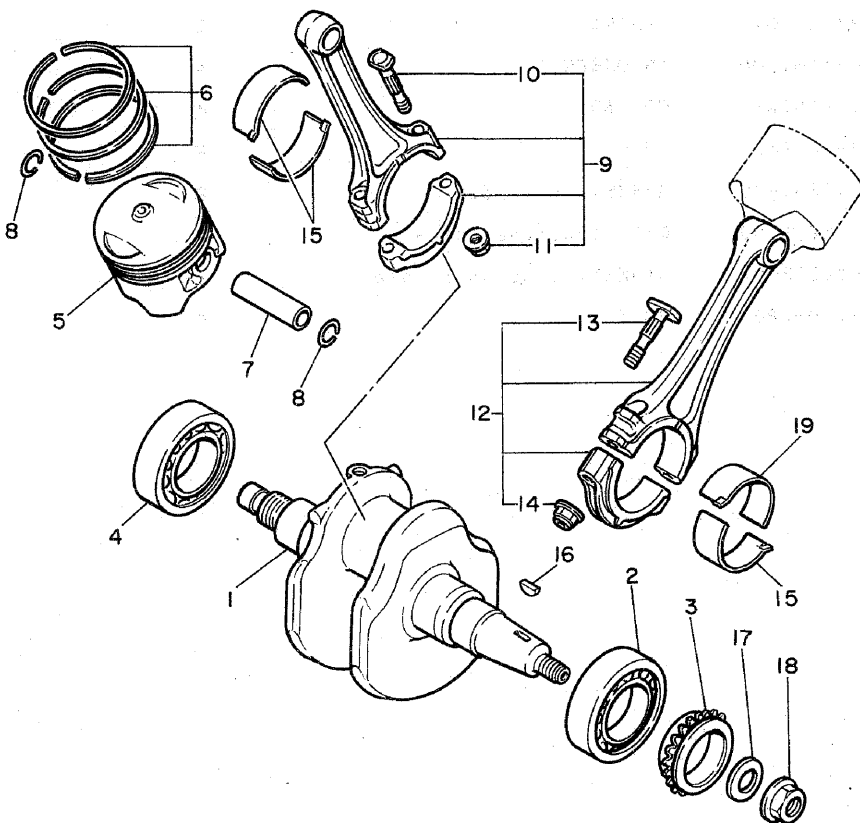
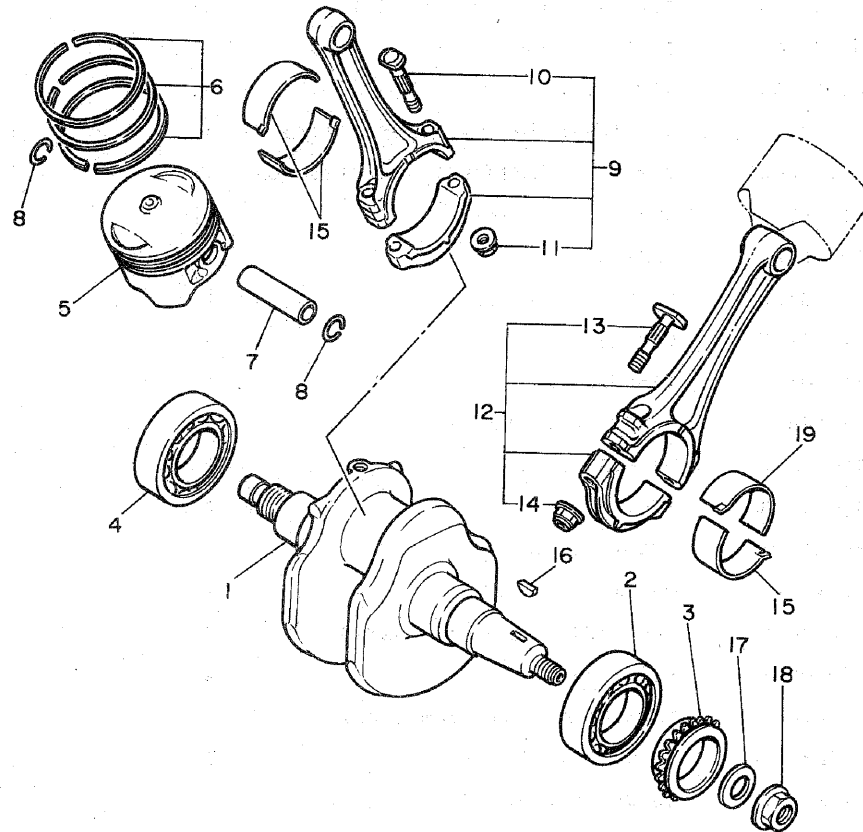


FIG. 3 CRANKSHAFT·PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-11411-00	CRANKSHAFT	1	
2	93306-30807	BEARING (B6308C4 SPECIAL)	1	
3	4X7-13354-00	SPROCKET, drive	1	
4	93306-30806	BEARING (B6308C3 SPECIAL)	1	
5	5A8-11631-00-A0	PISTON (STD)	2	UR size a
	5A8-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	5A8-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
6	5A8-11610-00	PISTON RING SET (STD)	2	
	5A8-11610-20	PISTON RING SET (2ND O/S)	2	AP
	5A8-11610-40	PISTON RING SET (4TH O/S)	2	AP
7	5A8-11633-00	PIN, Piston	2	
8	93450-24028	CIRCLIP	4	
9	5A8-Y1165-00	CONNECTING ROD ASSY	1	
10	4X7-11654-01	•BOLT, connecting rod	2	
11	90179-09379	•NUT	2	
12	5A8-Y1166-00	CONNECTING ROD ASSY	1	
13	4X7-11654-01	•BOLT, connecting rod	2	
14	90179-09379	•NUT	2	
15	4X7-11656-00	PLANE BEARING, connecting rod	3	UR blue
	4X7-11656-10	PLANE BEARING, connecting rod	3	UR black
	4X7-11656-20	PLANE BEARING, connecting rod	3	UR brown
	4X7-11656-30	PLANE BEARING, connecting rod	3	UR green
	4X7-11656-40	PLANE BEARING, connecting rod	3	UR yellow
16	90280-05013	KEY, woodruff	1	
17	90201-14226	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	5G5-11656-00	PLANE BEARING, connecting rod	1	UR black
	5G5-11656-10	PLANE BEARING, connecting rod	1	UR brown

FIG. 3 CRANKSHAFT•PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	5G5-11656-20	PLANE BEARING, connecting rod	1	UR Green



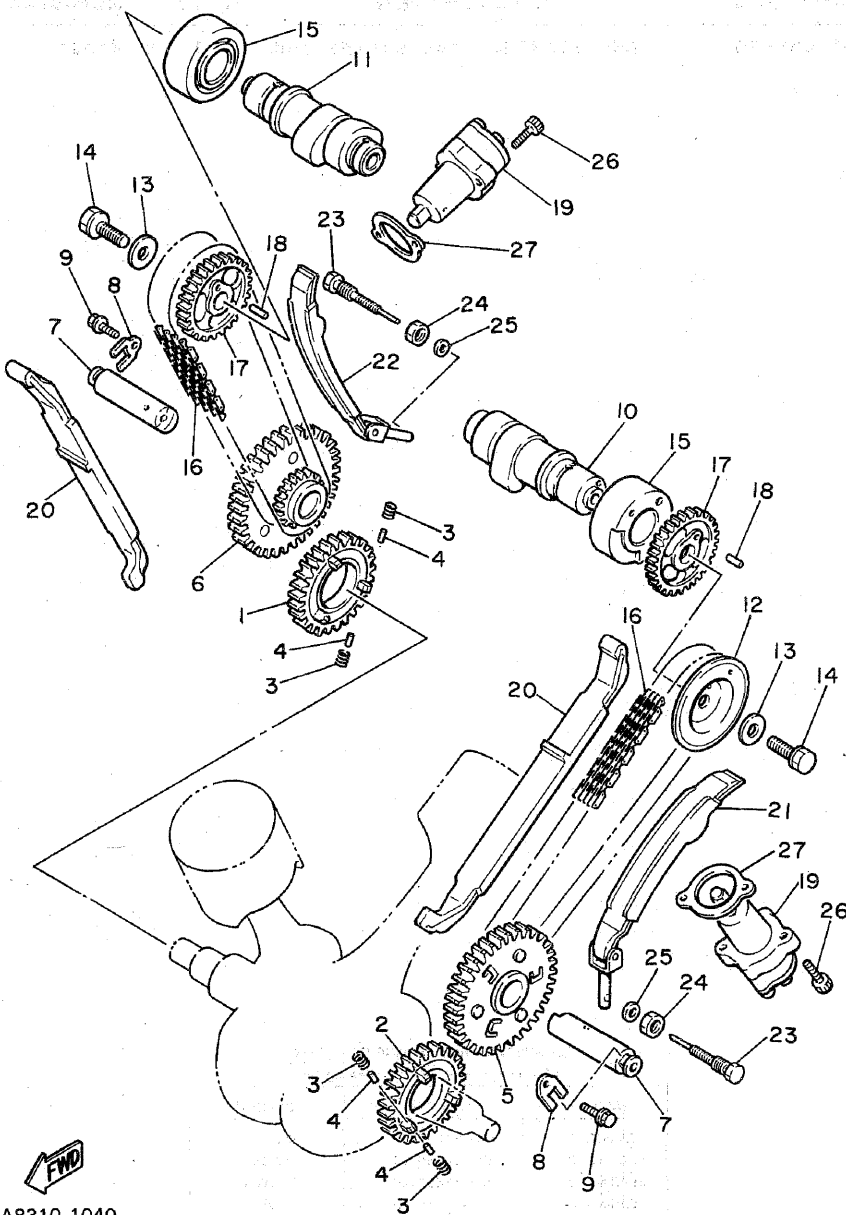
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CONNECTING ROD BEARING SELECTION

Housing No. - Shaft No. = Bearing No.

BEARING No.	PART No.	COLOUR
BEARING 1	4X7-11656-00	BLUE
BEARING 2	4X7-11656-10	BLACK
BEARING 3	4X7-11656-20	BROWN
BEARING 4	4X7-11656-30	GREEN
BEARING 5	4X7-11656-40	YELLOW

FIG. 4 CAMSHAFT.CHAIN

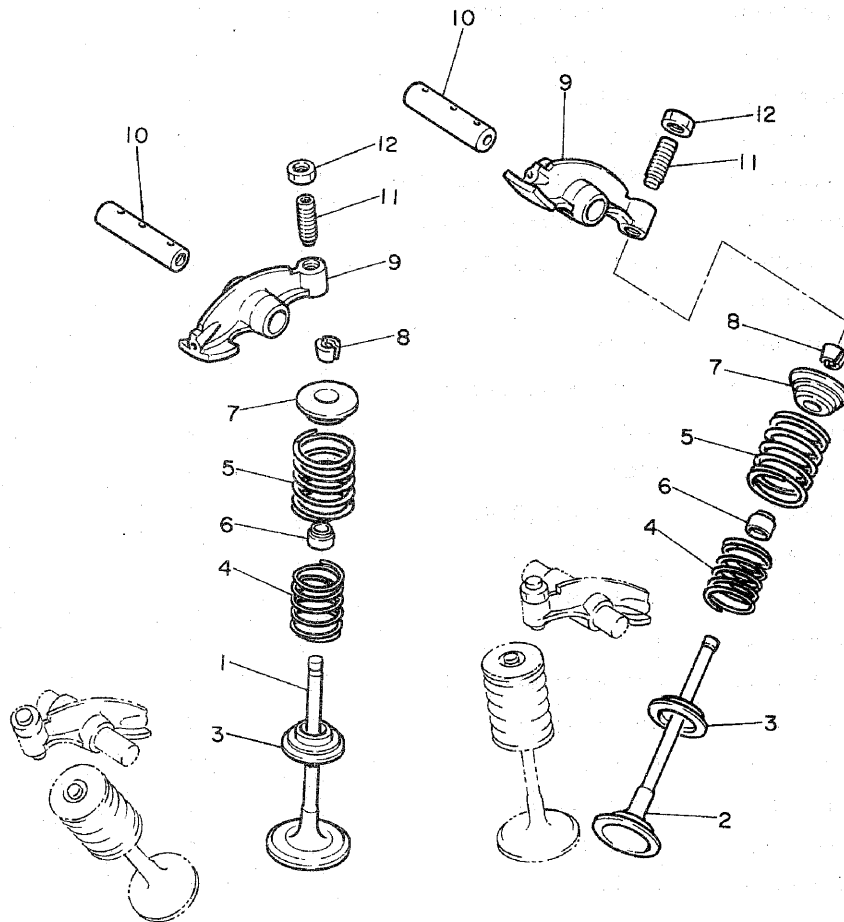


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11536-00	GEAR, drive (35T)	1	
2	4X7-11534-00	GEAR, breaker drive (35T)	1	
3	90501-21133	SPRING, compression	12	
4	93605-10090	PIN, dowel	12	
5	4X7-11540-01	CAM CHAIN SPROCKET ASSY (20/50T)	1	
6	4X7-11550-00	CAM CHAIN SPROCKET ASSY (20/50T)	1	
7	4X7-12247-01	SHAFT, tensioner	2	
8	90209-06205	WASHER	2	
9	90105-06154	BOLT, washer based	2	
10	10L-12171-01	CAMSHAFT 1	1	
11	10L-12181-01	CAMSHAFT 2	1	
12	4X7-11145-00	PLATE, breather 2	1	
13	90201-10591	WASHER, Plate	2	
14	90101-10303	BOLT	2	
15	90380-25125	BUSH, solid	2	
16	94590-45098	CHAIN	2	
17	4X7-12176-00	SPROCKET, cam chain (26T)	2	
18	93604-10011	PIN, dowel	2	
19	5A8-12210-01	TENSIONER ASSY, cam chain	2	
20	4X7-12231-00	GUIDE, stopper 1	2	
21	4X7-12241-00	GUIDE, stopper 2	1	
22	4X7-12221-00	GUIDE, stopper 3	1	
23	90109-08592	BOLT	2	
24	95301-08700	NUT	2	
25	92901-06600	WASHER, Plate	2	
26	91316-06025	BOLT	4	
27	4X7-12213-00	GASKET, tensioner case	2	

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FIG. 5 VALVE

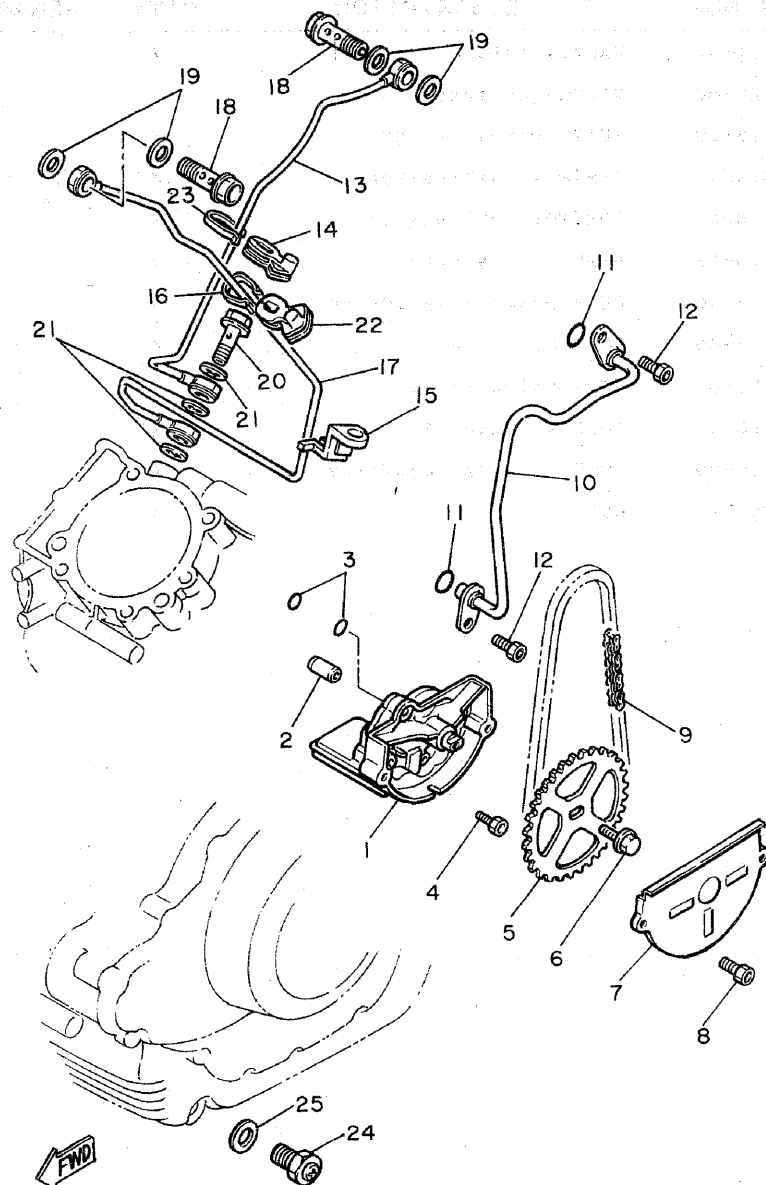


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2J2-12111-01	VALVE, intake	2	
2	5A8-12121-00	VALVE, exhaust	2	
3	4X7-12116-00	SEAT, valve sPring	4	
4	90501-31454	SPRING, compResion	4	
5	90501-44455	SPRING, compResion	4	
6	341-12119-02	SEAL, valve stem	4	
7	4X7-12117-00	RETAINER, valve sPring	4	
8	4X7-12118-00	COTTER, valve	8	
9	4X7-12151-00	ARM, valve rocker	4	
10	4X7-12156-01	SHAFT, rocker 2	4	
11	4X7-12159-00	SCREW, valve adjusting	4	
12	90170-08173	NUT	4	



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FIG. 6 OIL PUMP



10L110-3060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10L-13300-00	OIL PUMP ASSY	1	
2	91810-18016	PIN, dowel	1	
3	93210-07155	O-RING	2	
4	91316-06040	BOLT	3	
5	4X7-13355-00	SPROCKET, driven (35T)	1	
6	90105-06154	BOLT, washer based	1	
7	10L-13327-00	COVER, Pump gear	1	
8	91316-06010	BOLT	2	
9	94580-25066	CHAIN	1	
10	4X7-13171-00	PIPE, delivery 2	1	
11	93210-07155	O-RING	2	
12	91316-06010	BOLT	2	
13	20X-13405-00	OIL PIPE COMP. 1	1	
14	4X7-15485-01	CLAMP	1	
15	4X7-15484-00	CLAMP 2	1	
16	90468-05113	CLIP	1	
17	20X-13406-00	OIL PIPE COMP. 2	1	
18	90401-16071	BOLT, union	2	
19	90430-17168	GASKET	4	
20	90401-10087	BOLT, union	1	
21	90430-15169	GASKET	3	
22	4X7-15485-01	CLAMP	1	
23	90468-05113	CLIP	1	
24	20X-13455-00	PLUG	1	
25	214-11198-01	GASKET	1	

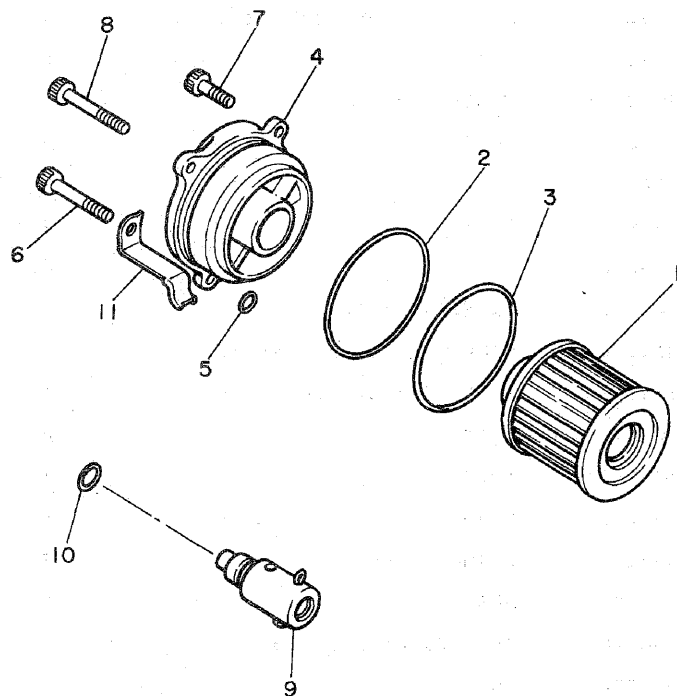
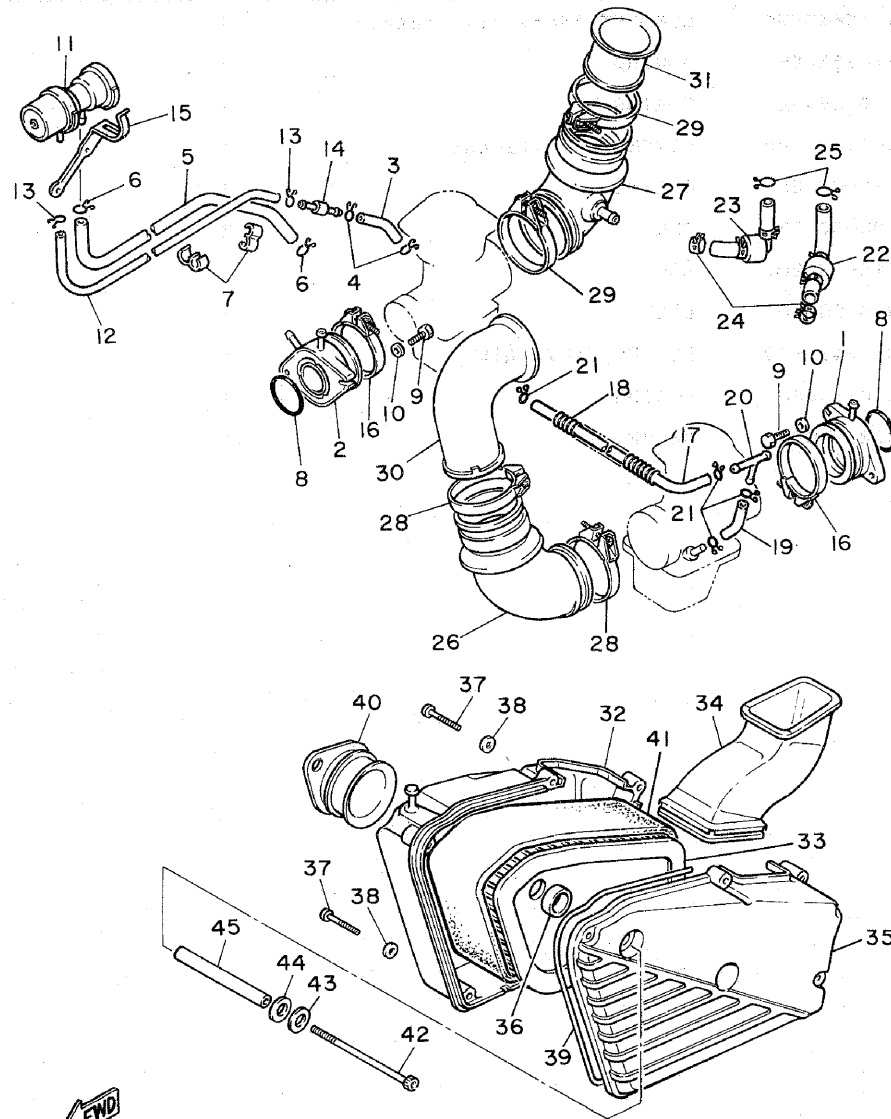


FIG. 7 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13440-90	ELEMENT ASSY, oil cleaner	1	
2	93210-56459	O-RING	1	
3	93210-54452	O-RING	1	
4	20X-13447-00	COVER, oil element	1	
5	93210-07135	O-RING	1	
6	90109-06678	BOLT	1	
7	91316-06020	BOLT	1	
8	91316-06050	BOLT	1	
9	11H-13490-00	RELIEF VALVE ASSY	1	
10	93210-10096	O-RING	1	
11	90462-10098	CLAMP	1	

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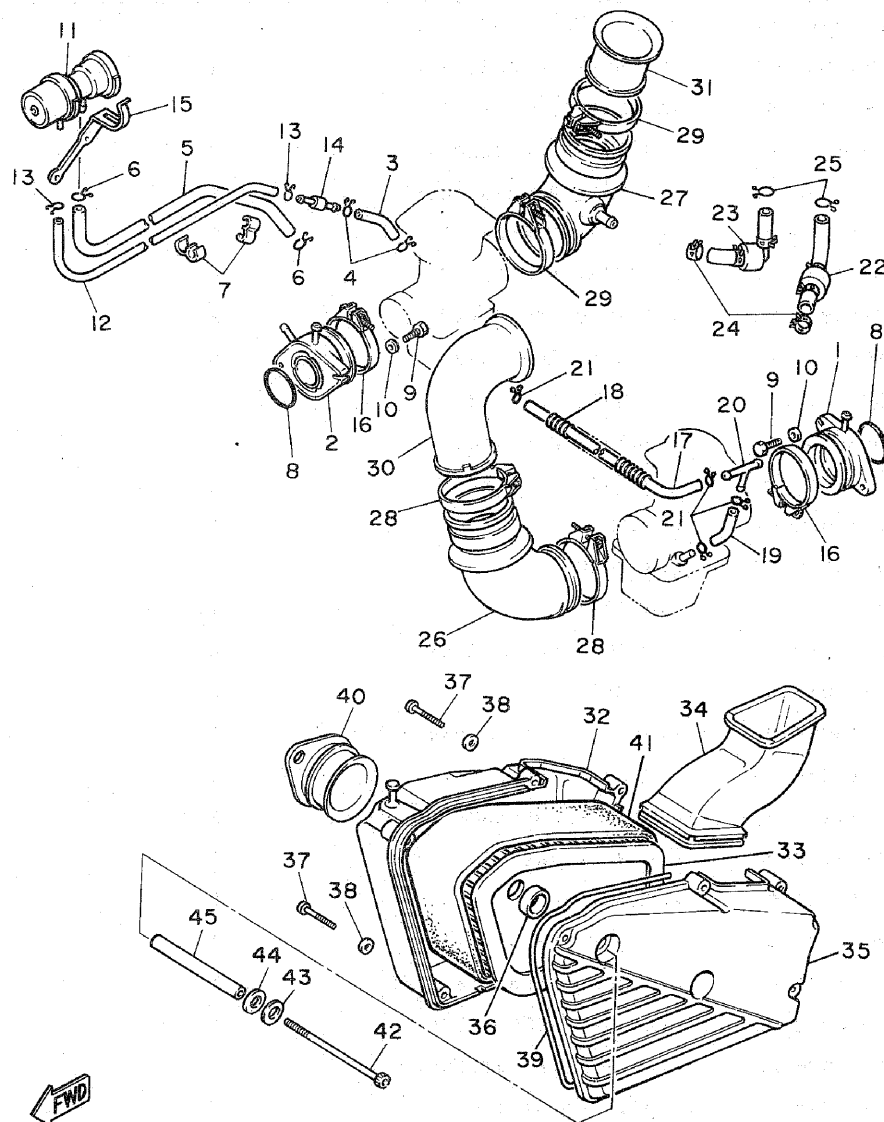
FIG. 8 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24M-13586-00	JOINT, carburetor 1	1	
2	24M-13596-00	JOINT, carburetor 2	1	
3	4X7-13544-00	HOSE, vacuum sensing 2	1	
4	90467-08040	CLIP	2	
5	4X7-13543-01	HOSE, air	1	
6	90467-10041	CLIP	2	
7	90468-02111	CLIP	2	
8	93210-44545	O-RING	2	
9	97326-06020	BOLT	4	
10	92906-06600	WASHER, Plate	4	
11	4X7-13541-00	VALVE, mixture control	1	
12	4X7-13542-00	HOSE, vacuum sensing 1	1	
13	90467-07072	CLIP	2	
14	10L-14489-00	NOZZLE	1	
15	90462-08093	CLAMP	1	
16	90460-59213	CLAMP, hose	2	
17	90445-11735	HOSE	1	
18	90501-08728	SPRING, compression	1	
19	90445-11734	HOSE	1	
20	90413-07007	WAY 3	1	
21	90467-10041	CLIP	4	
22	4X7-14197-02	PIPE	1	
23	4X7-14987-02	HOSE	1	
24	90467-14057	CLIP	2	
25	90467-14015	CLIP	2	
26	4X7-14453-01	JOINT, air cleaner 1	1	
27	5A8-14453-00	JOINT, air cleaner 1	1	
28	90460-65169	CLAMP, hose	2	



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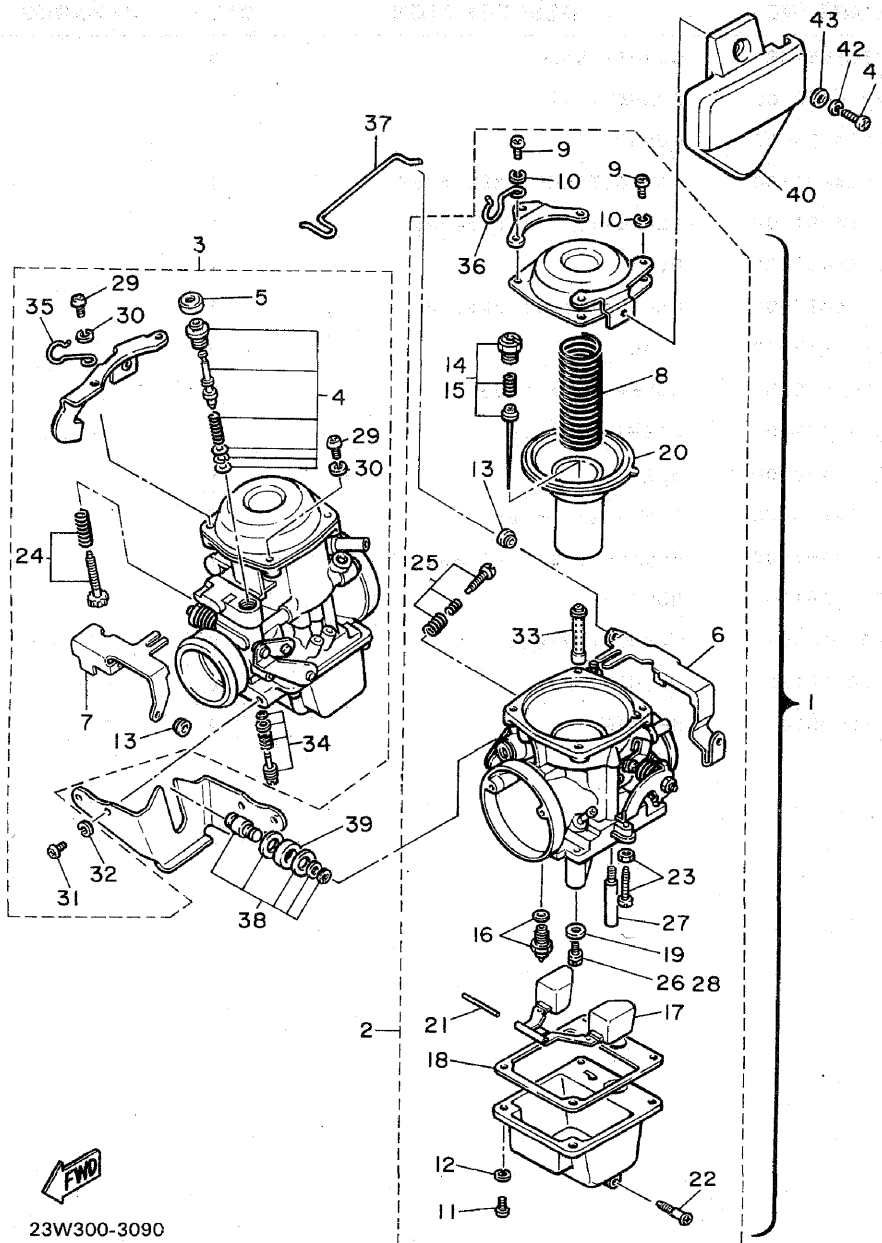


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FIG. 8 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90460-65169	CLAMP, hose	2	
30	4X7-14469-00	FUNNEL, air	1	
31	4X7-14479-00	FUNNEL	1	
32	10L-14401-00	AIR CLEANER CASE ASSY	1	
33	10L-14451-00	ELEMENT, air cleaner	1	
34	10L-14437-00	DUCT	1	
35	10L-14422-00	CAP, cleaner case 2	1	
36	4X7-14457-00	SEAL	2	
37	98506-05035	SCREW, Pan head	5	
38	92906-05600	WASHER, Plate	5	
39	4X7-14452-00	SEAL	1	
40	4X7-1441J-00	PIPE, silencer	1	
41	23W-14461-00	ELEMENT, air cleaner 2	1	
42	91312-06100	BOLT	2	
43	90201-06008	WASHER, Plate	2	
44	90202-10120	WASHER, Plate	2	
45	90560-06203	SPACER	2	

FIG. 9 CARBURETOR

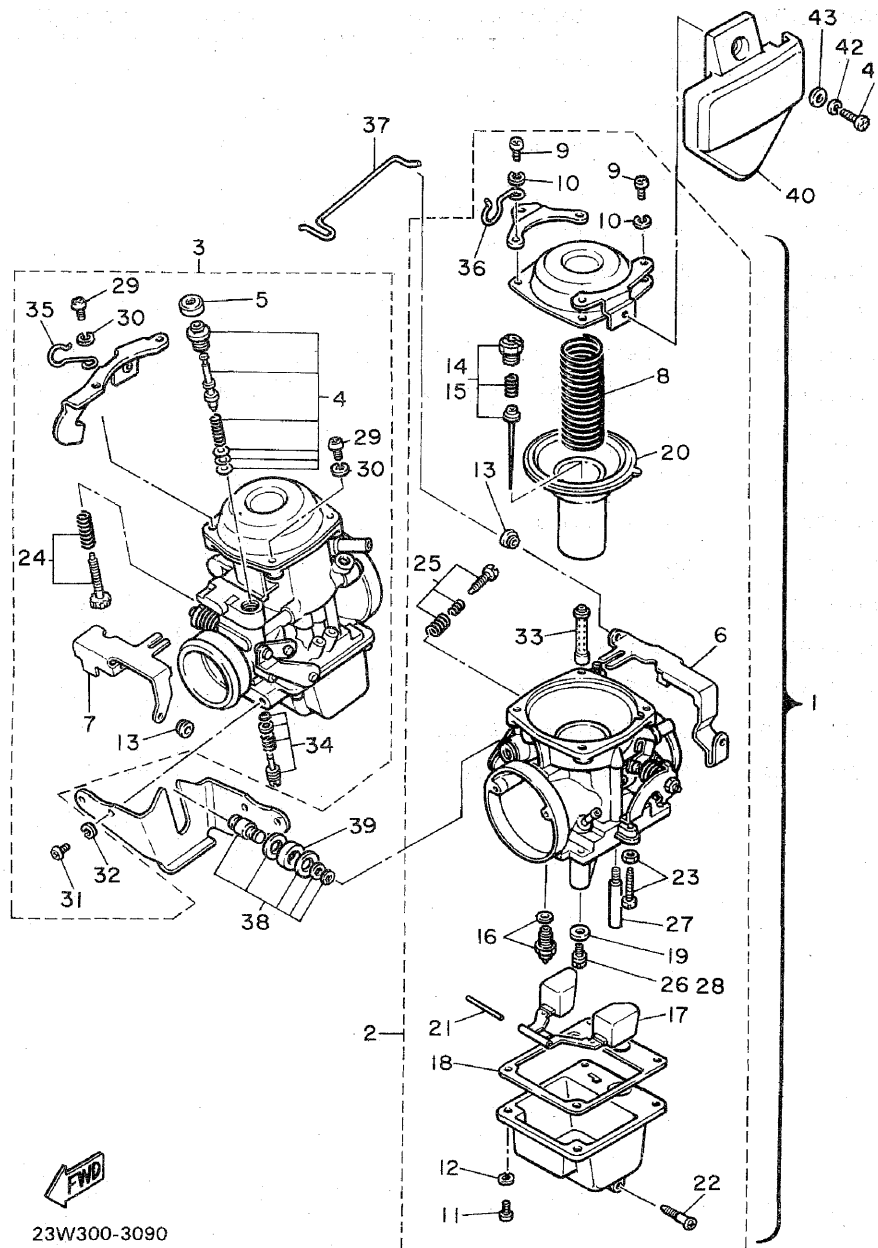


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-14900-00	CARBURETOR ASSY	1	
2	23W-14901-00	..CARBURETOR ASSY 1	1	
3	23W-14902-00	..CARBURETOR ASSY 2	1	
4	4X7-14371-01	..STARTER PLUNGER KIT	2	
5	4H7-14173-00	..COVER, Plunger caP	2	
6	27Y-14976-00	..LEVER, starter 2	1	
7	27Y-14976-10	..LEVER, starter 2	1	
8	4X7-14933-10	..SPRING, diaPhraëm 2	2	
9	98506-05012	..SCREW, Pan head	6	
10	92906-05100	..WASHER, sPring	6	
11	98506-05016	..SCREW, Pan head	8	
12	92906-05100	..WASHER, sPring	8	
13	4X7-14998-01	..BUSH	2	
14	4X7-14916-29	..NEEDLE	1	
15	4X7-14916-28	..NEEDLE	1	
16	10L-14390-01	..NEEDLE VALVE ASSY	2	
17	10L-14985-01	..FLOAT	2	
18	10L-14984-01	..GASKET, float chamber	2	
19	4H7-14945-00	..WASHER, main Jet	2	
20	4X7-14940-01	..DIAPHRAGM ASSY	2	
21	4X7-14186-00	..PIN, float	2	
22	4X7-14191-01	..PLUG, drain	2	
23	27Y-14321-00	..SCREW, throttle	1	
24	27Y-14121-00	..SCREW, throttle stop	1	
25	4X7-14522-00	..ADJUST SCREW SET	1	
26	4X7-14925-28	..JET, main (#128)	1	
27	10L-14948-41	..JET, Pilot (#41)	2	
28	4X7-14925-26	..JET, main 1 (#126)	1	



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FIG. 9 CARBURETOR

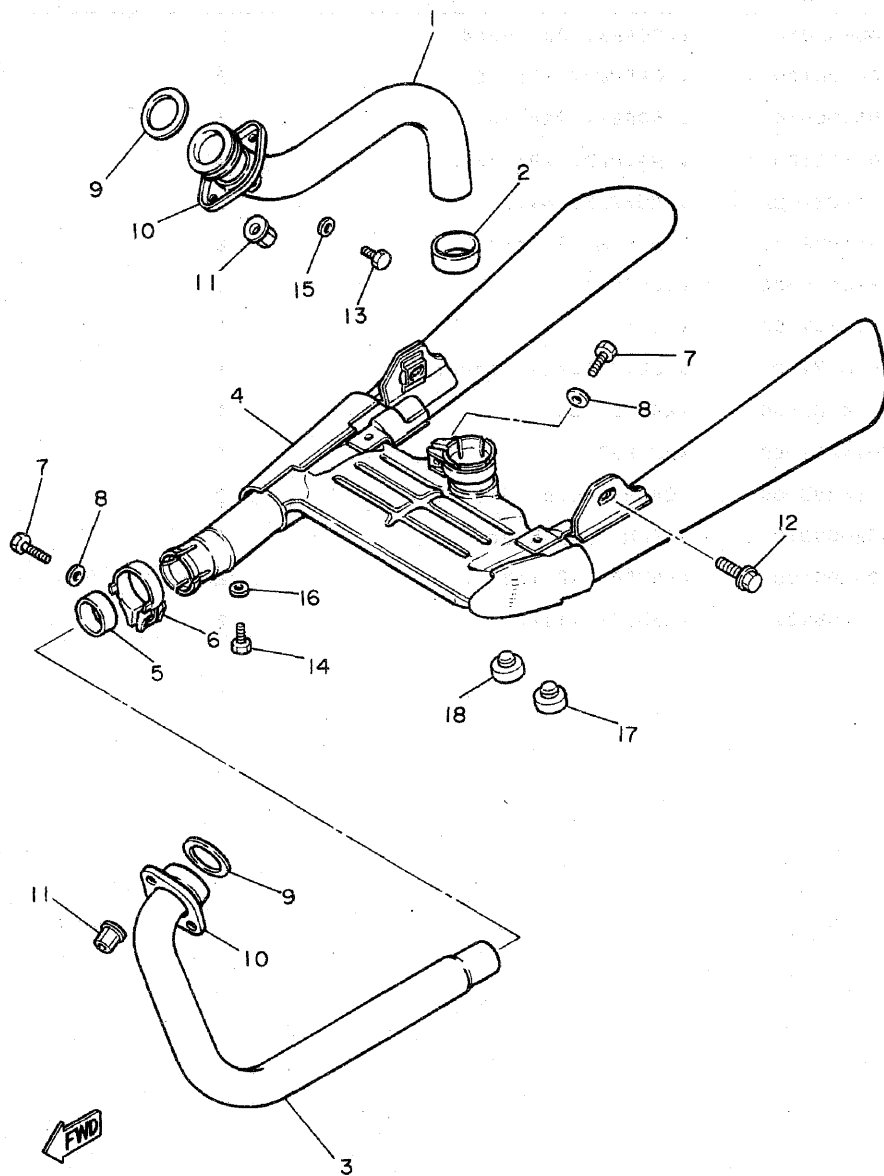


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	98506-05014	..SCREW, Pan head	2	
30	92906-05100	..WASHER, sPring	2	
31	92506-06014	..SCREW, Pan head	4	
32	92906-06100	..WASHER, sPring	4	
33	10L-14921-32	..NOZZLE, main	2	
34	10L-14923-01	..SCREW, Pilot	2	
35	27Y-14919-00	..CLIP	1	
36	27Y-14937-00	..CLIP	1	
37	4X7-14177-01	..ROD, starter lever	1	
38	4X7-14962-00	..WASHER SET	1	
39	4X7-14267-00	..ROLLER	1	
40	20X-14283-00	COVER, carburetor 1	2	
41	92506-06012	SCREW, Pan head	2	
42	92906-06100	WASHER, sPring	2	
43	92906-06600	WASHER, Plate	2	

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FIG. 10 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-14611-01	PIPE, exhaust 1	1	
2	1T1-14714-01	GASKET, muffler	1	
3	23W-14621-00	PIPE, exhaust 2	1	
4	23W-14711-00	MUFFLER 1	1	
5	23W-14714-00	GASKET, muffler	1	
6	4H3-14725-00	BAND, muffler	1	
7	97316-08025	BOLT	2	
8	92906-08600	WASHER, Plate	2	
9	4X7-14613-00	GASKET, exhaust Pipe	2	
10	20X-14612-00	NUT, ring	2	
11	90179-08389	NUT	4	
12	95826-10035	BOLT, flange	2	
13	90101-06575	BOLT	1	
14	90101-06575	BOLT	1	
15	92906-06600	WASHER, Plate	1	
16	92906-06600	WASHER, Plate	1	
17	4X4-27114-00	STOPPER, main stand	1	
18	4X4-27114-00	STOPPER, main stand	1	



23W300-3100

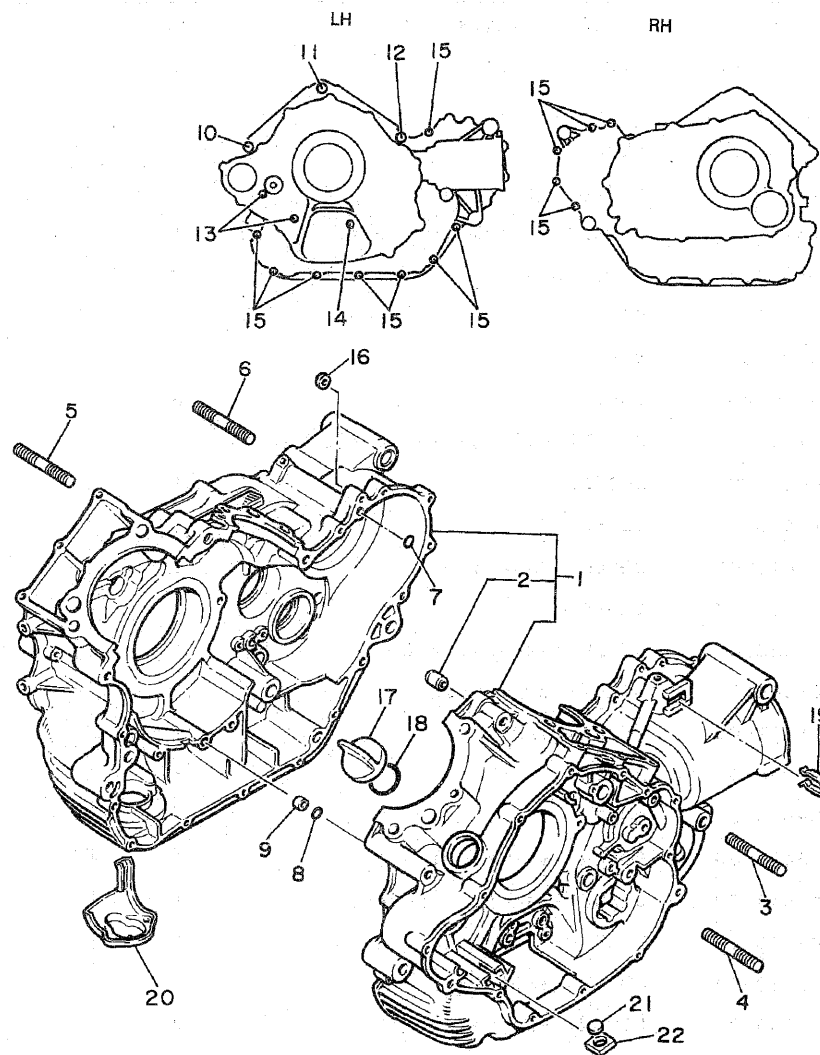


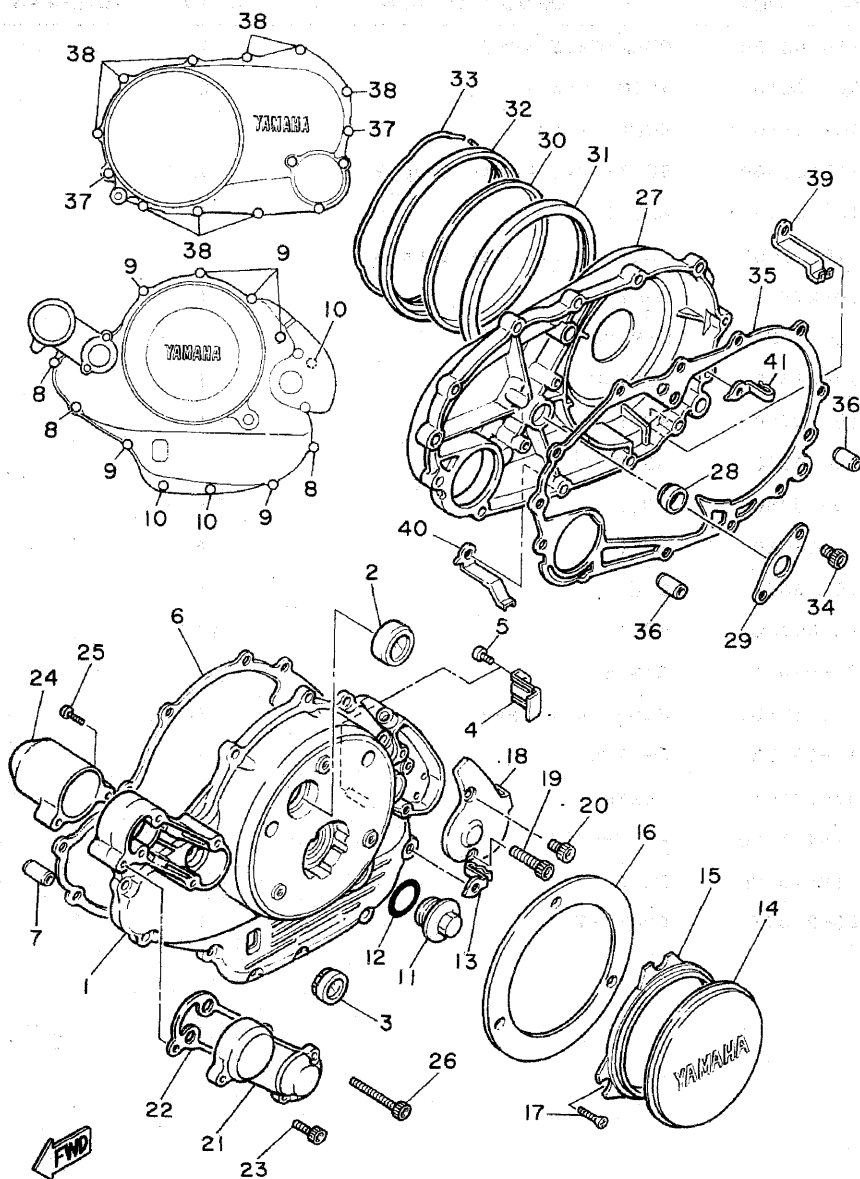
FIG. 11 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-15100-00	CRANKCASE ASSY	1	
2	91830-24016	.PIN, dowel	3	
3	90116-10415	BOLT, stud	1	
4	23W-15193-00	BOLT, crankcase stud 2	1	
5	90116-10413	BOLT, stud	1	
6	23W-15195-00	BOLT, crankcase stud 4	1	
7	93210-07155	O-RING	1	
8	93210-07135	O-RING	1	
9	90387-064E8	COLLAR	1	
10	91316-10100	BOLT	1	
11	91316-10070	BOLT	1	
12	91316-10060	BOLT	1	
13	91316-06080	BOLT	2	
14	91316-06055	BOLT	1	
15	91316-06030	BOLT	13	
16	90430-06014	GASKET	1	
17	20X-15362-00	PLUG, oil level	1	
18	93210-29198	O-RING	1	
19	90465-10168	CLAMP	1	
20	20X-15491-00	PROTECTOR	1	
21	4X7-13419-00	PLUG	1	
22	90480-20302	GROMMET	1	



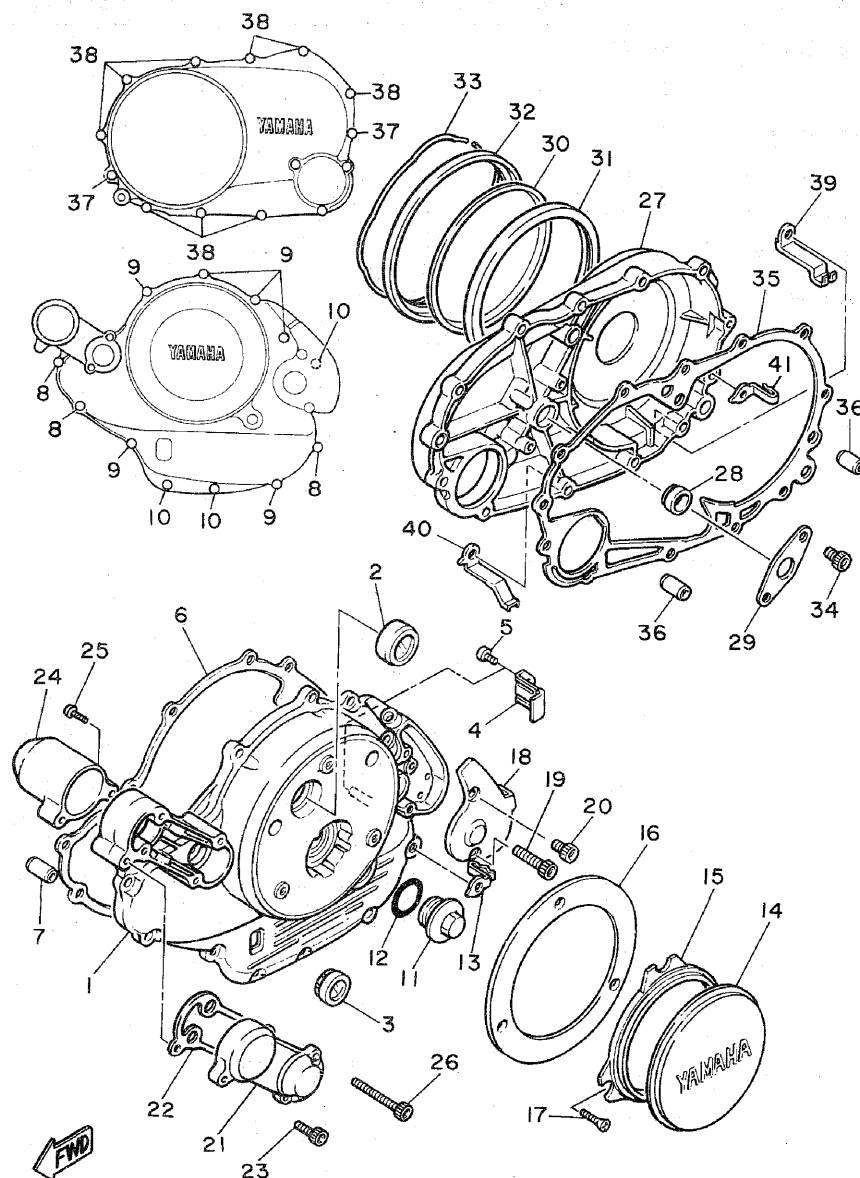
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FIG. 12 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-15411-00	COVER, crankcase 1	1	
2	4X7-15361-00	GAUGE, level	1	
3	2H7-15361-00	GAUGE, level	1	
4	90462-08073	CLAMP	1	
5	92501-06010	SCREW, Pan head	1	
6	4X7-15451-00	GASKET, crankcase cover	1	
7	91830-21014	PIN, dowel	2	
8	91316-06040	BOLT	3	
9	91316-06030	BOLT	6	
10	91316-06020	BOLT	3	
11	1L9-11186-00	COVER, cylinder head side 2	1	
12	93210-32172	O-RING	1	
13	90462-08076	CLAMP	1	
14	20X-15415-00	COVER, Generator	1	
15	4X7-15455-00	GASKET 1	1	
16	20X-15425-00	COVER, Generator 2	1	
17	92606-06016	SCREW, oval head	3	
18	20X-15417-00	COVER, cap	1	
19	91316-06055	BOLT	1	
20	91316-06016	BOLT	1	
21	23W-15419-00	COVER, shifter 1	1	
22	5A8-15459-00	GASKET, shifter cover	1	
23	91316-06020	BOLT	2	
24	23W-15429-00	COVER, shifter	1	
25	92506-06030	SCREW, Pan head	2	
26	91316-06070	BOLT	1	
27	23W-15421-00	COVER, crankcase 2	1	
28	93101-14102	OIL SEAL	1	

23W300-3120



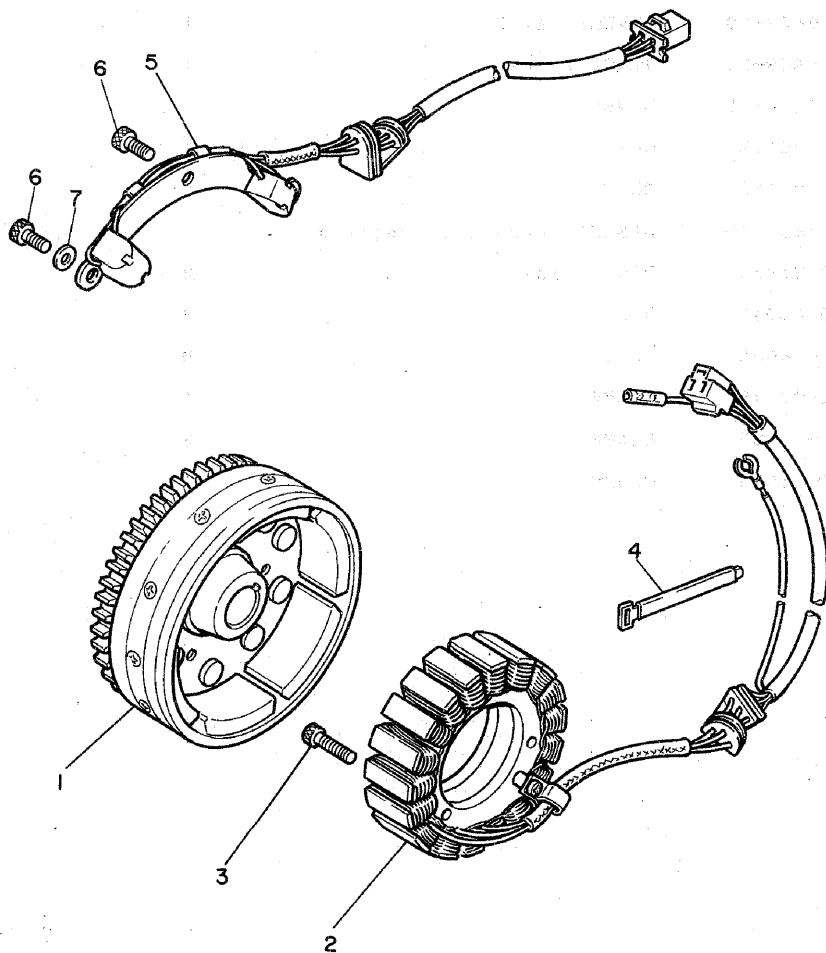
23W300-3120

FIG. 12 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-15388-00	PLATE, bearing cover	1	
30	23W-15427-00	COVER, cap 2	1	
31	5E5-15449-00	RING, rubber	1	
32	23W-15492-00	COVER	1	
33	90468-20116	CLIP	1	
34	91316-06016	BOLT	2	
35	4X7-15462-00	GASKET, crankcase cover 3	1	
36	91830-21020	PIN, dowel	2	
37	91316-06040	BOLT	2	
38	91316-06025	BOLT	9	
39	90462-08075	CLAMP	1	
40	90462-10085	CLAMP	2	
41	90462-08076	CLAMP	1	

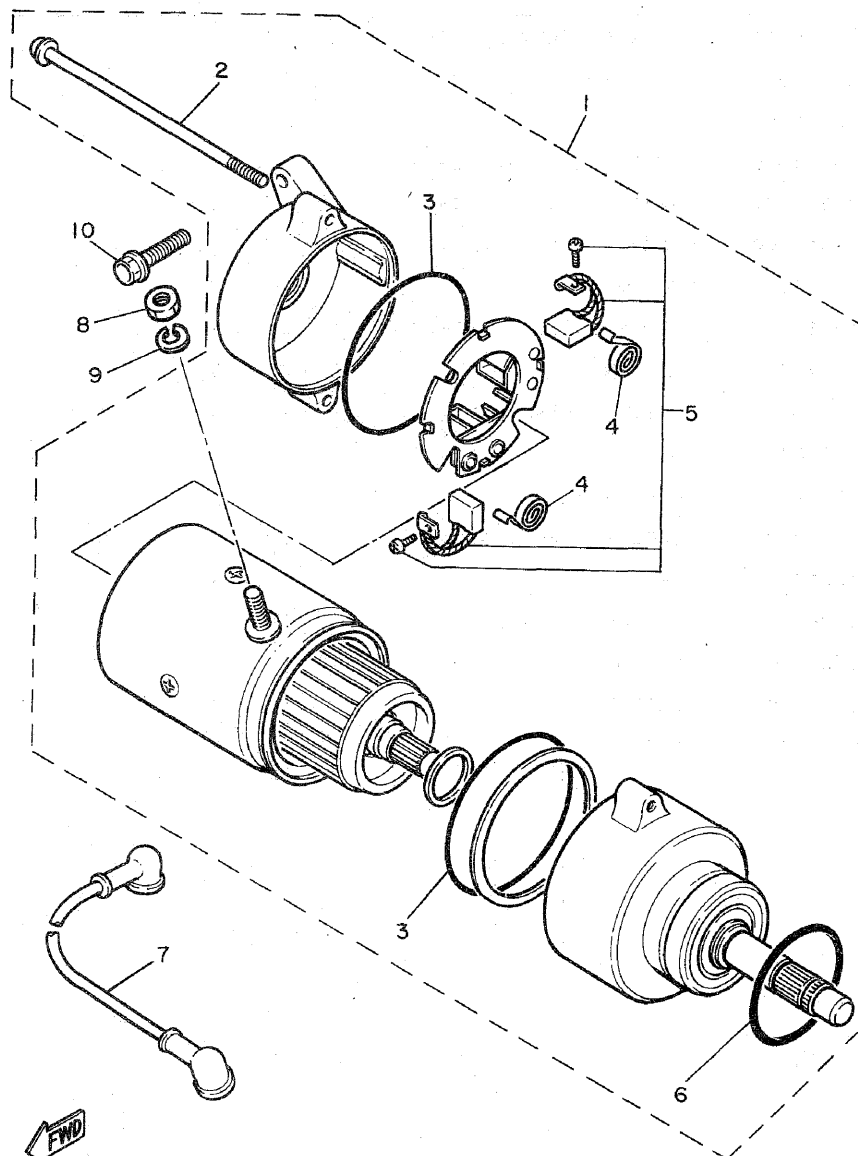
FIG. 13 A.C.GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20X-81450-20	ROTOR ASSY	1	
2	4X7-81410-20	STATOR ASSY	1	
3	91316-06040	BOLT	3	
4	341-26397-01	BAND	1	
5	20X-81670-20	PICK-UP ASSY	1	
6	91316-06016	BOLT	3	
7	90201-06674	WASHER, Plate	2	



23W300-3130

FIG. 14 STARTING MOTOR



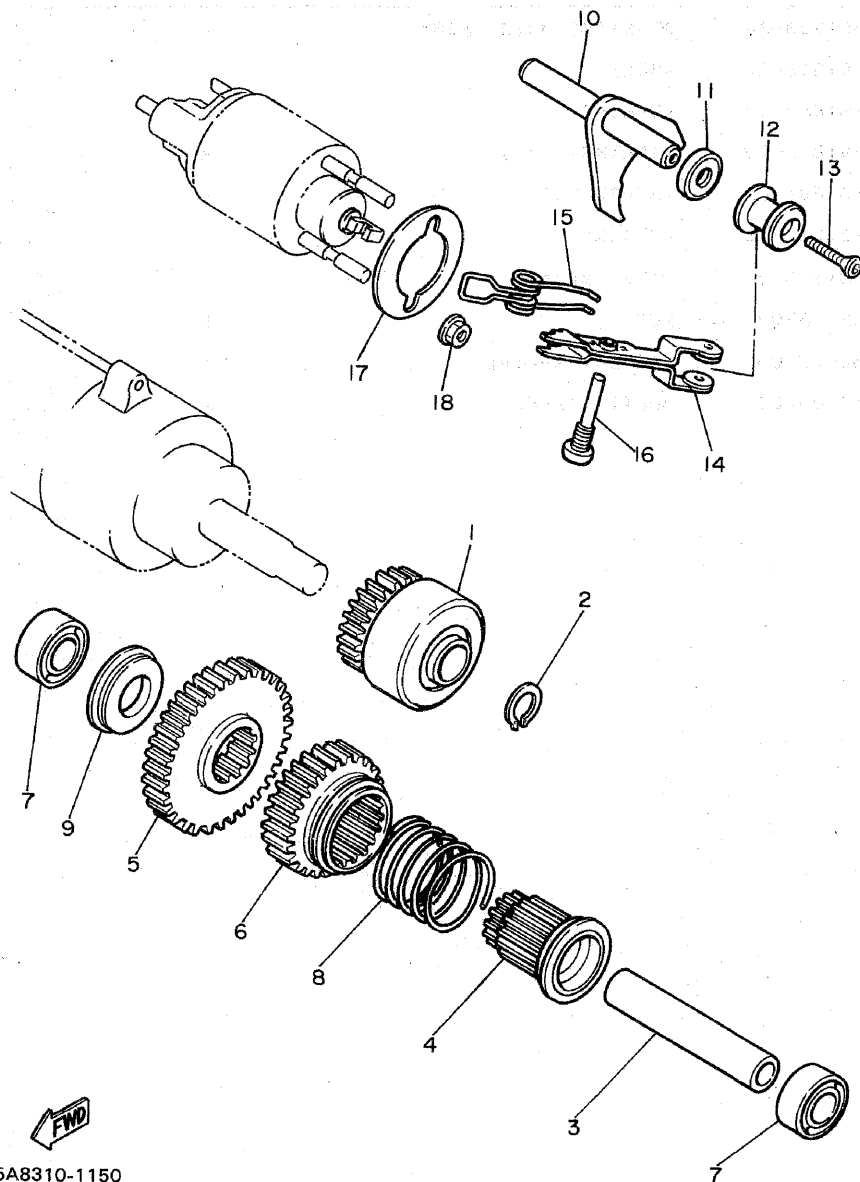
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-81800-60	STARTING MOTOR ASSY	1	
2	371-81826-20	.BOLT	2	
3	371-81847-20	.O-RING	2	
4	371-81813-20	.SPRING, brush	2	
5	23W-81801-60	.BRUSH SET	1	
6	1J7-81847-60	.O-RING	1	
7	5A8-81815-00	WIRE, starter	1	
8	95302-06700	NUT	1	
9	92902-06100	WASHER, spring	1	
10	95816-06025	BOLT, flange	2	

FWD

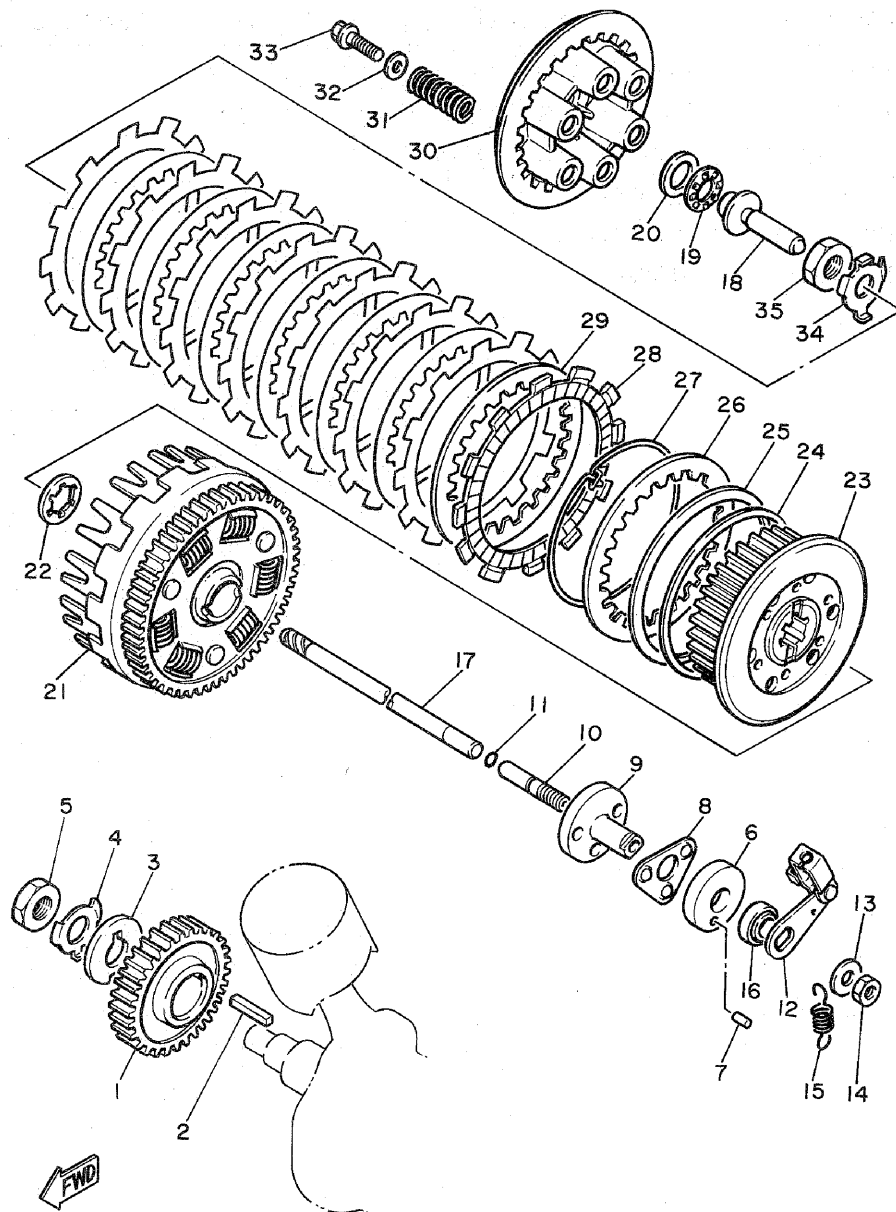
23W300-3140

FIG. 15 STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-15570-00	STARTER CLUTCH ASSY	1	
2	93410-13004	CIRCLIP	1	
3	4X7-15521-00	SHAFT 1	1	
4	5A8-15524-00	WHEEL, starter (23T)	1	
5	4X7-15512-00	GEAR, idler 1 (35T)	1	
6	5A8-15517-00	GEAR, idler 2 (27T)	1	
7	90387-172E5	COLLAR	2	
8	90501-15636	SPRING, compression	1	
9	90387-170E5	COLLAR	1	
10	5A8-15550-00	DRIVE LEVER ASSY	1	
11	93102-10247	OIL SEAL	1	
12	5A8-15542-00	COLLAR 2	1	
13	90151-06013	SCREW, countersunk	1	
14	5A8-15556-00	LEVER, drive	1	
15	90508-26494	SPRING, torsion	1	
16	90149-08176	SCREW	1	
17	5A8-15568-00	GASKET	1	
18	90179-06337	NUT	2	



5A8310-1150

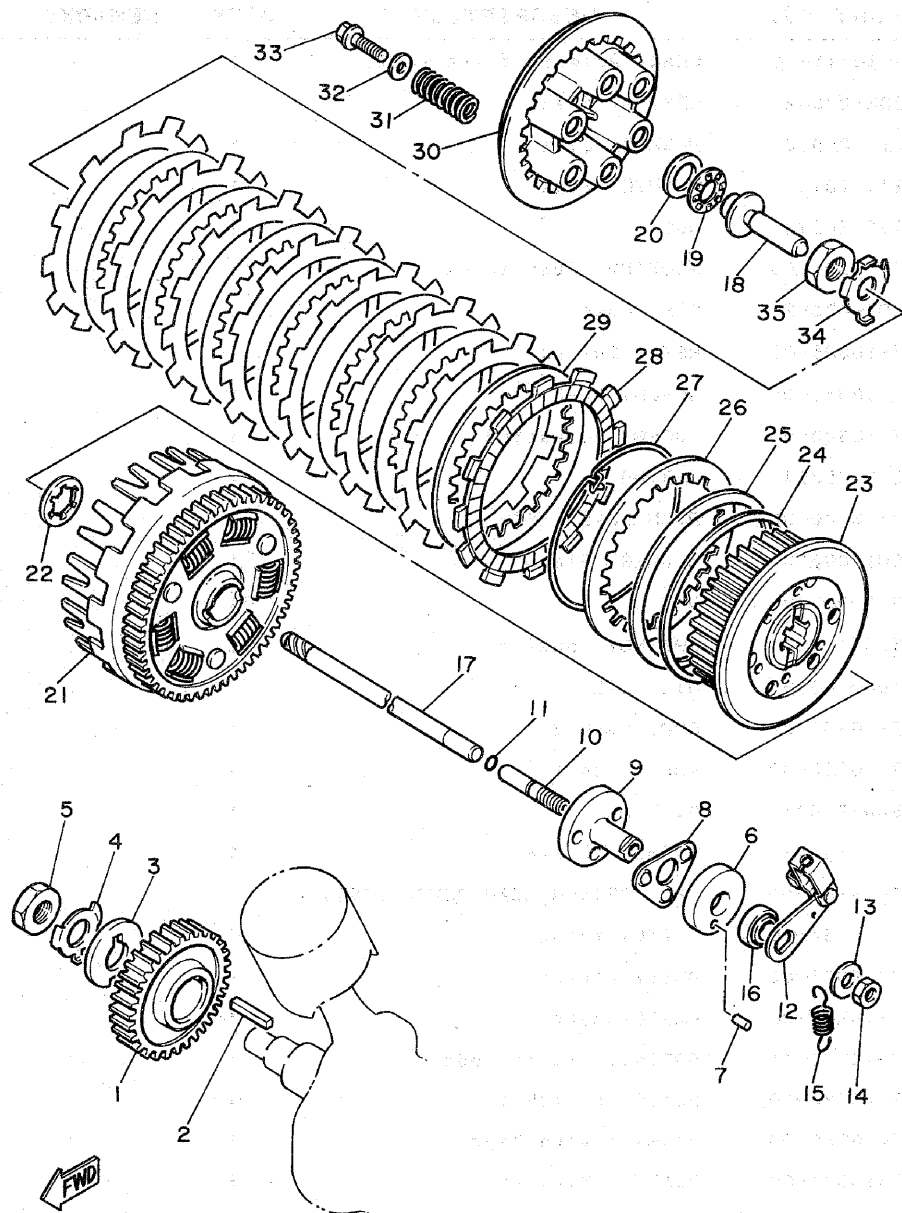


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FIG. 16 CLUTCH

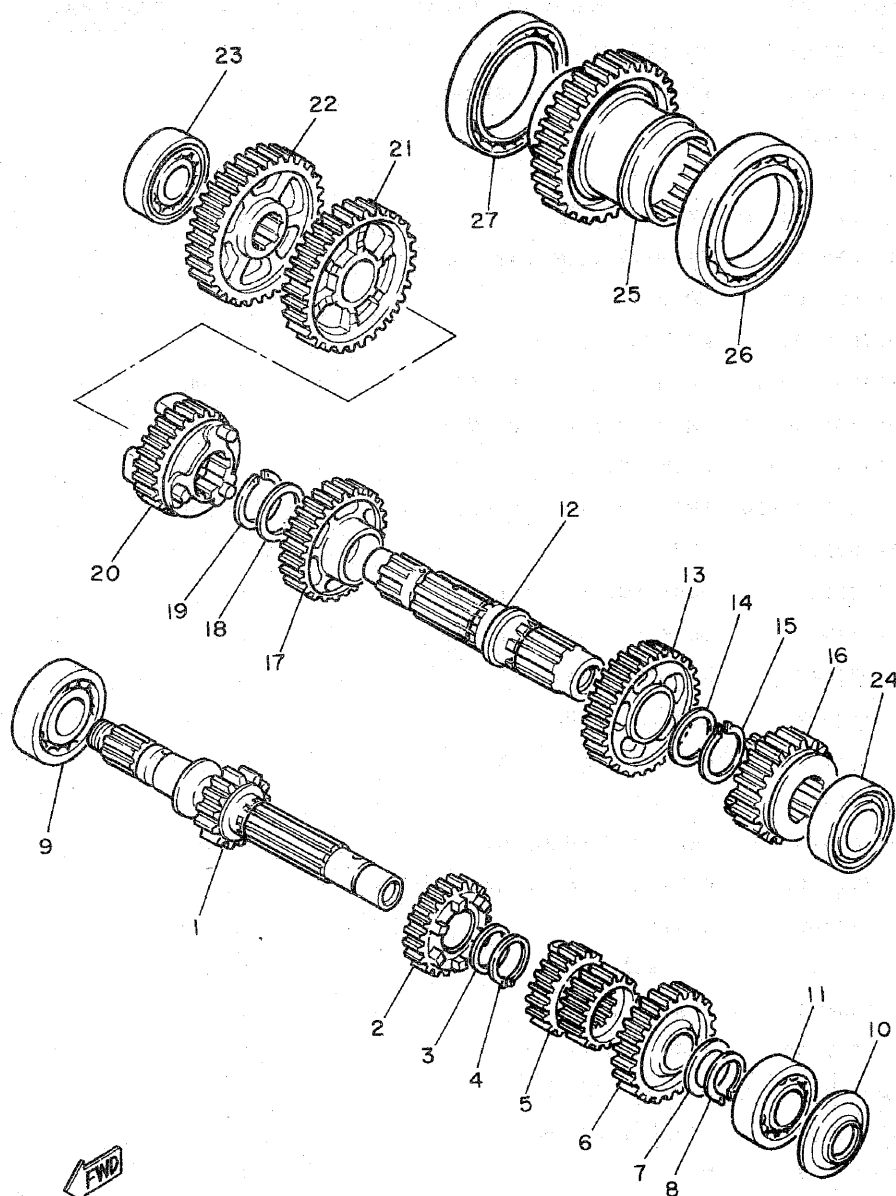
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-16111-00	GEAR, Primary drive (47T)	1	
2	90282-07042	KEY, straight	1	
3	90214-20022	WASHER, claw	1	
4	90215-20182	WASHER, lock	1	
5	90170-20274	NUT	1	
6	2H7-16396-00	HOUSING, Push screw	1	
7	93606-07082	PIN, dowel	1	
8	2H7-16395-01	RETAINER, ball	1	
9	2H7-16341-00	SCREW, Push	1	
10	2H7-16343-00	SCREW, adjusting	1	
11	93210-48364	O-RING	1	
12	4X7-16340-00	PUSH LEVER ASSY	1	
13	92901-08200	WASHER, Plain	1	
14	95301-08700	NUT	1	
15	90506-10069	SPRING, tension	1	
16	93104-14059	OIL SEAL	1	
17	4X7-16357-00	ROD, Push 2	1	
18	4X7-16356-00	ROD, Push 1	1	
19	93340-21505	BEARING	1	
20	90201-151A7	WASHER, Plate	1	
21	4X7-16150-00	PRI. DRIVEN GEAR COMP. (78T)	1	
22	3Y1-16154-00	PLATE, thrust 1	1	
23	4X7-16371-00	BOSS, clutch	1	
24	4X7-16384-00	PLATE, seat	1	
25	4X7-16383-01	SPRING, clutch boss	1	
26	4X7-16324-00	PLATE, clutch 1	1	
27	4X7-16385-00	RING, clutch boss	1	
28	4X7-16321-00	PLATE, friction	8	

FIG. 16 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-16325-00	PLATE, clutch 2	7	
30	4X7-16351-00	PLATE, Pressure 1	1	
31	90501-23391	SPRING, compression	6	
32	90201-061A5	WASHER, Plate	6	
33	95821-06025	BOLT, flange	6	
34	90215-20170	WASHER, lock	1	
35	90170-20257	NUT	1	

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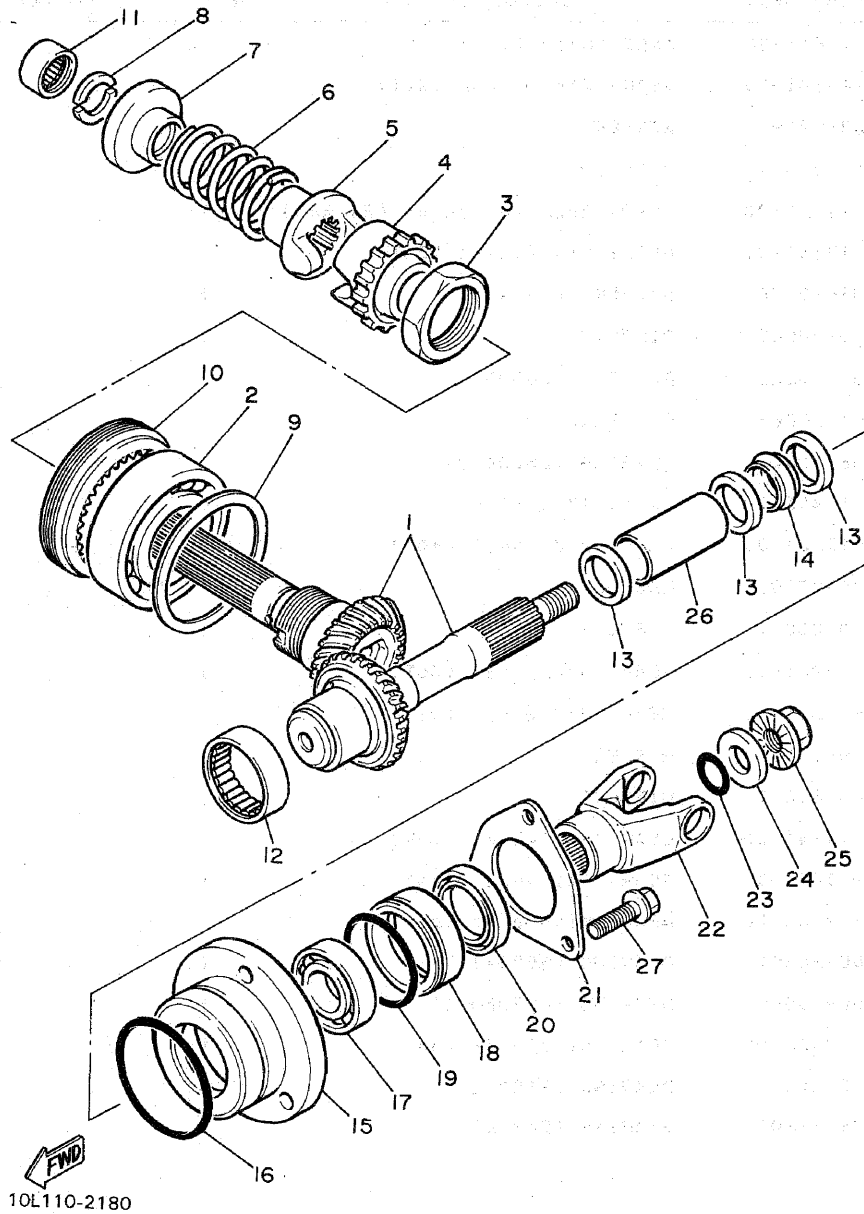


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FIG. 17 TRANSMISSION

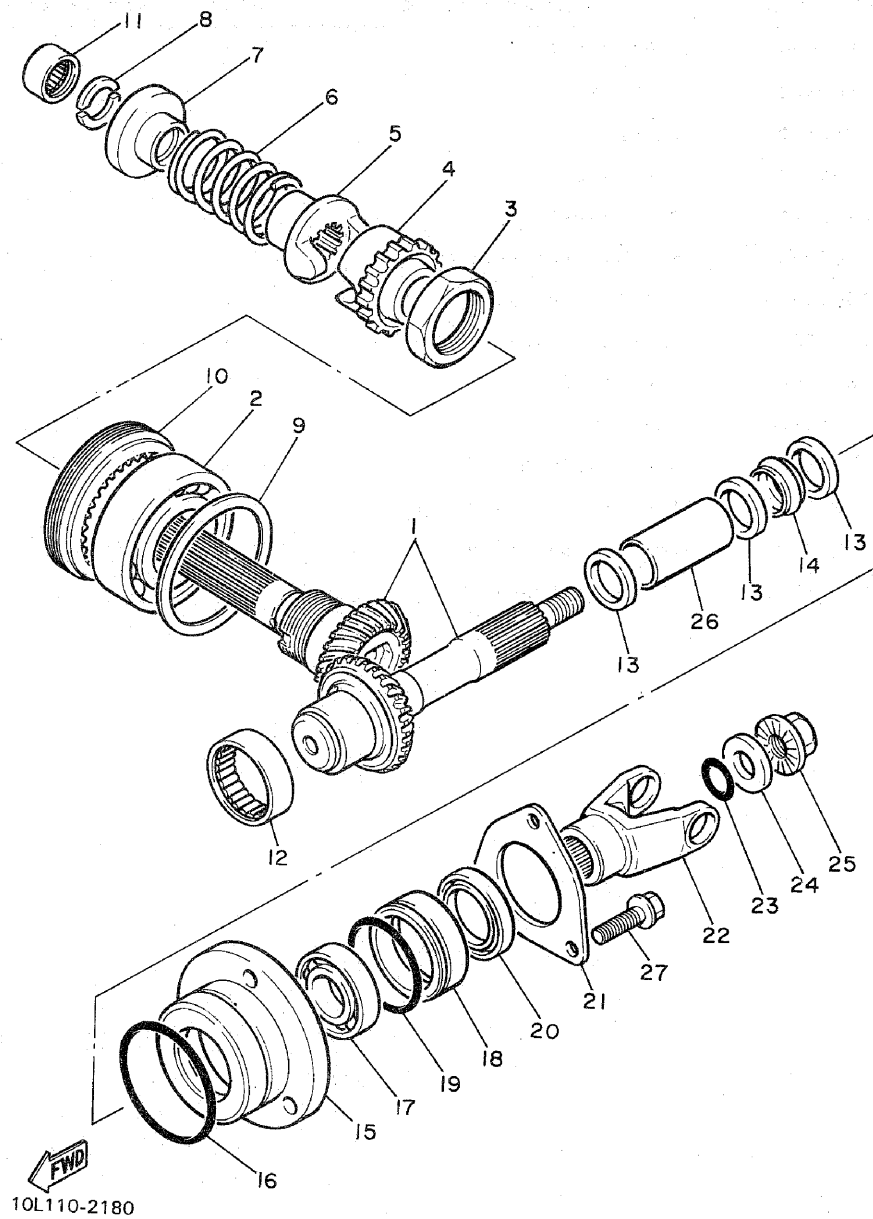
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-17411-00	AXLE, main (17T)	1	
2	4X7-17141-00	GEAR, 4th Pinion (31T)	1	
3	90209-22191	WASHER	1	
4	93410-25010	CIRCLIP	1	
5	4X7-17121-00	GEAR, 2nd/3rd Pinion (24/28T)	1	
6	4X7-17151-01	GEAR, 5th Pinion (33T)	1	
7	90201-20276	WASHER, Plate	1	
8	93410-20009	CIRCLIP	1	
9	93306-30525	BEARING (B6305)	1	
10	93104-20068	OIL SEAL	1	
11	93306-30424	BEARING (B6304A3)	1	
12	4X7-17402-00	DRIVE AXLE ASSY	1	
13	4X7-17221-00	GEAR, 2nd wheel (40T)	1	
14	90209-27192	WASHER	1	
15	93440-30077	CIRCLIP	1	
16	4X7-17251-01	GEAR, 5th wheel (30T)	1	
17	4X7-17231-00	GEAR, 3rd wheel (36T)	1	
18	90209-27192	WASHER	1	
19	93440-30077	CIRCLIP	1	
20	4X7-17241-00	GEAR, 4th wheel (32T)	1	
21	4X7-17211-00	GEAR, 1st wheel (40T)	1	
22	23W-17582-00	GEAR, middle drive	1	
23	93306-20401	BEARING (B6204)	1	
24	93306-20550	BEARING (B6205DU8)	1	
25	23W-17583-00	GEAR, middle driven	1	
26	93316-01201	BEARING (B16012)	1	
27	93306-91201	BEARING (B6912)	1	

FIG. 18 MIDDLE DRIVE GEAR



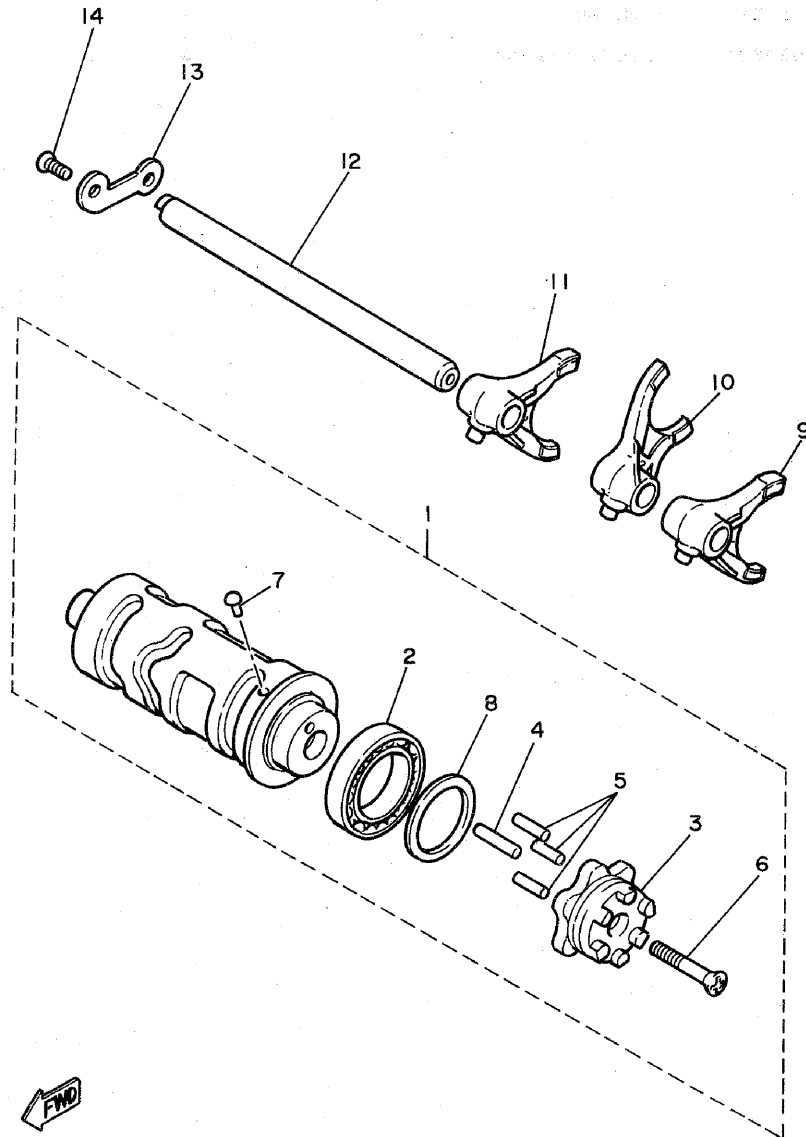
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10L-W1751-00	MIDDLE GEAR COMP	1	
2	93306-20901	BEARING (B6209RSH2-C2)	1	
3	90179-44328	NUT	1	
4	4X7-17526-01	CAM, drive	1	
5	4H7-17527-00	CAM, driven	1	
6	90501-65575	SPRING, compression	1	
7	4X7-17524-00	HOLDER	1	
8	3H5-17529-00	WASHER, thrust	2	
9	4X7-17531-00-15	SHIM, Pinion (0.15T)	1	UR
	4X7-17531-00-30	SHIM, Pinion (0.30T)	1	UR
	4X7-17531-00-40	SHIM, Pinion (0.40T)	1	UR
	4X7-17531-00-50	SHIM, Pinion (0.50T)	1	UR
10	90179-88336	NUT	1	
11	93317-22021	BEARING, cylindrical	1	
12	93311-44051	BEARING, cylindrical	1	
13	90201-255A6	WASHER, Plate	3	
14	1J7-46129-Y1	SPACER, expansion	1	
15	4X7-17551-00	HOUSING, bearing	1	
16	93210-71360	O-RING	1	
17	93306-20548	BEARING (B6205RC2)	1	
18	4X7-17554-00	RETAINER, bearing	1	
19	93210-52449	O-RING	1	
20	93101-35099	OIL SEAL	1	
21	4X7-17558-00	PLATE, bearing	1	
22	4X7-17556-00	YOKE, Joint	1	
23	93210-14359	O-RING	1	
24	90201-14633	WASHER, Plate	1	
25	90179-14317	NUT	1	

FIG. 18 MIDDLE DRIVE GEAR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	90387-251E1	COLLAR	1	
27	95821-08030	BOLT, flange	3	

FIG. 19 SHIFT CAM•FORK

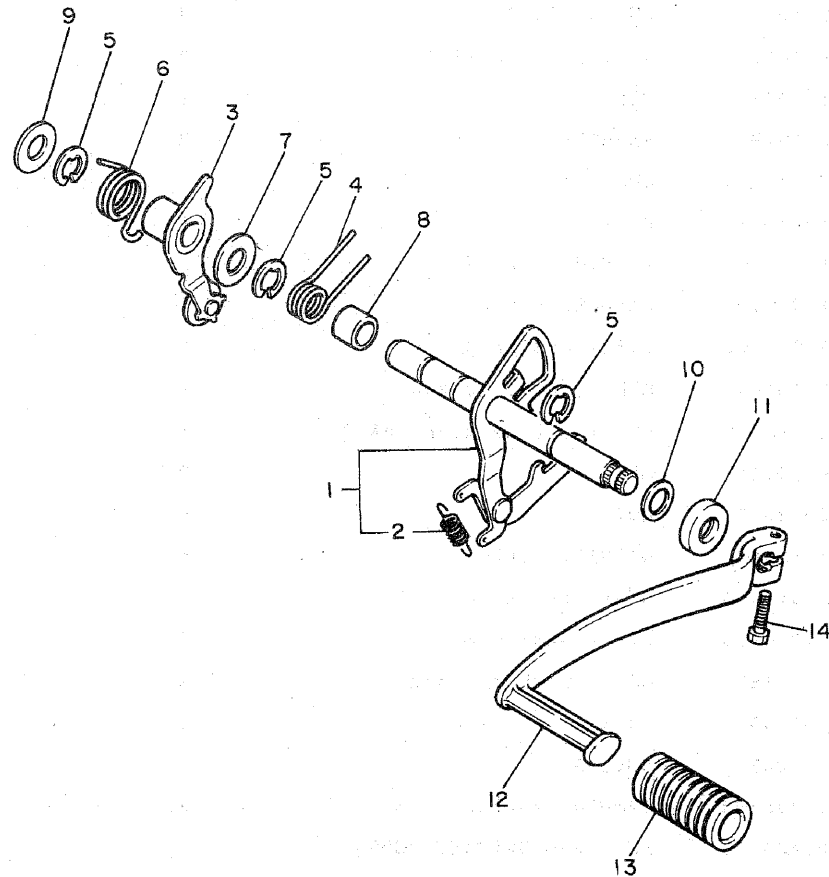


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18540-01	SHIFT CAM ASSY	1	
2	93306-90602	•BEARING	1	
3	4G0-18185-01	•SEGMENT	1	
4	93604-20156	•PIN, dowel	1	
5	93604-16092	•PIN, dowel	3	
6	98701-05035	•SCREW, flat head	1	
7	136-18542-00	•POINT, neutral	1	
8	90201-30297	•WASHER, Plate	1	
9	4X7-18511-00	FORK, shift 1	1	
10	4X7-18512-00	FORK, shift 2	1	
11	4X7-18513-00	FORK, shift 3	1	
12	4X7-18531-00	BAR, shift fork guide 1	1	
13	4X7-18536-00	STOPPER, shift bar	1	
14	92701-06015	SCREW, flat head	2	



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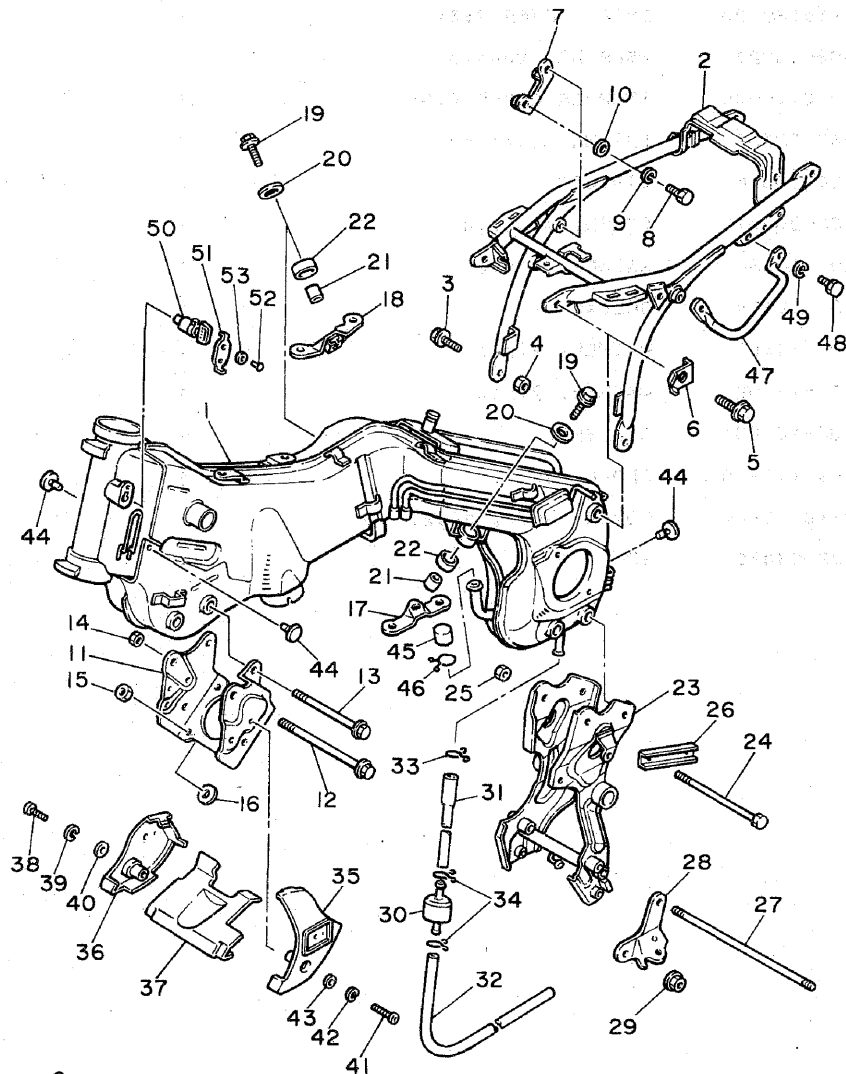
FIG. 20 SHIFT SHAFT•PEDAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20X-18120-00	SHIFT LEVER ASSY	1	
2	90506-08227	•SPRING, tension	1	
3	4X7-18140-00	STOPPER LEVER ASSY	1	
4	90508-32535	SPRING, torsion	1	
5	93430-10016	CIRCLIP	3	
6	90508-29531	SPRING, torsion	1	
7	90201-12588	WASHER, Plate	1	
8	90387-124F4	COLLAR	1	
9	90201-12588	WASHER, Plate	1	
10	90201-12166	WASHER, Plate	1	
11	93102-12106	OIL SEAL	1	
12	20X-18111-00	PEDAL, shift	1	
13	132-18113-01	COVER, shift Pedal	1	
14	97326-06020	BOLT	1	

10L110-2200

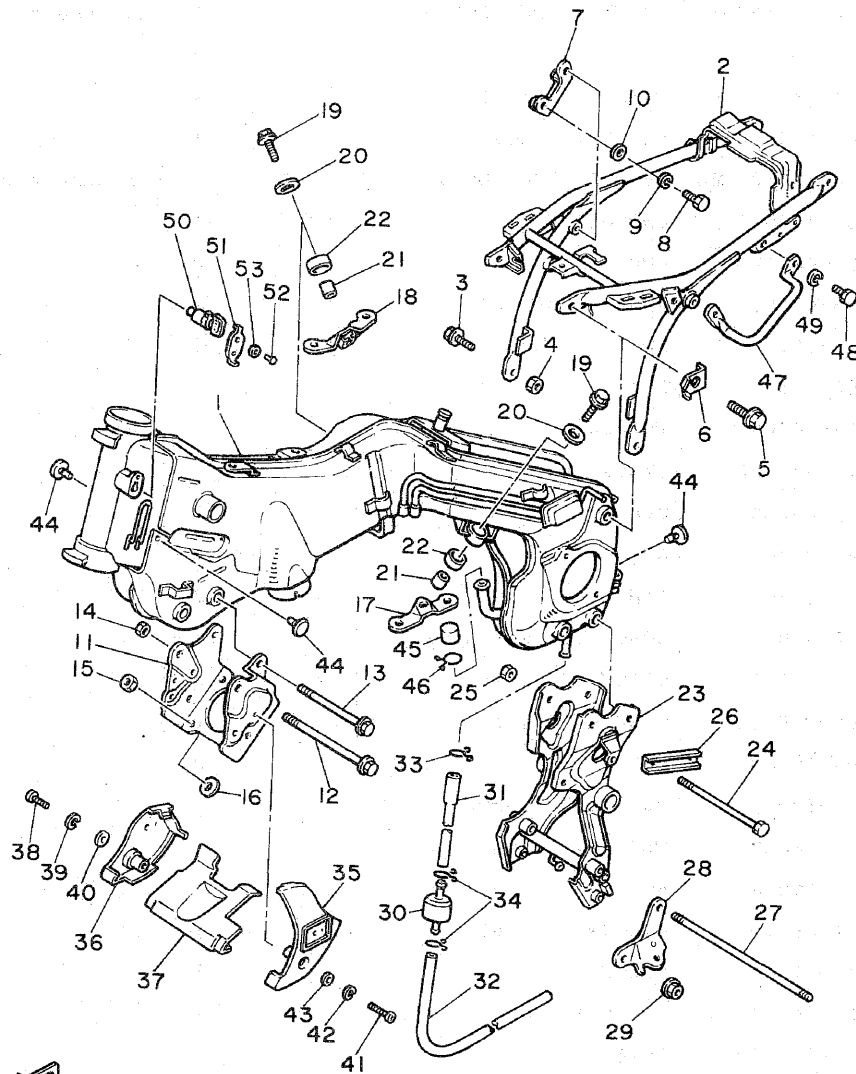
FIG. 21 FRAME



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21110-01-33	FRAME COMP	1	yamaha black
2	23W-21190-00-33	REAR FRAME COMP.	1	yamaha black
3	95816-10035	BOLT, flange	2	
4	90185-10091	NUT, self-locking	2	
5	90101-10524	BOLT	2	
6	90215-10192	WASHER, lock	2	
7	4X7-2138L-00	BRACKET 2	1	
8	97321-08016	BOLT	1	
9	92901-08100	WASHER, sPring	1	
10	92901-08600	WASHER, Plate	1	
11	4X7-21317-00	STAY, engine 4	1	
12	90105-10183	BOLT, washer based	1	
13	4H3-21483-00	BOLT, engine mounting 3	1	
14	90179-10321	NUT	2	
15	90179-12323	NUT	4	
16	90201-125A3	WASHER, Plate	4	
17	4X7-21315-00	STAY, engine 2	1	
18	4X7-21316-00	STAY, engine 3	1	
19	90105-10186	BOLT, washer based	2	
20	90201-104A7	WASHER, Plate	2	
21	90387-100E2	COLLAR	2	
22	4X7-21485-00	DAMPER, rubber 1	2	
23	4X7-21430-00	REAR ARM BRACKET COMP.	1	
24	90101-10074	BOLT	2	
25	90179-10247	NUT	2	
26	4X7-21491-00	WASHER, lock	1	
27	90116-10398	BOLT, stud	1	
28	5E4-21458-00	BRACKET, side stand	1	

23W300-3210

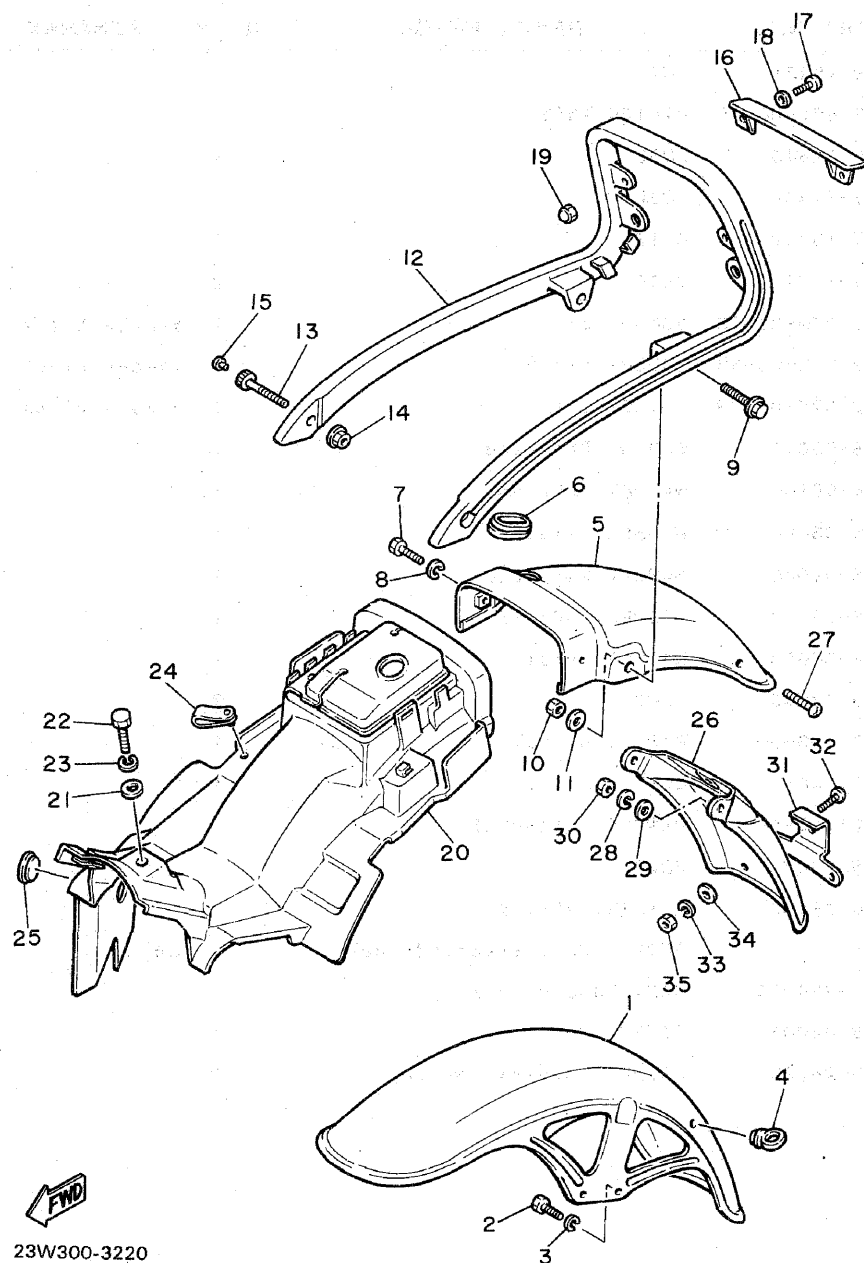
FIG. 21 FRAME



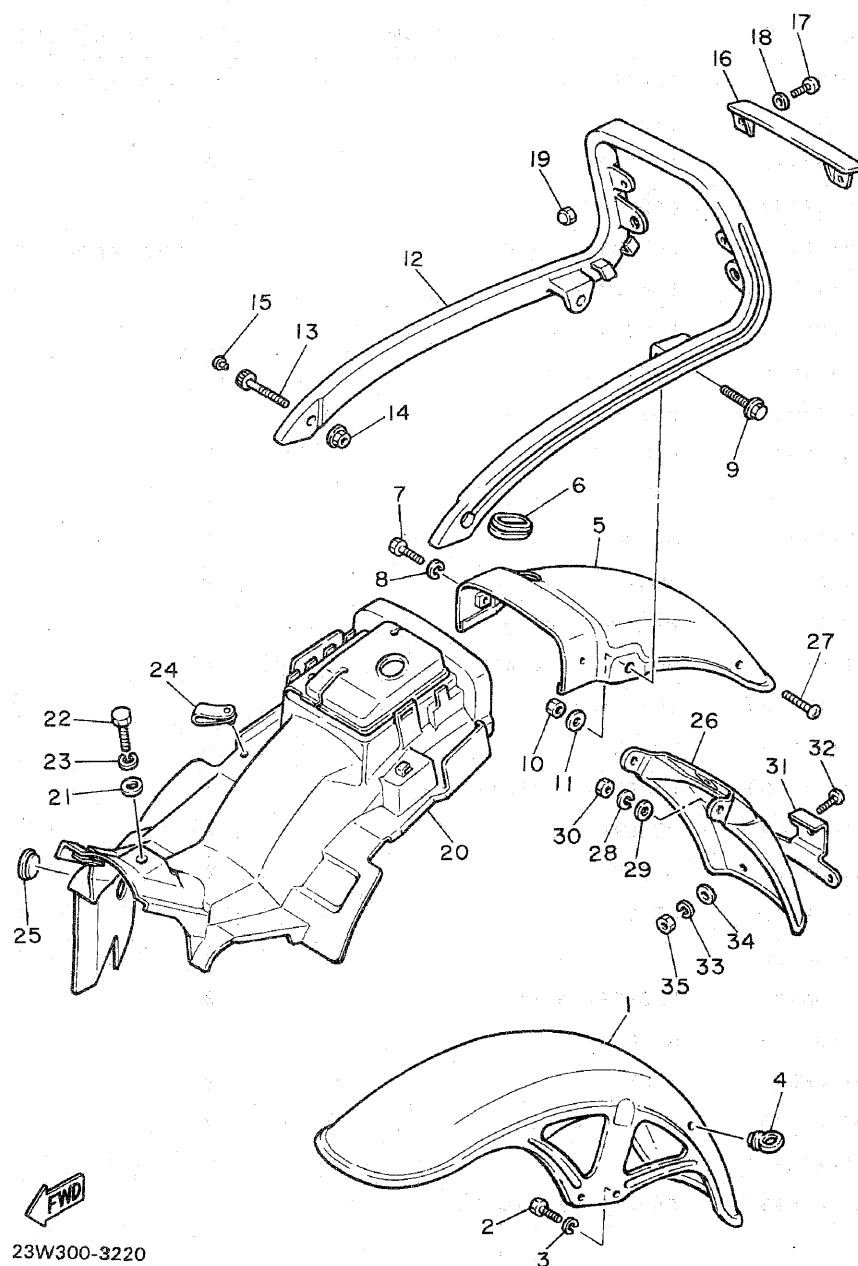
23W300-3210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90179-10321	NUT	1	
30	4X7-2149Y-00	FILTER ASSY	1	
31	90445-11545	HOSE	1	
32	90445-11452	HOSE	1	
33	90467-13042	CLIP	1	
34	90467-11010	CLIP	2	
35	4X7-2137W-00-33	SCOOP, air 1	1	yamaha black
36	4X7-2137X-00-33	SCOOP, air 2	1	yamaha black
37	4X7-2137Y-00-33	GUIDE, air	1	yamaha black
38	92506-06016	SCREW, Pan head	1	
39	92906-06100	WASHER, sPring	1	
40	92906-06600	WASHER, Plate	1	
41	92506-06040	SCREW, Pan head	1	
42	92906-06100	WASHER, sPring	1	
43	92906-06600	WASHER, Plate	1	
44	90338-07043	PLUG	3	
45	5A8-21399-00	CAP, tool box	1	
46	90467-14015	CLIP	1	
47	23W-21165-00	HANDLE, standing	1	
48	97306-08016	BOLT	1	
49	92906-08100	WASHER, sPring	1	
50	*	BODY & KEY, steering lock	1	LM
51	134-23484-10	CAP, handle lock	1	
52	90269-04003	RIVET	1	
53	90208-04029	WASHER, conical sPring	1	

FIG. 22 FRONT FENDER•REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-21510-00-6G	FRONT FENDER COMP.	1	new yamaha black
2	97301-08020	BOLT	4	
3	92901-08100	WASHER, spring	4	
4	1A0-21518-00	HOLDER, cable	1	
5	23W-21610-00-6G	REAR FENDER COMP.	1	new yamaha black
6	90480-15061	GROMMET	1	
7	97326-06012	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	95826-10030	BOLT, flange	2	
10	95380-10600	NUT	2	
11	92902-10200	WASHER	2	
12	23W-21645-00	STAY, rear	1	
13	91316-08060	BOLT	2	
14	90179-08246	NUT	2	
15	341-23469-00	CAP, bolt	2	
16	23W-21688-00	BRACKET, rear stay	1	
17	98506-05012	SCREW, Pan head	2	
18	92906-05600	WASHER, plate	2	
19	95306-05800	NUT	2	
20	4X7-21620-00	MUD GUARD COMP.	1	
21	90201-06067	WASHER, plate	1	
22	97301-06016	BOLT	1	
23	92902-06100	WASHER, spring	1	
24	90464-12027	CLAMP	2	
25	90480-30167	GROMMET	1	
26	23W-21621-00	FLAP	1	
27	92506-06016	SCREW, Pan head	2	
28	92906-06100	WASHER, spring	2	

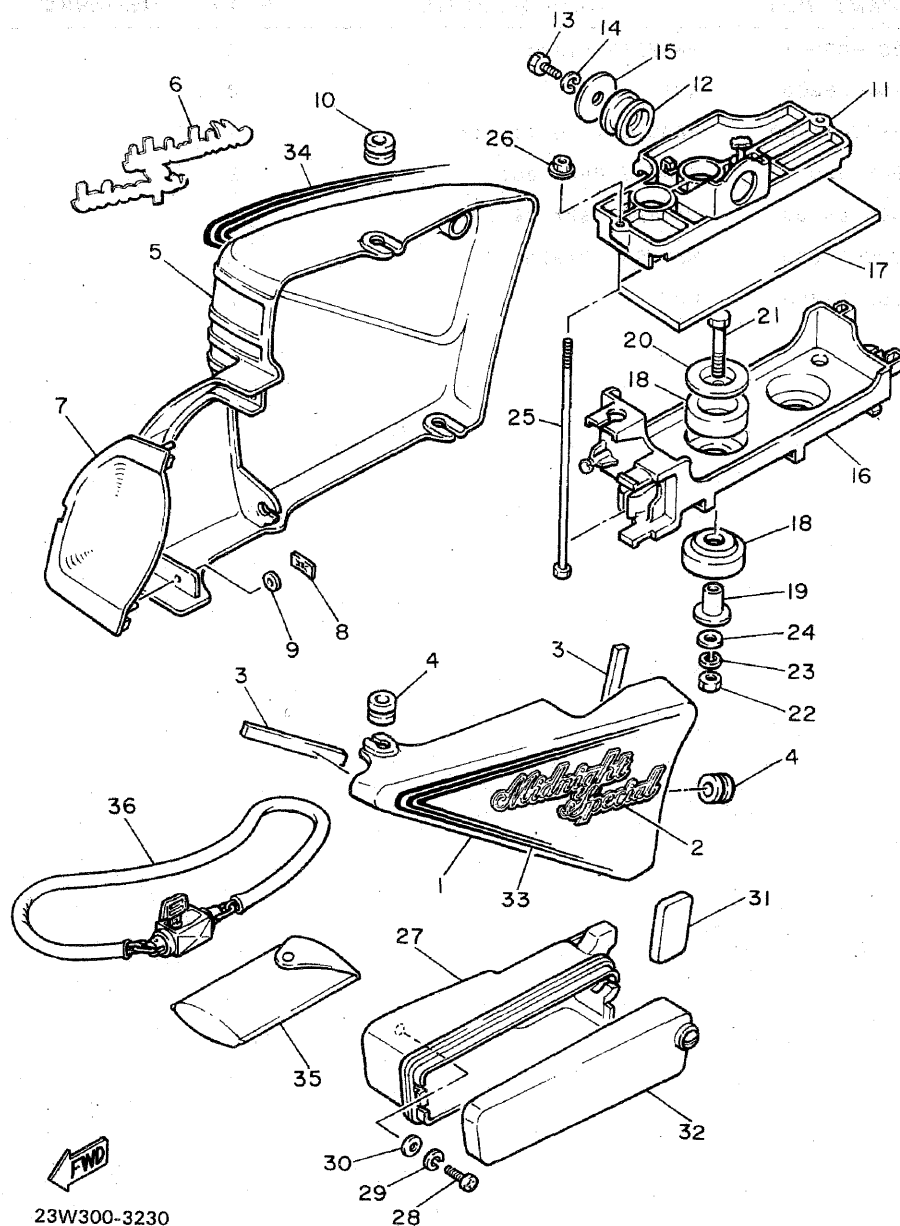


23W300-3220

FIG. 22 FRONT FENDER•REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06057	WASHER, Plate	2	
30	95301-06600	NUT	2	
31	5G5-21641-00	BRACKET, reflector	1	
32	92506-06012	SCREW, Pan head	2	
33	92906-06100	WASHER, sPring	2	
34	92906-06600	WASHER, Plate	2	
35	95306-06600	NUT	2	

FIG. 23 SIDE COVER. TOOL

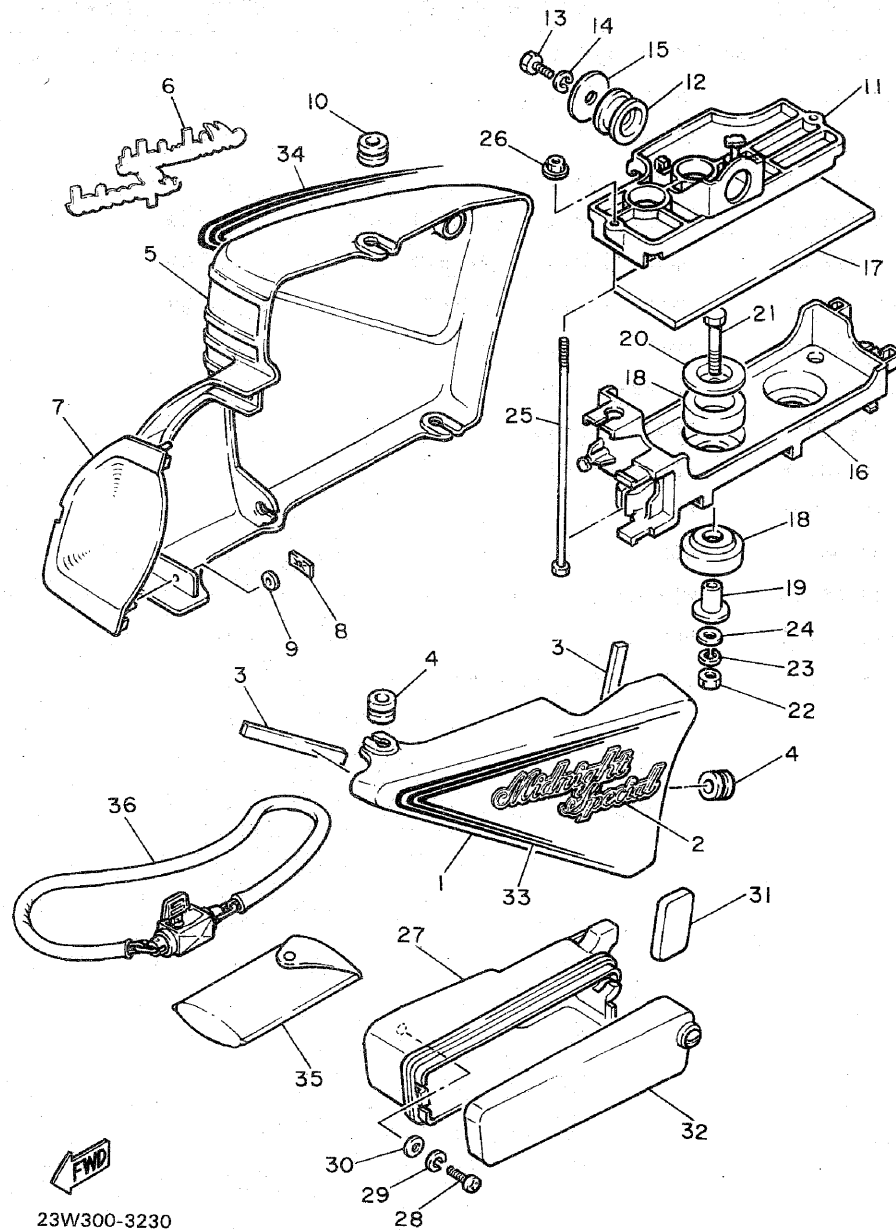


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10L-21711-00-6G	COVER, side 1	1	new yamaha black
2	23W-21781-00	EMBLEM 1	1	
3	10L-21747-00	DAMPER	2	
4	90480-12053	GROMMET	2	
5	10L-21721-00-6G	COVER, side 2	1	new yamaha black
6	23W-21782-00	EMBLEM 2	1	
7	10L-21731-00	COVER, side 3	1	
8	90183-04005	NUT, sPring	2	
9	90202-04003	WASHER, Plate	2	
10	90480-12053	GROMMET	3	
11	10L-2177G-00	BOX, battery	1	
12	2H7-21747-00	DAMPER	1	
13	97302-06012	BOLT	1	
14	92902-06100	WASHER, sPring	1	
15	90201-065A1	WASHER, Plate	1	
16	10L-21171-00	BOX, tool	1	
17	5A8-21747-00	DAMPER	1	
18	2H7-21746-00	DAMPER, battery box	4	
19	90387-06763	COLLAR	2	
20	90209-07170	WASHER	2	
21	97301-06040	BOLT	2	
22	95302-06600	NUT	2	
23	92902-06100	WASHER, sPring	2	
24	92902-06600	WASHER	1	
25	90101-05552	BOLT	2	
26	95702-05100	NUT, flange	2	
27	23W-21248-00	BOX	1	
28	92502-06016	SCREW, Pan head	1	



23W300-3230

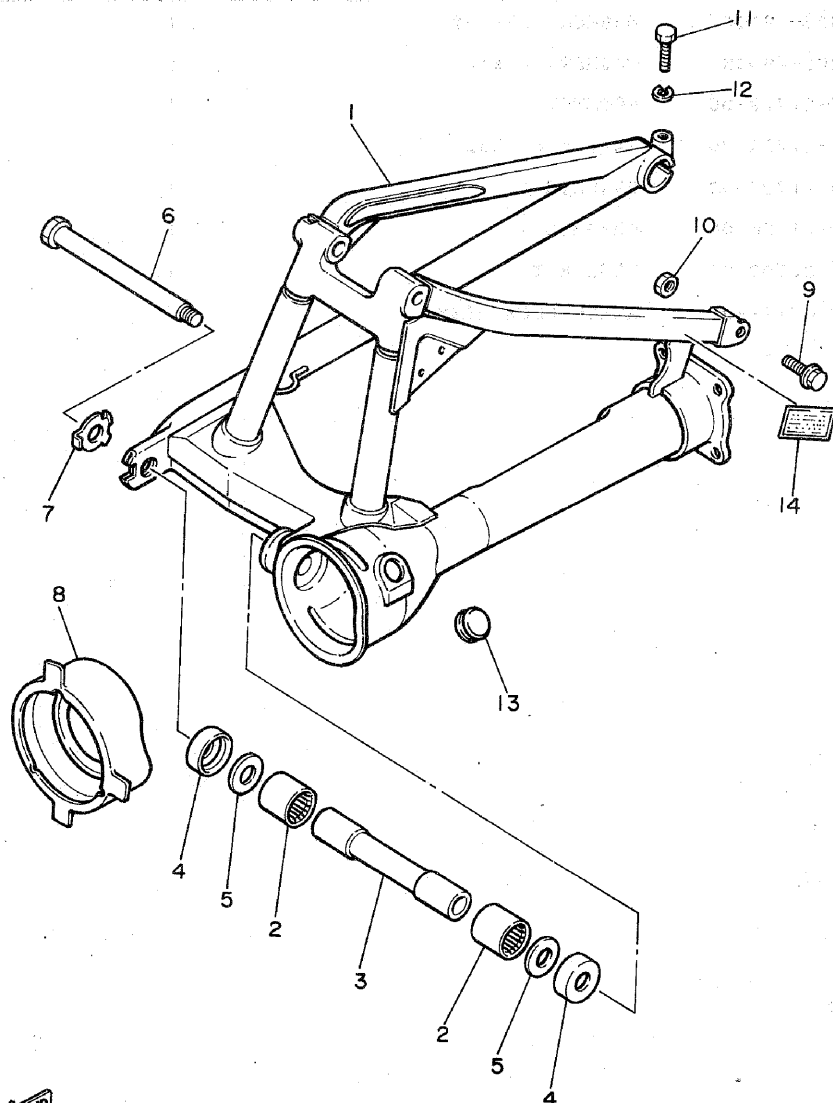
FIG. 23 SIDE COVER. TOOL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92902-06100	WASHER, sPring	1	
30	90201-06008	WASHER, Plate	1	
31	4X7-21719-00	GROMMET	1	
32	23W-2179A-00	CAP, tool box	1	
33	23W-2173E-00	GRAPHIC 1	1	
34	23W-2173F-00	GRAPHIC 2	1	
35	4X7-28100-00	TOOL KIT	1	
36	4X7-W2171-00	WHEEL LOCK ASSY	1	

FIG. 24 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-22110-01-33	REAR ARM COMP.	1	yamaha black
2	93320-32403	BEARING	2	
3	4X7-22124-00	BUSH 2	1	
4	4X7-22129-00	COVER, thrust 2	2	
5	90201-244A8	WASHER, Plate (1.95T)	2	UR
	90201-244A9	WASHER, Plate (2.05T)	2	UR
	90201-245A0	WASHER, Plate (2.15T)	2	UR
6	20X-22141-00	SHAFT, Pivot	1	
7	90215-16203	WASHER, lock	1	
8	4X7-22189-00	BOOT, rubber	1	
9	95816-10035	BOLT, flange	1	
10	90179-10321	NUT	1	
11	97306-08035	BOLT	1	
12	92906-08100	WASHER, sPring	1	
13	90338-20113	PLUG	1	
14	4H7-46181-10	LABEL, oil caution	1	



FWD
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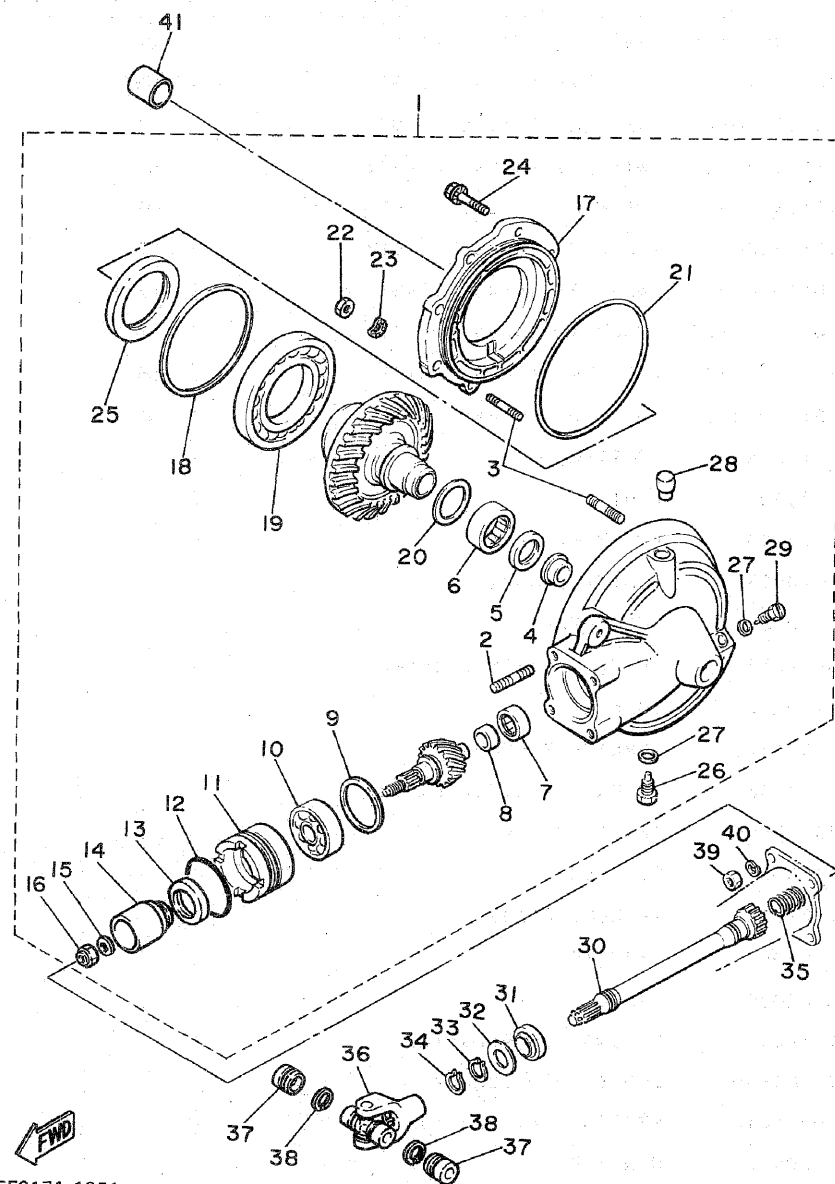
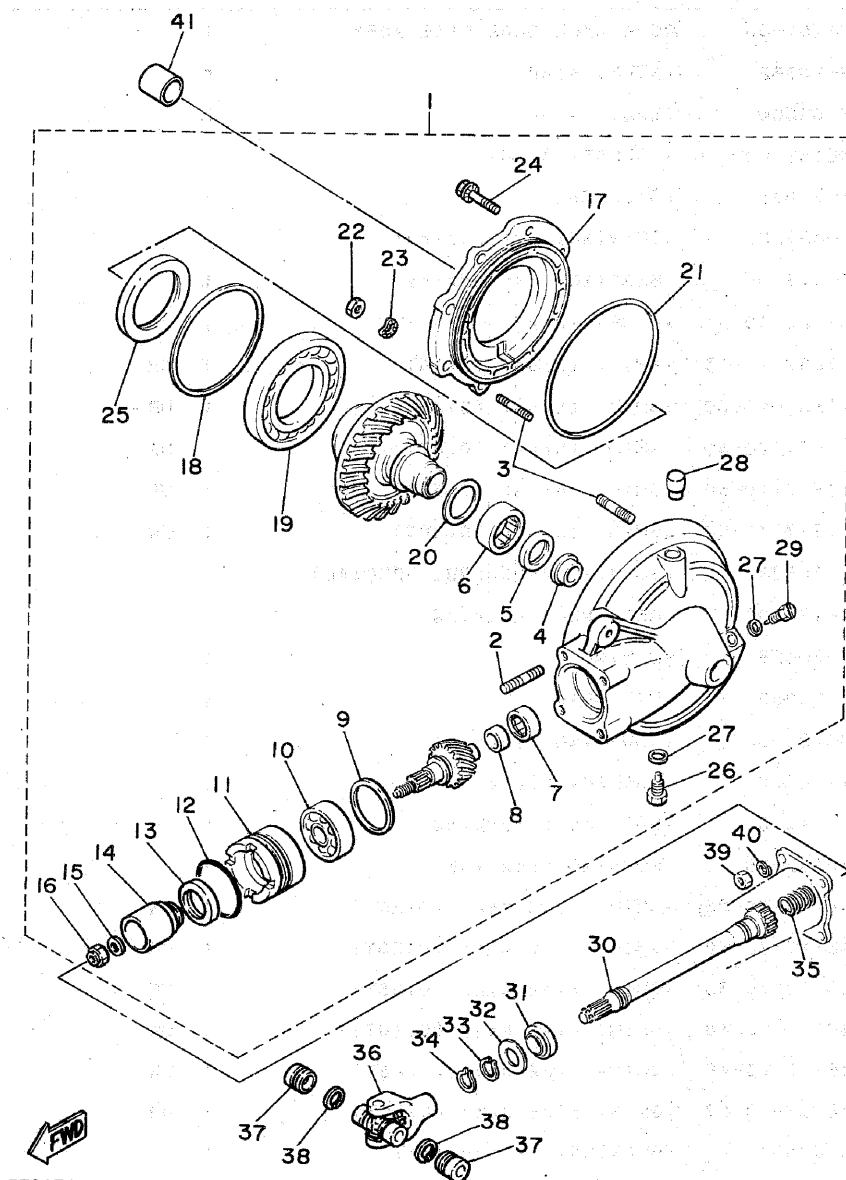


FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20X-46101-00	REAR AXLE GEAR CASE ASSY	1	
2	90116-10362	•BOLT, stud	4	
3	90116-08360	•BOLT, stud	6	
4	4H7-46153-00	•COLLAR, guide	1	
5	93101-30084	•OIL SEAL	1	
6	93311-43729	•BEARING, cylindrical	1	
7	93317-41510	•BEARING, cylindrical	1	
8	2H7-46122-00	•RACE, inner	1	
9	1J7-17537-Y0-15	•SHIM, thrust (0.15T)	1	UR
	1J7-17537-Y0-30	•SHIM, thrust (0.30T)	1	UR
	1J7-17537-Y0-40	•SHIM, thrust (0.40T)	1	UR
	1J7-17537-Y0-50	•SHIM, thrust (0.50T)	1	UR
	1J7-17537-Y0-60	•SHIM, thrust (0.60T)	1	UR
10	93306-30533	•BEARING (B6305RB1 SPECIAL)	1	
11	4H7-46125-00	•RETAINER, bearing	1	
12	93210-60426	•O-RING	1	
13	93101-38098	•OIL SEAL	1	
14	4H7-46123-00	•COUPLING, gear	1	
15	90201-14632	•WASHER, Plate	1	
16	90185-14070	•NUT, self-locking	1	
17	4H7-46152-00	•HOUSING, bearing	1	
18	1J7-46117-Y0-25	•SHIM, ring gear (0.25T)	1	UR
	1J7-46117-Y0-30	•SHIM, ring gear (0.30T)	1	UR
	1J7-46117-Y0-35	•SHIM, ring gear (0.35T)	1	UR
	1J7-46117-Y0-40	•SHIM, ring gear (0.40T)	1	UR
	1J7-46117-Y0-45	•SHIM, ring gear (0.45T)	1	UR
	1J7-46117-Y0-50	•SHIM, ring gear (0.50T)	1	UR
19	93316-01403	•BEARING, cylindrical	1	

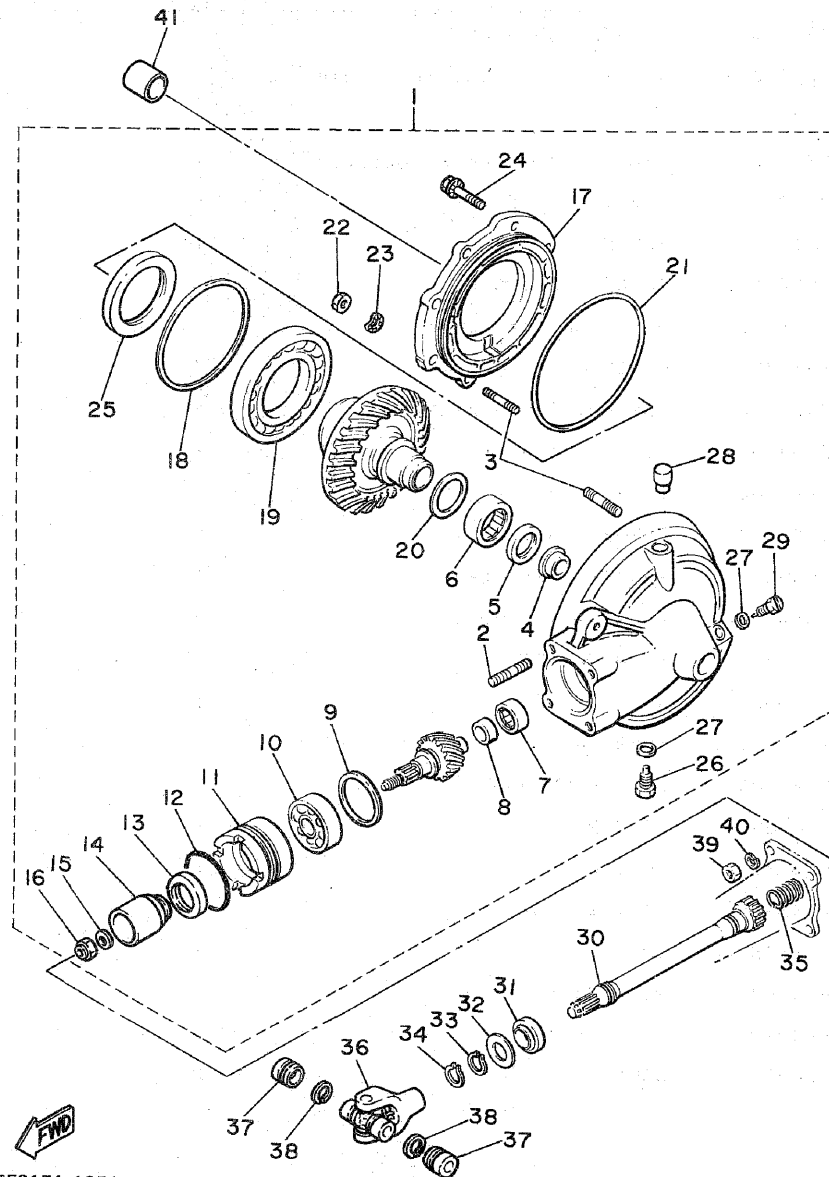
FIG. 25 DRIVE SHAFT



5E3171-1251

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	1J7-46118-Y0-18	•WASHER, thrust (1.8T)	1	UR
	1J7-46118-Y0-19	•WASHER, thrust (1.9T)	1	UR
	1J7-46118-Y0-20	•WASHER, thrust (2.0T)	1	UR
	1J7-46118-Y0-21	•WASHER, thrust (2.1T)	1	UR
	4H7-46118-00-14	•WASHER, thrust (1.4T)	1	UR
	4H7-46118-00-15	•WASHER, thrust (1.5T)	1	UR
	4H7-46118-00-16	•WASHER, thrust (1.6T)	1	UR
	4H7-46118-00-17	•WASHER, thrust (1.7T)	1	UR
	4H7-46118-00-22	•WASHER, thrust (2.2T)	1	UR
	4H7-46118-00-23	•WASHER, thrust (2.3T)	1	UR
21	93211-44348	•O-RING	1	
22	95311-08600	•NUT	6	
23	92901-08700	•WASHER, wave	6	
24	95821-10025	•BOLT, flange	2	
25	93102-70167	•OIL SEAL	1	
26	90340-14063	•PLUG, straight screw	1	
27	214-11198-01	•GASKET	2	
28	4H3-17590-00	•BREATHER COMP.	1	
29	90340-14042	•PLUG, straight screw	1	
30	4X7-46172-00	SHAFT, drive	1	
31	93108-23007	OIL SEAL	1	
32	90201-231A2	WASHER, Plate	1	
33	93410-23056	CIRCLIP	1	
34	93410-22039	CIRCLIP	1	
35	90501-16491	SPRING, compression	1	
36	4X7-46180-00	CROSS JOINT COMP.	1	
37	93311-21044	BEARING, cylindrical	2	
38	93440-20088	CIRCLIP	2	

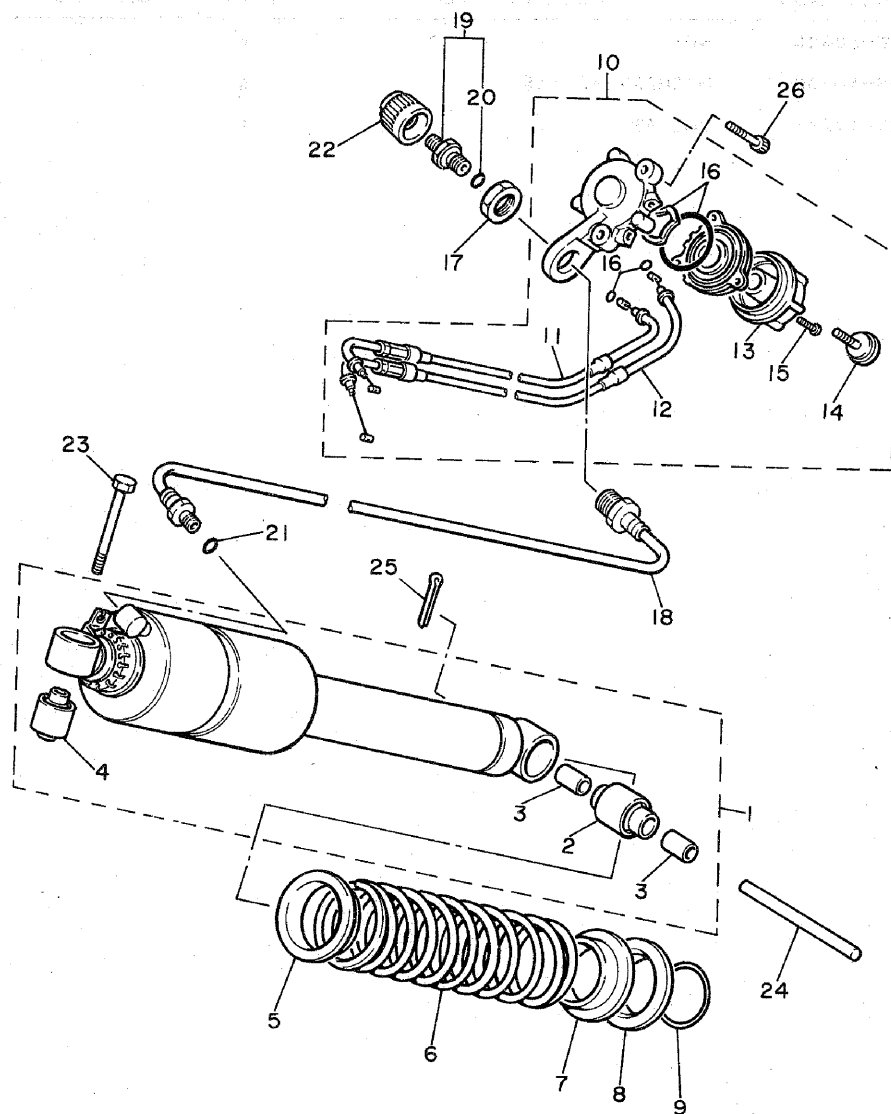
FIG. 25 DRIVE SHAFT



5E3171-1251

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
39	95316-10600	NUT	4	
40	92906-10100	WASHER, sPring	4	
41	90387-172A5	COLLAR	1	

FIG. 26 REAR SUSPENSION

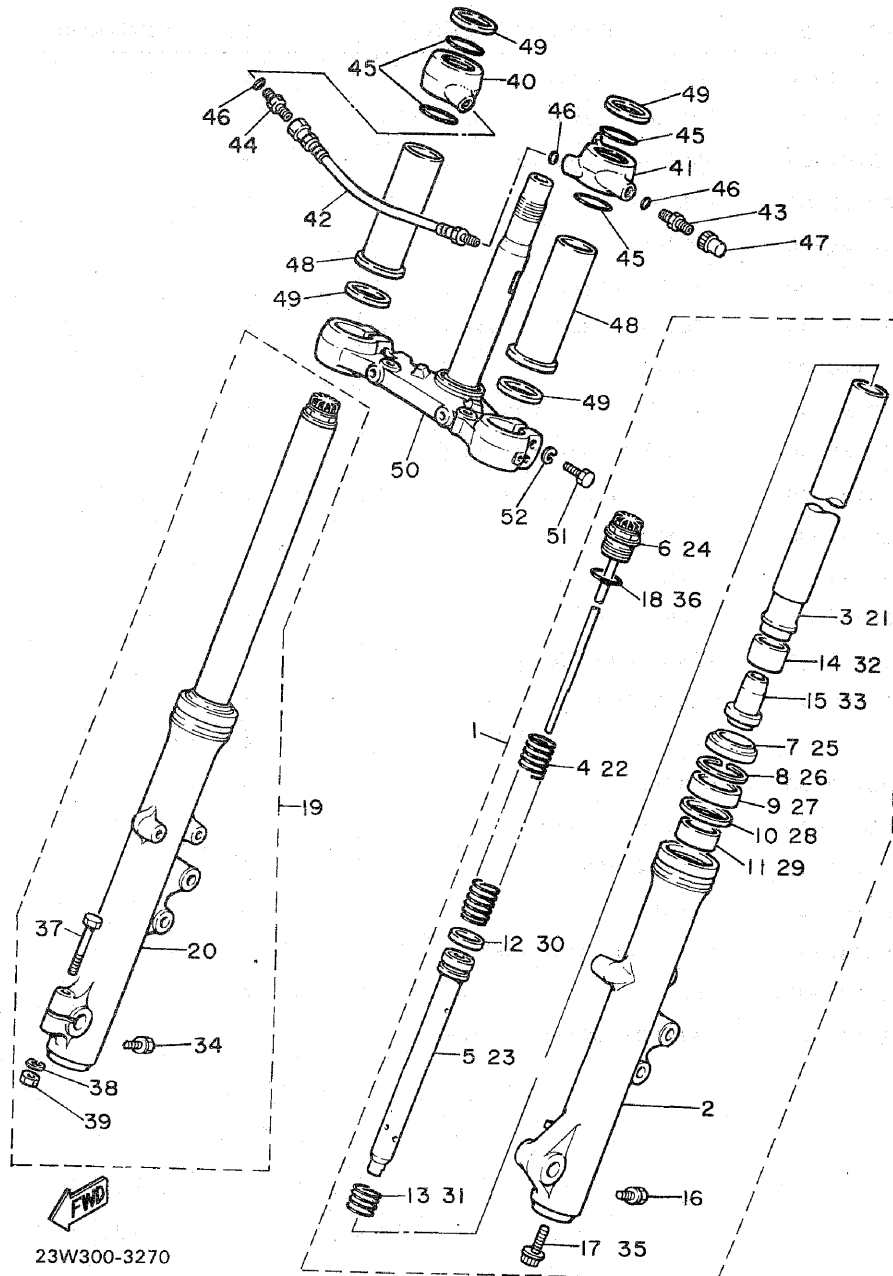


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-22201-00	DAMPER SUB ASSY	1	
2	3R4-22226-00	.BUSH, shock absorber lower	1	
3	90380-12051	.BUSH, solid	2	
4	1W1-22216-00	.BUSH, rear shock absorber	1	
5	4X7-22213-00	SEAT, sPring upper	1	
6	23W-22212-00	SPRING	1	
7	4X7-22224-00	GUIDE, sPring 2	1	
8	3Y1-22223-00	SEAT, sPring lower	1	
9	93440-48079	CIRCLIP	1	
10	20X-22460-00	CONTROL PANEL ASSY	1	
11	4X7-22463-00	.CABLE, control 1	1	
12	4X7-22467-00	.CABLE, control 2	1	
13	20X-22464-00	.KNOB, control	1	
14	90157-06037	.SCREW, Pan head	1	
15	98506-04010	.SCREW, Pan head	3	
16	4X7-W0005-00	.O-RING SET	1	
17	90170-16307	NUT	1	
18	20X-22470-00	HOSE, air	1	
19	4X7-W2241-00	AIR VALVE ASSY	1	
20	93210-08483	.O-RING	1	
21	93210-08483	O-RING	1	
22	4X7-22498-00	CAP, adjust	1	
23	90101-12498	BOLT	1	
24	93612-99168	PIN, dowel	1	
25	91401-40040	PIN, cotter	1	
26	91316-06016	BOLT	2	



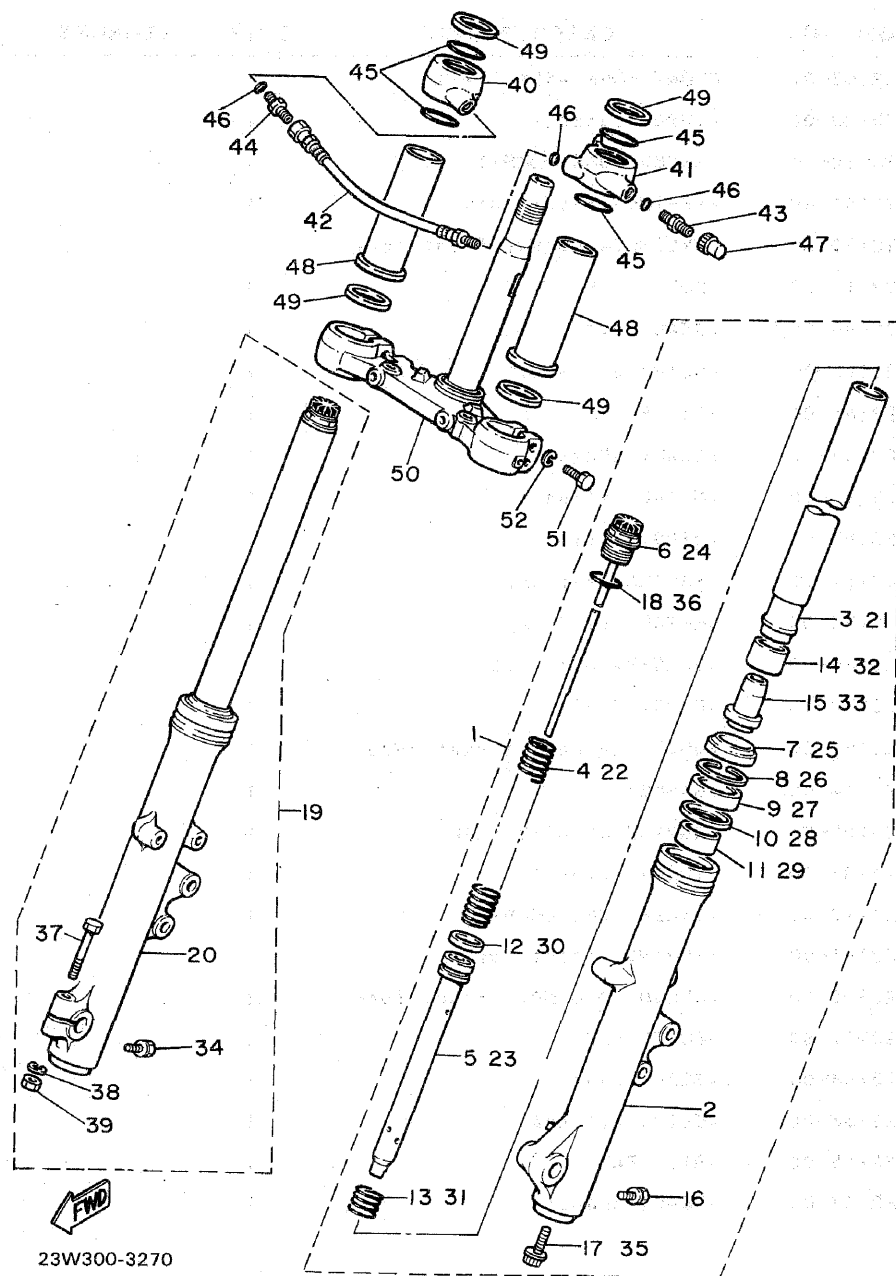
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FIG. 27 FRONT FORK



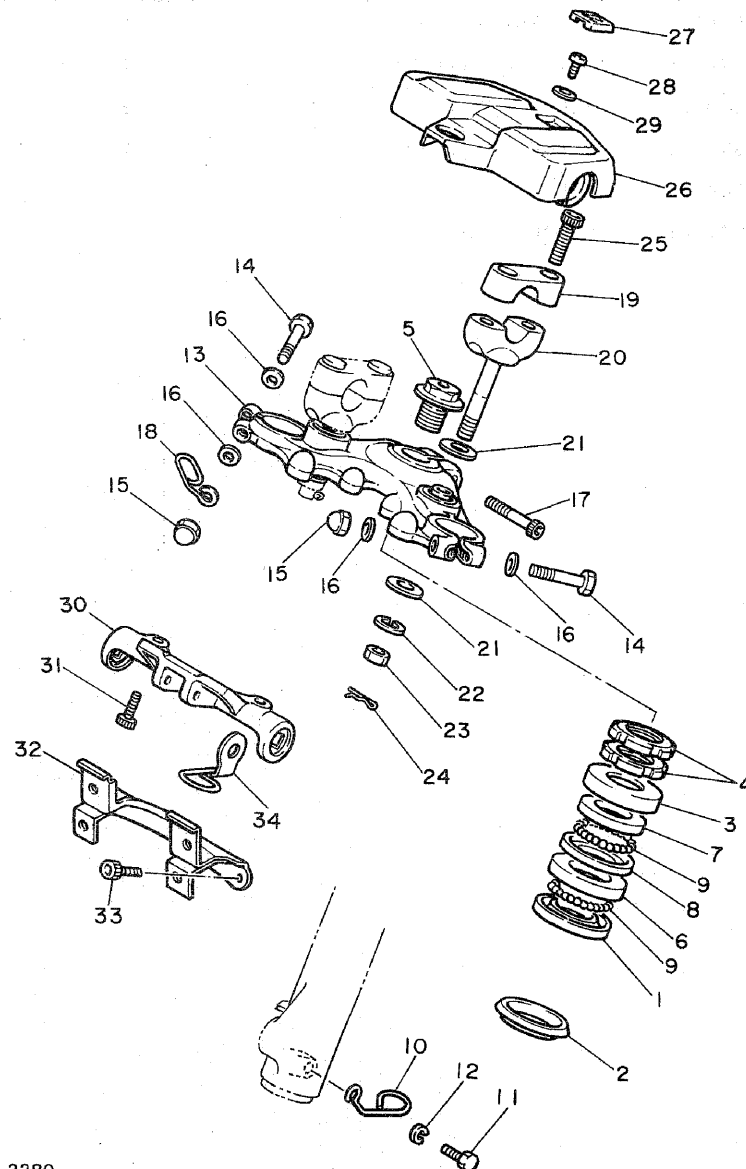
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-23102-01	FRONT FORK ASSY (L.H)	1	
2	23W-23126-00	.TUBE, outer 1	1	
3	23W-23110-00	.INNER TUBE COMP.1	1	
4	23W-23141-00	.SPRING, front fork	1	
5	10L-23170-00	.CYLINDER COMP., front fork	1	
6	10L-23111-00	.BOLT, cap	1	
7	5G2-23144-00	.SEAL, dust	1	
8	3J3-23156-00	.CLIP, oil seal	1	
9	5G2-23145-00	.OIL SEAL	1	
10	1T4-23147-00	.SEAL, spacer	1	
11	5G2-23125-00	.METAL, slide 1	1	
12	1T4-23157-01	.RING, Piston	1	
13	10M-23151-00	.SPRING, rebound	1	
14	3H3-23135-00	.METAL, slide 2	1	
15	10M-23166-00	.SPACER, oil lock	1	
16	23W-23119-00	.PLUG, drain	1	
17	3M7-23181-00	.BOLT, hexagon socket head	1	
18	3H3-23114-00	.GASKET	1	
19	23W-23103-01	FRONT FORK ASSY (R.H)	1	
20	23W-23136-00	.TUBE, outer 2	1	
21	23W-23110-00	.INNER TUBE COMP.1	1	
22	23W-23141-00	.SPRING, front fork	1	
23	10L-23170-00	.CYLINDER COMP., front fork	1	
24	10L-23111-00	.BOLT, cap	1	
25	5G2-23144-00	.SEAL, dust	1	
26	3J3-23156-00	.CLIP, oil seal	1	
27	5G2-23145-00	.OIL SEAL	1	
28	1T4-23147-00	.SEAL, spacer	1	

FIG. 27 FRONT FORK



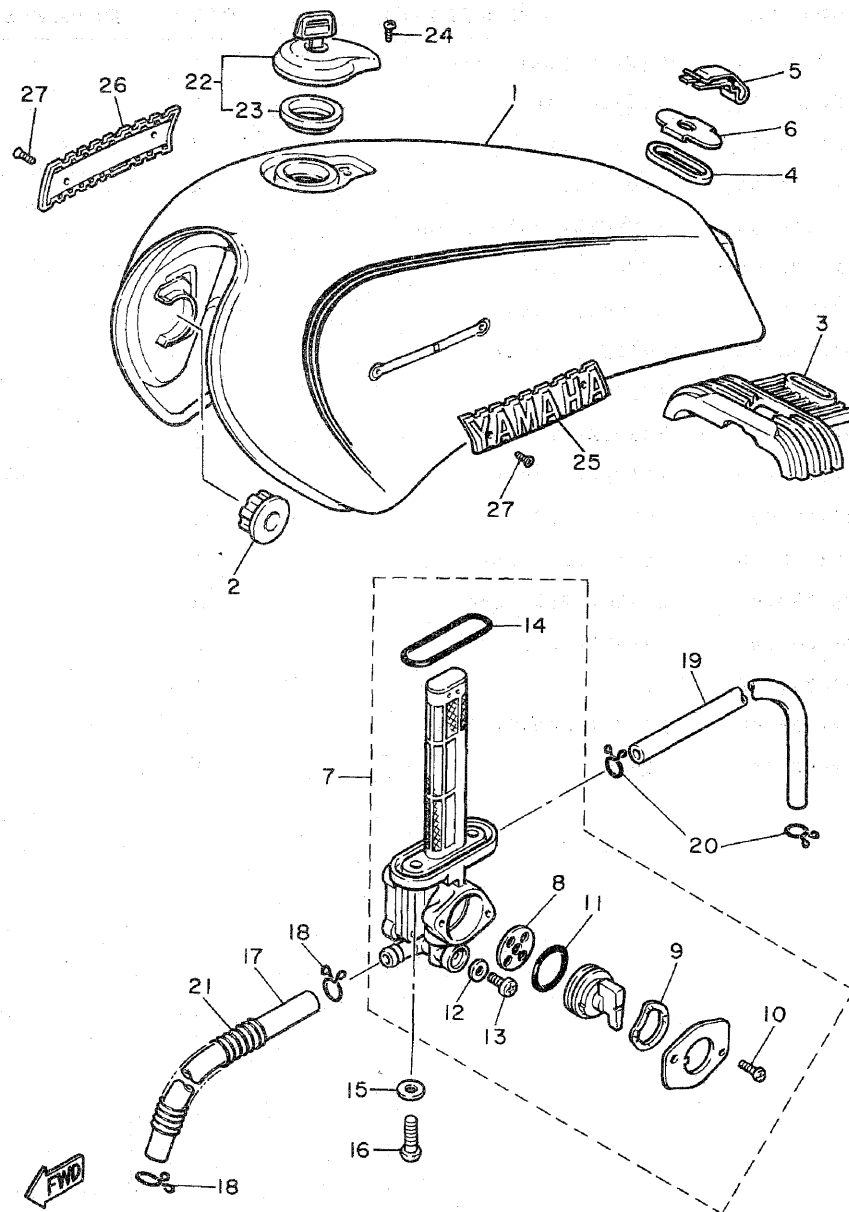
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5G2-23125-00	•METAL, slide 1	1	
30	1T4-23157-01	•RING, Piston	1	
31	10M-23151-00	•SPRING, rebound	1	
32	3H3-23135-00	•METAL, slide 2	1	
33	10M-23166-00	•SPACER, oil lock	1	
34	23W-23119-00	•PLUG, drain	1	
35	3M7-23181-00	•BOLT, hexagon socket head	1	
36	3H3-23114-00	•GASKET	1	
37	4H3-23128-00	•BOLT, axle holder	1	
38	3J3-23159-00	•WASHER, sPring, lower	1	
39	4H3-23127-00	•NUT, outer tube	1	
40	23W-2319A-00	JOINT, air 2	1	
41	23W-2318A-01	JOINT, air 1	1	
42	23W-2318F-00	HOSE, air	1	
43	5K7-23190-00	AIR VALVE COMP.	1	
44	23W-2318E-00	CONNECTOR	1	
45	5G2-23188-00	O-RING	4	
46	3H3-23147-00	O-RING	3	
47	5G2-23184-00	CAP, air valve	1	
48	23W-23131-00	COVER, upper 2	2	
49	23W-23163-00	GASKET	4	
50	23W-23340-30	UNDER BRACKET COMP.	1	
51	3J3-23346-00	BOLT 1	4	
52	3J3-23159-00	WASHER, sPring, lower	4	

FIG. 28 STEERING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	90109-14602	BOLT	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	38	
10	4H3-23318-00	HOLDER, cable 1	1	
11	97306-06012	BOLT	1	
12	92906-06100	WASHER, sPring	1	
13	4X7-W2341-00-33	CROWN, handle	1	yamaha black
14	97326-08055	BOLT	2	
15	95306-08800	NUT	2	
16	92906-08600	WASHER, Plate	4	
17	91316-08040	BOLT	1	
18	4X7-23317-00	HOLDER, cable	1	
19	4H7-23441-00-98	HOLDER, handle upper	2	low gloss black
20	3Y6-23442-00-98	HOLDER, handle lower	2	low gloss black
21	90201-10141	WASHER, Plate	4	
22	92901-10100	WASHER, sPring	2	
23	95301-10700	NUT	2	
24	90468-12006	CLIP	2	
25	91316-08030	BOLT	4	
26	4X7-26213-00	COVER, upper	1	
27	23W-26216-01	CAP, handlebar cover	1	
28	92506-06016	SCREW, Pan head	1	

23W300-3280

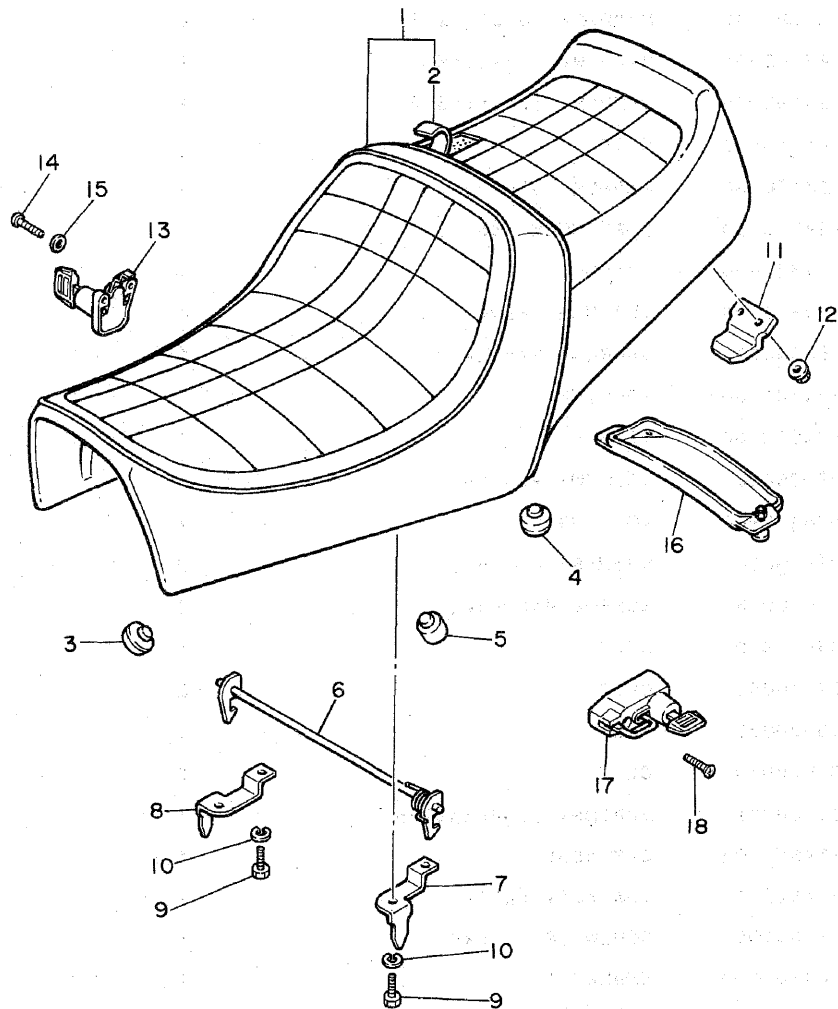


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FIG. 29 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24M-24110-00-01	FUEL TANK COMP.	1	new yamaha black
2	4H7-24181-00	DAMPER, locating 1	2	
3	4X7-24182-01	DAMPER, locating 2	1	
4	4K0-24183-00	DAMPER, locating 3	1	
5	4X7-2411M-00	CLIP	1	
6	4K0-24186-00	WASHER, special	1	
7	23W-24500-00	FUEL COCK ASSY 1	1	
8	3H3-24523-00	•VALVE	1	
9	23W-24518-00	•WASHER, wave	1	
10	98506-03008	•SCREW, Pan head	2	
11	3H3-24534-00	•O-RING	1	
12	2G2-24522-00	•GASKET	1	
13	97806-06008	•SCREW, Pan head	1	
14	2W6-24512-00	•O-RING	1	
15	90202-06010	WASHER, Plate	2	
16	90157-06018	SCREW, Pan head	2	
17	90445-11640	HOSE	1	
18	90467-10041	CLIP	2	
19	90445-09622	HOSE	1	
20	90467-08040	CLIP	2	
21	90501-08732	SPRING, compression	1	
22	4W5-24602-02	CAP ASSY	1	
23	4X7-24612-00	•GASKET, cap	1	
24	98501-05008	SCREW, Pan head	1	
25	23W-24161-00	EMBLEM 1	1	
26	23W-24162-00	EMBLEM 2	1	
27	90152-04006	SCREW, countersunk	4	

FIG. 30 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10L-W2472-00	DOUBLE SEAT ASSY	1	
2	10L-24731-00	COVER, seat	1	
3	1L9-24741-00	PAD, seat	5	
4	1T4-24741-00	PAD, seat	2	
5	371-27114-00	STOPPER, main stand	2	
6	4X7-24776-01	LEVER, seat	1	
7	4X7-24728-00	BRACKET, seat	1	
8	4X7-24738-00	BRACKET, seat	1	
9	97301-06016	BOLT	4	
10	92902-06100	WASHER, spring	4	
11	4X7-24748-00	BRACKET, seat	1	
12	95702-06100	NUT, flange	2	
13	23W-24705-00	SEAT LOCK ASSY	1	
14	92506-06016	SCREW, Pan head	2	
15	92906-06600	WASHER, plate	2	
16	4X7-2473T-02	LID 1	1	
17	23W-21308-00	HELMET HANGER ASSY	1	
18	90149-06154	SCREW	1	



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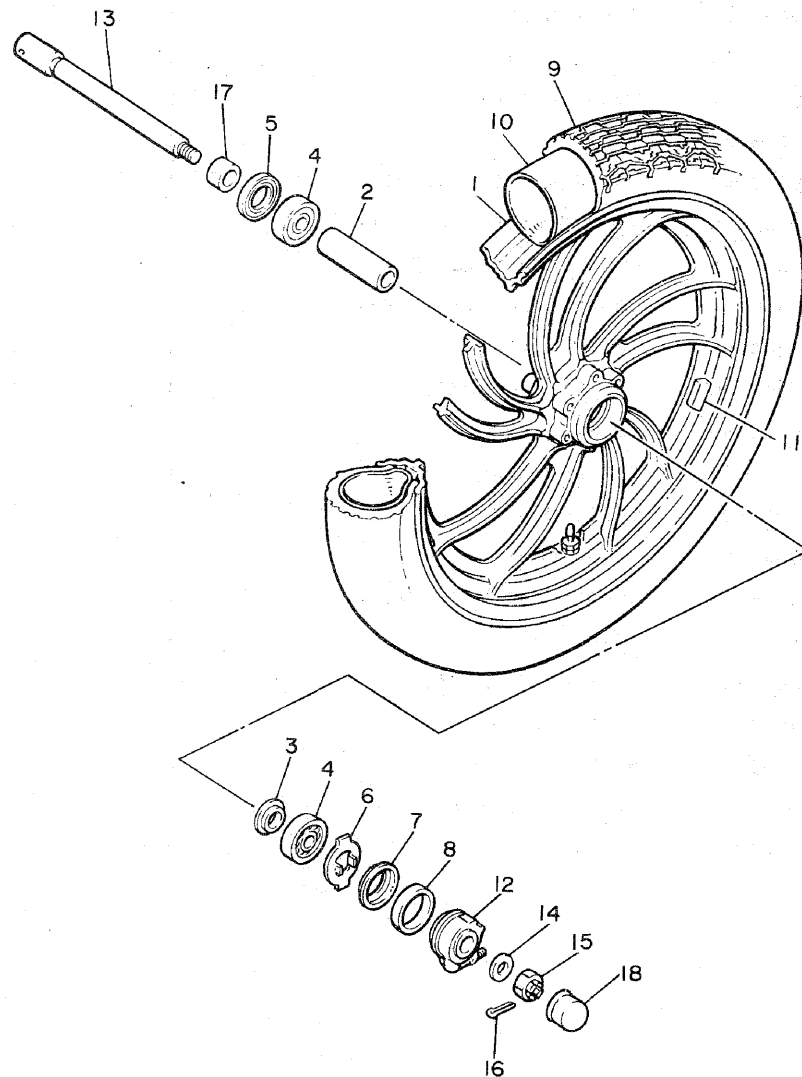


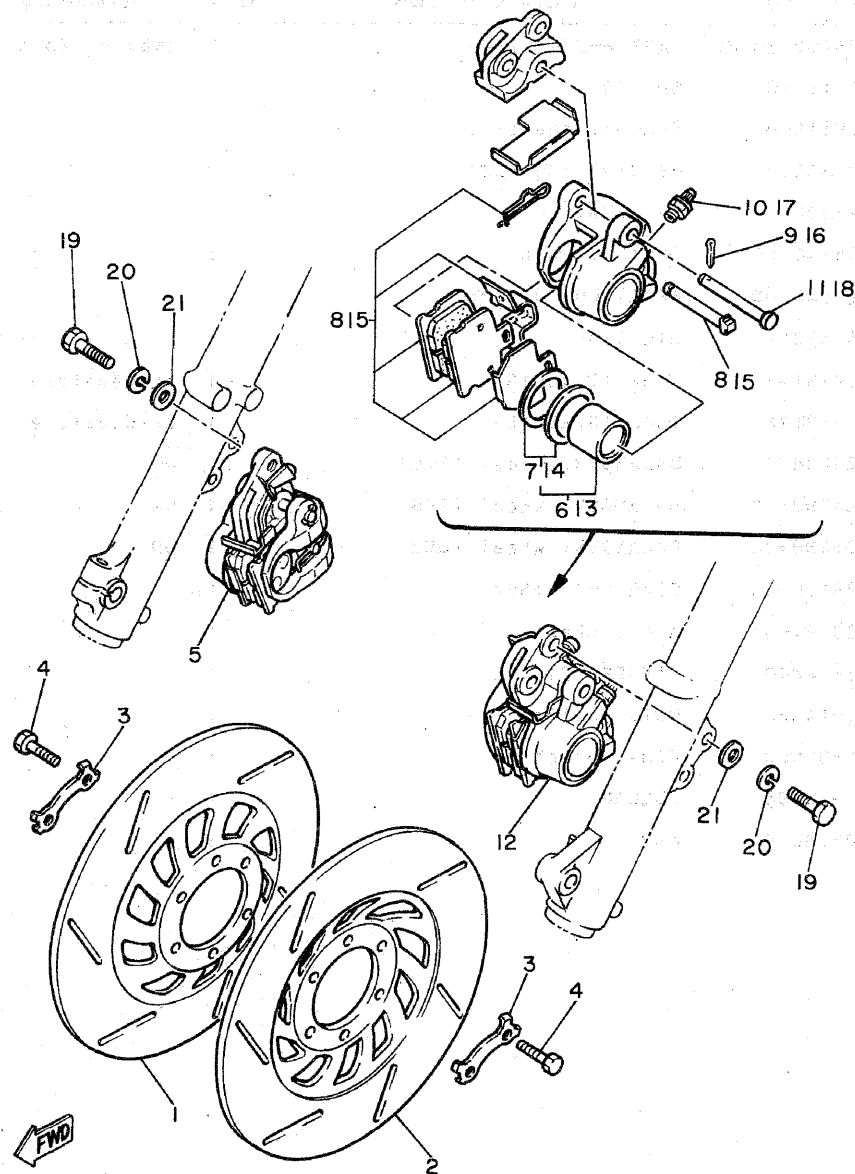
FIG. 31 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25168-20-8L	CAST WHEEL, front	1	nebular Gold
2	90560-15116	SPACER	1	
3	146-25115-00	FLANGE, sPacer 1	1	
4	93306-30203	BEARING (B6302Z)	2	
5	93102-22014	OIL SEAL	1	
6	341-25149-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	94135-191A9	TIRE (3.50-19)	1	bridgestone
10	94232-19122	TUBE (3.25-19)	1	bridgestone
11	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
12	4H7-25190-00	GEAR UNIT ASSY	1	
13	4H7-25181-01	AXLE, wheel	1	
14	92901-14200	WASHER, Plain	1	
15	90171-14029	NUT, castle	1	
16	91401-30030	PIN, cotter	1	
17	90387-15734	COLLAR	1	
18	4E7-25188-00	CAP	1	



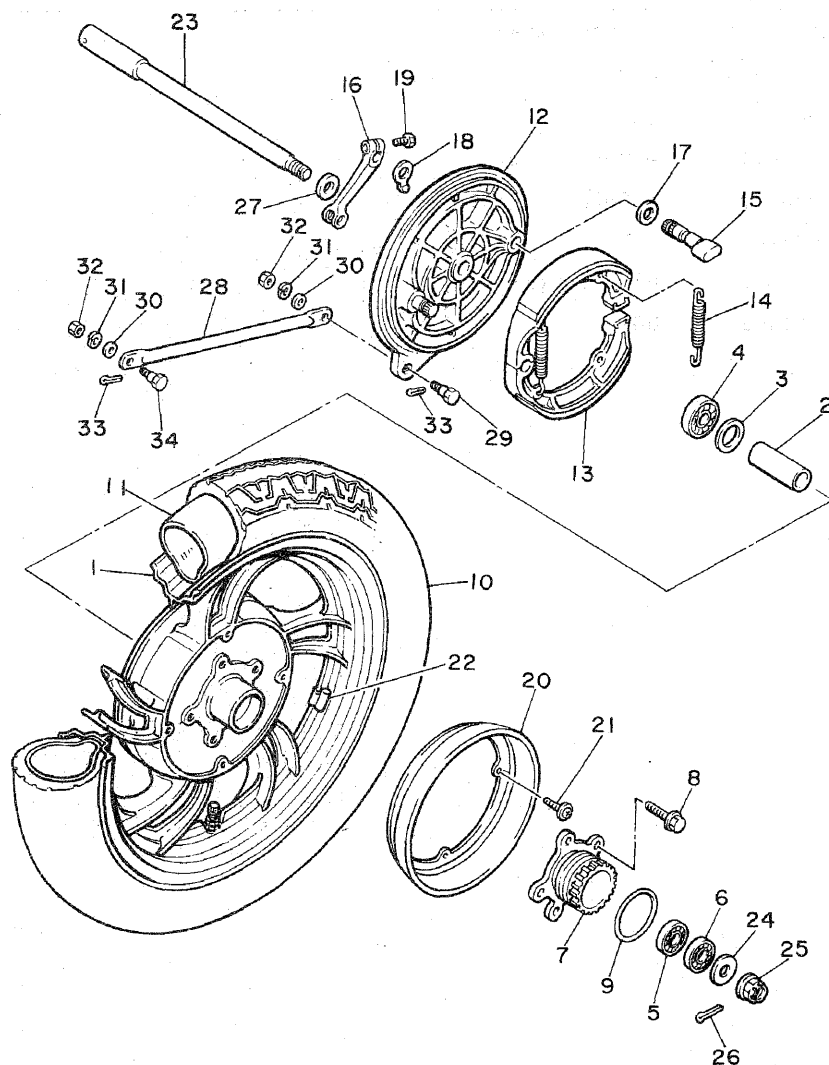
23W300-3310

FIG. 32 FRONT BRAKE CALIPER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-25831-00	DISC, brake	1	
2	23W-25831-10	DISC, brake	1	
3	1J3-25834-01	WASHER, lock	6	
4	90101-08312	BOLT	12	
5	23W-25810-00	CALIPER ASSY (RIGHT)	1	
6	4W1-W0057-00	•PISTON ASSY, caliper	1	
7	4L0-W0047-01	••CALIPER SEAL KIT	1	
8	23W-W0045-00	•BRAKE PAD KIT, front	1	
9	91490-20015	•PIN, cotter	1	
10	1J3-W0048-00	•BREED SCREW KIT	1	
11	4W1-25914-00	•PIN, slide	1	
12	23W-25810-10	CALIPER ASSY (LEFT)	1	
13	4W1-W0057-00	•PISTON ASSY, caliper	1	
14	4L0-W0047-01	••CALIPER SEAL KIT	1	
15	23W-W0045-10	•BRAKE PAD KIT, front	1	
16	91490-20015	•PIN, cotter	1	
17	1J3-W0048-00	•BREED SCREW KIT	1	
18	4W1-25914-00	•PIN, slide	1	
19	90101-10500	BOLT	4	
20	92906-10100	WASHER, spring	4	
21	92906-10200	WASHER	4	

10L110-2320

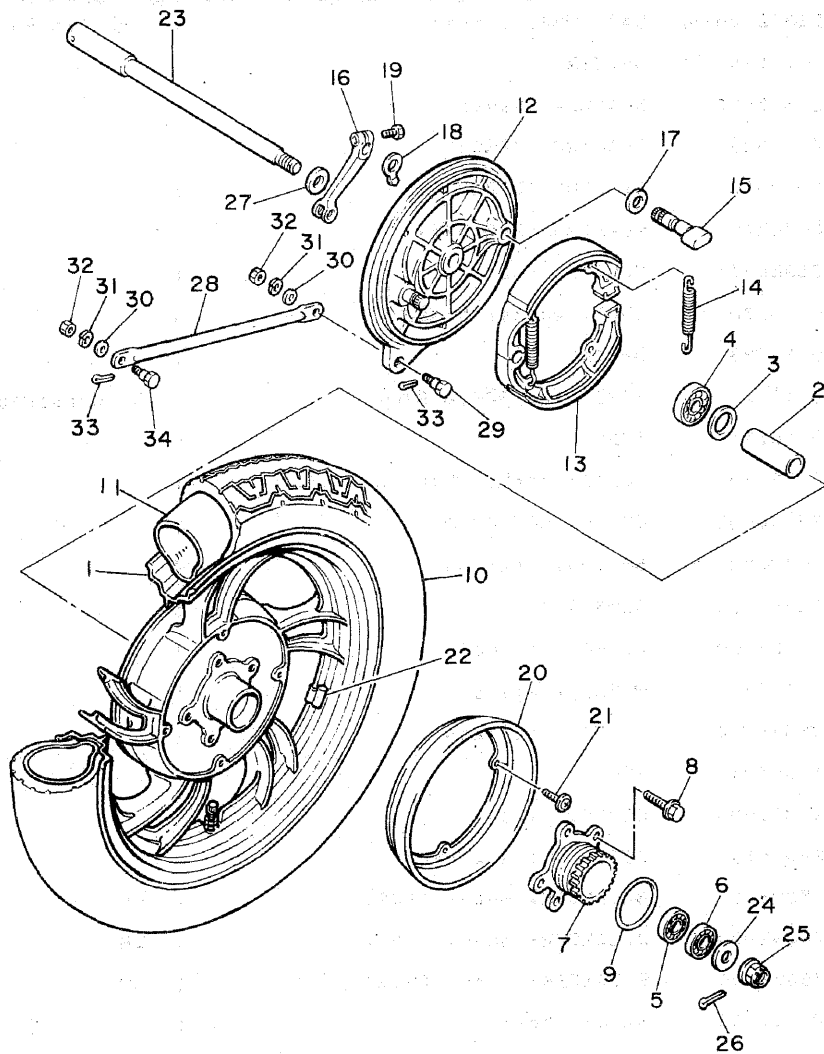


23W300-3330

FIG. 33 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-25338-00-8L	CAST WHEEL, rear	1	nebular gold
2	90560-17125	SPACER	1	
3	148-25315-00	FLANGE, spacer	1	
4	93306-30306	BEARING (B6303)	1	
5	93306-20316	BEARING (B6203)	1	
6	93306-20310	BEARING (B6203RS)	1	
7	4H7-25366-01	CLUTCH, hub	1	
8	90105-10200	BOLT, washer based	5	
9	93210-57428	O-RING	1	
10	94113-162A1	TIRE (130/90-16 67H)	1	bridgestone
11	94213-16134	TUBE	1	
12	23W-25321-00	PLATE, brake shoe	1	
13	5A8-25330-00	BRAKE SHOE COMP.	2	
14	90507-20002	SPRING, tension	2	
15	4W5-25351-00	CAMSHAFT	1	
16	4W5-25355-00	LEVER, camshaft	1	
17	90201-14577	WASHER, plate	1	
18	4H7-2533A-02	PLATE, indicator	1	
19	90101-06495	BOLT	1	
20	4W5-25327-00	COVER, plate	1	
21	90159-05018	SCREW, with washer	4	
22	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
23	4H7-25381-00	AXLE, wheel	1	
24	90201-141A3	WASHER, plate	1	
25	90171-14031	NUT, castle	1	
26	91401-30030	PIN, cotter	1	

FIG. 33 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	4H7-25377-00	COLLAR, wheel	1	
28	4X7-25371-00	BAR, tension	1	
29	90109-08406	BOLT	1	
30	92901-08600	WASHER, Plate	2	
31	92901-08100	WASHER, spring	2	
32	95301-08700	NUT	2	
33	91401-20015	PIN, cotter	2	
34	90109-08368	BOLT	1	



23W300-3330

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-W2611-00	HANDLEBAR	1	
2	5G2-26241-10	GRIP (L.H)	1	
3	5G2-26240-10	GRIP ASSY	1	
4	23W-26311-00	CABLE, throttle 1	1	
5	5H0-26393-00	HOLDER	1	
6	98506-05008	SCREW, Pan head	1	
7	23W-26335-10	CABLE, clutch	1	
8	1E6-26342-00	BOOT, cable	1	
9	11H-26372-00	COVER, handle lever 1	1	
10	90179-08148	NUT	1	
11	90123-08046	BOLT	1	
12	1T5-26372-00	COVER, handle lever 1	1	
13	23W-26331-00	CABLE, starter 1	1	
14	5G2-26290-11	BACK MIRROR ASSY	1	
15	5G2-26290-01	BACK MIRROR ASSY	1	

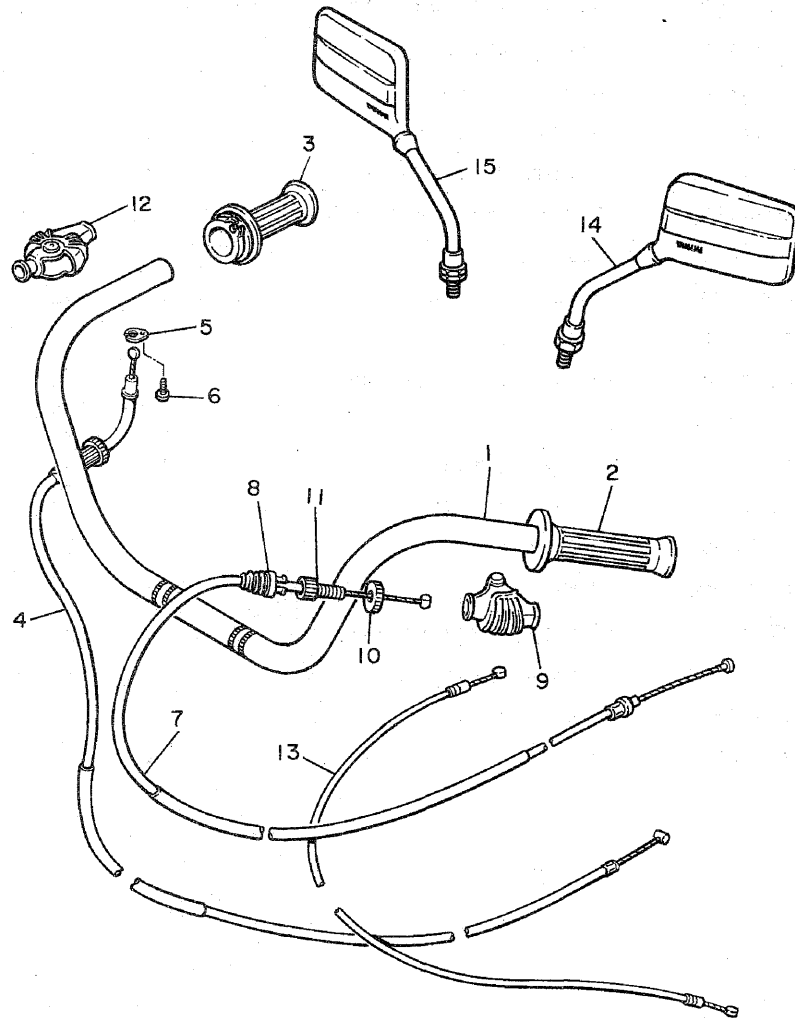
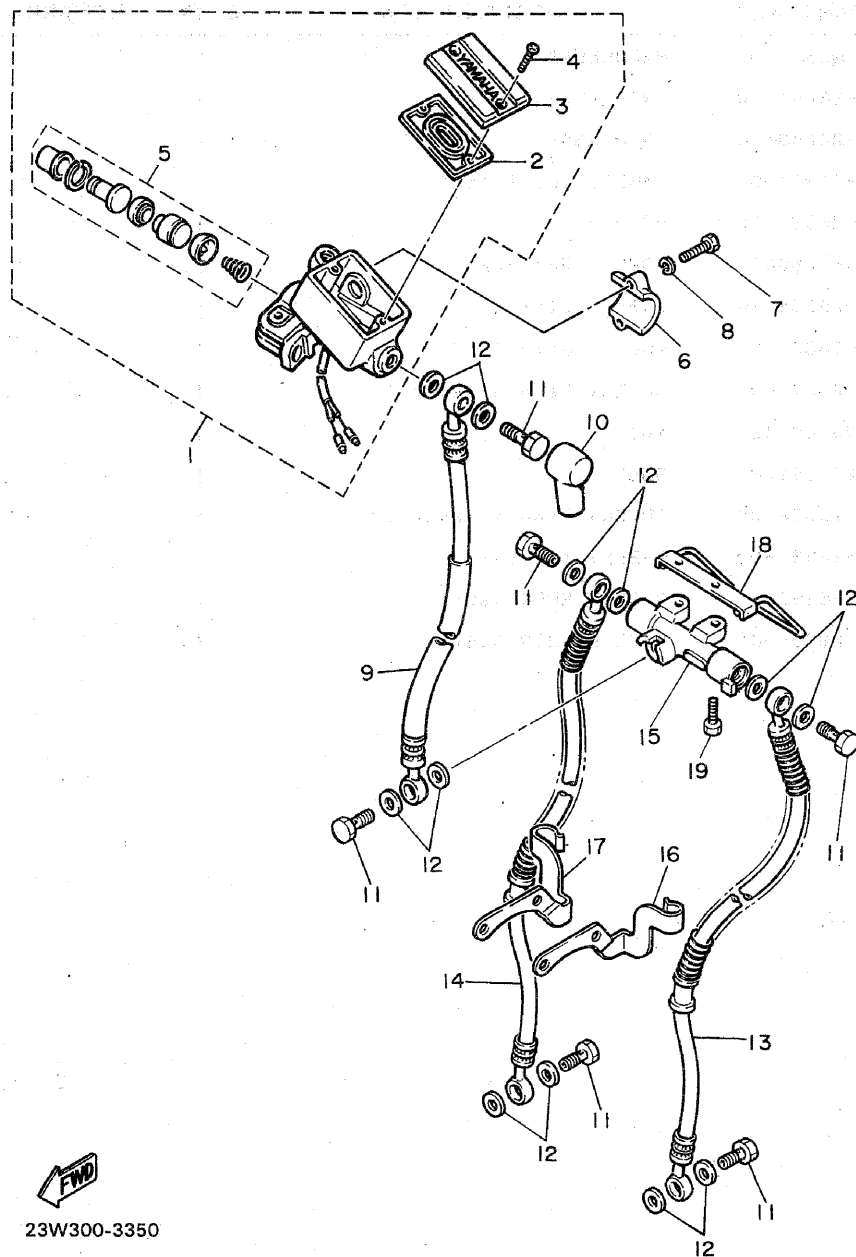
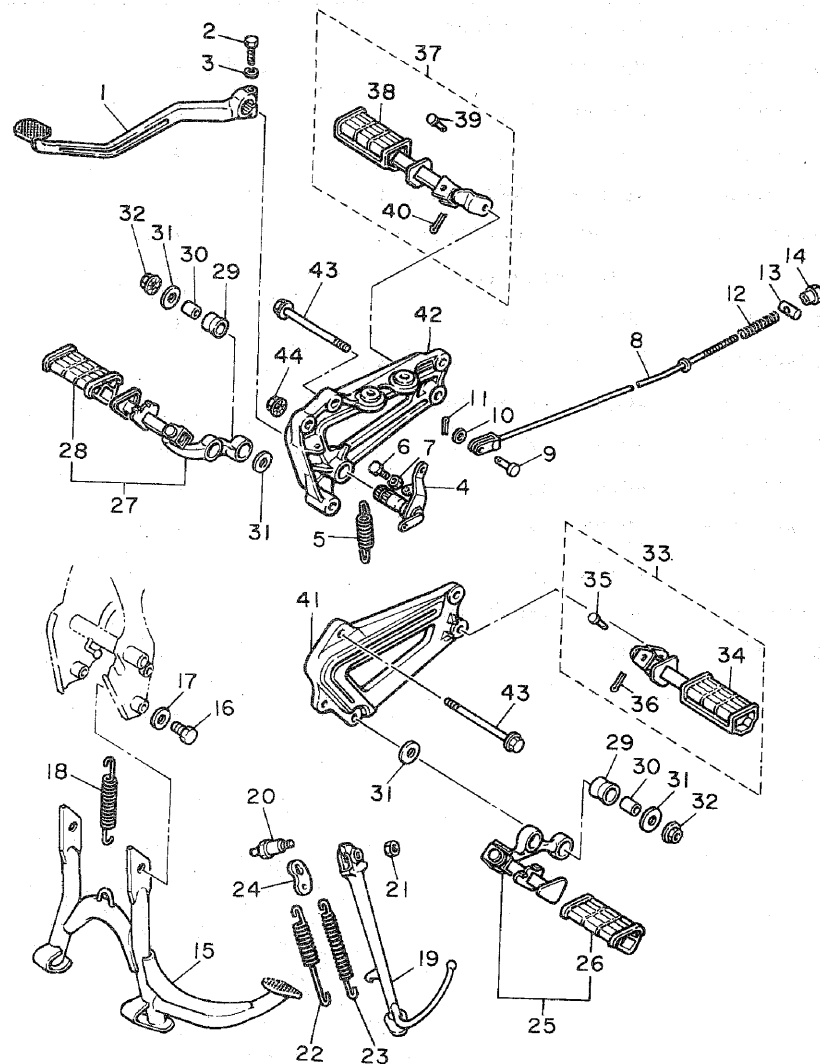
**E8**

FIG. 35 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22R-25850-00	MASTER CYLINDER ASSY	1	
2	4K0-25854-00	•DIAPHRAGM, reservoir	1	
3	4K0-25852-00	•CAP, reservoir	1	
4	98706-04012	•SCREW, flat head	2	
5	4K0-W0041-50	•CYLINDER KIT, master	1	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	23W-25872-00	HOSE, brake 1	1	
10	306-25862-00	BOOT, master cylinder	1	
11	4H3-25877-00	BOLT, oil 1	6	
12	90201-10118	WASHER, plate	12	
13	23W-25873-00	HOSE, brake 2	1	
14	23W-25874-00	HOSE, brake	1	
15	4K0-25885-00	JOINT	1	
16	23W-25875-00	HOLDER, brake hose 1	1	
17	23W-25876-00	HOLDER, brake hose 2	1	
18	4K0-26399-01	GUIDE, cable	1	
19	97326-06020	BOLT	2	



23W300-3350

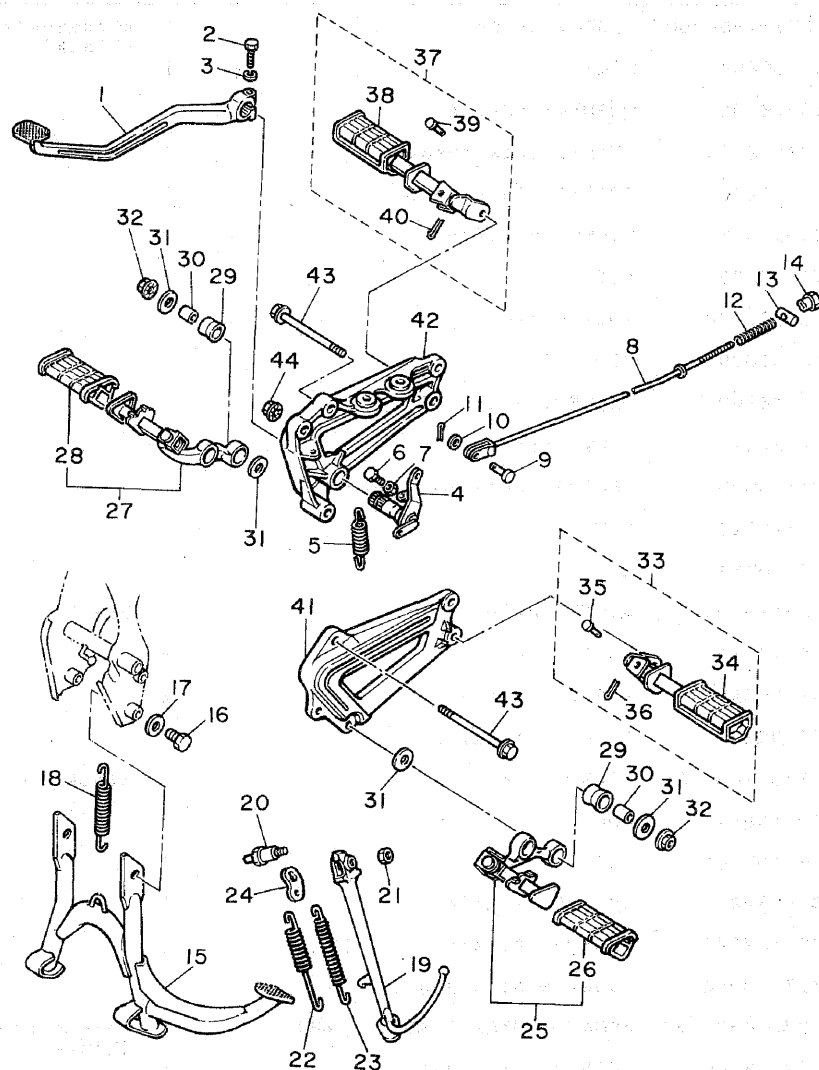


23W300-3360

FIG. 36 STAND FOOTREST

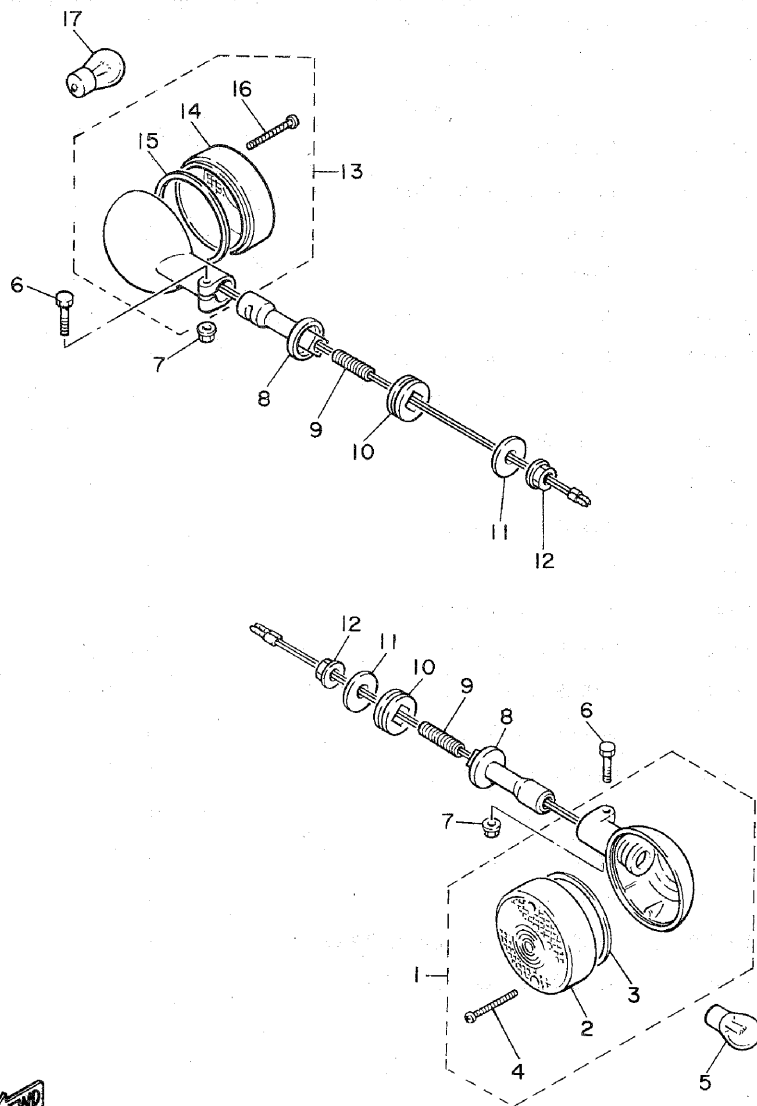
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-27211-00-5R	PEDAL, brake	1	chrome-Plated (black)
2	90101-06494	BOLT	1	
3	92906-06100	WASHER, spring	1	
4	20X-27212-00	SHAFT, brake pedal	1	
5	90506-26296	SPRING, tension	1	
6	90153-06038	SCREW, hexagon	1	
7	90170-06273	NUT	1	
8	20X-27231-00	ROD, brake	1	
9	90240-06079	PIN, clevis	1	
10	92906-06200	WASHER, plain	1	
11	91401-20015	PIN, cotter	1	
12	90501-10609	SPRING, compression	1	
13	90249-12143	PIN	1	
14	90179-06324	NUT	1	
15	4X7-27111-00-R4	STAND, main	1	black
16	97306-10016	BOLT	2	
17	90201-104A6	WASHER, plate	2	
18	90506-35297	SPRING, tension	1	
19	4X7-27311-00-R4	STAND, side	1	black
20	90109-10647	BOLT	1	
21	95306-10700	NUT	1	
22	90506-26225	SPRING, tension	1	
23	90506-18224	SPRING, tension	1	
24	3Y3-27315-00	LINK, side stand	1	
25	20X-27410-00-5R	FRONT FOOTREST ASSY (L.H.)	1	chrome-Plated (black)
26	4X7-27413-00	COVER, footrest	1	
27	20X-27420-00-5R	FRONT FOOTREST ASSY (R.H.)	1	chrome-Plated (black)
28	4X7-27413-00	COVER, footrest	1	

FIG. 36 STAND.FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-27414-00	DAMPER, footrest	4	
30	90387-107A7	COLLAR	4	
31	90201-105A2	WASHER, Plate	8	
32	90179-10321	NUT	4	
33	20X-27430-00	REAR FOOTREST ASSY 1	1	
34	3H5-27433-00	COVER, rear footrest	1	
35	4H3-27438-00	PIN, clevis	1	
36	91401-16012	PIN, cotter	1	
37	20X-27440-00	REAR FOOTREST ASSY 2	1	
38	3H5-27444-00	COVER, rear footrest	1	
39	4H3-27438-00	PIN, clevis	1	
40	91401-16012	PIN, cotter	1	
41	23W-27442-01	BRACKET 2	1	
42	23W-27443-01	BRACKET 3	1	
43	90105-10234	BOLT, washer based	2	
44	90179-10321	NUT	1	

FWD
23W300-3360

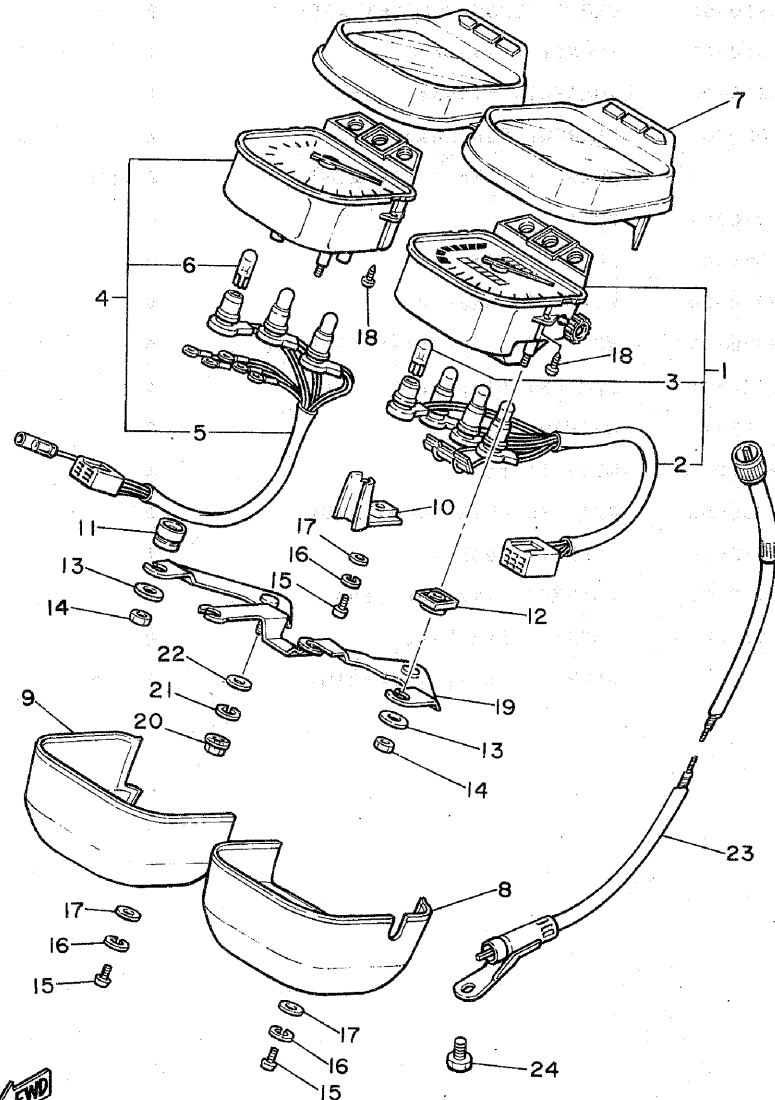


23W300-3370

FIG. 37 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5K7-83310-G0	FRONT FLASHER LIGHT ASSY 1	2	
2	4H7-83312-00	•LENS, flasher	1	
3	4H7-83313-00	•GASKET, flasher lens	1	
4	98501-03030	•SCREW, Pan head	2	
5	*	BULB, flasher (12V-21W)	2	LM
6	97306-06030	BOLT	4	
7	95706-06100	NUT, flange	4	
8	20X-83328-00	STAY, flasher 2	4	
9	4X7-83325-00	BOLT, flasher stay fitting	4	
10	341-83321-01	DAMPER, flasher 1	4	
11	90201-127A1	WASHER, Plate	3	
12	95706-12100	NUT, flange	4	
13	5K7-83330-G0	REAR FLASHER LIGHT ASSY 1	2	
14	5A8-83332-00	•LENS, flasher	1	
15	4H7-83313-00	•GASKET, flasher lens	1	
16	98501-03030	•SCREW, Pan head	2	
17	*	BULB, flasher (12V-21W)	2	LM

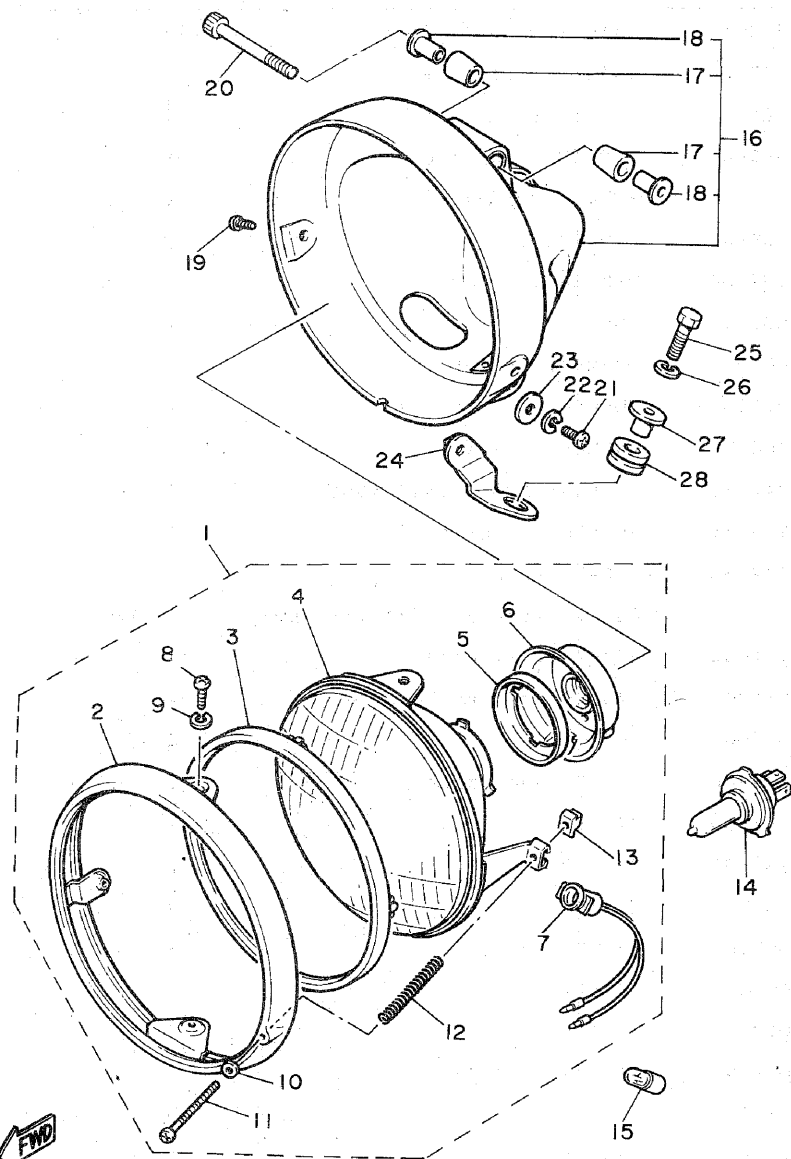
FIG. 38 SPEEDOMETER. TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-83570-F0	SPEEDOMETER ASSY	1	
2	4X7-83536-00	.SOCKET, meter	1	
3	4G1-84744-00	.BULB (12V-3.4W)	4	
4	23W-83540-00	TACHOMETER ASSY	1	
5	23W-83520-00	.SOCKET CORD ASSY	1	
6	4G1-84744-00	.BULB (12V-3.4W)	3	
7	4X7-83559-A0	COVER, meter	1	
8	20X-83507-00	COVER, sSpeedometer	1	
9	20X-83508-00	COVER, tachometer	1	
10	4X7-83579-00	COVER, meter 2	1	
11	4X7-83523-00	DAMPER	2	
12	4H7-83523-00	DAMPER	2	
13	90201-052E2	WASHER, Plate	4	
14	95301-05600	NUT	4	
15	98506-04008	SCREW, Pan head	5	
16	92906-04100	WASHER, sPring	5	
17	92906-04600	WASHER, Plate	5	
18	4H7-83616-00	SCREW, tapping	4	
19	4X7-83519-00	BRACKET, meter	1	
20	95306-06600	NUT	2	
21	92906-06100	WASHER, sPring	2	
22	92906-06200	WASHER, Plain	2	
23	20X-83550-00	SPEEDOMETER CABLE ASSY	1	
24	90153-06004	SCREW, hexagon	1	



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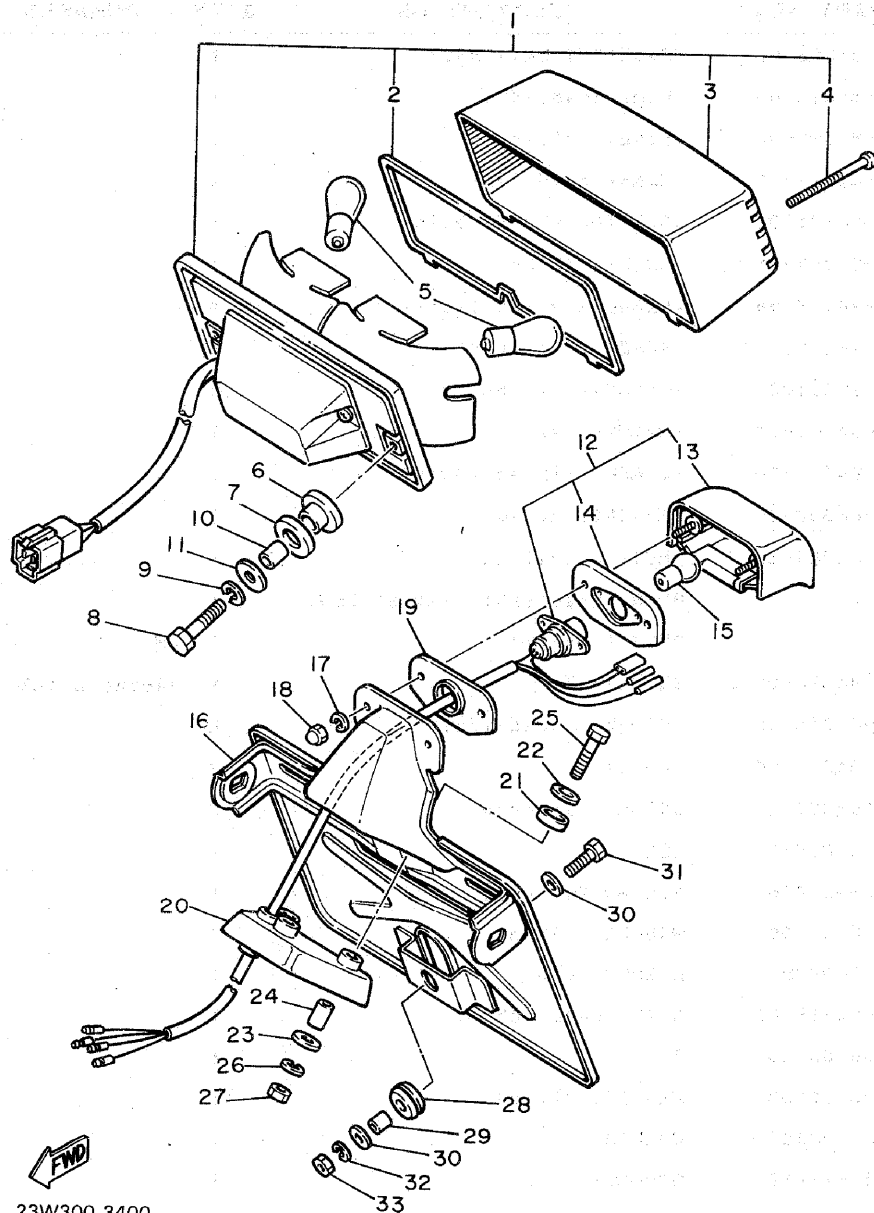


23W300-3390

FIG. 39 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84303-G0	HEADLIGHT UNIT ASSY	1	
2	20X-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	457-84146-85	•SOCKET, Pilot light	1	
8	98501-05010	•SCREW, Pan head	2	
9	92901-05100	•WASHER, sPring	2	
10	233-84127-60	•WASHER, sPecial	1	
11	4H1-84331-00	•SCREW, rim adjusting	1	
12	1A0-84332-60	•SPRING, screw	1	
13	198-84334-60	•NUT, adjusting	1	
14	*	BULB, headlight (12V-60/55W)	1	LM
15	*	BULB (12V-4W)	1	LM
16	20X-84330-00-33	BODY ASSY	1	yamaha black
17	4X7-84345-00	•DAMPER, headlight	2	
18	4X7-84307-00	•COLLAR	2	
19	98506-05012	SCREW, Pan head	2	
20	91316-08060	BOLT	1	
21	92506-06016	SCREW, Pan head	1	
22	92906-06100	WASHER, sPring	1	
23	90201-06380	WASHER, Plate	1	
24	20X-84318-00	STAY, headlight 1	1	
25	97306-06020	BOLT	1	
26	92906-06100	WASHER, sPring	1	
27	90387-065E2	COLLAR	1	
28	90480-15235	GROMMET	1	

FIG. 40 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84710-40	TAILLIGHT UNIT ASSY	1	
2	10L-84723-00	•GASKET, tail lens	1	
3	23W-84721-70	•LENS, taillight	1	
4	98502-04060	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2	LM
6	10L-84736-01	DAMPER, tail 1	2	
7	10L-84737-00	DAMPER, tail 2	2	
8	97306-06035	BOLT	2	
9	92906-06100	WASHER, sPring	2	
10	90387-061G0	COLLAR	2	
11	90201-063F9	WASHER, Plate	2	
12	23W-84745-40	LICENCE LIGHT UNIT ASSY	1	
13	1H2-84743-41	•COVER, license light	1	
14	1A8-84742-60	•SEAT, base	1	
15	*	BULB, licence light (12V-5W)	1	LM
16	23W-84751-40	BRACKET, licence	1	
17	92906-05100	WASHER, sPring	2	
18	95306-05800	NUT	2	
19	1A8-84746-60	PLATE, seat base	1	
20	23W-84753-00	DAMPER	1	
21	3G1-84753-60	DAMPER	3	
22	90209-06174	WASHER	3	
23	90201-06750	WASHER, Plate	3	
24	90387-065H6	COLLAR	3	
25	97301-06040	BOLT	3	
26	92901-06100	WASHER, sPring	3	
27	95301-06600	NUT	3	
28	90480-13163	GROMMET	1	

23W300-3400

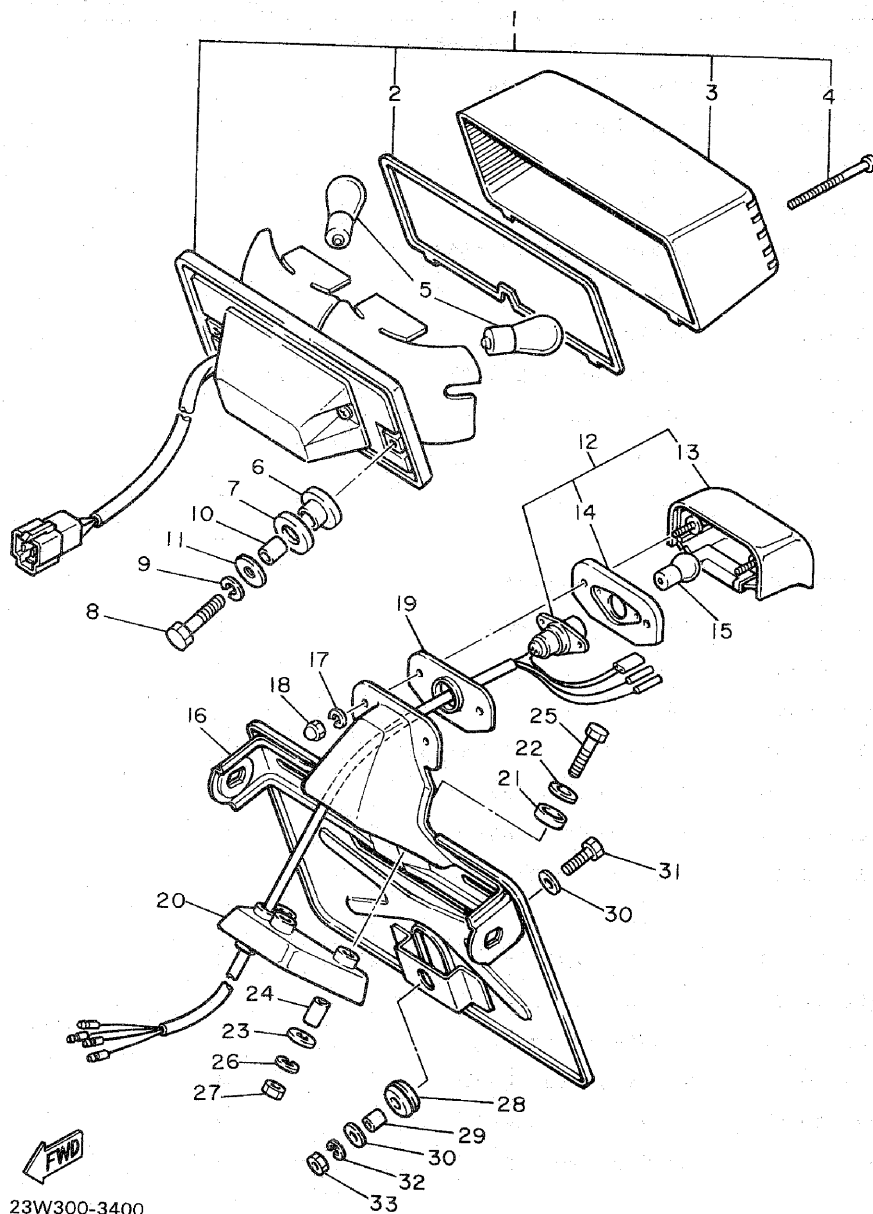


FIG. 40 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90387-06241	COLLAR	1	
30	90201-06750	WASHER, Plate	2	
31	97301-06020	BOLT	1	
32	92901-06100	WASHER, sPring	1	
33	95301-06600	NUT	1	

FIG. 41 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11K-82110-60	BATTERY ASSY (GS GM18Z-3A)	1	
2	23W-82115-00	WIRE, Plus lead	1	
3	4X7-82119-00	•COVER, lead wire	1	
4	4X7-82116-01	WIRE, minus lead	1	
5	90445-08044	HOSE	1	
6	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
7	90430-10148	GASKET	1	
8	93210-64297	O-RING	1	
9	4X7-82310-70	IGNITION COIL ASSY	2	
10	4X7-82341-00	CORD, high tension 1	1	
11	4X7-82342-00	CORD, high tension 2	1	
12	1J7-82370-00	PLUG CAP ASSY	2	
13	95302-06600	NUT	4	
14	92902-06100	WASHER, sPring	4	
15	3Y8-82508-00	MAIN SWITCH ASSY	1	
16	97301-06016	BOLT	2	
17	92902-06600	WASHER	2	
18	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
19	4X7-82530-00	STOP SWITCH ASSY	1	
20	23W-82590-70	WIRE HARNESS ASSY	1	
21	23W-82170-00	FUSE BOX ASSY	1	
22	4X7-82175-00	•GASKET	1	
23	1A0-82151-00	•FUSE (12V-10A)	3	
24	4X7-82151-00	•FUSE (12V-15A)	1	
25	20X-82172-00	•COVER, fuse box	1	
26	98606-04010	•SCREW, oval head	2	
27	92502-06030	SCREW, Pan head	2	
28	92902-06100	WASHER, sPring	2	

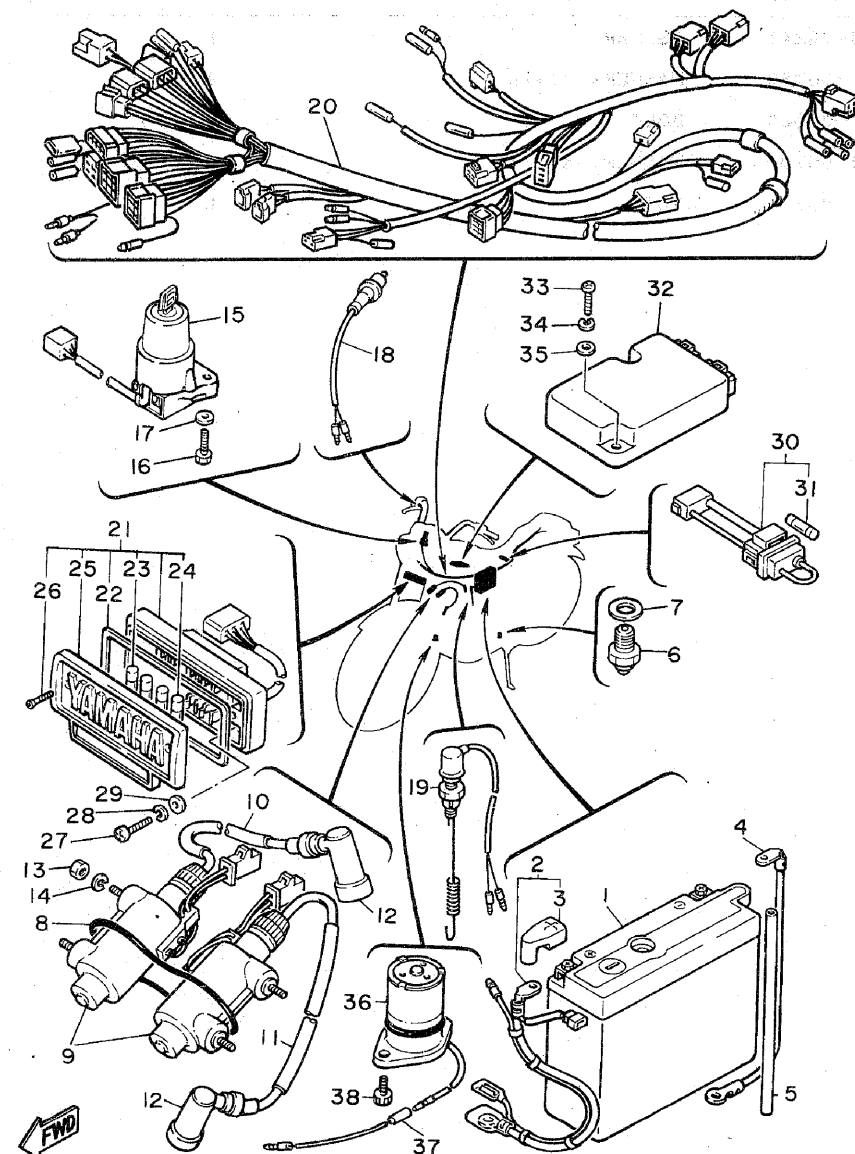
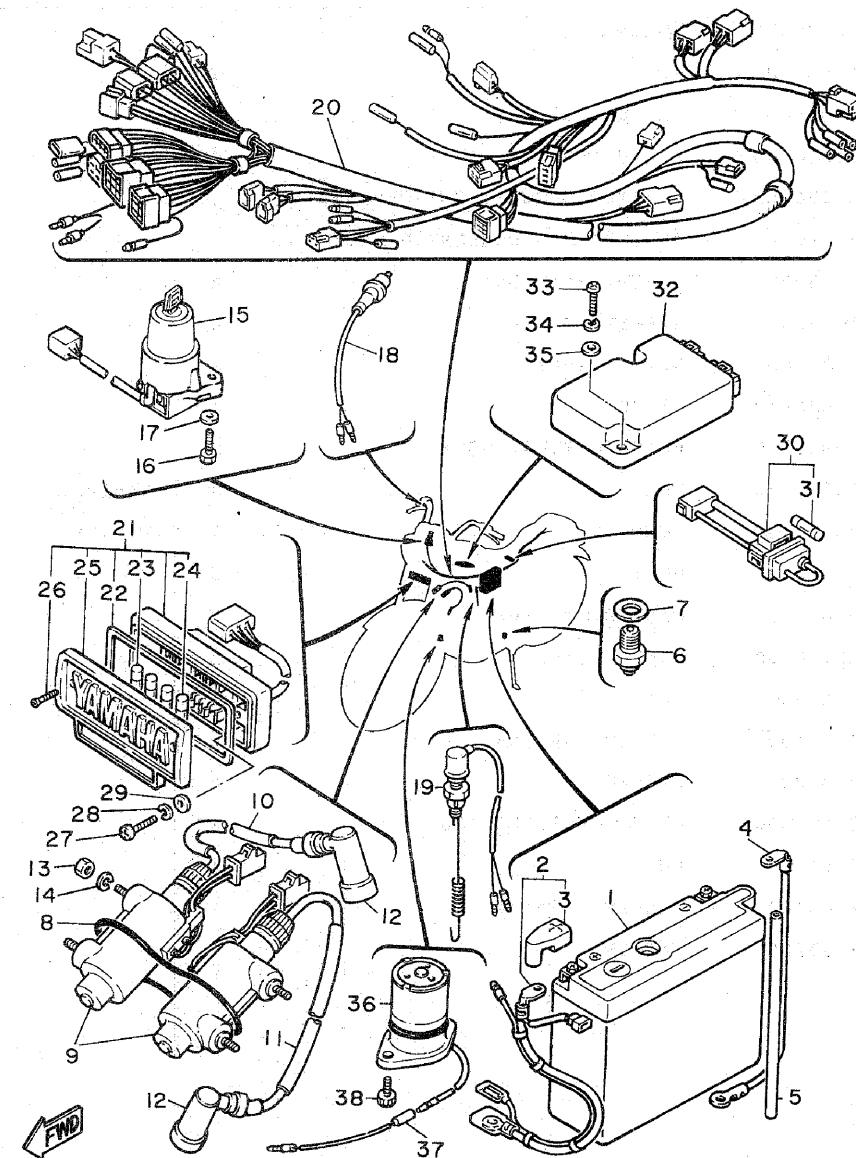


FIG. 41 ELECTRICAL 1

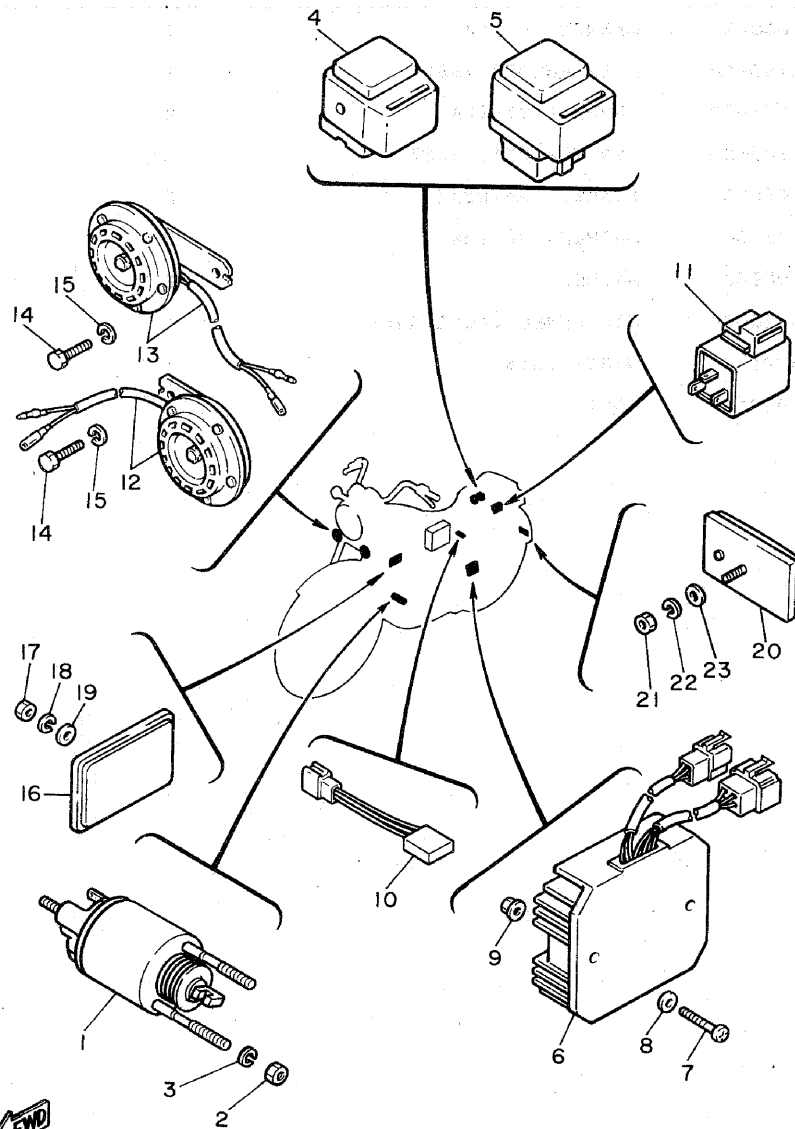
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06048	WASHER, Plate	2	
30	3H5-82150-00	FUSE HOLDER ASSY	1	
31	2H7-82151-00	FUSE (12V-30A)	2	
32	20X-82305-20	IGNITOR UNIT ASSY	1	
33	92501-06020	SCREW, Pan head	2	
34	92902-06100	WASHER, sPring	2	
35	92902-06600	WASHER	2	
36	4X7-85720-00	OIL LEVEL GAUGE ASSY	1	
37	4X7-85721-00	WIRE, lead	1	
38	91311-06016	BOLT	2	



23W300-3410

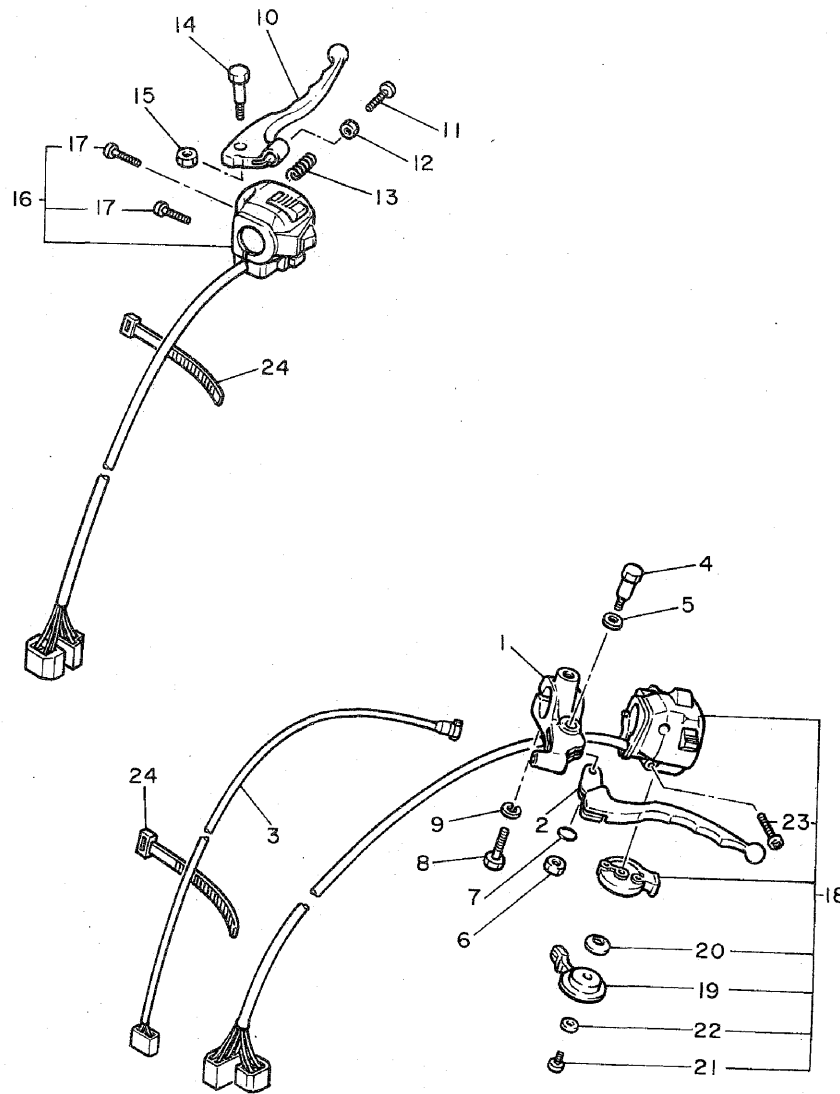
FIG. 42 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-86110-50	SOLENOID	1	
2	95301-08700	NUT	2	
3	92902-08100	WASHER, sPring	2	
4	5A8-81950-00	RELAY ASSY	1	
5	12R-81950-00	STARTER CURCUIT CUT-OFF RELAY	1	
6	4X7-81960-A0	RECTIFIER & REGULATOR ASSY	1	
7	92506-06035	SCREW, Pan head	2	
8	90201-06380	WASHER, Plate	2	
9	95706-06100	NUT, flange	2	
10	4L6-81980-M0	DIODE	1	
11	1U3-83350-40	FLASHER RELAY ASSY	1	
12	23W-83371-20	HORN	1	high-tone
13	23W-83371-30	HORN	1	low-tone
14	97306-08014	BOLT	2	
15	92906-08100	WASHER, sPring	2	
16	23W-85150-00	PANEL, side	2	
17	95302-05700	NUT	2	
18	92902-05100	WASHER, sPring	2	
19	92902-05200	WASHER	2	
20	3Y6-85130-00	REAR REFLECTOR ASSY	1	
21	95302-05700	NUT	1	
22	92902-05100	WASHER, sPring	1	
23	92902-05200	WASHER	1	



23W300-3420

FIG. 43 HANDLE SWITCH-LEVER



23W300-3430

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10M-82911-00	HOLDER, lever 1	1	
2	10M-83912-00	LEVER 1	1	
3	3Y6-82917-00	SWITCH	1	
4	90109-06576	BOLT	1	
5	90201-082A9	WASHER, Plate	1	
6	95606-06100	NUT, u	1	
7	93210-11368	O-RING	1	
8	97306-06022	BOLT	1	
9	92906-06100	WASHER, sPring	1	
10	2J2-83922-00	LEVER 2	1	
11	90149-06131	SCREW	1	
12	90170-06010	NUT	1	
13	90501-10510	SPRING, comPression	1	
14	90109-06465	BOLT	1	
15	95601-06100	NUT, u	1	
16	16Y-83963-00	SWITCH, handle 3	1	
17	98506-05020	•SCREW, Pan head	2	
18	19X-83972-00	SWITCH, handle 4	1	
19	10M-83941-00	•LEVER, starter	1	
20	90209-10131	•WASHER	1	
21	92501-06008	•SCREW, Pan head	1	
22	92901-06200	•WASHER, Plain	1	
23	98506-05020	•SCREW, Pan head	2	
24	437-83936-00	BAND, switch cord	4	

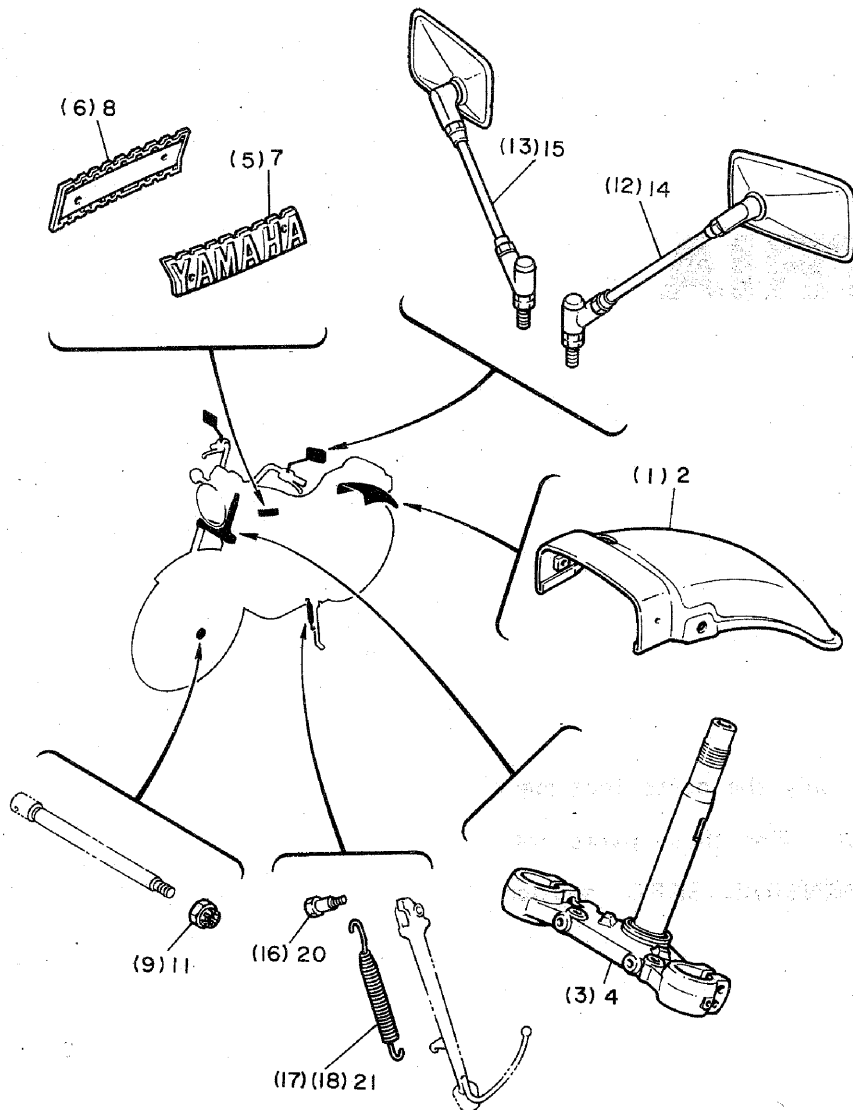
INDIVIDUAL SPEC.

FOR AUSTRIA

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 44 CHASSIS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-21610-00-6G	REAR FENDER COMP.	*	new yamaha black
2	23W-21610-10-6G	REAR FENDER COMP.	1	new yamaha black
3	23W-23340-30	UNDER BRACKET COMP.	*	
4	23W-23340-F0	UNDER BRACKET COMP.	1	
5	4G7-24161-00	EMBLEM 1	*	
6	4G7-24162-00	EMBLEM 2	*	
7	10L-24161-00	EMBLEM 1	1	
8	10L-24162-00	EMBLEM 2	1	
9	90171-14029	NUT, castle	*	
10	4E7-25188-00	CAP	*	
11	90171-14020	NUT, castle	1	
12	5G2-26290-11	BACK MIRROR ASSY	*	
13	5G2-26290-01	BACK MIRROR ASSY	*	
14	23W-26290-20	BACK MIRROR ASSY	1	
15	23W-26290-70	BACK MIRROR ASSY	1	
16	90109-10647	BOLT	*	
17	90506-26225	SPRING, tension	*	
18	90506-18224	SPRING, tension	*	
19	3Y3-27315-00	LINK, side stand	*	
20	90109-10590	BOLT	1	
21	90507-29033	SPRING, tension	1	



* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

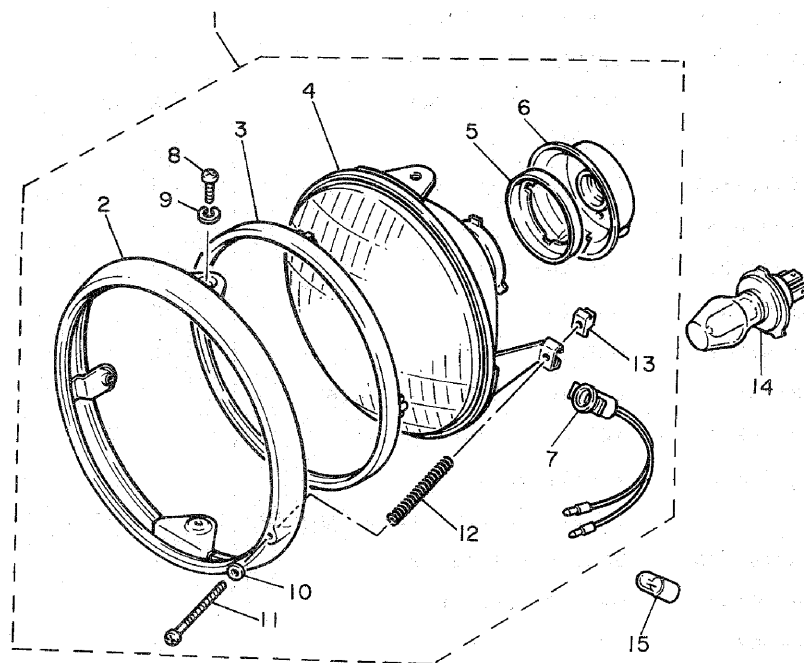


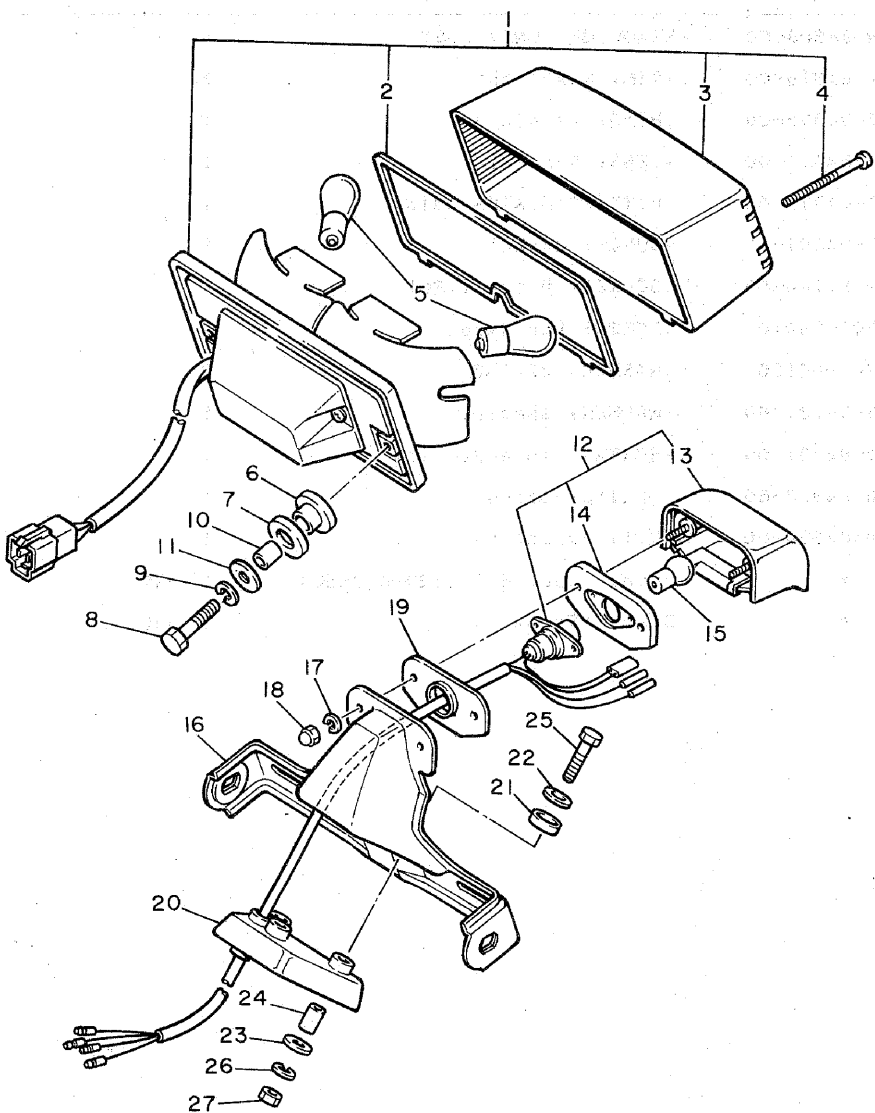
FIG. 45 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84303-F0	HEADLIGHT UNIT ASSY	1	
2	20X-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	457-84146-85	•SOCKET, Pilot light	1	
8	98501-05010	•SCREW, Pan head	2	
9	92901-05100	•WASHER, sPring	2	
10	233-84127-60	•WASHER, sPecial	1	
11	4H1-84331-00	•SCREW, rim adjusting	1	
12	1A0-84332-60	•SPRING, screw	1	
13	198-84334-60	•NUT, adjusting	1	
14	*	BULB, headlight (12V-60/55W)	1	LM
15	*	BULB (12V-4W)	1	LM



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FIG. 46 TAILLIGHT

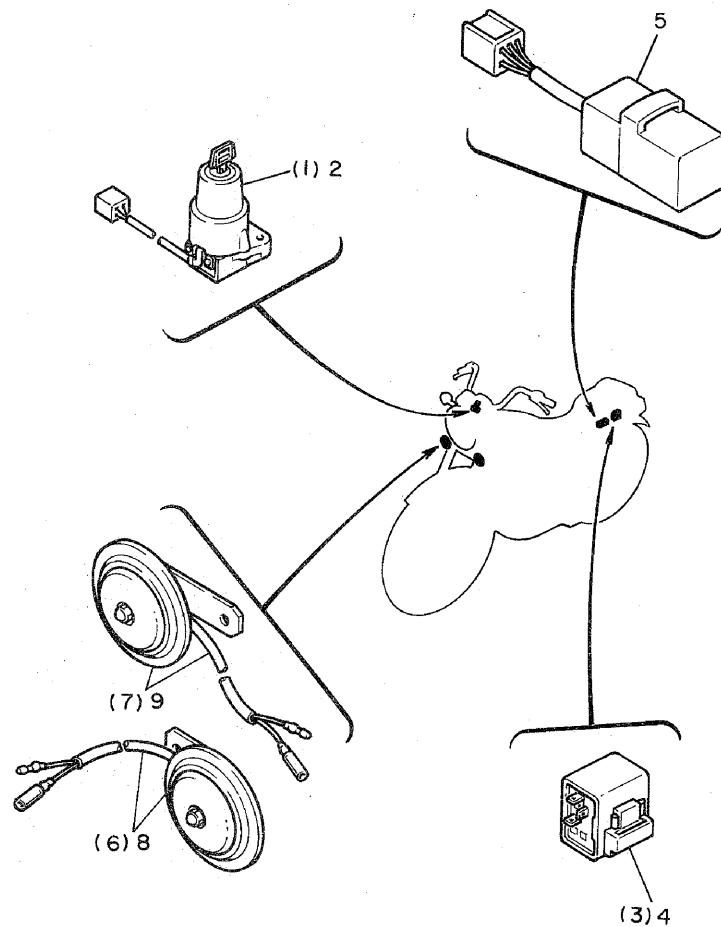


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84710-E0	TAILLIGHT UNIT ASSY	1	
2	10L-84723-00	•GASKET, tail lens	1	
3	23W-84721-E0	•LENS, taillight	1	
4	98502-04060	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2	LM
6	10L-84736-01	DAMPER, tail 1	2	
7	10L-84737-00	DAMPER, tail 2	2	
8	97306-06035	BOLT	2	
9	92906-06100	WASHER, sPring	2	
10	90387-061G0	COLLAR	2	
11	90201-063F9	WASHER, Plate	2	
12	23W-84745-40	LICENCE LIGHT UNIT ASSY	1	
13	1H2-84743-41	•COVER, license light	1	
14	1A8-84742-60	•SEAT, base	1	
15	*	BULB, licence light (12V-5W)	1	LM
16	23W-84751-E0	BRACKET, licence	1	
17	92906-05100	WASHER, sPring	2	
18	95306-05800	NUT	2	
19	1A8-84746-60	PLATE, seat base	1	
20	23W-84753-00	DAMPER	1	
21	3G1-84753-60	DAMPER	3	
22	90209-06174	WASHER	3	
23	90201-06750	WASHER, Plate	3	
24	90387-065H6	COLLAR	3	
25	97301-06040	BOLT	3	
26	92901-06100	WASHER, sPring	3	
27	95301-06600	NUT	3	



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FIG. 47 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	1U3-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	
6	23W-83371-20	HORN	*	
7	23W-83371-30	HORN	*	
8	5G5-83371-20	HORN	1	high-tone
9	5G5-83371-30	HORN	1	low-tone



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* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FOR BELGIUM HOLLAND ITALY

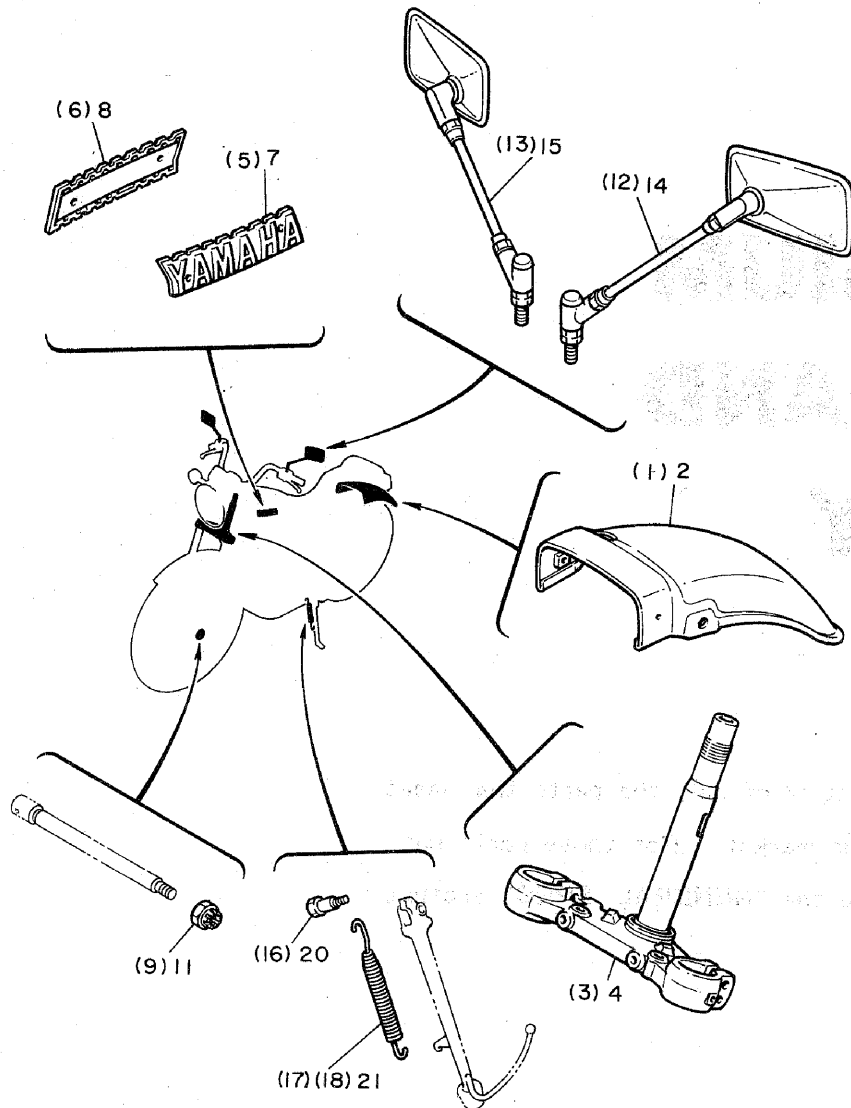
The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 48 CHASSIS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-21610-00-6G	REAR FENDER COMP.	*	new yamaha bla-ck
2	23W-21610-10-6G	REAR FENDER COMP.	1	new yamaha bla-ck
3	23W-23340-30	UNDER BRACKET COMP.	*	
4	23W-23340-F0	UNDER BRACKET COMP.	1	
5	4G7-24161-00	EMBLEM 1	*	
6	4G7-24162-00	EMBLEM 2	*	
7	10L-24161-00	EMBLEM 1	1	
8	10L-24162-00	EMBLEM 2	1	
9	90171-14029	NUT, castle	*	
10	4E7-25188-00	CAP	*	
11	90171-14020	NUT, castle	1	
12	5G2-26290-11	BACK MIRROR ASSY	*	
13	5G2-26290-01	BACK MIRROR ASSY	*	
14	23W-26290-20	BACK MIRROR ASSY	1	
15	23W-26290-70	BACK MIRROR ASSY	1	
16	90109-10647	BOLT	*	
17	90506-26225	SPRING, tension	*	
18	90506-18224	SPRING, tension	*	
19	3Y3-27315-00	LINK, side stand	*	
20	90109-10590	BOLT	1	
21	90507-29033	SPRING, tension	1	

* For Convenience of reference:

Disregard the items asterisked (*) in the "Q'TY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.



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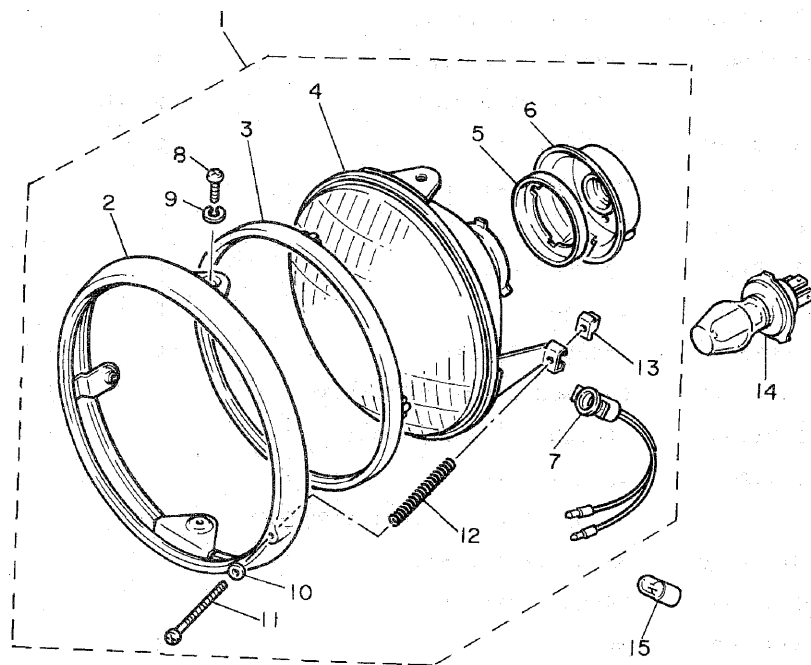


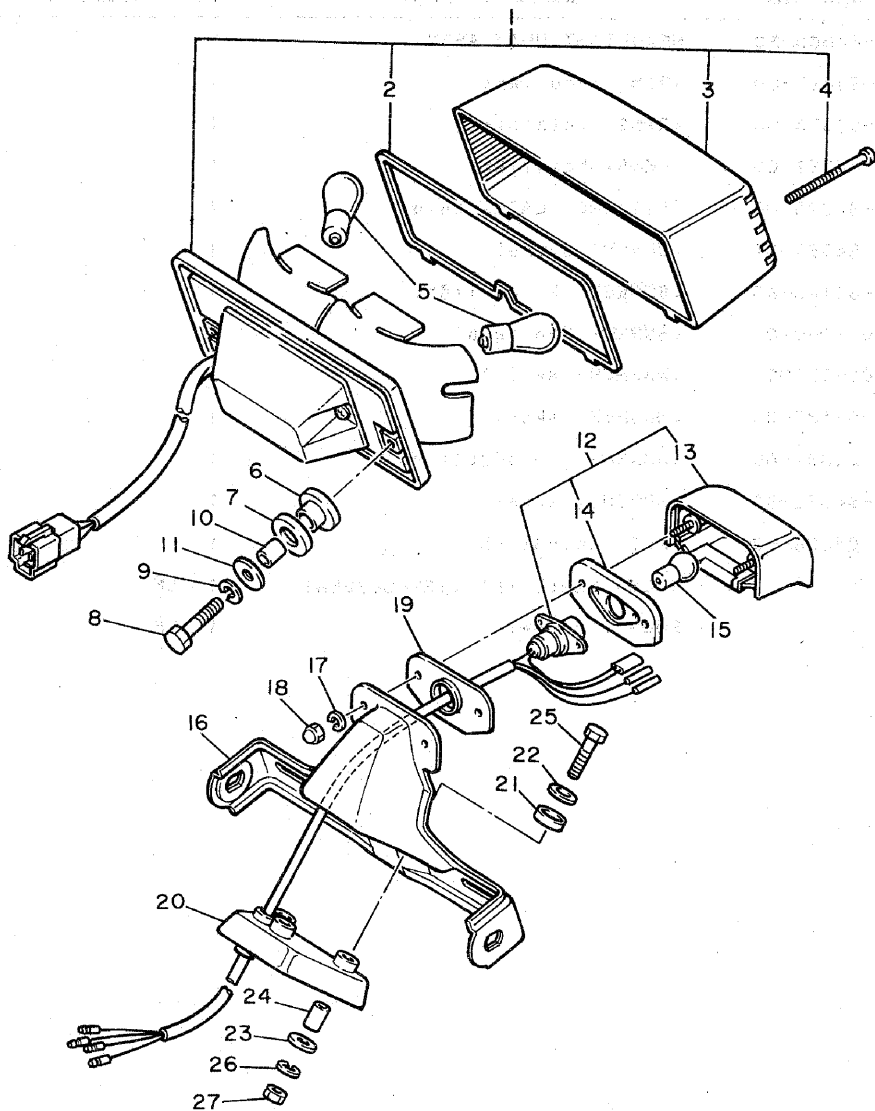
FIG. 49 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84303-F0	HEADLIGHT UNIT ASSY	1	
2	20X-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	457-84146-85	•SOCKET, Pilot light	1	
8	98501-05010	•SCREW, Pan head	2	
9	92901-05100	•WASHER, sPring	2	
10	233-84127-60	•WASHER, sPecial	1	
11	4H1-84331-00	•SCREW, rim adjusting	1	
12	1A0-84332-60	•SPRING, screw	1	
13	198-84334-60	•NUT, adjusting	1	
14	*	BULB, headlight (12V-60/55W)	1	LM
15	*	BULB (12V-4W)	1	LM



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FIG. 50 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23W-84710-E0	TAILLIGHT UNIT ASSY	1	
2	10L-84723-00	•GASKET, tail lens	1	
3	23W-84721-E0	•LENS, taillight	1	
4	98502-04060	•SCREW, Pan head	2	
5	*	BULB (12V-21/5W)	2	LM
6	10L-84736-01	DAMPER, tail 1	2	
7	10L-84737-00	DAMPER, tail 2	2	
8	97306-06035	BOLT	2	
9	92906-06100	WASHER, sPring	2	
10	90387-061G0	COLLAR	2	
11	90201-063F9	WASHER, Plate	2	
12	23W-84745-40	LICENCE LIGHT UNIT ASSY	1	
13	1H2-84743-41	•COVER, license light	1	
14	1A8-84742-60	•SEAT, base	1	
15	*	BULB, licence light (12V-5W)	1	LM
16	23W-84751-E0	BRACKET, licence	1	
17	92906-05100	WASHER, sPring	2	
18	95306-05800	NUT	2	
19	1A8-84746-60	PLATE, seat base	1	
20	23W-84753-00	DAMPER	1	
21	3G1-84753-60	DAMPER	3	
22	90209-06174	WASHER	3	
23	90201-06750	WASHER, Plate	3	
24	90387-065H6	COLLAR	3	
25	97301-06040	BOLT	3	
26	92901-06100	WASHER, sPring	3	
27	95301-06600	NUT	3	

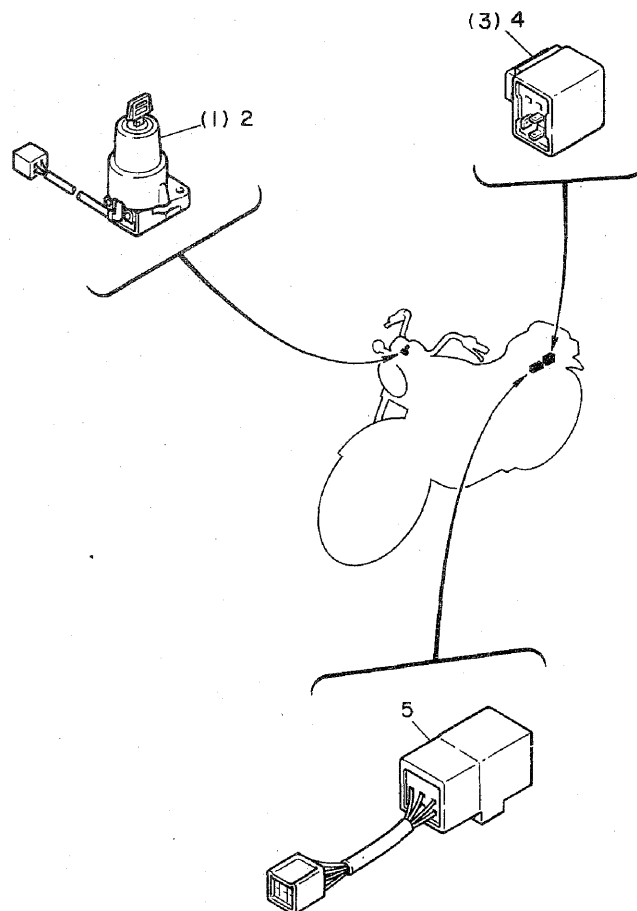


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11 423 1-1 W/ VHS, COMBOS YEL 557A

FIG. 51 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	1U3-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	



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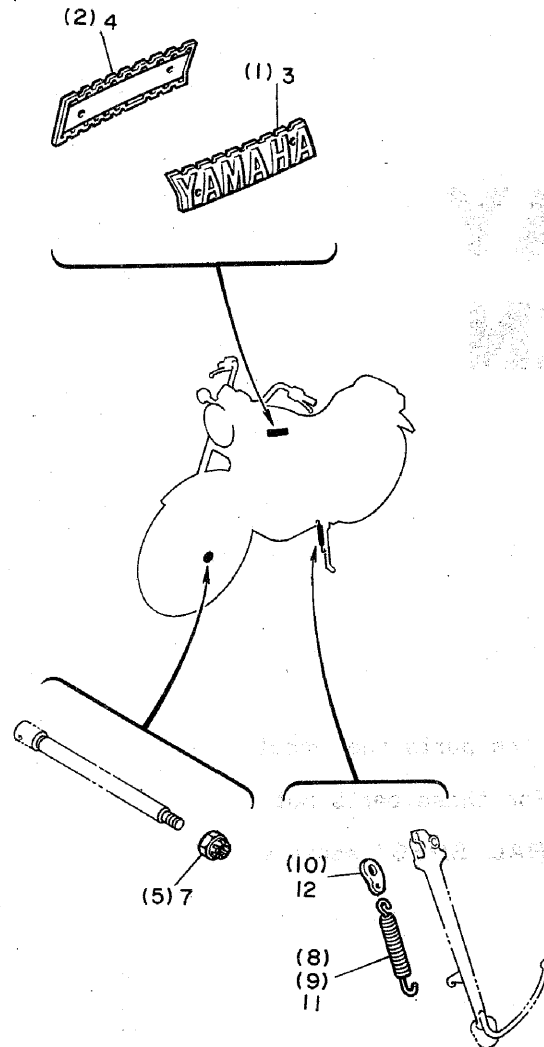
* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FOR NORWAY SWEDEN

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 52 CHASSIS



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G7-24161-00	EMBLEM 1	*	
2	4G7-24162-00	EMBLEM 2	*	
3	10L-24161-00	EMBLEM 1	1	
4	10L-24162-00	EMBLEM 2	1	
5	90171-14029	NUT, castle	*	
6	4E7-25188-00	CAP	*	
7	90171-14020	NUT, castle	1	
8	90506-26225	SPRING, tension	*	
9	90506-18224	SPRING, tension	*	
10	3Y3-27315-00	LINK, side stand	*	
11	90507-32020	SPRING, tension	1	
12	458-27315-00	LINK, side stand	1	

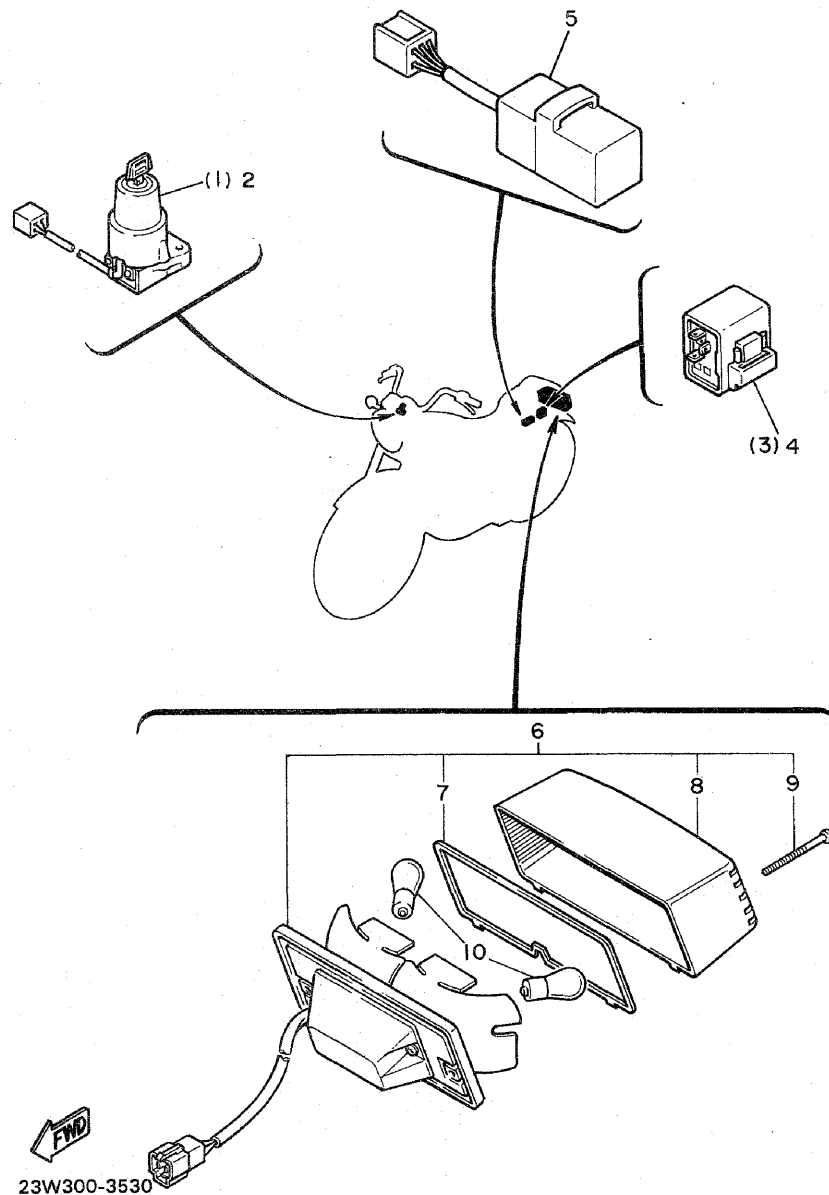


23W300-3520

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FIG. 53 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	1U3-83350-40	FLASHER RELAY ASSY	*	
4	4E6-83350-40	FLASHER RELAY ASSY	1	
5	1A0-83395-03	FLASHER CANCELLING UNIT	1	
6	23W-84710-70	TAILLIGHT UNIT ASSY	1	
7	10L-84723-00	•GASKET, tail lens	1	
8	23W-84721-70	•LENS, taillight	1	
9	98502-04060	•SCREW, Pan head	2	
10	*	BULB (12V-21/5W)	2 LM	

* For Convenience of reference.

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

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(GENERAL SPEC.)

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PART NO.	REF. NO.	PART NO.	REF. NO.
4X7-W0005-00	26-16	5A8-11636-00	3- 5
4K0-W0041-50	35- 5	5A8-11638-00	3- 5
23W-W0045-00	32- 8	4X7-11654-01	3-10
23W-W0045-10	32-15		3-13
4L0-W0047-01	32- 7	4X7-11656-00	3-15
	32-14	4X7-11656-10	3-15
1J3-W0048-00	32-10	4X7-11656-20	3-15
	32-17	4X7-11656-30	3-15
4W1-W0057-00	32- 6	4X7-11656-40	3-15
	32-13	5G5-11656-00	3-19
10L-W1751-00	18- 1	5G5-11656-10	3-19
4X7-W2171-00	23-36	5G5-11656-20	3-19
4X7-W2241-00	26-19	2J2-12111-01	5- 1
4X7-W2341-00-33	28-13	4X7-12116-00	5- 3
10L-W2472-00	30- 1	4X7-12117-00	5- 7
23W-W2611-00	34- 1	4X7-12118-00	5- 8
5A8-Y1165-00	3- 9	341-12119-02	5- 6
5A8-Y1166-00	3-12	5A8-12121-00	5- 2
4X7-1111F-00	1-29	4X7-12151-00	5- 9
23W-1111H-00	1-19	4X7-12156-01	5-10
5A8-11110-01	1- 1	4X7-12159-00	5-11
4X7-11127-00	1- 4	10L-12171-01	4-10
4X7-11133-10	1- 3	4X7-12176-00	4-17
4X7-11145-00	4-12	10L-12181-01	4-11
4X7-11161-00	2- 3	5A8-12210-01	4-19
4X7-11165-00	1-20	4X7-12213-00	2- 8
5A8-11166-00	1-21		4-27
5A8-11181-00	1- 6	20X-12215-00	2- 7
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1L9-11186-00	12-11	4X7-12231-00	4-20
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5A8-11310-01	2- 1	10L-13327-00	6- 7
5A8-11351-00	2- 6	4X7-13354-00	3- 3
4X7-11355-00	1-12	4X7-13355-00	6- 5
4X7-11363-00	1- 7	20X-13405-00	6-13
5A8-11411-00	3- 1	20X-13406-00	6-17
4X7-11534-00	4- 2	4X7-13419-00	11-21
4X7-11536-00	4- 1	4X7-13440-90	7- 1
4X7-11540-01	4- 5	20X-13447-00	7- 4
4X7-11550-00	4- 6	20X-13455-00	6-24
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5A8-11631-00-A0	3- 5	4X7-13543-01	8- 5
5A8-11633-00	3- 7	4X7-13544-00	8- 3

PART NO.	REF. NO.	PART NO.	REF. NO.
24M-13586-00	8- 1	4H7-14945-00	9-19
24M-13596-00	8- 2	10L-14948-41	9-27
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4X7-14186-00	9-21	10L-14984-01	9-18
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4X7-1441J-00	8-40	20X-15362-00	11-17
10L-14422-00	8-35	4X7-15388-00	12-29
10L-14437-00	8-34	23W-15411-00	12- 1
10L-14451-00	8-33	20X-15415-00	12-14
4X7-14452-00	8-39	20X-15417-00	12-18
4X7-14453-01	8-26	23W-15419-00	12-21
5A8-14453-00	8-27	23W-15421-00	12-27
4X7-14457-00	8-36	20X-15425-00	12-16
23W-14461-00	8-41	23W-15427-00	12-30
4X7-14469-00	8-30	23W-15429-00	12-24
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20X-14612-00	10-10	4X7-15462-00	12-35
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23W-14621-00	10- 3	4X7-15485-01	6-14
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23W-14714-00	10- 5	23W-15492-00	12-32
4H3-14725-00	10- 6	4X7-15512-00	15- 5
23W-14900-00	9- 1	5A8-15517-00	15- 6
23W-14901-00	9- 2	4X7-15521-00	15- 3
23W-14902-00	9- 3	5A8-15524-00	15- 4
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4X7-14916-29	9-14	5A8-15550-00	15-10
27Y-14919-00	9-35	5A8-15556-00	15-14
10L-14921-32	9-33	5A8-15568-00	15-17
10L-14923-01	9-34	5A8-15570-00	15- 1
4X7-14925-26	9-28	4X7-16111-00	16- 1
4X7-14925-28	9-26	4X7-16150-00	16-21
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PART NO.	REF. NO.	PART NO.	REF. NO.
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4X7-16340-00	16-12	4X7-18512-00	19-10
2H7-16341-00	16- 9	4X7-18513-00	19-11
2H7-16343-00	16-10	4X7-18531-00	19-12
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