

CONTENTS

GENERAL SPEC.

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Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	E11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Switch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
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Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

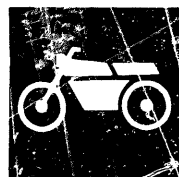
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YAMAHA

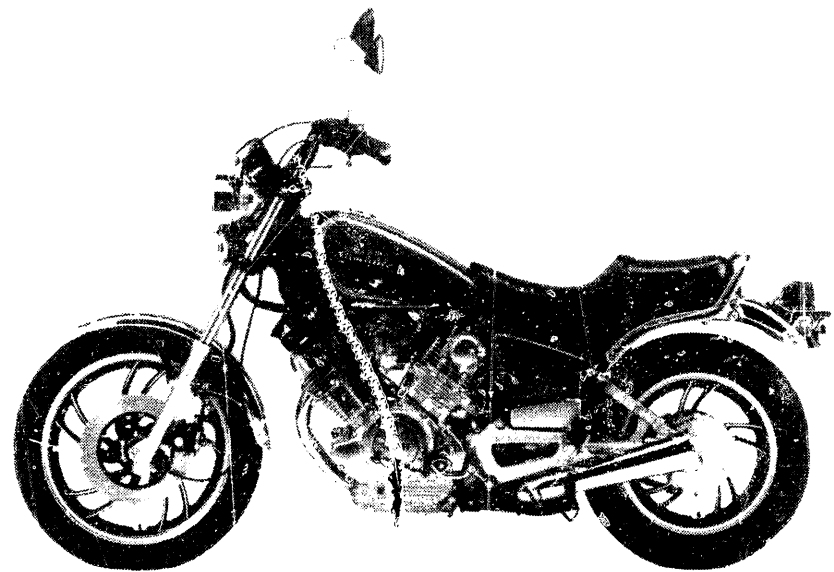
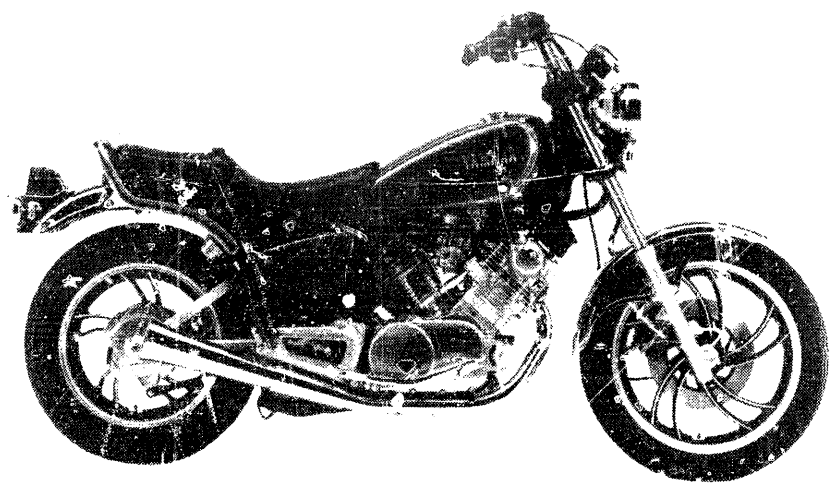
PARTS CATALOGUE

XV750SE '81 (5G5)

EUROPE

21 5G5-300E 2

A2



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XV750SE'81 (5G5)

When you are ordering replacement parts for the XV750SE'81 (5G5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

- . CARBURETOR ASS'Y
- . JET, pilot
- . NOZZLE, main

5. Indication of No. of constituent parts for assembly

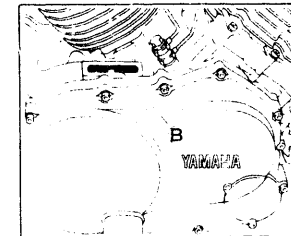
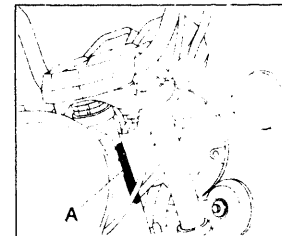
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	5 000101 and following
(B) Engine Serial No.	5-000101 and following



Color Code	Color Name	Abbreviate
5J	SAPPHIRE BLUE	SPB
6G	NEW YAMAHA BLACK	NYB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

8. This Parts Catalogue contains modified specs as opposed to the preceding one. The modified items are asterisked (*) before their respective Ref. Nos. For the convenience of reference, Table of Comparison between old and new is provided at the end of this catalogue.

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Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
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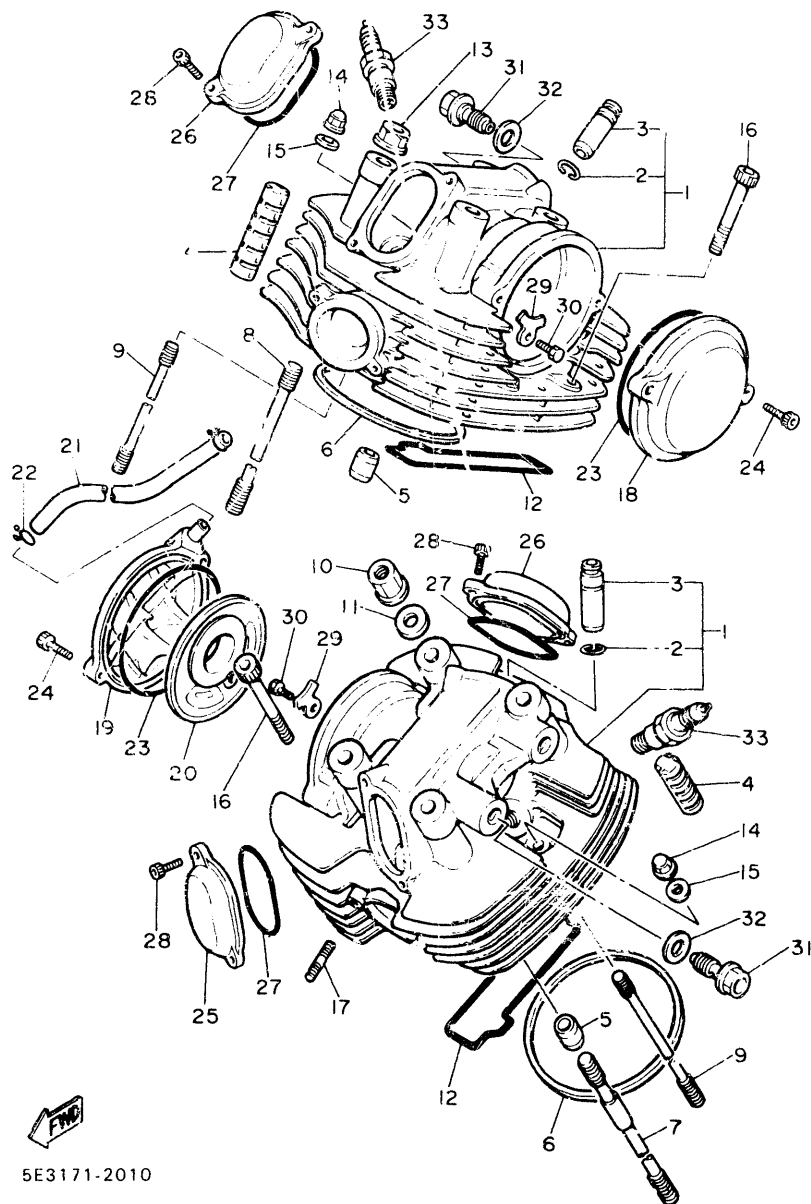
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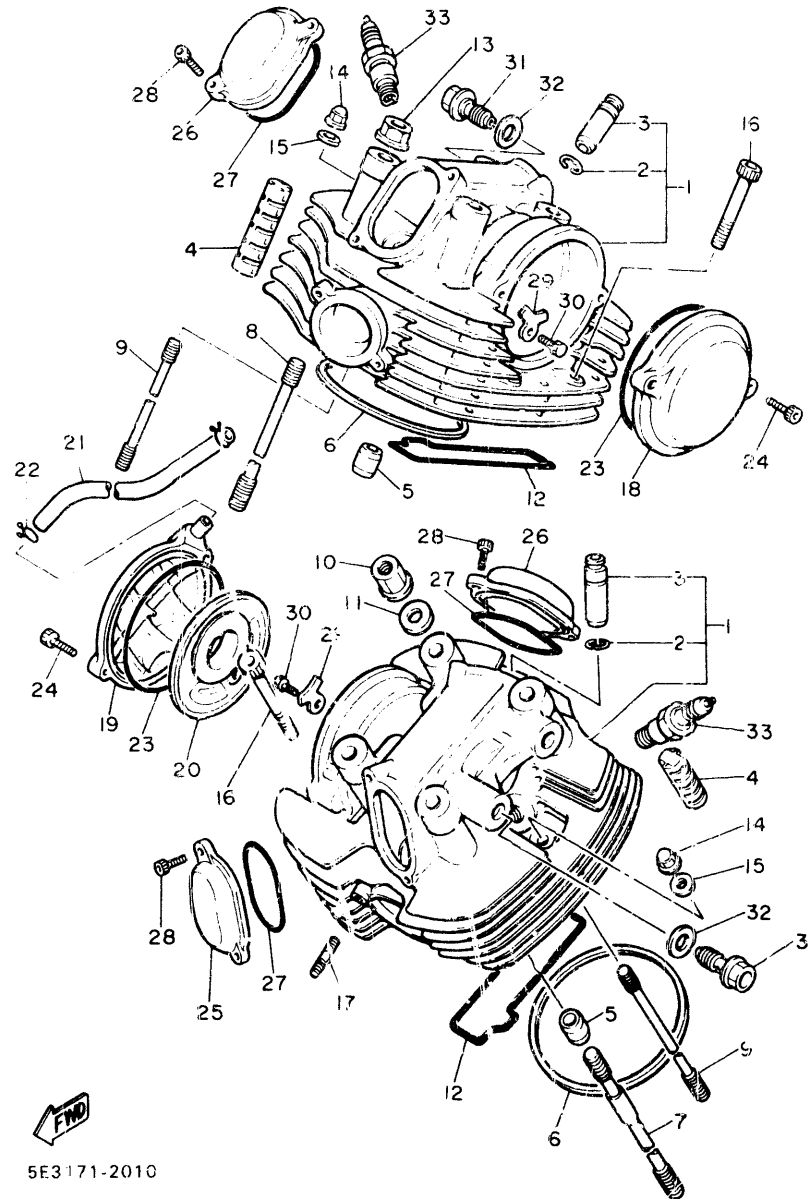


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FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11110-00	CYLINDER HEAD ASSY	2	
2	93440-14086	•CIRCLIP	2	
3	4X7-11133-10	•GUIDE, intake valve (1ST D/S)	2	
4	4X7-11127-00	ABSORBER 3	8	
5	91800-06030	PIN, dowel	4	
6	4X7-11181-00	GASKET, cylinder head 1	2	
7	4X7-11363-00	BOLT, cylinder holding 3	4	
8	90116-12350	BOLT, stud	4	
9	90116-10344	BOLT, stud	2	
10	90179-12326	NUT	4	
11	90201-125A3	WASHER, Plate	4	
12	4X7-11183-00	SEAL, cylinder 1	2	
13	90179-12325	NUT	4	
14	90179-10277	NUT	4	
15	90201-101A4	WASHER, Plate	2	
16	91311-08050	BOLT	4	
17	95611-08625	BOLT, stud	4	
18	4X7-11185-00	COVER, cylinder head side 1	1	
19	5A8-1111H-00	COVER, cylinder head side 4	1	
20	4X7-11165-00	PLATE, breather	1	
21	5A8-11166-00	PIPE, breather 1	1	
22	90467-14015	CLIP	2	
23	93210-92448	O-RING	2	
24	91311-06025	BOLT	4	
25	4X7-11186-00	COVER, cylinder head side 2	2	
26	4X7-11187-00	COVER, cylinder head side 3	2	
27	93210-62446	O-RING	4	
28	91311-06016	BOLT	8	

FIG. 1 CYLINDER HEAD

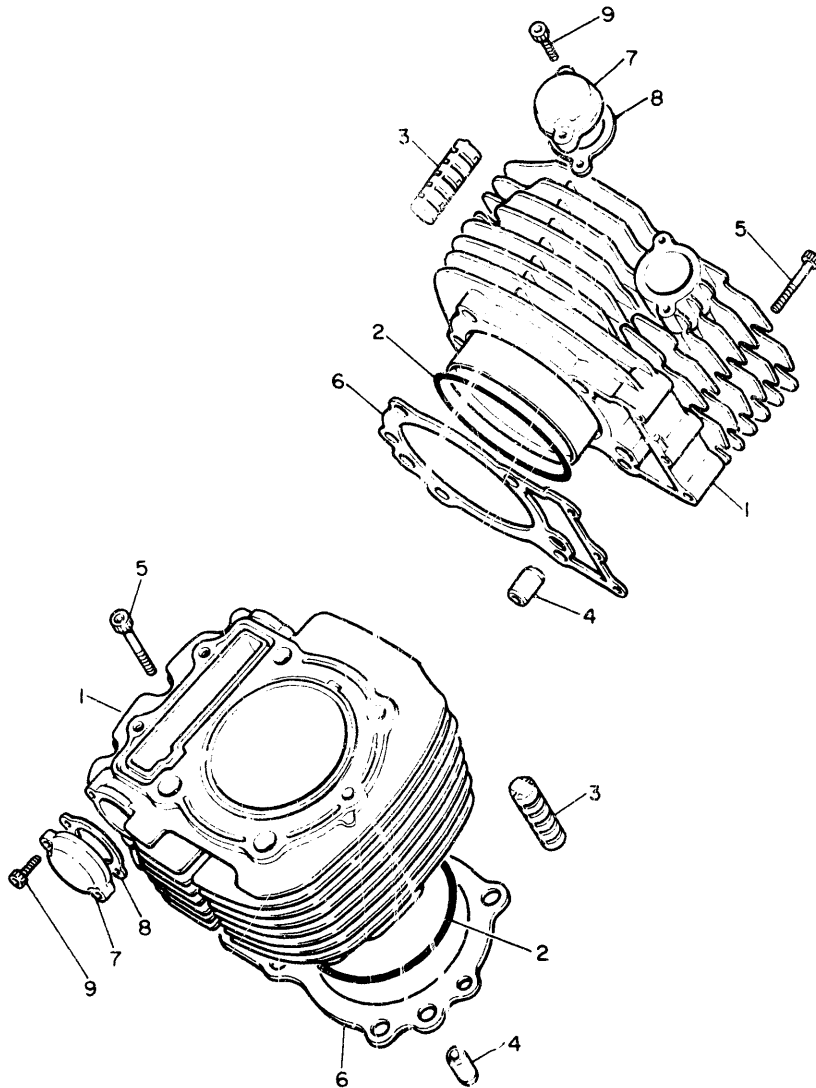


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-1111F-00	PLATE	2	
30	97311-08020	BOLT	2	
31	90401-16065	BOLT, union	2	
32	90430-17168	GASKET	2	
33	94701-00117	PLUG, sPark (NGK BP-7ES)	2	

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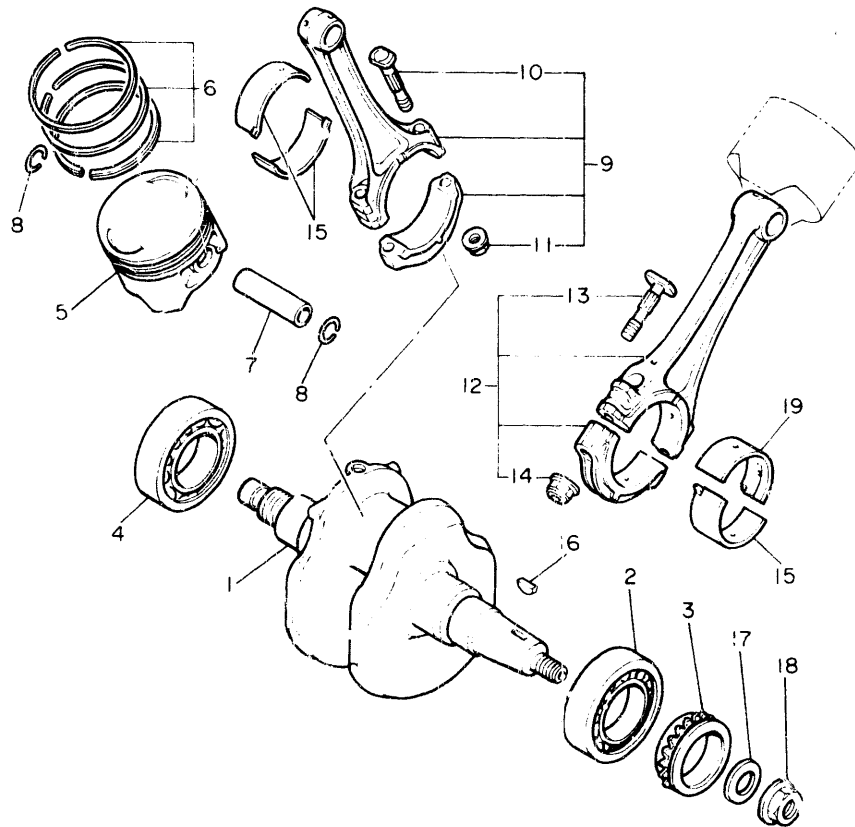
FIG. 2 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11310-01	CYLINDER	2	
2	93210-89447	O-RING	2	
3	4X7-11161-00	3SORBER 1	4	
4	903R7-087A5	COLLAR	4	
5	91311-06040	BOLT	6	
6	4X7-11351-00	GASKET, cylinder	2	
7	4X7-12215-00	CAP, tensioner case	2	
8	4X7-12213-00	GASKET, tensioner case	2	
9	91311-06025	BOLT	4	



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FIG. 3 CRANKSHAFT·PISTON

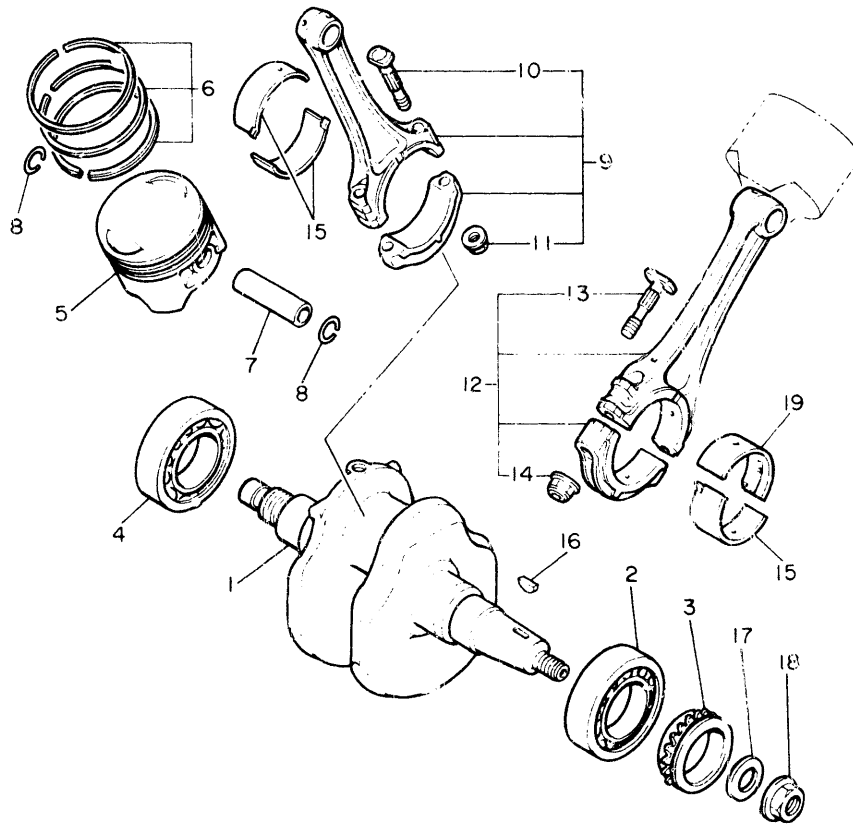


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	4X7-11411-00	CRANKSHAFT	1	
2	93306-30804	BEARING (B6308C4 SPECIAL)	1	
*	93306-30807	BEARING	1	002852 ~
3	4X7-13354-00	SPROCKET, drive		
4	93306-30805	BEARING (B6308C3 SPECIAL)	1	
*	93306-30806	BEARING	1	002852 ~
5	5G5-11631-00-A0	PISTON (STD)	2	AP
	5G5-11631-00-X0	PISTON (STD)	2	AP
	5G5-11635-00	PISTON (1ST O/S 0.25MM)	2	AP
	5G5-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	5G5-11637-00	PISTON (3RD O/S 0.75MM)	2	AP
	5G5-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
* 6	4X7-11610-02	PISTON RING SET (STD)	2	
*	4X7-11610-12	PISTON RING SET (1ST O/S)	2	AP
*	4X7-11610-22	PISTON RING SET (2ND O/S)	2	AP
*	4X7-11610-32	PISTON RING SET (3RD O/S)	2	AP
*	4X7-11610-42	PISTON RING SET (4TH O/S)	2	AP
7	4X7-11633-00	PIN, Piston	2	
8	93450-22027	CIRCLIP	4	
9	4X7-Y1165-01	CONNECTING ROD ASSY	1	
10	4X7-11654-01	•BOLT, connecting rod	2	
11	90179-09331	•NUT	2	
12	5G5-Y1165-00	CONNECTING ROD ASSY	1	
13	4X7-11654-01	•BOLT, connecting rod	2	
14	90179-09331	•NUT	2	
15	4X7-11656-00	PLANE BEARING, connecting rod	3	UR blue
	4X7-11656-10	PLANE BEARING, connecting rod	3	UR black
	4X7-11656-20	PLANE BEARING, connecting rod	3	UR brown
	4X7-11656-30	PLANE BEARING, connecting rod	3	UR green
	4X7-11656-40	PLANE BEARING, connecting rod	3	UR yellow
16	90280-05013	KEY, woodruff	1	



5G5300-1030

FIG. 3 CRANKSHAFT-PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	90201-14226	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	5G5-11656-00	PLANE BEARING, connecting rod	1	UR black
	5G5-11656-10	PLANE BEARING, connecting rod	1	UR brown
	5G5-11656-20	PLANE BEARING, connecting rod	1	UR green

CONNECTING ROD BEARING SELECTION

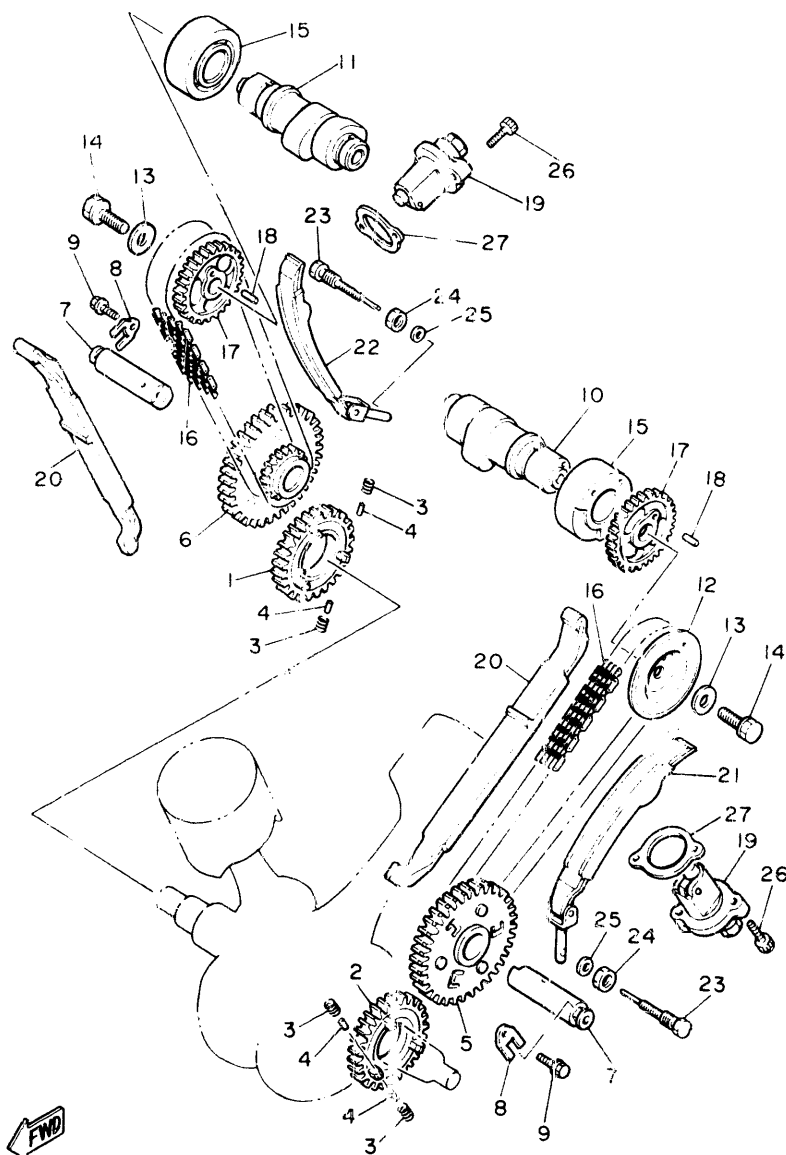
Housing No - Shaft No = Bearing No

BEARING No	PART No	COLOUR
BEARING 1	4X7-11656-00	BLUE
BEARING 2	4X7-11656-10	BLACK
BEARING 3	4X7-11656-20	BROWN
BEARING 4	4X7-11656-30	GREEN
BEARING 5	4X7-11650-40	YELLOW



5G5300-1030

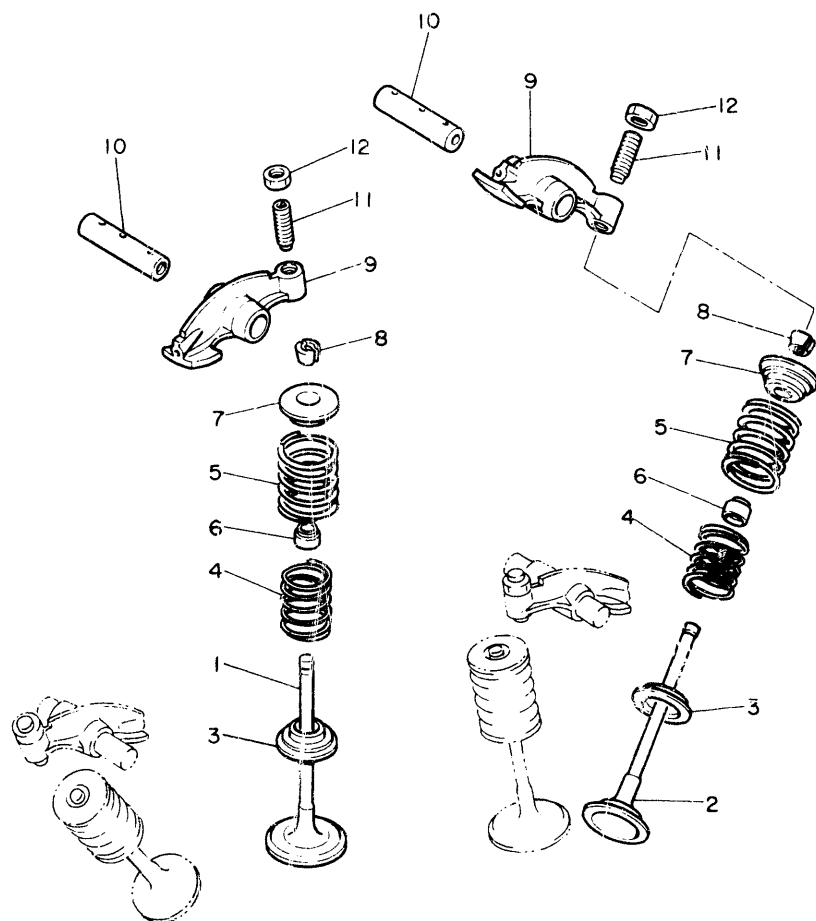
FIG. 4 CAMSHAFT.CHAIN



5G5300-1040

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11536-00	GEAR, drive (35T)	1	
2	4X7-11534-00	GEAR, breaker drive (35T)	1	
3	90501-21133	SPRING, compression	12	
4	9J605-10090	PIN, dowel	12	
5	4X7-11540-01	CAM CHAIN SPROCKET ASSY(20/50T)	1	
6	4X7-11550-00	CAM CHAIN SPROCKET ASSY(20/50T)	1	
7	4X7-12247-01	SHAFT, tensioner	2	
8	90209-06205	WASHER	2	
9	90105-06154	BOLT, washer based	2	
10	4X7-12171-00	CAMSHAFT 1	1	
11	4X7-12181-00	CAMSHAFT 2	1	
12	4X7-11145-00	PLATE, breather 2	1	
13	90201-10591	WASHER, Plate	2	
14	90101-10303	BOLT	2	
15	90380-25081	BUSH, solid	2	
16	94590-27098	CHAIN	2	
17	4X7-12176-00	SPROCKET, cam chain (28T)	2	
18	93604-10011	PIN, dowel	2	
19	5G5-12210-00	TENSIONER ASSY, cam chain	2	
20	4X7-12231-00	GUIDE, stopPer 1	2	
21	4X7-12241-00	GUIDE, stopPer 2	1	
22	4X7-12221-00	GUIDE, stopPer 3	1	
23	90109-08592	BOLT	2	
24	95301-08700	NUT	2	
25	92901-06600	WASHER, Plate	2	
26	91311-06025	BOLT	4	
27	4X7-12213-00	GASKET, tensioner case	2	

FIG. 5 VALVE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-12111-00	VALVE, intake	2	
2	4X7-12121-00	VALVE, exhaust	2	
3	4X7-12116-00	SEAT, valve sPring	4	
4	90501-31454	SPRING, compResion	4	
5	90501-44455	SPRING, compResion	4	
6	341-12119-02	SEAL, valve stem	4	
7	4X7-12117-00	RETAINER, valve sPring	4	
8	4X7-12118-00	COTTER, valve	8	
9	4X7-12151-00	ARM, valve rocker	4	
10	4X7-12156-00	SHAFT, rocker	4	
11	4X7-12159-00	SCREW, valve adjusting	4	
12	90170-08173	NUT	4	



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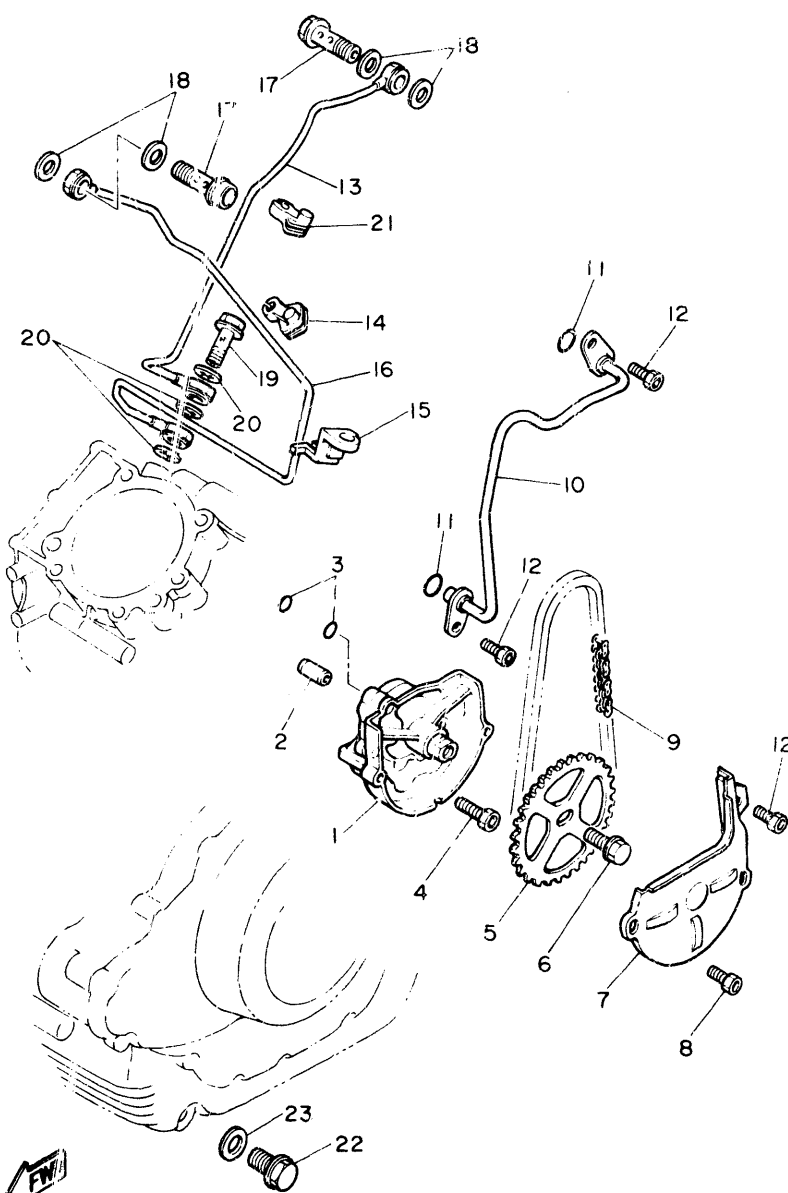
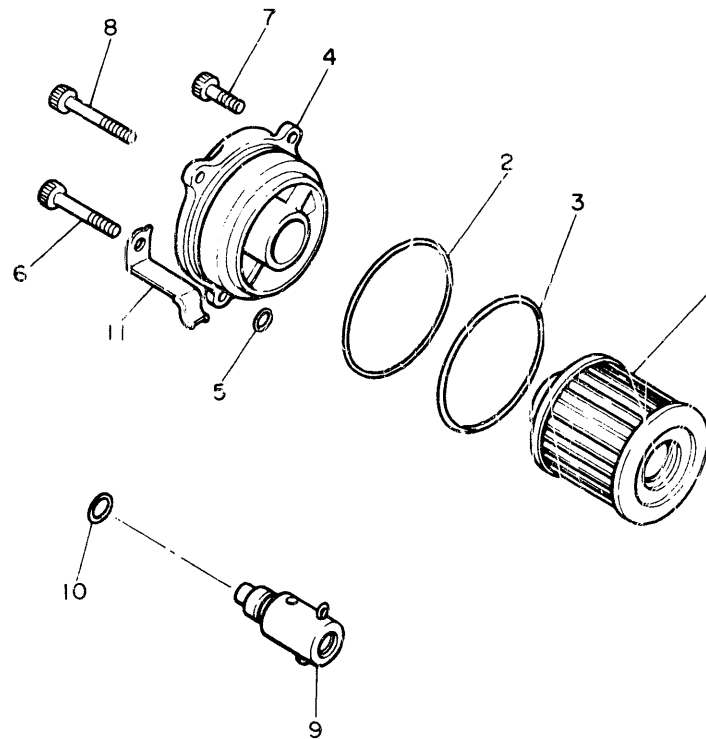


FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13300-00	OIL PUMP ASSY	1	
2	91810-18016	PIN, dowel	1	
3	93210-07155	O-RING	2	
4	91316-06040	BOLT	3	
5	4X7-13355-00	SPROCKET, driven (35T)	1	
6	90105-06154	BOLT, washer based	1	
7	4X7-13327-00	COVER, Pump Gear	1	
8	91316-06010	BOLT	2	
9	94580-25066	CHAIN	1	
10	4X7-13171-00	PIPE, delivery 2	1	
11	93210-07155	O-RING	2	
12	91316-06010	BOLT	3	
13	4X7-13405-00	OIL PIPE COMP. 1	1	
14	4X7-15485-00	CLAMP		
15	4X7-15484-00	CLAMP 2	1	
16	4X7-13406-00	OIL PIPE COMP. 2	1	
17	90401-16067	BOLT, union	2	
18	90430-17168	GASKET	4	
19	90401-10066	BOLT, union	1	
20	90430-15169	GASKET	3	
21	4X7-15485-00	CLAMP	1	
22	90340-14042	PLUG, straight screw	1	
23	214-11198-01	GASKET	1	

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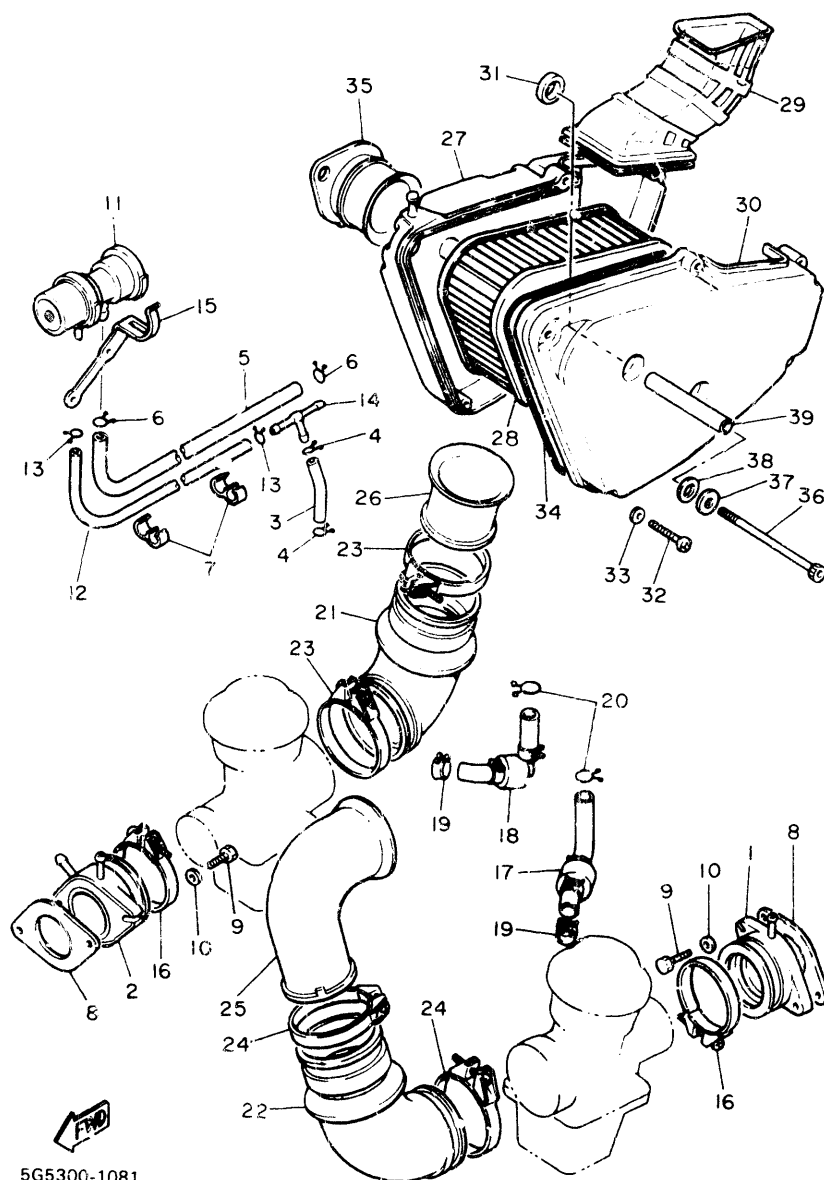
FIG. 7 OIL CLEANER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13440-00	ELEMENT ASSY, oil cleaner	1	
2	93210-58346	O-RING	1	
3	93210-54452	O-RING	1	
4	4X7-13447-00	COVER, oil element	1	
5	93210-07135	O-RING	1	
6	90109-06586	BOLT	1	
7	91311-06020	BOLT	1	
8	91311-06050	BOLT	1	
9	4G0-13490-01	RELIEF VALVE ASSY	1	
10	93210-10096	O-RING	1	
11	90462-10084	CLAMP	1	



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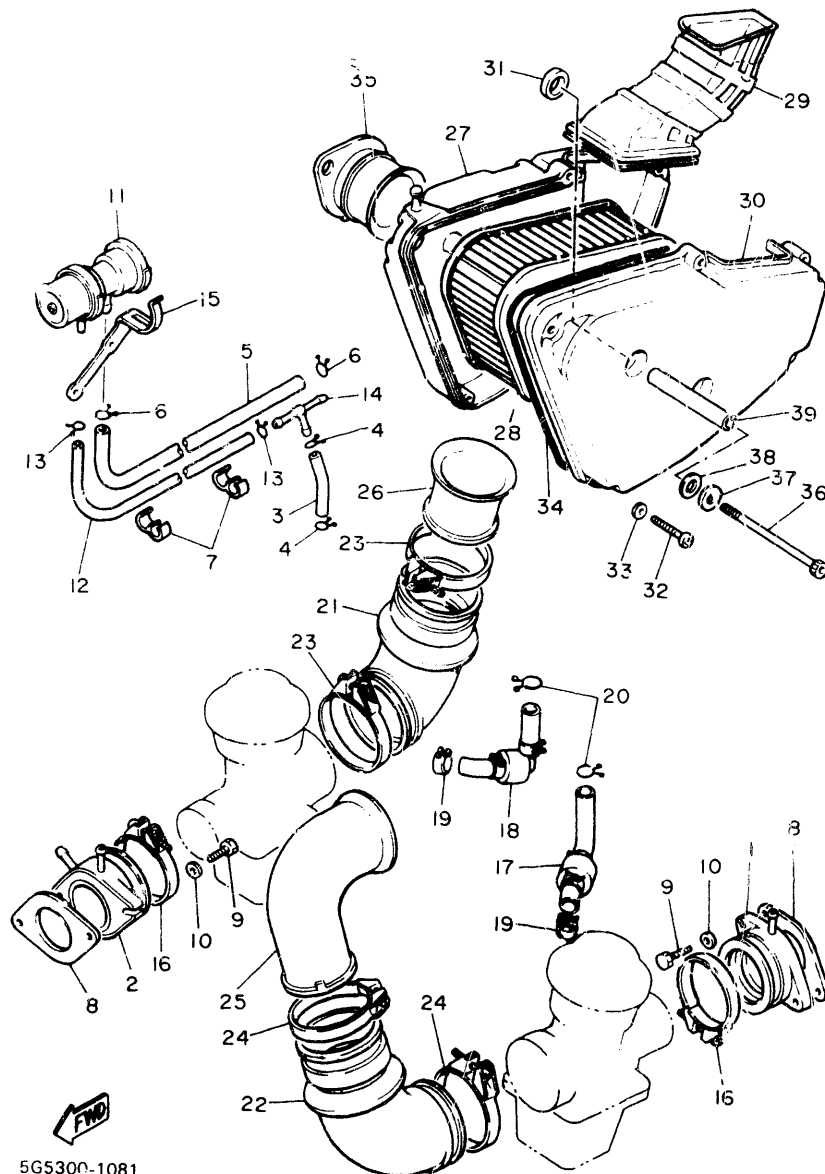


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FIG. 3 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13586-01	JOINT, carburetor 1	1	
2	4X7-13596-00	JOINT, carburetor 2	1	
3	4X7-13544-00	HOSE, vacuum sensing 2	1	
4	90467-08003	CLIP	2	
5	4X7-13543-01	HOSE, air	1	
6	90467-10308	CLIP	2	
7	90468-02111	CLIP	2	
8	4X7-13556-00	GASKET, manifold	2	
9	97322-06020	BOLT	4	
10	92902-06600	WASHER	4	
11	4X7-13541-00	VALVE, mixture control	1	
12	4X7-13542-00	HOSE, vacuum sensing 1	1	
13	90467-07029	CLIP	2	
14	4X7-13595-00	JOINT	1	
15	90462-08092	CLAMP	1	
16	90460-60165	CLAMP, hose	2	
17	4X7-14197-02	HOSE	1	
18	4X7-14987-02	HOSE	1	
19	90467-14057	CLIP	2	
20	90467-14015	CLIP	2	
21	4X7-14453-01	JOINT, air cleaner 1	1	
22	5A8-14453-00	JOINT, air cleaner 1	1	
23	90460-65169	CLAMP, hose	2	
24	90460-65169	CLAMP, hose	2	
25	4X7-14469-00	FUNNEL, air	1	
26	4X7-14479-00	FUNNEL	1	
27	4X7-14401-00	AIR CLEANER CASE ASSY	1	
28	4X7-14451-00	ELEMENT, air cleaner	1	

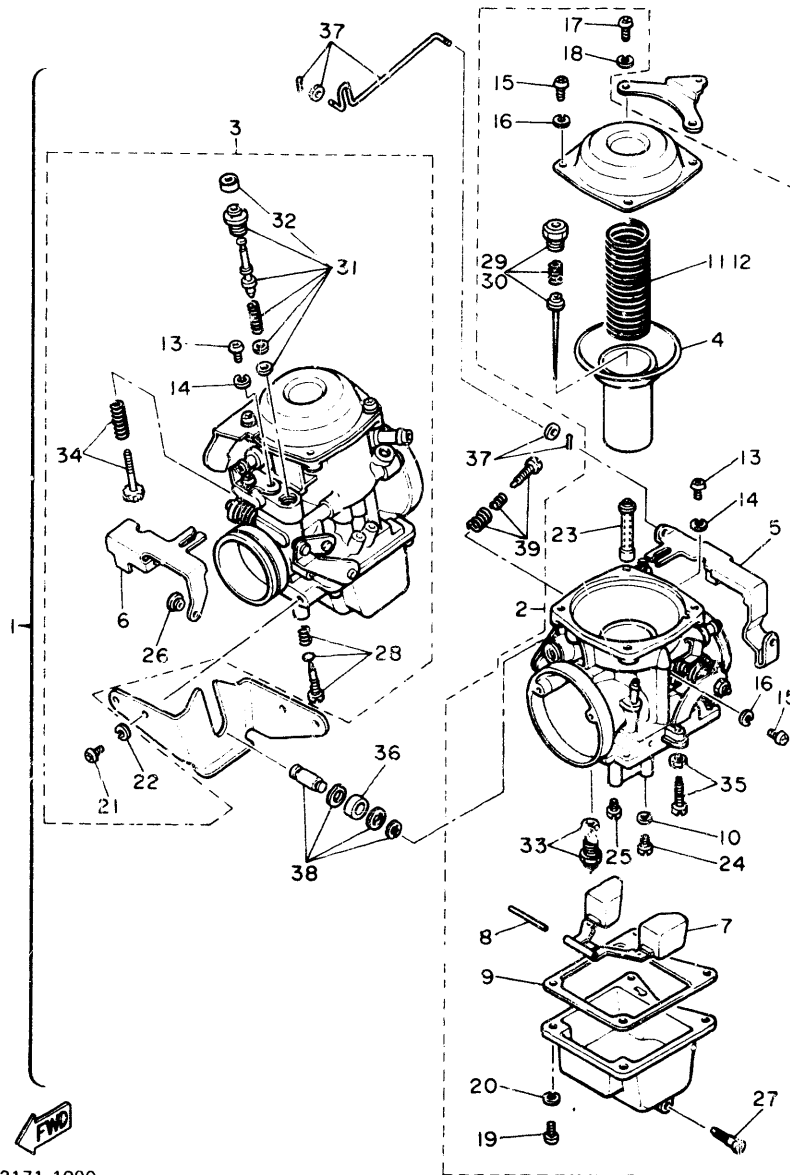
FIG. 8 INTAKE



5G5300-1081

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-14437-00	DUCT	1	
30	4X7-14422-00	CAP, cleaner case 2	1	
31	4X7-14437-00	SEAL	2	
32	98502-05030	SCREW, Pan Head	5	
33	92901-05600	WASHER, Plate	5	
34	4X7-14452-00	SEAL	1	
35	4X7-1441J-00	PIPE, silencer	1	
36	91312-06100	BOLT	2	
37	90201-06008	WASHER, Plate	2	
38	90202-10120	WASHER, Plate	2	
39	90560-06203	SPACER	2	

FIG. 9 CARBURETOR

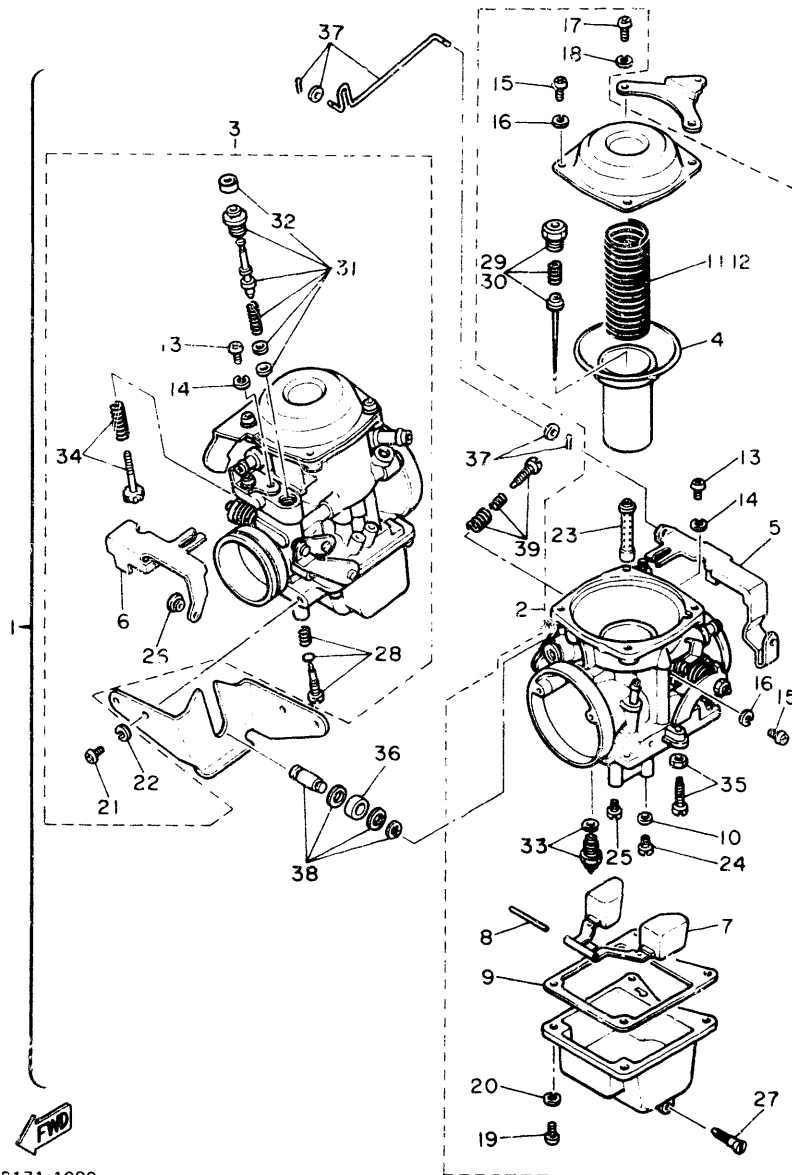


5E3171-1090

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E3-14900-00	CARBURETOR ASSY	1	
2	5E3-14901-00	•CARBURETOR ASSY 1	1	
3	5E3-14902-00	•CARBURETOR ASSY 2	1	
4	4X7-14940-00	•DIAPHRAGM ASSY	2	
5	4X7-14975-00	•LEVER, starter 1	1	
6	4X7-14976-00	•LEVER, starter 2	1	
7	4X7-14985-00	•FLOAT	2	
8	4X7-14186-00	•PIN, float	2	
9	4X7-14984-00	•GASKET, float chamber	2	
10	4H7-14945-00	•WASHER, main Jet	2	
11	4X7-14933-00	•SPRING, diaPhragm 1	1	
12	4X7-14933-10	•SPRING, diaPhragm 2	1	
13	98501-04008	•SCREW, Pan head	4	
14	92901-C4100	•WASHER, sPring	4	
15	98501-05010	•SCREW, Pan head	5	
16	92901-05100	•WASHER, sPring	5	
17	98501-05012	•SCREW, Pan head	4	
18	92901-05100	•WASHER, sPring	4	
19	98501-05016	•SCREW, Pan head	8	
20	92901-05100	•WASHER, sPring	8	
21	92501-06014	•SCREW, Pan head	4	
22	92901-06100	•WASHER, sPring	4	
23	4X7-14921-07	•NOZZLE, main	2	
24	4X7-14925-22	•JET, main (#122)	2	
25	4X7-14940-41	•JET, Pilot (#41)	2	
26	4X7-14998-00	•BUSH	2	
27	4X7-14191-00	•PLUG, drain	2	
28	4X7-14211-00	•ADJUST SCREW SET	2	

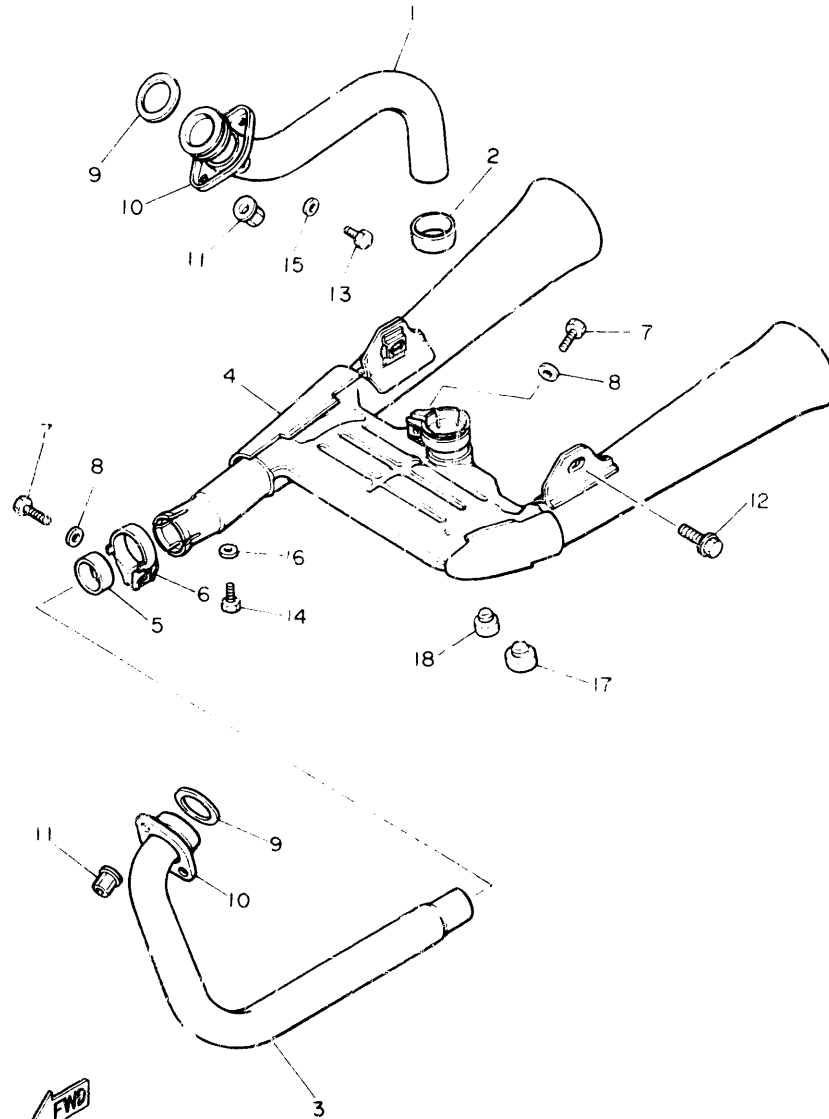
FIG. 9 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5E3-14916-21	•NEEDLE SET 2	1	
30	5E3-14916-20	•NEEDLE SET 1	1	
31	4X7-14371-00	•STARTER PLUNGER KIT	2	
32	4H7-14173-00	•COVER, Plunger cap	2	
33	4X7-14390-00	•NEEDLE VALVE ASSY	2	
34	4X7-14121-00	•THROTTLE SCREW WITH SPRING 1	1	
35	4X7-14321-00	•THROTTLE SCREW WITH SPRING 2	1	
36	4X7-14267-00	•ROLLER	1	
37	4X7-14188-00	•CONNECTOR	2	
38	4X7-14962-00	•WASHER SET	1	
39	4X7-14522-00	•ADJUST SCREW SET	1	



5E3171-1090

FIG. 10 EXHAUST



5G5300-1100

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-14611-00	PIPE, exhaust 1	1	
2	1T1-14714-01	GASKET, muffler	1	
3	4X7-14621-00	PIPE, exhaust 2	1	
4	5G5-14711-00	MUFFLER 1	1	
5	1J7-14714-00	GASKET, muffler	1	
6	2H9-14725-00	BAND, muffler	1	
7	97311-08025	BOLT	2	
8	92901-08600	WASHER, Plate	2	
9	4X7-14613-00	GASKET, exhaust Pipe	2	
10	4X7-14612-00	NUT, ring	2	
11	90179-08210	NUT	4	
12	95821-10035	BOLT, flange	2	
*13	91316-06012	BOLT	1	
*14	91316-06012	BOLT	1	
15	92903-06600	WASHER, plate	1	
16	92903-06600	WASHER, Plate	1	
17	1A0-27114-00	STOPPER, main stand	1	
18	341-27314-02	STOPPER	1	

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	i2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
-----------------	----

CONTENTS

GENERAL SPEC.

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Cylinder Head	B2 ~ B3
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Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

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FOR HOLLAND, BELGIUM,

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Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	i2
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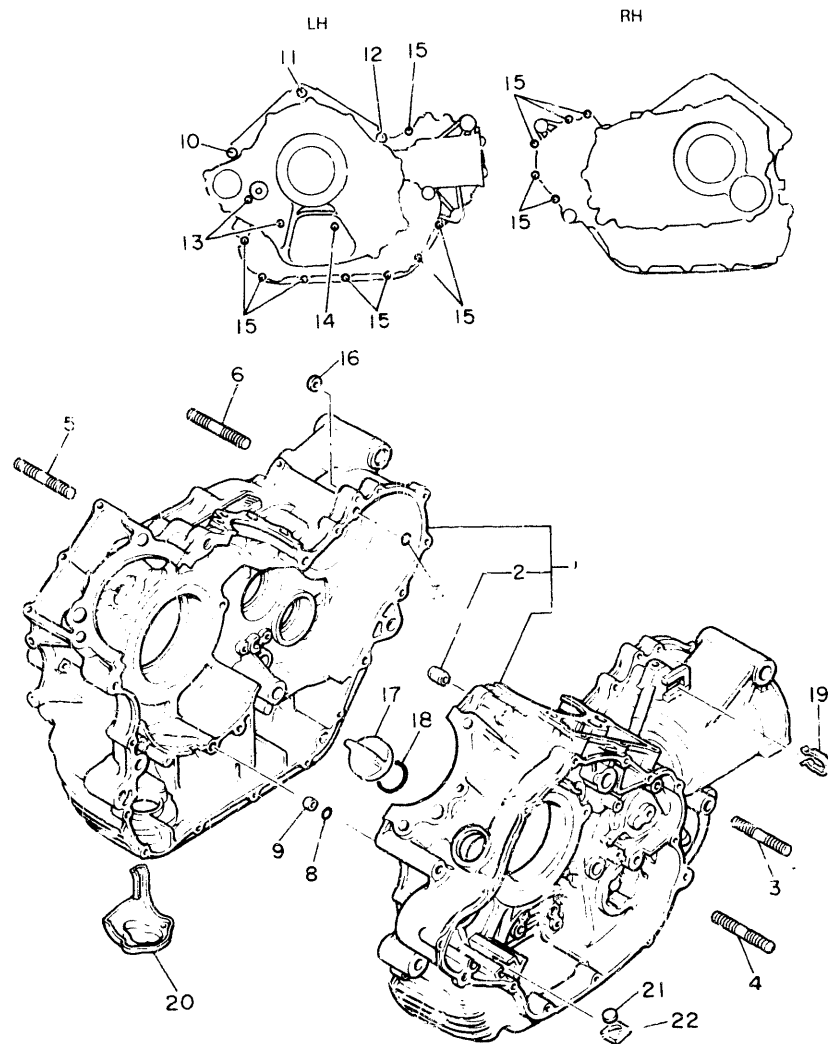
INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
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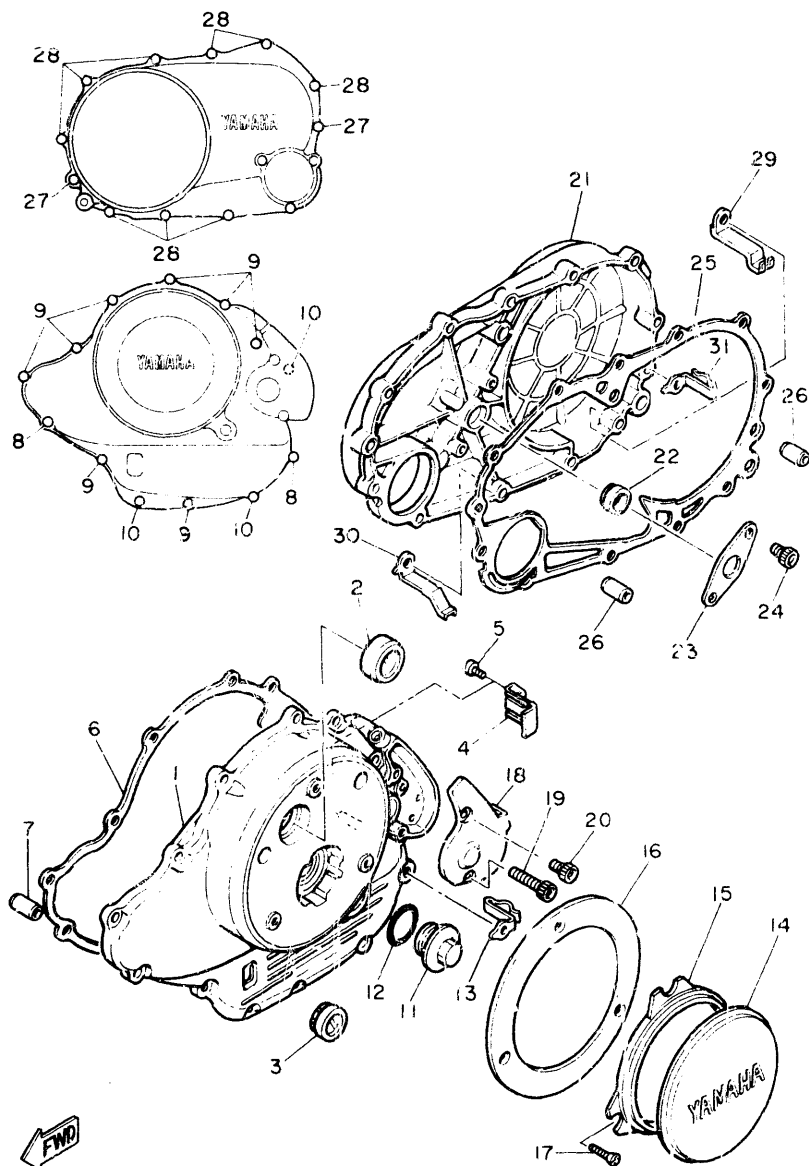
FIG. 11 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15100-00	CRANKCASE ASSY	1	
*	4X7-15100-01	CRANKCASE ASSY	1	002852 ~
2	91830-240,6	.PIN, devel	3	
3	95611-10660	BOLT, stud	1	
4	95611-10630	BOLT, stud	1	
5	95611-10690	BOLT, stud	1	
6	95611-10635	BOLT, stud	1	
7	93210-07155	O-RING	1	
8	93210-07135	O-RING	1	
9	90387-064E8	COLLAR	1	
10	91311-10100	BOLT	1	
11	91311-10070	BOLT	1	
12	91311-10060	BOLT	1	
13	91311-06080	BOLT	2	
14	91311-06055	BOLT	1	
15	91311-06030	BOLT	13	
16	90430-06014	GASKET		
17	4X7-15363-00	PLUG, oil	1	
18	93210-29198	O-RING	1	
19	90465-10168	CLAMP	1	
20	4X7-15491-00	PROTECTOR	1	
21	4X7-13419-00	PLUG	1	
22	90480-20302	GROMMET	1	



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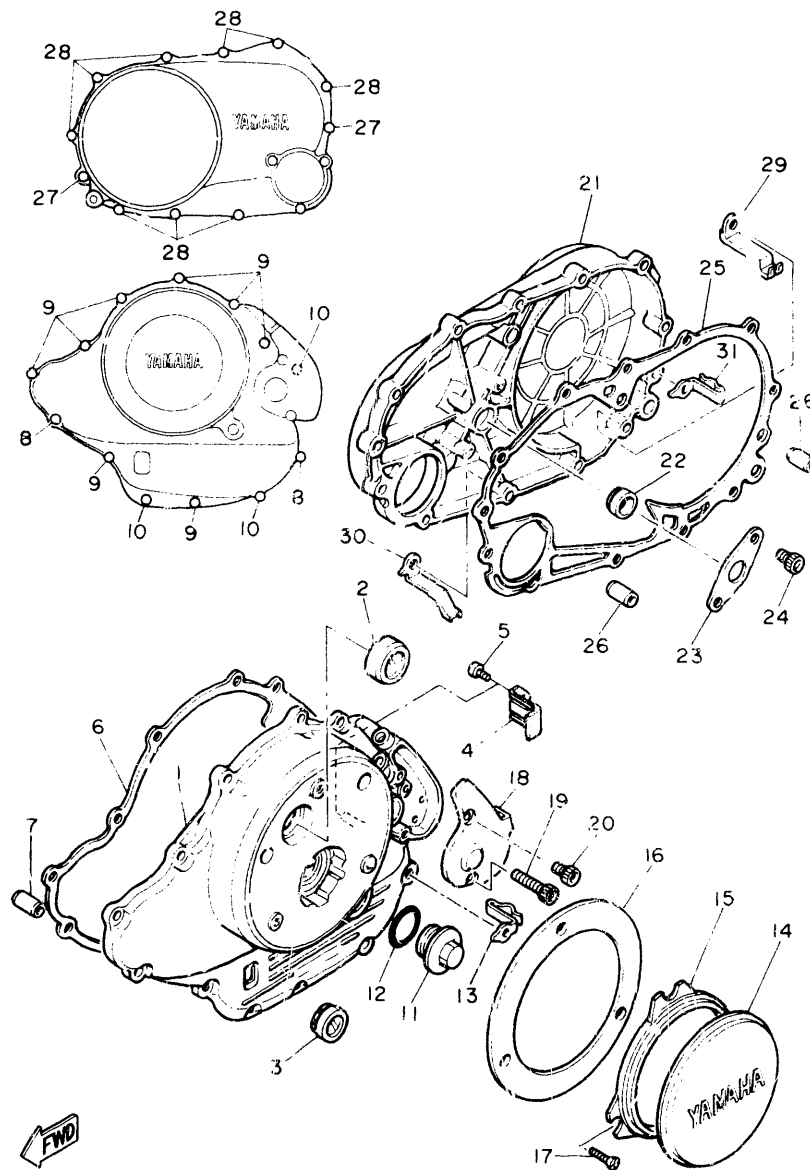


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FIG. 12 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15411-00	COVER, crankcase 1	1	
2	4X7-15361-00	GAUGE, level	1	
3	2H7-15361-00	GAUGE, level	1	
4	90462-08072	CLAMP	1	
5	92501-06010	SCREW, Pan head	1	
6	4X7-15451-00	GASKET, crankcase cover	1	
7	91830-21014	PIN, dowel	2	
8	91311-06040	BOLT	2	
9	91311-06030	BOLT	8	
10	91311-06020	BOLT	3	
11	1L9-11186-00	COVER, cylinder head side 2	1	
12	93210-32172	O-RING	1	
13	90462-08076	CLAMP	1	
14	4X7-15415-00	COVER, generator	1	
15	4X7-15455-00	GASKET 1	1	
16	4X7-15425-00	COVER, generator 2	1	
17	92603-06016	SCREW, oval head	3	
18	4X7-15417-00	COVER, cap	1	
19	91311-06055	BOLT	1	
20	91311-06016	BOLT	1	
21	4X7-15421-01	COVER, crankcase 2	1	
22	93101-14102	OIL SEAL	1	
23	4X7-15388-00	PLATE, bearing cover	1	
24	91316-06016	BOLT	2	
25	4X7-15462-00	GASKET, crankcase cover 3	1	
26	91830-21020	PIN, dowel	2	
27	91311-06040	BOLT	2	
28	91311-06025	BOLT	9	

FIG. 12 CRANKCASE COVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90462-08075	CLAMP	1	
30	90462-10085	CLAMP	2	
31	90462-08076	CLAMP	1	

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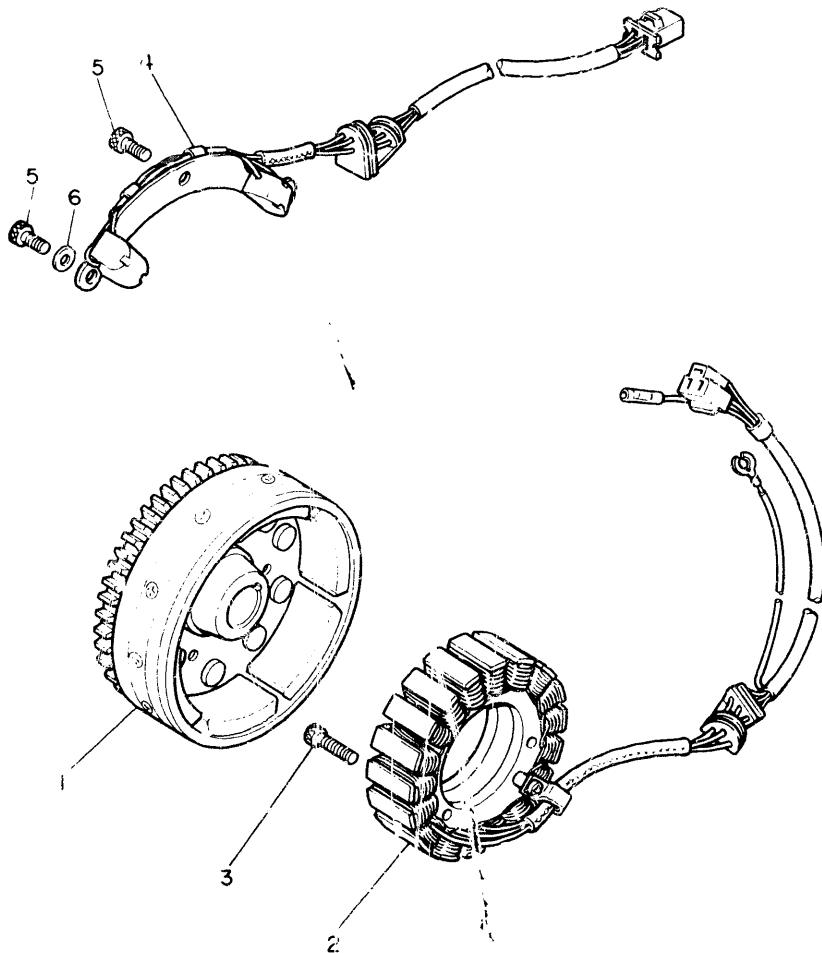


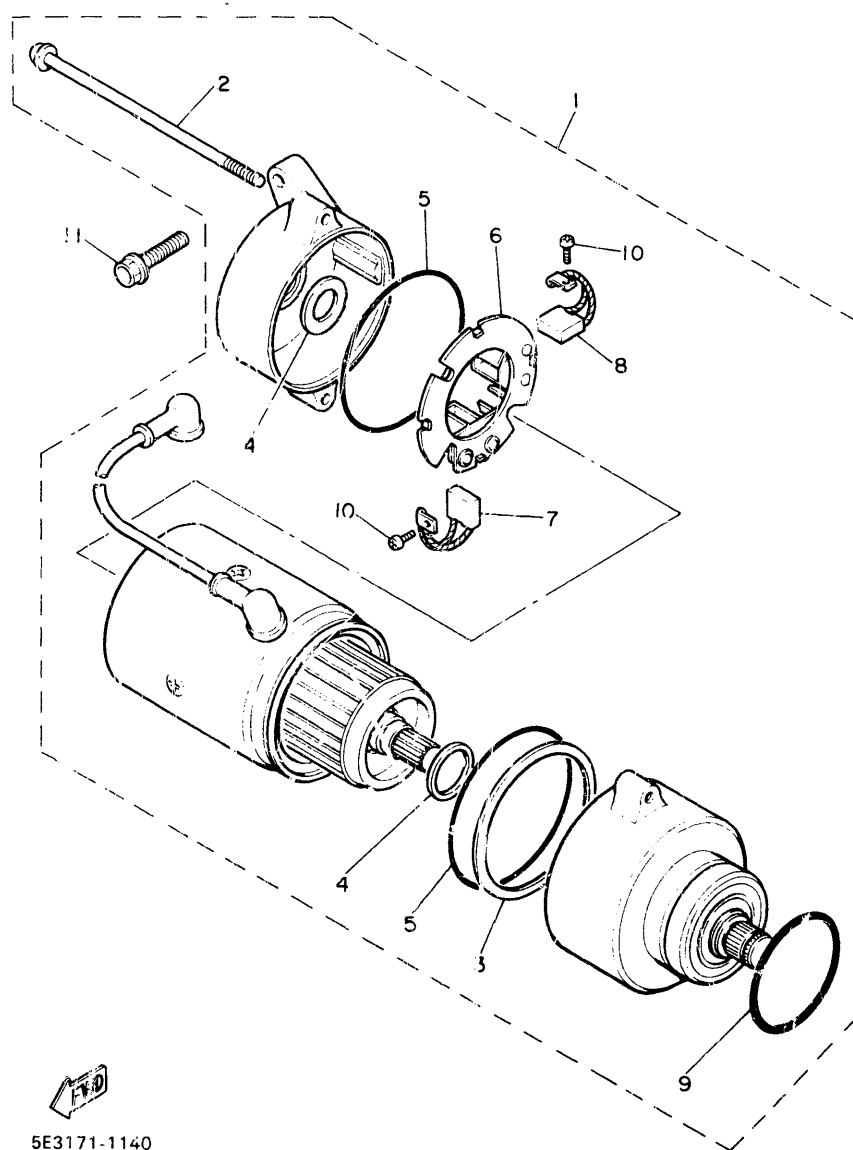
FIG. 13 A.C.GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81450-20	ROTOR ASSY	1	
2	4X7-81410-20	STATOR ASSY	1	
3	91316-06040	BOLT	3	
4	4X7-81670-20	PICK-UP ASSY	1	
5	91316-06016	BOLT	3	
6	90201-06674	WASHER, Plate	2	



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FIG. 14 STARTING MOTOR

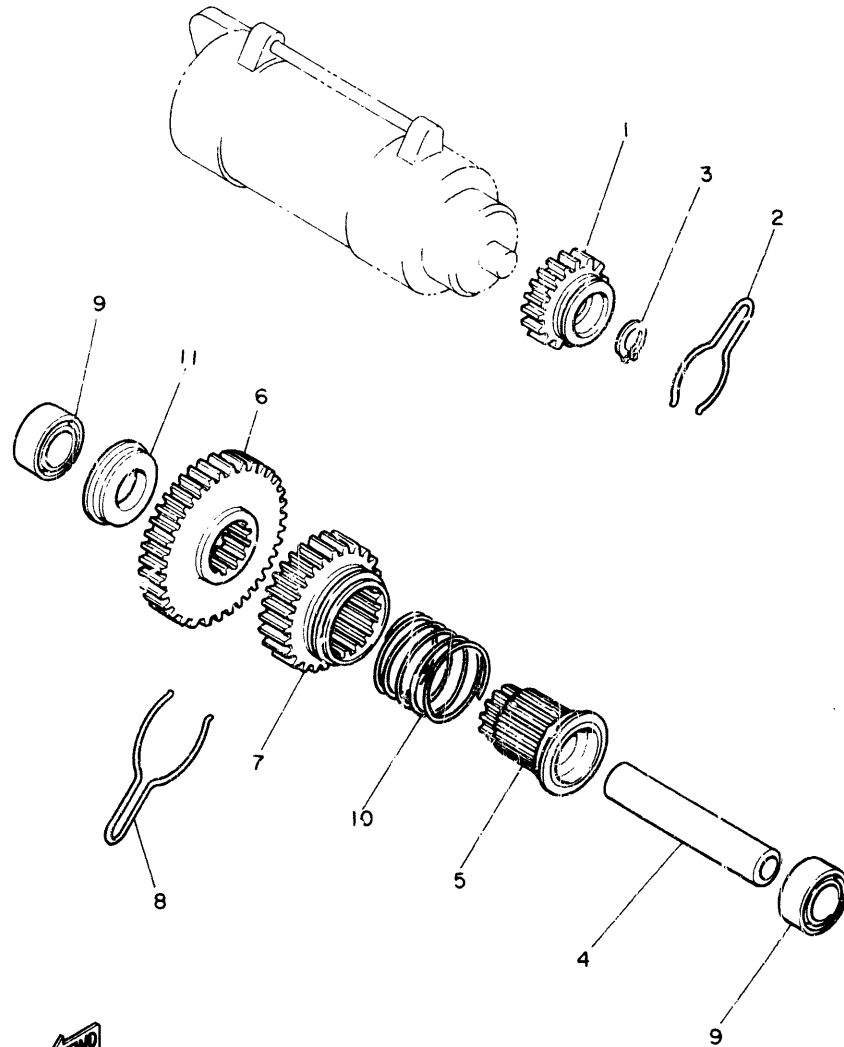


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81800-60	STARTING MOTOR ASSY	1	
2	371-81826-20	•BOLT	1	
3	4X7-81844-60	•GASKET	1	
4	371-81809-20	•WASHER KIT	1	
5	371-81847-20	•O-RING	2	
6	1J7-81840-60	•BRUSH HOLDER ASSY	1	
7	371-81811-20	•BRUSH 1	1	
8	371-81812-20	•BRUSH 2	1	
9	1J7-81847-60	•O-RING	1	
10	98501-03008	•SCREW, fan head	2	
11	95821-06025	BOLT, flange	2	

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C6

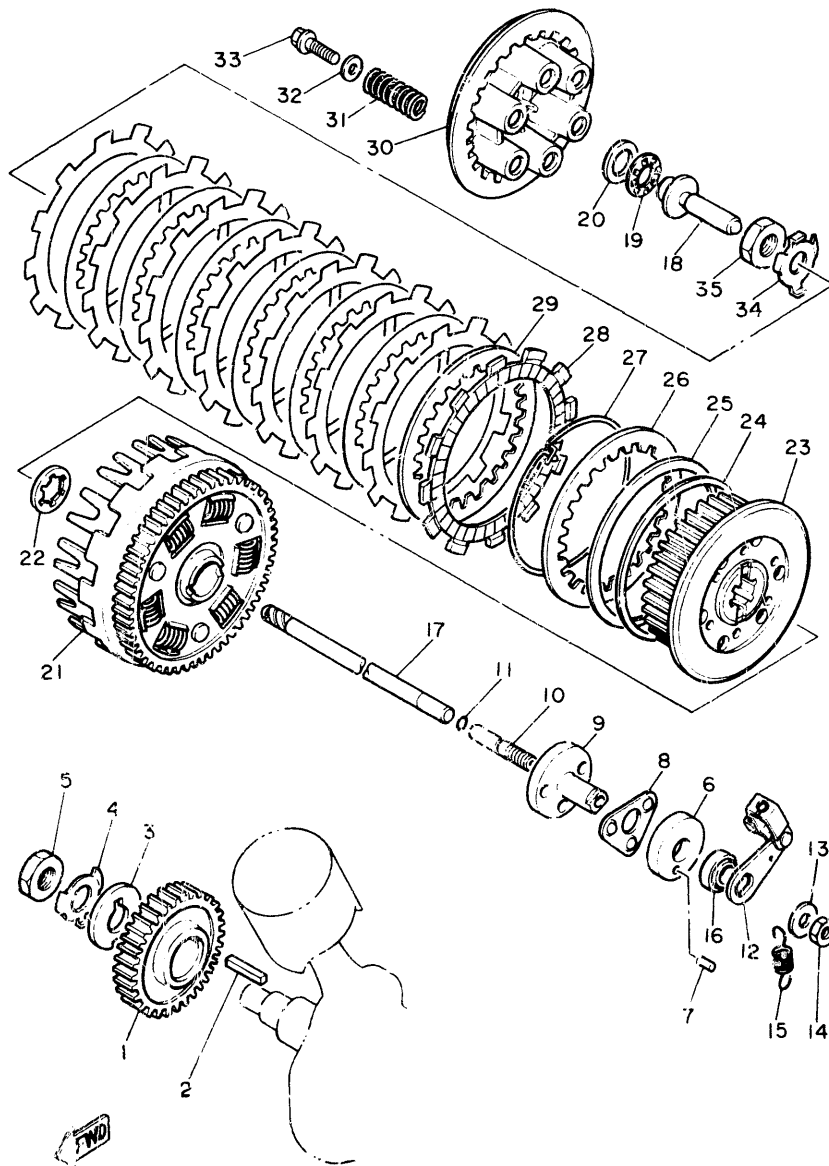
FIG. 15 STARTER CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15511-00	GEAR, starting motor (19T)	1	
* 2	90468-29105	CLIP	1	
3	93410-13004	CIRCLIP	1	
4	4X7-15521-00	SHAFT 1	1	
5	4X7-15524-00	WHEEL, starter (23T)	1	
6	4X7-15512-00	GEAR, idler 1 (35T)	1	
7	4X7-15517-00	GEAR, idler 2 (27T)	1	
8	90468-29106	CLIP	1	
9	90387-172E5	COLLAR	2	
10	90501-15636	SPRING, compression	1	
11	90387-170E5	COLLAR	1	

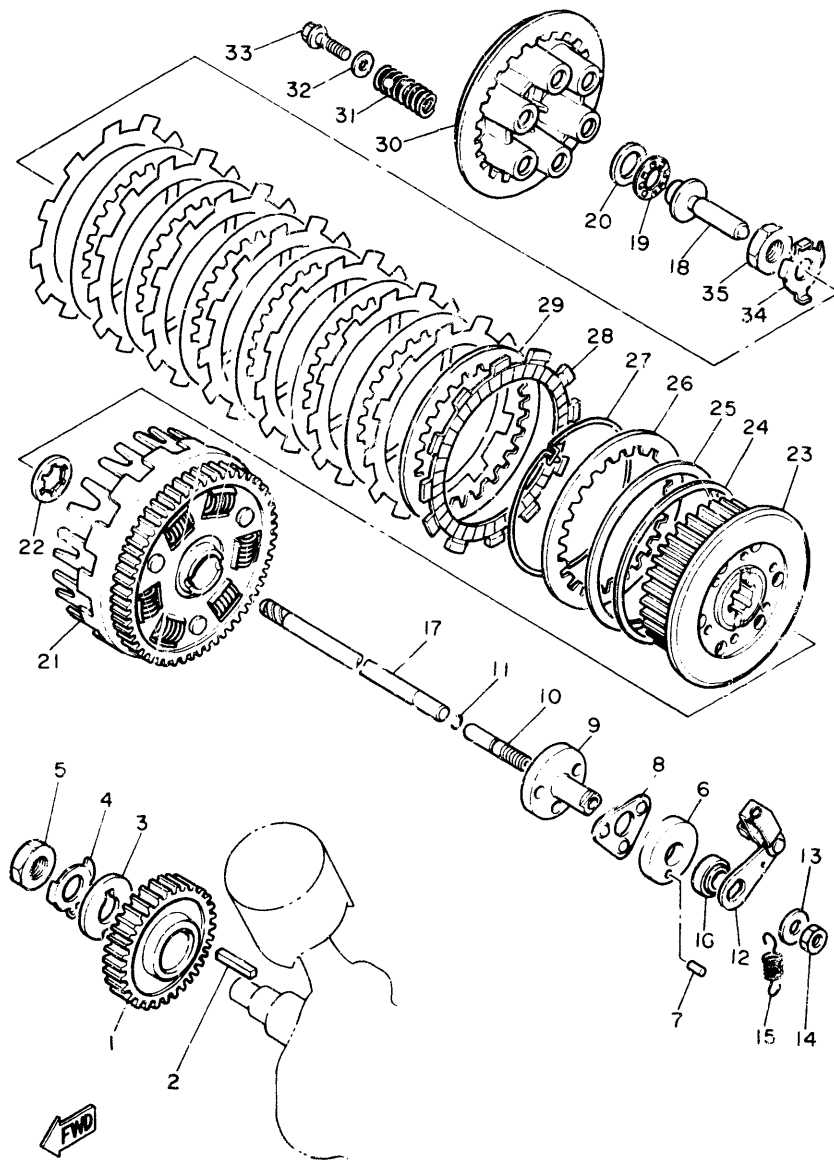
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FIG. 16 CLUTCH



5F3171-1160

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-16111-00	GEAR, Primary drive (47T)	1	
2	90232-07042	KEY, straight	1	
3	90214-20022	WASHER, claw	1	
4	90215-20182	WASHER, lock	1	
5	90170-20274	NUT	1	
6	2H7-16396-00	HOUSING, Push screw	1	
7	93606-07082	PIN, dowel	1	
8	2H7-16395-01	RETAINER, ball	1	
9	2H7-16341-00	SCREW, Push	1	
10	2H7-16343-00	SCREW, adjusting	1	
11	93210-48364	O-RING	1	
12	4X7-16340-00	PUSH LEVER ASSY	1	
13	92901-08200	WASHER, Plain	1	
14	95301-08700	NUT	1	
15	90506-10069	SPRING, tension	1	
16	93104-14059	OIL SEAL	1	
17	4X7-16357-00	ROD, Push 2	1	
18	4X7-16356-00	ROD, Push 1	1	
19	93340-21505	BEARING	1	
20	90201-151A7	WASHER, Plate	1	
21	4X7-16150-00	PRI. DRIVEN GEAR COMP. (78T)	1	
22	3Y1-16154-00	PLATE, thrust 1	1	
23	4X7-16371-00	BOSS, clutch	1	
24	4X7-16384-00	PLATE, seat	1	
25	4X7-16383-01	SPRING, clutch boss	1	
26	4X7-16324-00	PLATE, clutch 1	1	
27	4X7-16385-00	RING, clutch boss	1	
28	4X7-16321-00	PLATE, friction	8	

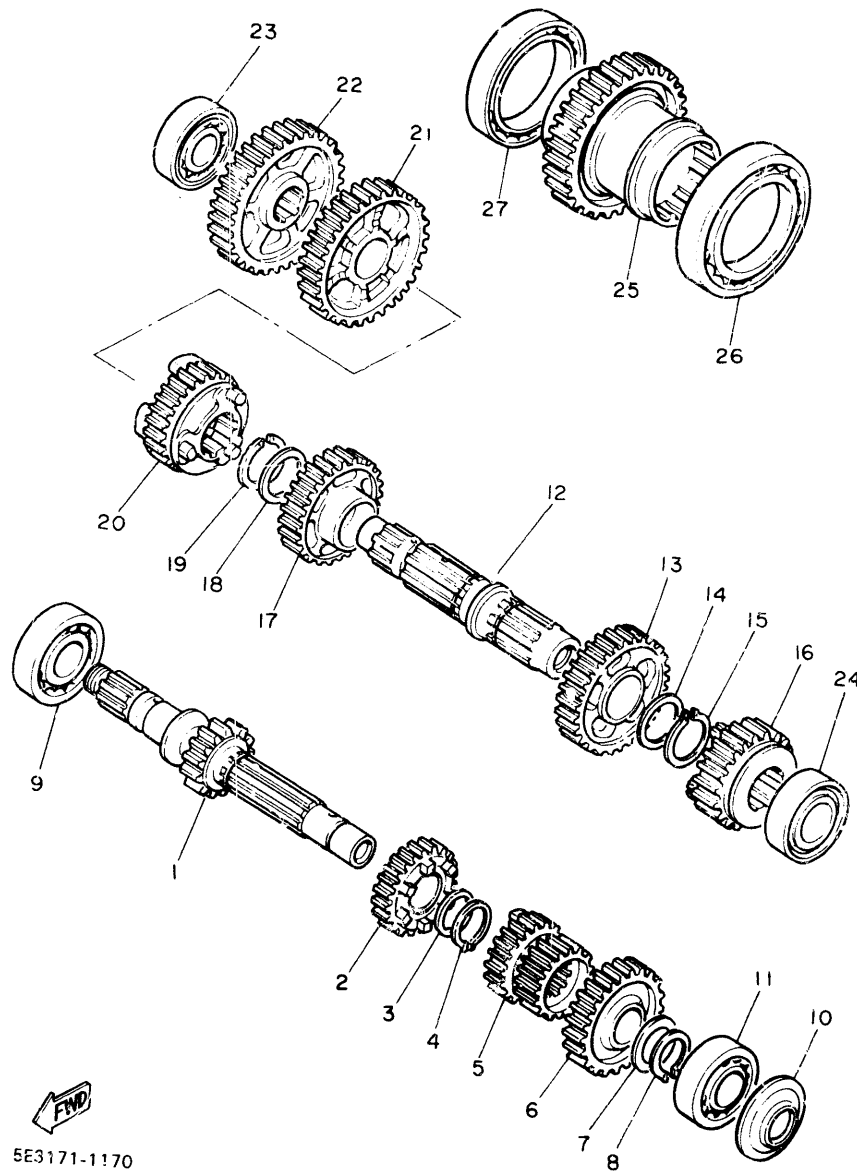


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FIG. 16 CLUTCH

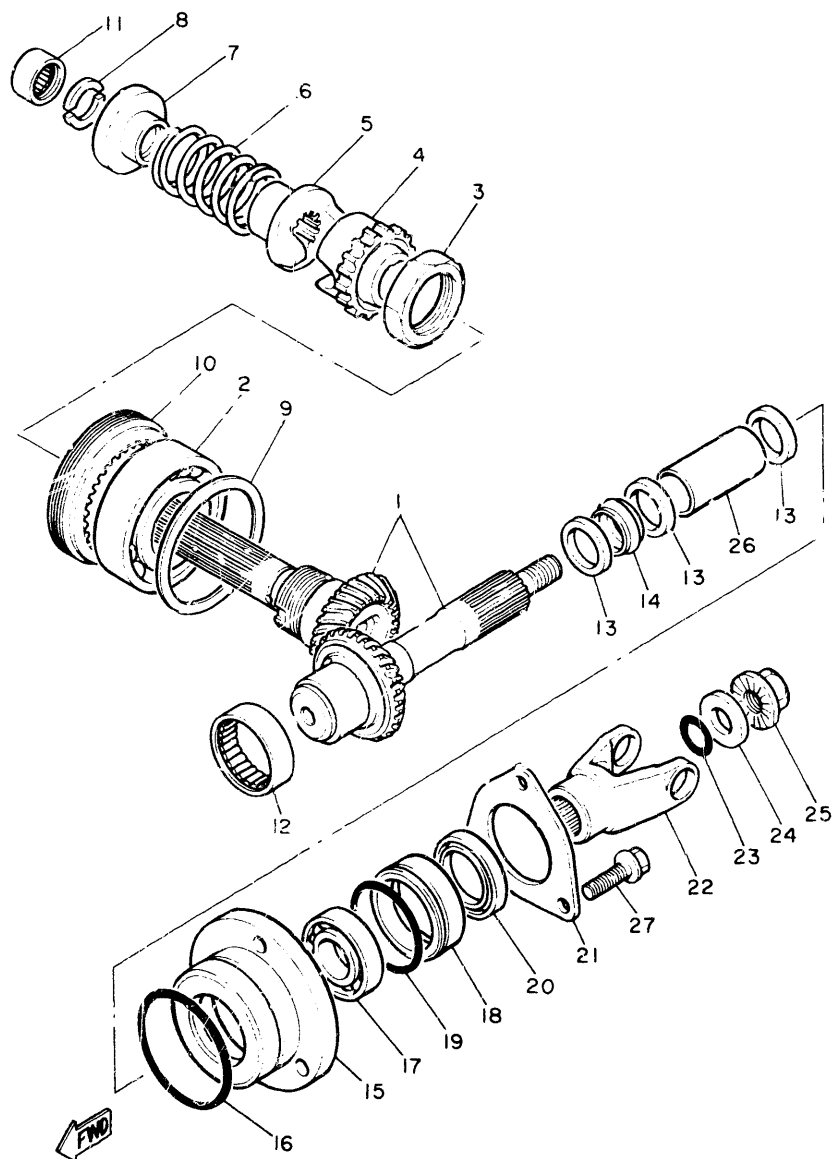
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-16325-00	PLATE, clutch 2	7	
30	4X7-16351-00	PLATE, Pressure 1	1	
31	90501-23598	SPRING, compression	6	
32	90201-061A5	WASHER, Plate	6	
33	95821-06025	BOLT, flange	6	
34	90215-20170	WASHER, lock	1	
35	90170-20257	NUT	1	

FIG. 17 TRANSMISSION



5E3171-1170

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-17411-00	AXLE, drive (17T)	1	
2	4X7-17141-00	GEAR, 4th Pinion (31T)	1	
3	90209-22191	WASHER	1	
4	93410-25010	CIRCLIP	1	
5	4X7-17121-00	GEAR, 2nd/3rd Pinion (24/28T)	1	
6	4X7-17151-01	GEAR, 5th Pinion (33T)	1	
7	90209-20276	WASHER, Plate	1	
8	93410-20009	CIRCLIP	1	
9	93306-30525	BEARING (B6305)	1	
10	93104-20068	OIL SEAL	1	
11	93306-30424	BEARING (B6304A3)	1	
12	4X7-17402-00	DRIVE AXLE ASSY	1	
13	4X7-17221-00	GEAR, 2nd wheel (40T)	1	
14	90209-27192	WASHER	1	
15	93440-30077	CIRCLIP	1	
16	4X7-17251-00	GEAR, 5th wheel (30T)	1	
17	4X7-17231-00	GEAR, 3rd wheel (36T)	1	
18	90209-27192	WASHER	1	
19	93440-30077	CIRCLIP	1	
20	4X7-17241-00	GEAR, 4th wheel (32T)	1	
21	4X7-17211-00	GEAR, 1st wheel (40T)	1	
22	4X7-17582-01	GEAR, middle drive (45T)	1	
23	93306-20401	BEARING (B6204)	1	
24	93306-20550	BEARING (B6205DU8)	1	
25	4X7-17583-01	GEAR, middle driven (47T)	1	
26	93316-01201	BEARING (B16012)	1	
27	93306-91201	BEARING (B6912)	1	

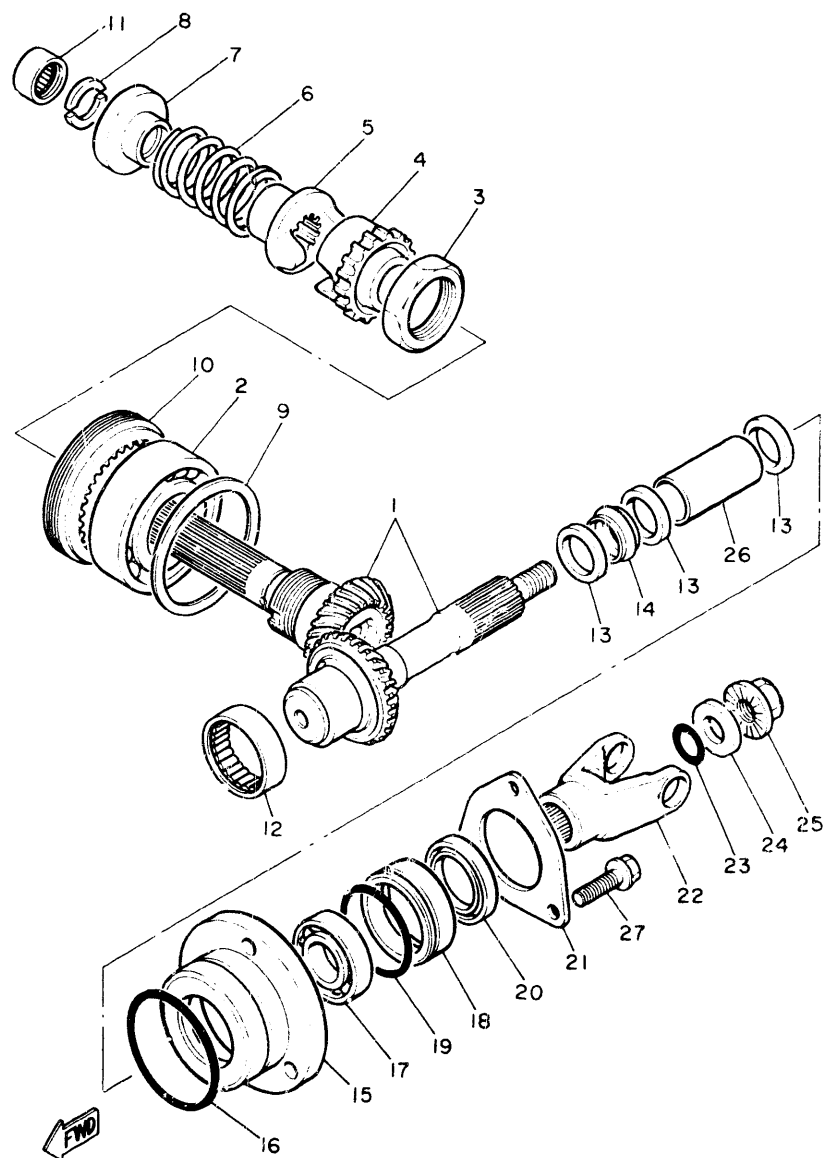


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FIG. 18 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W1751-00	MIDDLE GEAR COMP	1	
2	93306-20901	BEARING (B6209RSH2-C2)	1	
3	90179-44328	NUT	1	
4	4X7-17526-01	CAM, drive	1	
5	4H7-17527-00	CAM, driven	1	
6	90501-65575	SPRING, compression	1	
7	4X7-17524-00	HOLDER	1	
8	3H5-17529-00	WASHER, thrust	2	
9	4X7-17531-00-15	SHIM, Pinion (0.15T)	1	UR
	4X7-17531-00-30	SHIM, Pinion (0.30T)	1	UR
	4X7-17531-00-40	SHIM, Pinion (0.40T)	1	UR
	4X7-17531-00-50	SHIM, Pinion (0.50T)	1	UR
10	90179-88336	NUT	1	
11	93317-22021	BEARING, cylindrical	1	
12	93311-34043	BEARING, cylindrical	1	
13	90201-255A6	WASHER, Plate	3	
14	1J7-46129-Y0	SPACER, expansion	1	
15	4X7-17551-00	HOUSING, bearing	1	
16	93210-71360	O-RING	1	
17	93306-20548	BEARING (B6205RC2)	1	
18	4X7-17554-00	RETAINER, bearing	1	
19	93210-52449	O-RING	1	
20	93101-35099	OIL SEAL	1	
21	4X7-17558-00	PLATE, bearing	1	
22	4X7-17556-00	YOKE, joint	1	
23	93210-14359	O-RING	1	
24	90201-14633	WASHER, Plate	1	
25	90179-14317	NUT	1	

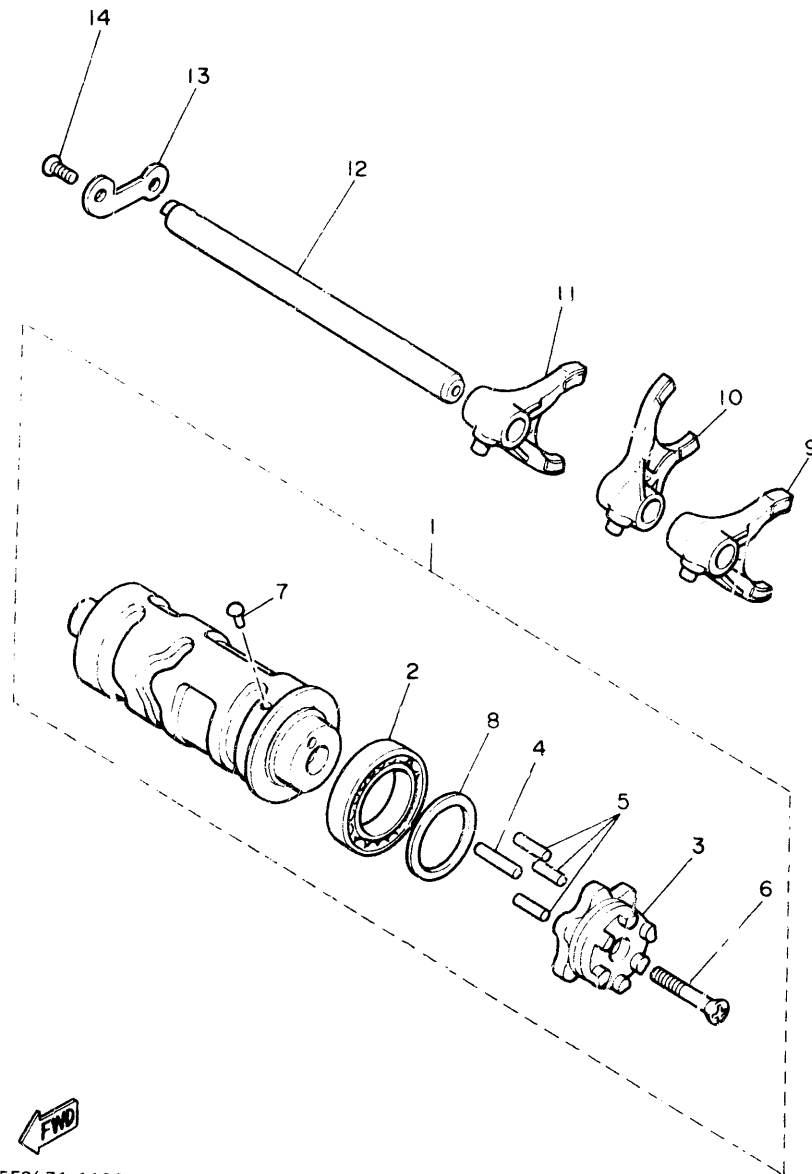
FIG. 18 MIDDLE DRIVE GEAR



5E3171-1180

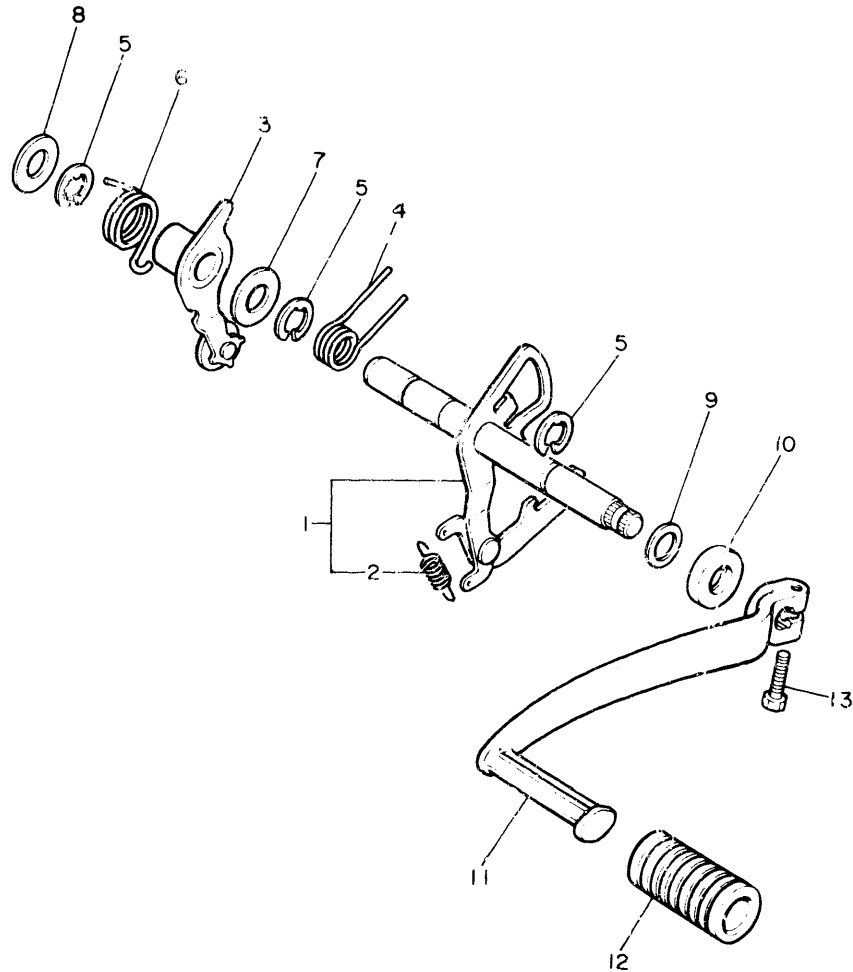
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	90387-251E1	COLLAR	1	
27	95821-08030	BOLT, flange	3	

FIG. 19 SHIFT CAM.FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18540-01	SHIFT CAM ASSY	1	
2	93306-90602	•BEARING	1	
3	4G0-18185-01	•SEGMENT	1	
4	93604-20156	•PIN, dowel	1	
5	93604-16092	•PIN, dowel	3	
6	98701-05035	•SCREW, flat head	1	
7	136-18542-00	•POINT, neutral	1	
8	90201-30297	•WASHER, Plate	1	
9	4X7-18511-00	FORK, shift 1	1	
10	4X7-18512-00	FORK, shift 2	1	
11	4X7-18513-00	FORK, shift 3	1	
12	4X7-18531-00	BAR, shift fork guide 1	1	
13	4X7-18536-00	STOPPER, shift bar	1	
14	92701-06015	SCREW, flat head	2	

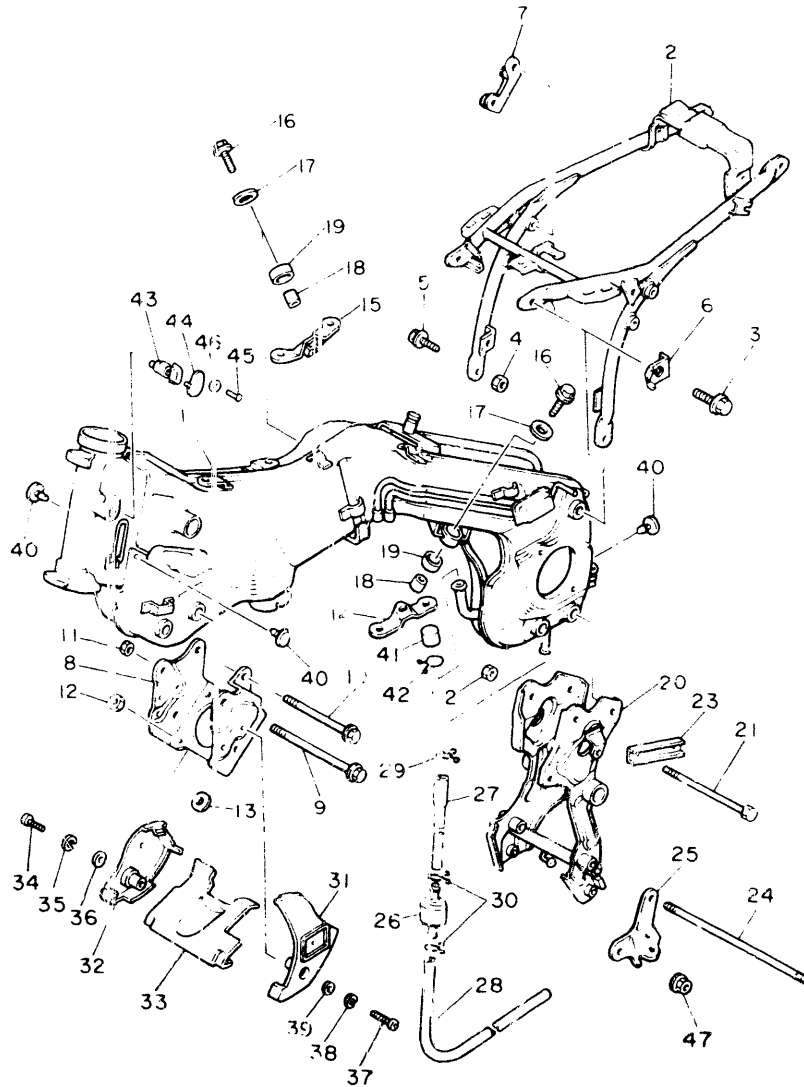
FIG. 20 SHIFT SHAFT, PEDAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18120-00	SHIFT LEVER ASSY	1	
2	90506-08227	•SPRING, tension	1	
3	4X7-18140-00	STOPPER LEVER ASSY	1	
4	90508-32449	SPRING, torsion	1	
5	93430-10016	CIRCLIP	3	
6	90508-29491	SPRING, torsion	1	
7	90201-12588	WASHER, Plate	1	
8	90201-12583	WASHER, Plate	1	
9	90201-12166	WASHER, Plate	1	
10	93102-12106	OIL SEAL	1	
11	4X7-18111-00	PEDAL, shift	1	
12	132-18113-01	COVER, shift Pedal	1	
13	97321-06020	BOLT	1	

5E3171 1200

FIG. 21 FRAME



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-21110-00-33	FRAME COMP	1	yamaha black
2	4X7-21190-00-33	REAR FRAME COMP.	1	yamaha black
3	95811-10035	BOLT, flange	2	
4	90185-10035	NUT, self-locking	2	
5	90101-10524	BOLT	2	
6	90215-10192	WASHER, lock	2	
7	4X7-2138L-00	BRACKET 2	1	
8	4X7-21317-00	STAY, engine 4	1	
9	90105-10183	BOLT, washer based	1	
10	90105-10105	BOLT, washer based	1	
11	90179-10247	NUT	2	
12	90179-12248	NUT	4	
13	90201-125A3	WASHER, Plate	4	
14	4X7-21315-00	STAY, engine 2	1	
15	4X7-21316-00	STAY, engine 3	1	
16	90105-10186	BOLT, washer based	2	
17	90201-104A7	WASHER, Plate	2	
18	90387-100E2	COLLAR	2	
19	4X7-21485-00	DAMPER, rubber 1	2	
20	4X7-21430-00	REAR ARM BRACKET COMP.	1	
21	90101-10074	BOLT	2	
22	90179-10247	NUT	2	
23	4X7-21491-00	WASHER, lock	1	
24	90116-10343	BOLT, stud	1	
25	5E4-21458-00	BRACKET, side stand	1	
26	4X7-2149Y-00	FILTER ASSY	1	
27	90445-11545	HOSE	1	



5G5300-1211

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	I2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
-----------------	----

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
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Oil Pump	B9
Oil Cleaner	B10
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Carburetor	B13 ~ B14
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Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

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Chassis	G4 ~ G5
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Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	I2
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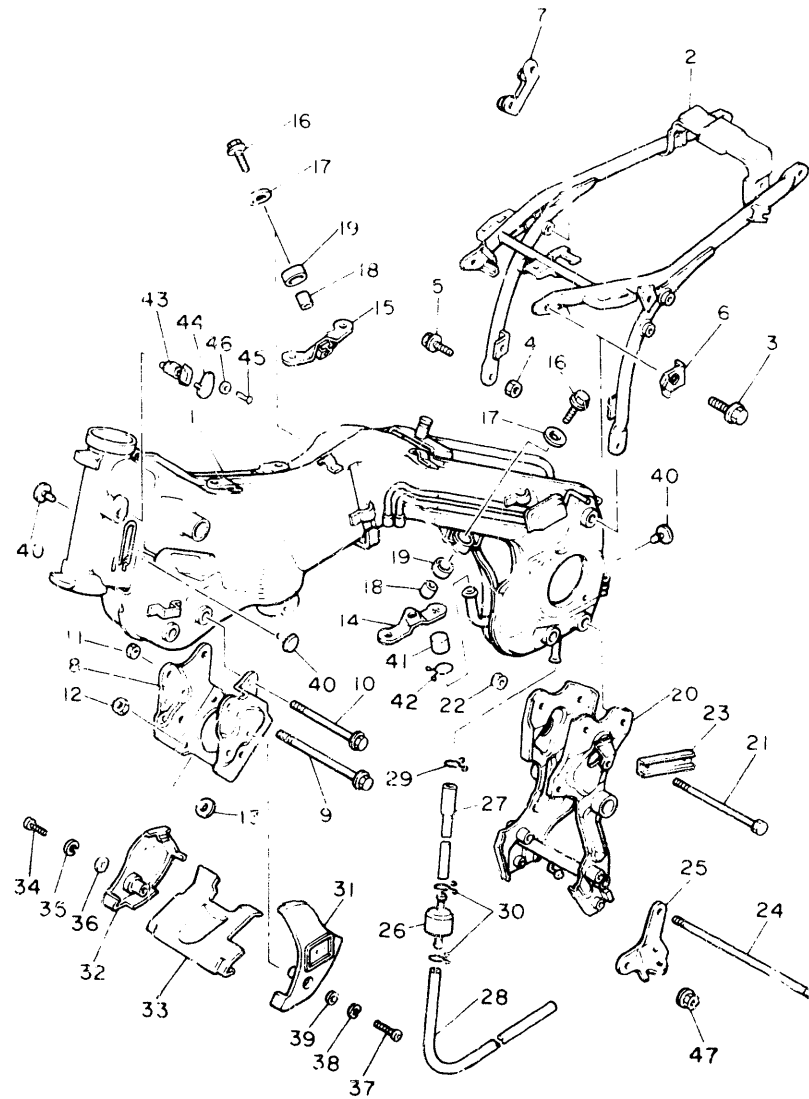
INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

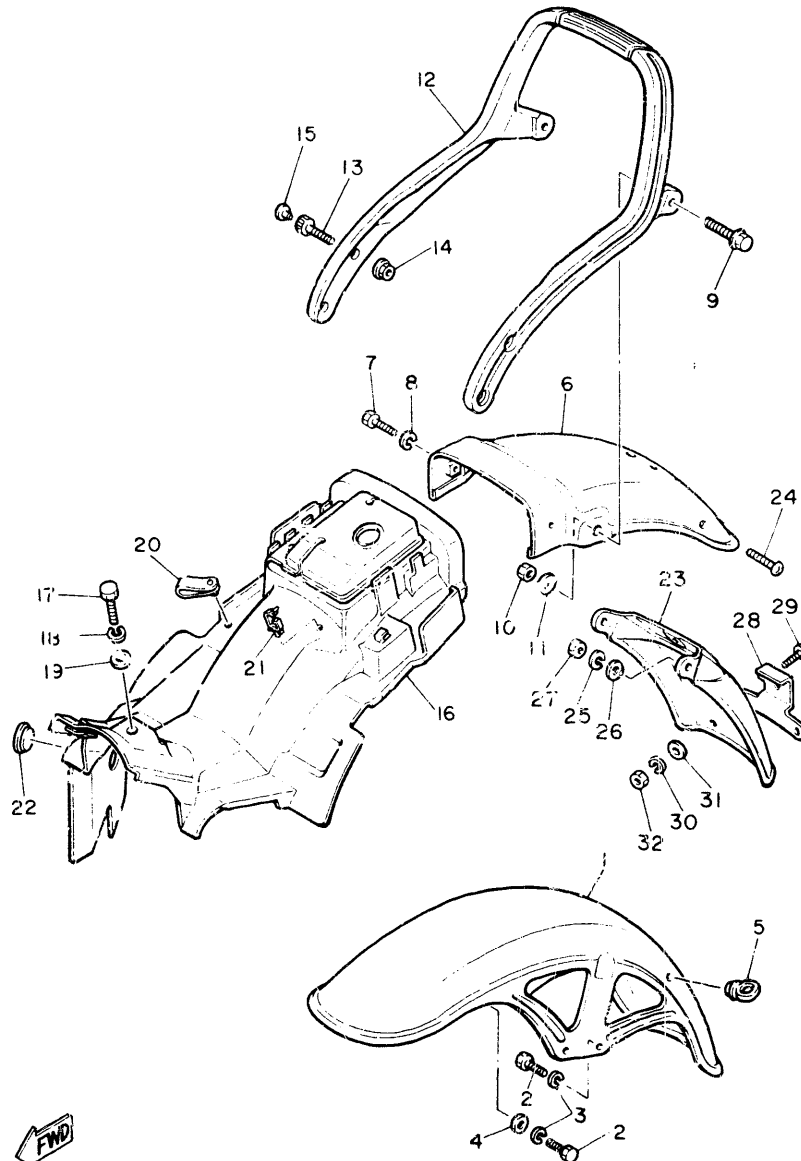
NUMERICAL INDEX	M2
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FIG. 21 FRAME



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90445-11452	HOSE	1	
29	90467-13042	CLIP	1	
30	90467-11010	CLIP	2	
31	4X7-2137W-00-98	SCUP, air 1	1	low gloss black
32	4X7-2137X-00-98	SCUP, air 2	1	low gloss black
33	4X7-2137Y-00-98	GUIDE, air	1	low gloss black
34	92506-06016	SCREW, Pan head	1	
35	92906-06100	WASHER, spring	1	
36	92906-06600	WASHER, Plate	1	
37	92506-06040	SCREW, Pan head	1	
38	92906-06100	WASHER, spring	1	
39	92906-06600	WASHER, Plate	1	
40	90338-07043	PLUG	3	
41	5A8-21399-00	CAP, tool box	1	
42	90467-14015	CLIP	1	
43	*	BODY & KEY, steering lock	1	LM
44	134-23484-10	CAP, handle lock	1	
45	90269-04003	RIVET	1	
46	90208-04029	WASHER, conical spring	1	
* 47	90179-10247	NUT	1	

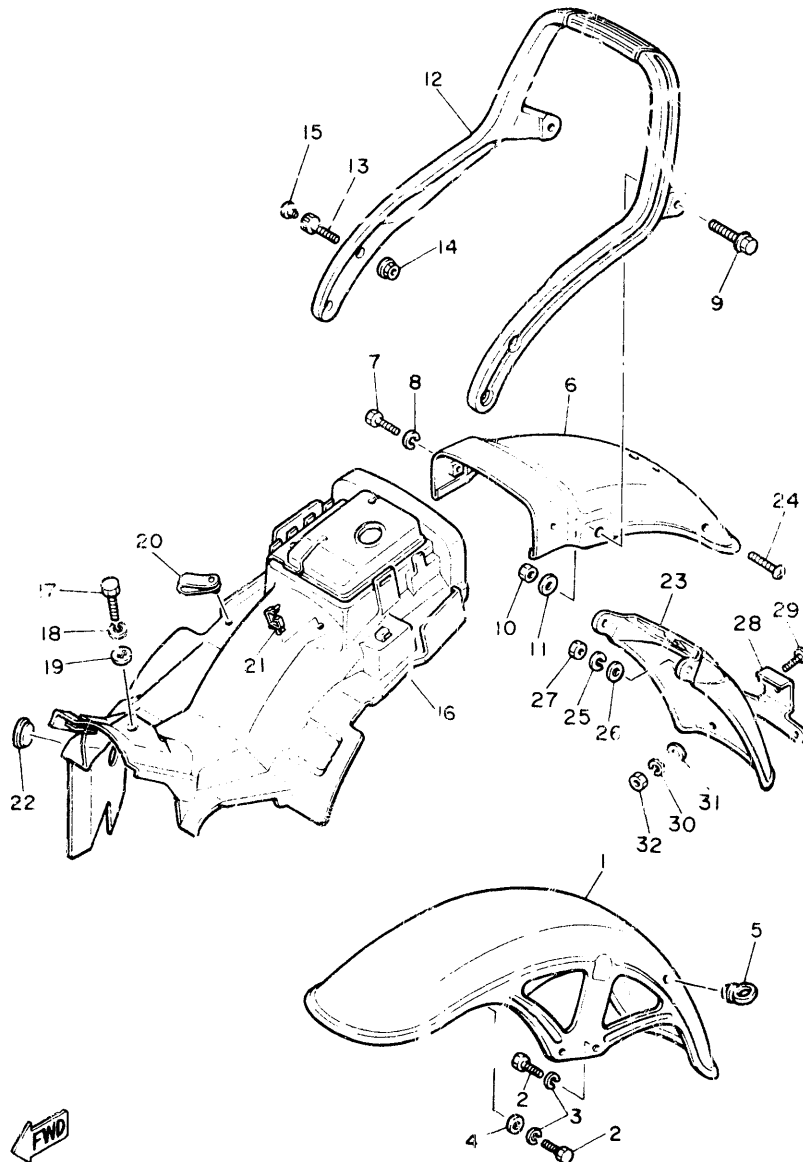
FIG. 22 FRONT FENDER-REAR FENDER



5G5300-1220

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-21501-00-93	FRONT FENDER COMP.	1	chrome-Plated
2	97301-08020	BOLT	4	
3	92901-08100	WASHER, sPring	4	
4	92901-08200	WASHER, Plain	2	
5	1A0-21518-00	HOLDER, cable	1	
6	5G5-21610-01-93	REAR FENDER COMP.	1	chrome-Plated
7	97322-06012	BOLT	2	
8	92902-06100	WASHER, sPring	2	
9	93821-10030	BOLT, flange	2	
10	95380-10600	NUT	2	
11	92902-10200	WASHER	2	
12	4X7-21645-00	STAY, rear	1	
13	91316-08060	BOLT	4	
14	90179-08246	NUT	4	
15	341-23469-00	CAP, bolt	4	
16	4X7-W2162-01	MUD GUARD COMP.	1	
17	97301-06015	BOLT	1	
18	92902-06100	WASHER, sPring	1	
19	90201-06067	WASHER, Plate	1	
20	90464-12027	CLAMP	2	
21	90464-16025	CLAMP	1	
22	90480-30167	GROMMET	1	
23	5G5-21621-00	FLAP	1	
24	92503-06015	SCREW, Pan head	2	
25	92903-06100	WASHER, sPring	2	
26	90201-06057	WASHER, Plate	2	
27	95301-06600	NUT	2	
28	5G5-21641-00	BRACKET, reflector	1	

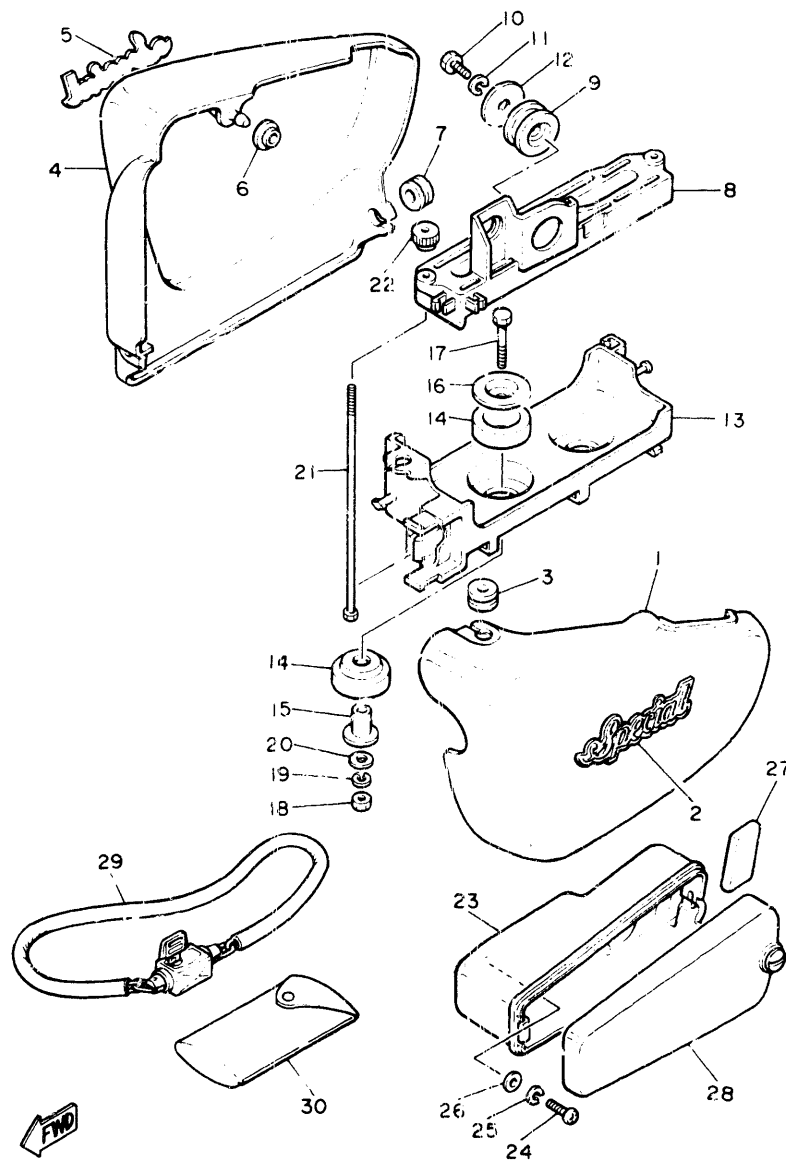
FIG. 22 FRONT FENDER•REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92506-06012	SCREW, Pan head	2	
30	92906-06100	WASHER, spring	2	
31	92906-06600	WASHER, Plate	2	
32	95306-06600	NUT	2	

5G5300-1220

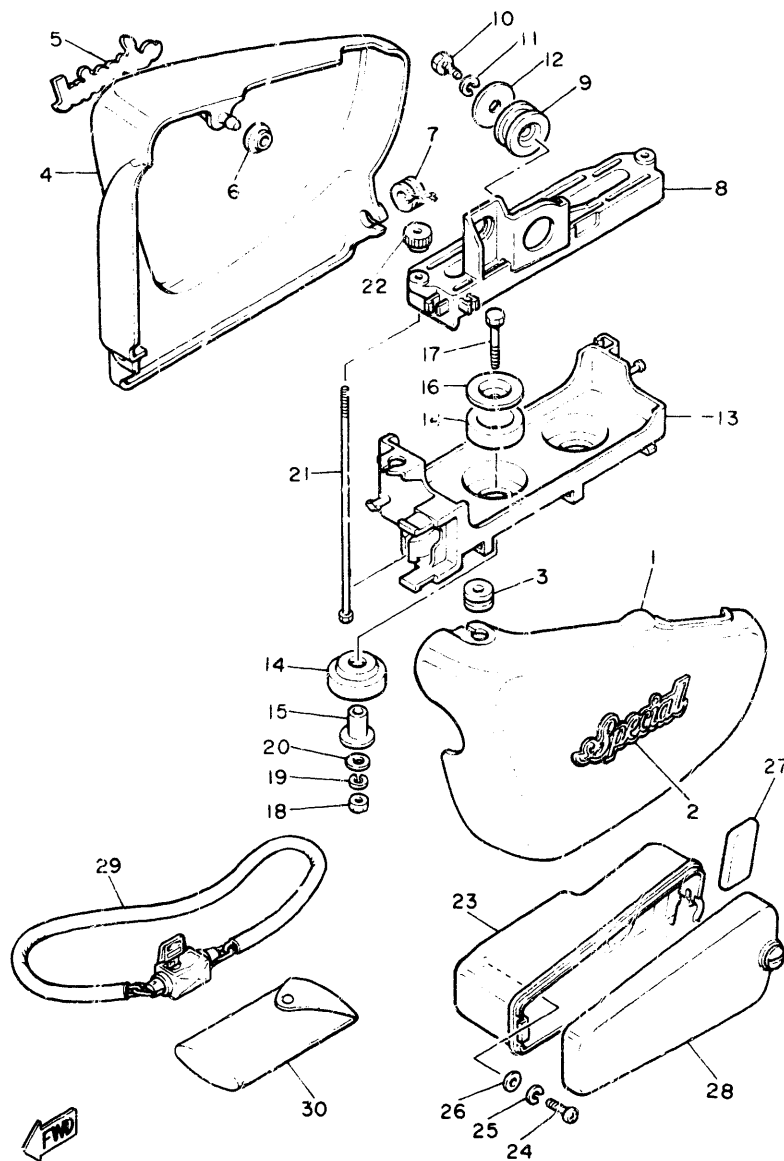
FIG. 23 SIDE COVER. TOOL



5E4700-1230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-21711-00-5J	COVER, side 1	1	UR
	4X7-21711-00-6G	COVER, side 1	1	sapphire blue UR new yamaha black
2	4G1-21781-00	EMBLEM 1	1	
3	90480-12053	GROMMET	3	
4	4X7-21721-00-5J	COVER, side 2	1	UR
	4X7-21721-00-6G	COVER, side 2	1	sapphire blue UR new yamaha black
5	4G1-21781-00	EMBLEM 1	1	
6	90480-01141	GROMMET	1	
7	90480-12053	GROMMET	2	
8	4X7-82136-00	PLATE, battery fitting	1	
9	2H7-21747-00	DAMPER	1	
10	97302-06012	BOLT	1	
11	92902-06100	WASHER, sPring	1	
12	90201-065A1	WASHER, Plate	1	
13	4X7-21171-00	BOX, tool	1	
14	2H7-21746-00	DAMPER, battery box	4	
15	90387-06763	COLLAR	2	
16	90209-07170	WASHER	2	
17	97301-06040	BOLT	2	
18	95302-06600	NUT	2	
19	92902-06100	WASHER, sPring	2	
20	92902-06600	WASHER	1	
21	90101-05496	BOLT	2	
22	90179-05322	NUT	2	
23	4X7-21248-00	BOX	1	
24	92502-06016	SCREW, Pan head	1	
25	92902-06100	WASHER, sPring	1	
26	90201-06008	WASHER, Plate	1	

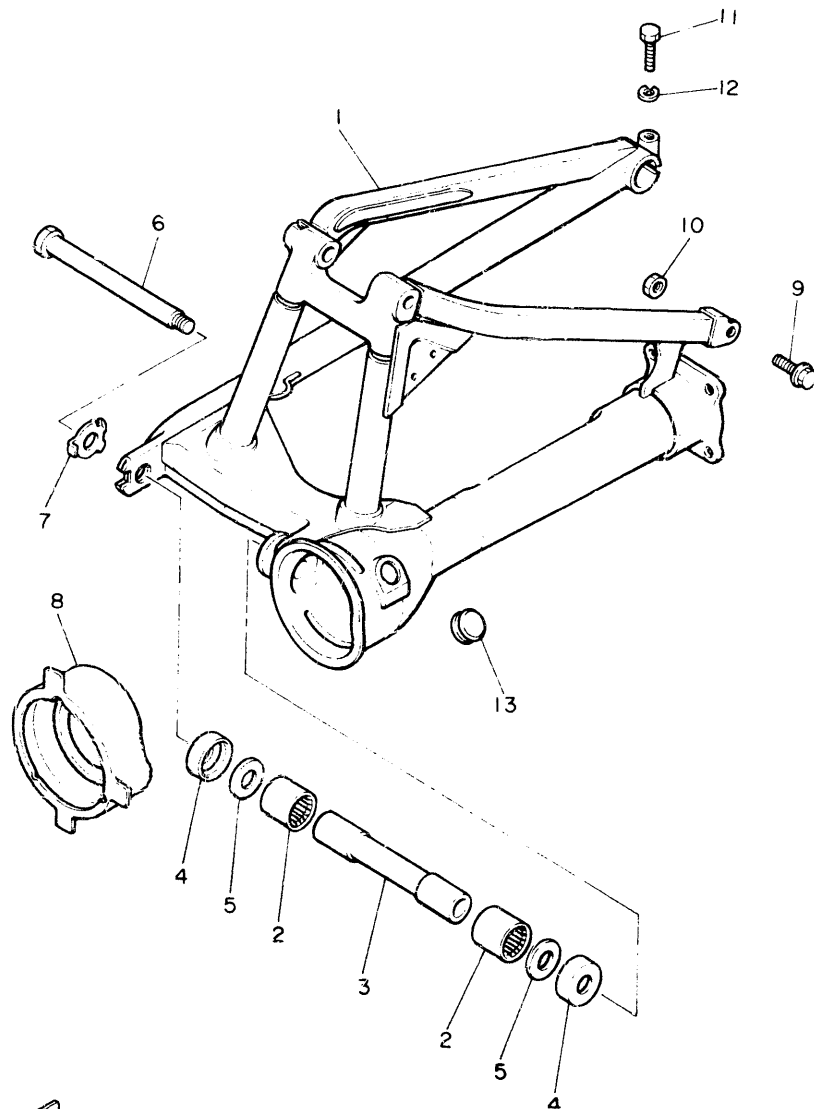
FIG. 23 SIDE COVER. TOOL



5E4700-1230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	4X7-21719-00	GROMMET	1	
28	4X7-2179A-00	CAP, tool box	1	
29	4X7-W2171-00	WHEEL LOCK ASSY	1	
30	4X7-29100-10	TOOL KIT	1	

FIG. 24 REAR ARM

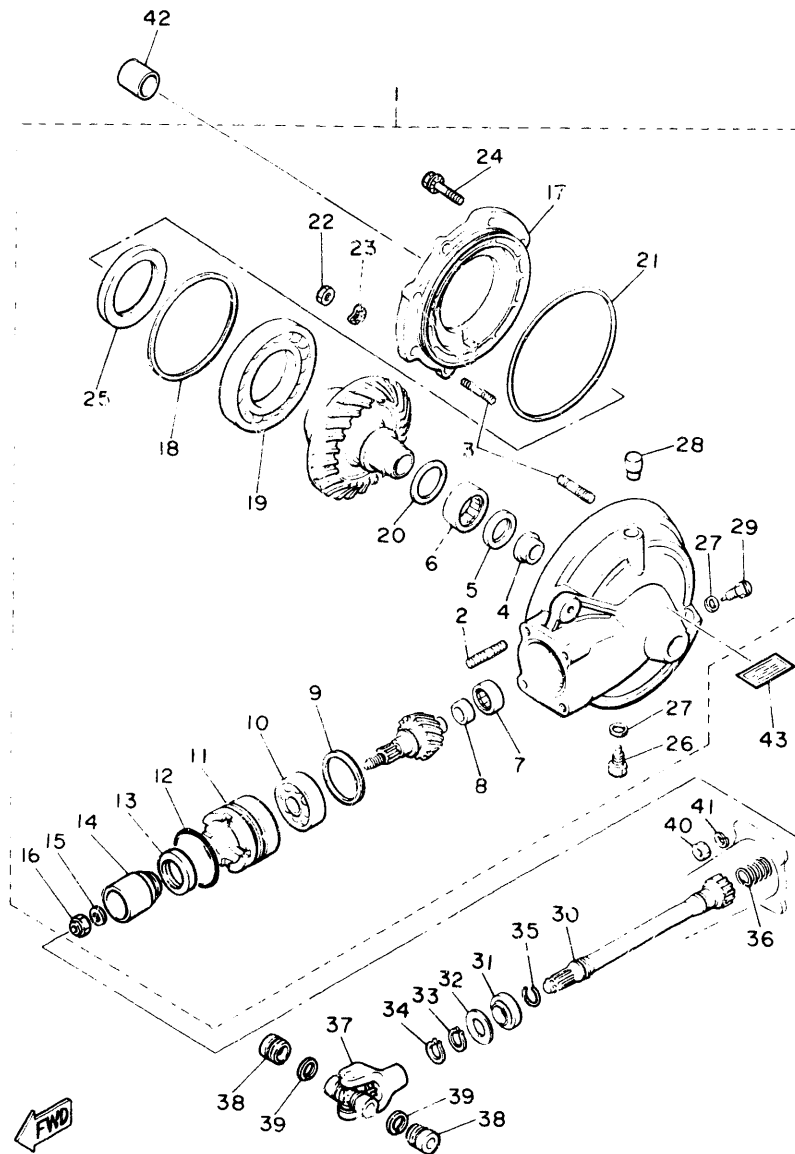


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-22110-01-35	REAR ARM COMP.	1	silver
2	93320-32403	BEARING	2	
3	4X7-22124-00	BUSH 2	1	
4	4X7-22129-00	COVER, thrust 2	2	
5	90201-244A8	WASHER, Plate (1.95T)	2	UN
	90201-244A9	WASHER, Plate (2.05T)	2	UN
	90201-245A0	WASHER, Plate (2.15T)	2	UN
6	4X7-22141-00	SHAFT, Pivot	1	
7	90215-16131	WASHER, lock	1	
8	4X7-22189-00	BOOT, rubber	1	
9	95811-10035	BOLT, flange	1	
10	90179-10247	NUT	1	
11	97301-08035	BOLT	1	
12	92301-08100	WASHER, spring	1	
13	90338-20113	PLUG	1	



5G5300-1240

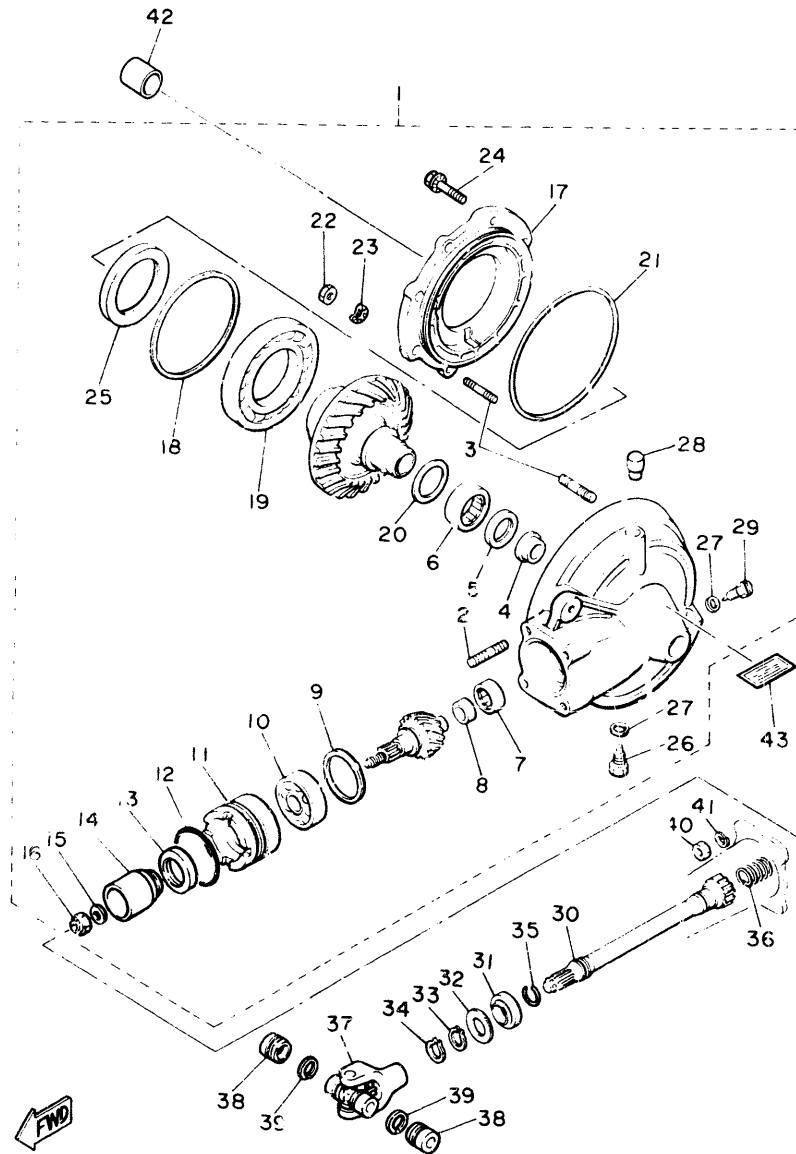
FIG. 25 DRIVE SHAFT



5G5300-1250

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-46101-01	REAR AXLE GEAR CASE ASSY	1	
2	90116-10361	•BOLT, stud	4	
3	90116-08360	•BOLT, stud	6	
4	4H7-46153-00	•COLLAR, Guide	1	
5	93101-30084	•OIL SEAL	1	
6	93311-43729	•BEARING, cylindrical	1	
7	93317-41510	•BEARING, cylindrical	1	
8	2H7-46122-00	•RACE, inner	1	
9	1J7-17537-Y0-15	•SHIM, thrust (0.15T)	1	UR
	1J7-17537-Y0-30	•SHIM, thrust (0.30T)	1	UR
	1J7-17537-Y0-40	•SHIM, thrust (0.40T)	1	UR
	1J7-17537-Y0-50	•SHIM, thrust (0.50T)	1	UR
10	93306-30533	•BEARING (B6305RB1 SPECIAL)	1	
11	4H7-46125-00	•RETAINER, bearing	1	
12	93210-60426	•O-RING	1	
13	93101-38098	•OIL SEAL	1	
14	4H7-46123-00	•COUPLING, gear	1	
15	90201-14632	•WASHER, Plate	1	
16	90185-14070	•NUT, self-locking	1	
17	4H7-46152-00	•HOUSING, bearing	1	
18	1J7-46117-Y0-30	•SHIM, ring gear (0.30T)	1	UR
	1J7-46117-Y0-35	•SHIM, ring gear (0.35T)	1	UR
	1J7-46117-Y0-40	•SHIM, ring gear (0.40T)	1	UR
	1J7-46117-Y0-45	•SHIM, ring gear (0.45T)	1	UR
	1J7-46117-Y0-50	•SHIM, ring gear (0.50T)	1	UR
19	93316-01403	•BEARING, cylindrical	1	
20	1J7-46118-Y0-18	•WASHER, thrust (1.8T)	1	UR
	1J7-46118-Y0-19	•WASHER, thrust (1.9T)	1	UR

FIG. 25 DRIVE SHAFT



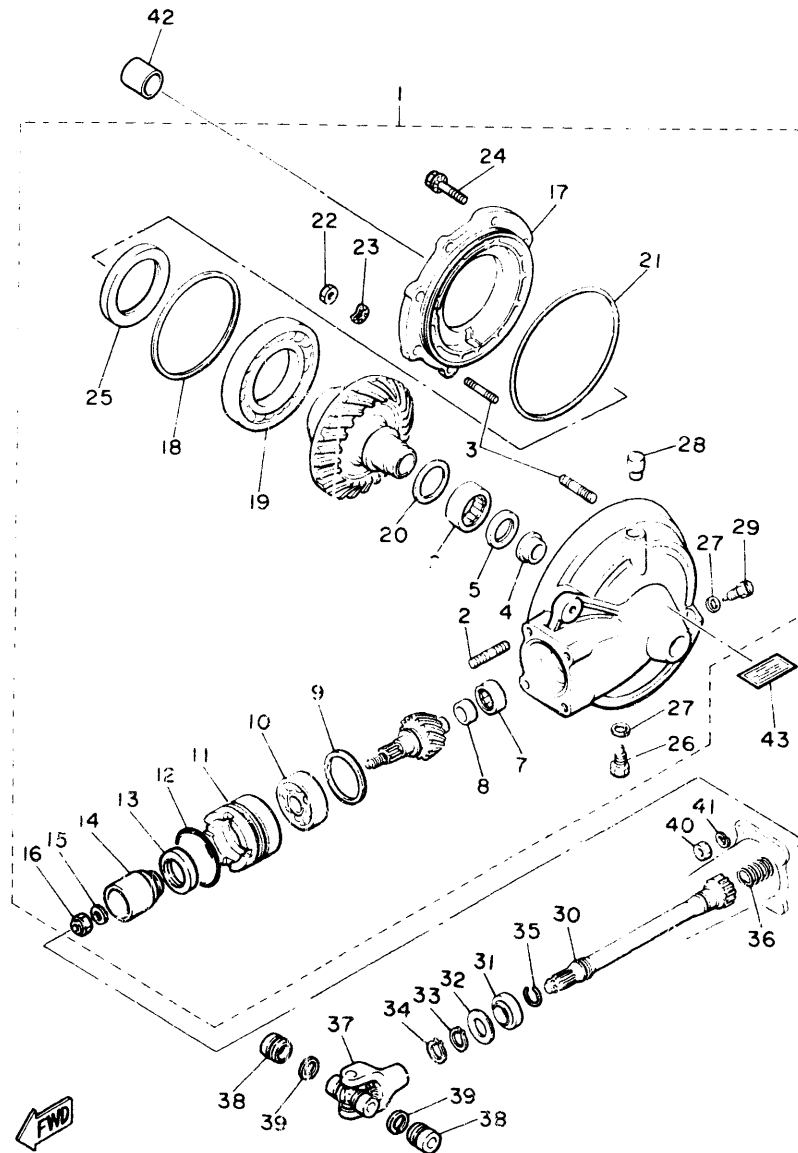
5G5300-1250

D9

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
20	1J7-46118-Y0-20	•WASHER, thrust (2.0T)	1	UR
	1J7-46118-Y0-21	•WASHER, thrust (2.1T)	1	UR
	4H7-46118-00-14	•WASHER, thrust (1.4T)	1	UR
	4H7-46118-00-15	•WASHER, thrust (1.5T)	1	UR
	4H7-46118-00-16	•WASHER, thrust (1.6T)	1	UR
	4H7-46118-00-17	•WASHER, thrust (1.7T)	1	UR
	4H7-46118-00-22	•WASHER, thrust (2.2T)	1	UR
	4H7-46118-00-23	•WASHER, thrust (2.3T)	1	UR
21	93211-44348	•O-RING	1	
22	95311-08600	•NUT	6	
23	92901-08700	•WASHER, wave	6	
24	95821-10025	•BOLT, flange	2	
25	93102-70167	•OIL SEAL	1	
26	90340-14009	•PLUG, straight screw	1	
27	214-11198-01	•GASKET	2	
28	2H7-17590-00	•BREATHER COMP.	1	
29	90340-14042	•PLUG, straight screw	1	
30	4X7-46172-00	SHAFT, drive	1	
31	93108-23007	OIL SEAL	1	
32	90201-231A2	WASHER, plate	1	
33	93410-23056	CIRCLIP	1	
34	93410-22039	CIRCLIP	1	
35	90468-12088	CLIP	1	
36	90501-16491	SPRING, compression	1	
37	4X7-46180-00	CROSS JOINT COMP.	1	
38	93311-21044	BEARING, cylindrical	2	
39	93440-20088	CIRCLIP	2	
40	95311-10600	NUT	4	

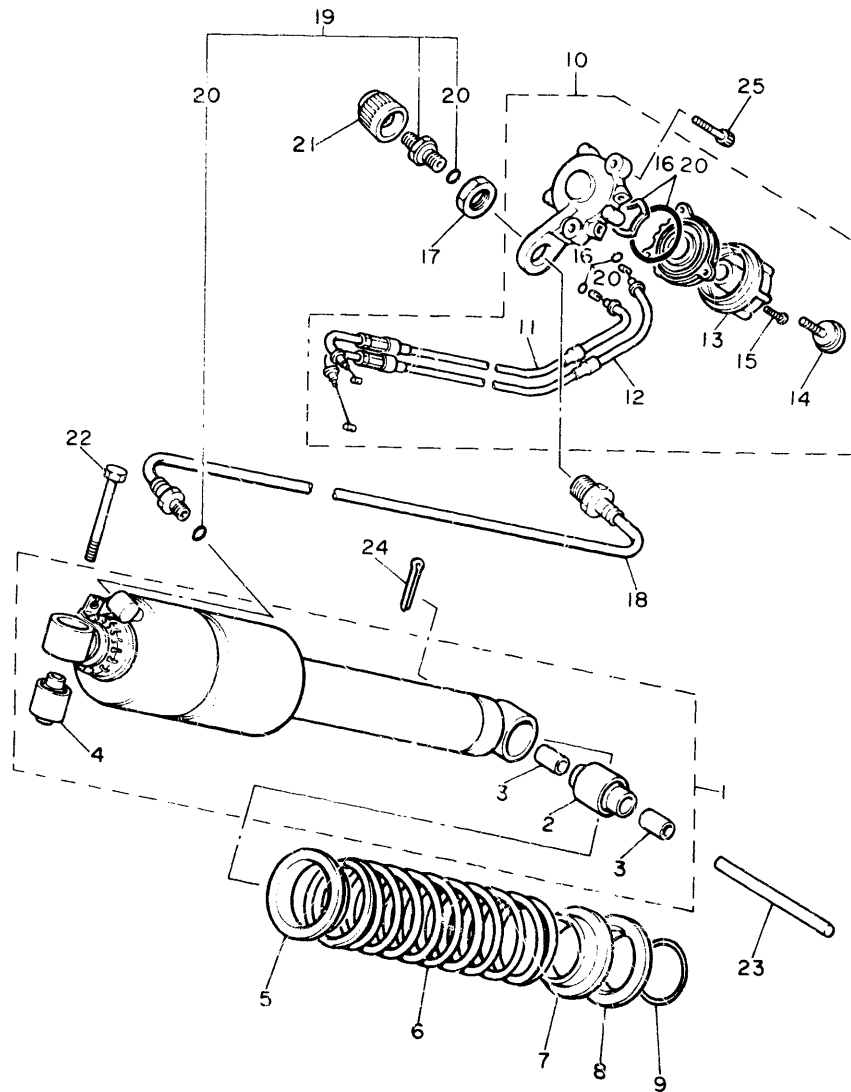
FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	92901-10100	WASHER, sPring	4	
42	90387-172A5	COLLAR	1	
43	4H7-46181-10	LABEL, oil caution	1	



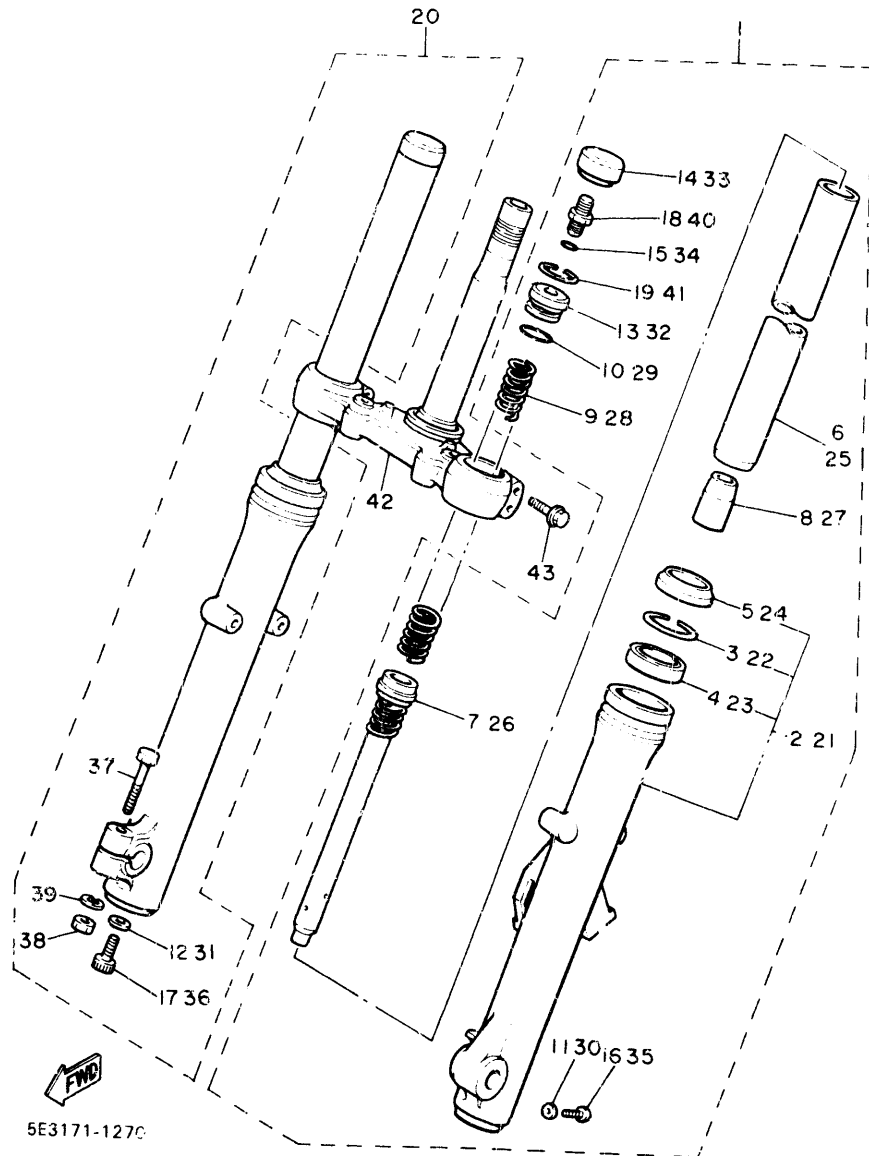
5G5300-1250

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-22201-00	DAMPER SUB ASSY	1	
2	3R4-22226-00	•BUSH, shock absorber lower	1	
3	90380-12051	•BUSH, solid	2	
4	1W1-22216-00	•BUSH, rear shock absorber	1	
5	4X7-22213-00	SEAT, sPring upper	1	
6	4X7-22212-00	SPRING	1	
7	4X7-22224-00	GUIDE, sPring 2	1	
8	3Y1-22223-00	SEAT, sPring lower	1	
9	93440-48079	CIRCLIP	1	
10	4X7-22460-00	CONTROL PANEL ASSY	1	
11	4X7-22463-00	•CABLE, control 1	1	
12	4X7-22467-00	•CABLE, control 2	1	
13	4X7-22464-00	•KNOB, control	1	
14	90157-06021	•SCREW, Pan head	1	
15	985C3-04010	•SCREW, Pan head	3	
16	4X7-W0005-00	•O-RING SET	1	
17	90170-16278	NUT	1	
18	4X7-22470-00	HOSE, air	1	
19	4X7-W2241-00	AIR VALVE ASSY	1	
20	93210-08483	•O-RING	2	
21	4X7-22498-00	CAP, adjust	1	
22	90101-12498	BOLT	1	
23	93612-99168	PIN, dowel	1	
24	91401-40040	PIN, cotter	1	
25	91311-06016	BOLT	2	



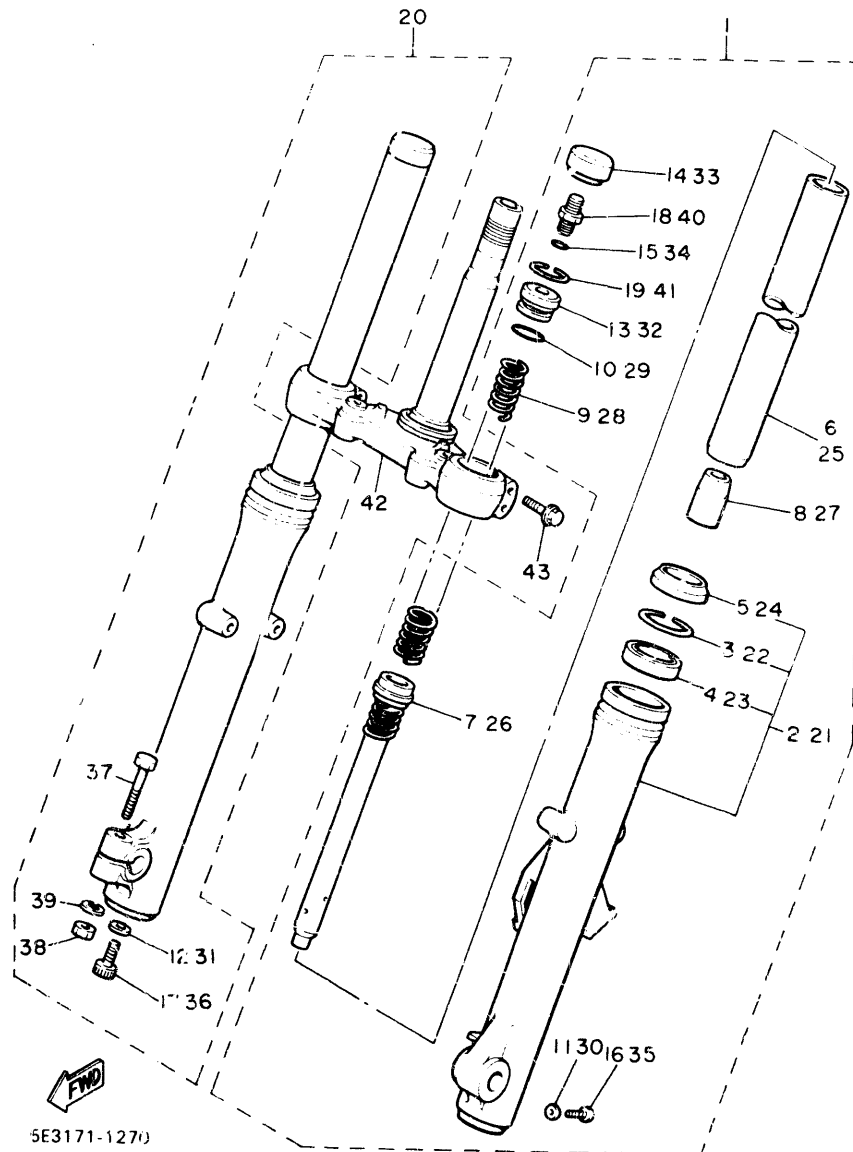
4X7110-1260

FIG. 27 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-23102-00	FRONT FORK ASSY (L.H)	1	
2	4H7-23126-00	•TUBE, outer 1	1	
3	4A1-23156-00	••CLIP, oil seal	1	
4	3J2-23145-00	••OIL SEAL	1	
5	4H7-23144-00	••SEAL, dust	1	
6	4X7-23110-00	•INNER TUBE COMP.1	1	
7	4K0-23170-00	•CYLINDER COMP., front fork	1	
8	1W1-23173-L0	•SPINDLE, taPer	1	
9	4X7-23141-00	•SPRING, front fork	1	
10	3J2-23114-00	•O-RING	1	
11	122-23129-00	•GASKET, drain Plug	1	
12	509-23158-L0	•GASKET	1	
13	3J2-23111-00	•BOLT, cap	1	
14	3J2-23168-00	•CAP, front fork	1	
15	3J2-23147-00	•O-RING	1	
16	4H7-23119-00	•PLUG, drain	1	
17	273-23181-50	•BOLT, hexagon socket head	1	
18	3J2-23190-00	•AIR VALVE COMP.	1	
19	3J2-23183-00	•CIRCLIP	1	
20	4X7-23103-00	FRONT FORK ASSY (R.H)	1	
21	4H7-23136-00	•TUBE, outer 2	1	
22	4A1-23156-00	••CLIP, oil seal	1	
23	3J2-23145-00	••OIL SEAL	1	
24	4H7-23144-00	••SEAL, dust	1	
25	4X7-23110-00	•INNER TUBE COMP.1	1	
26	4K0-23170-00	•CYLINDER COMP., front fork	1	
27	1W1-23173-L0	•SPINDLE, taPer	1	
28	4X7-23141-00	•SPRING, front fork	1	

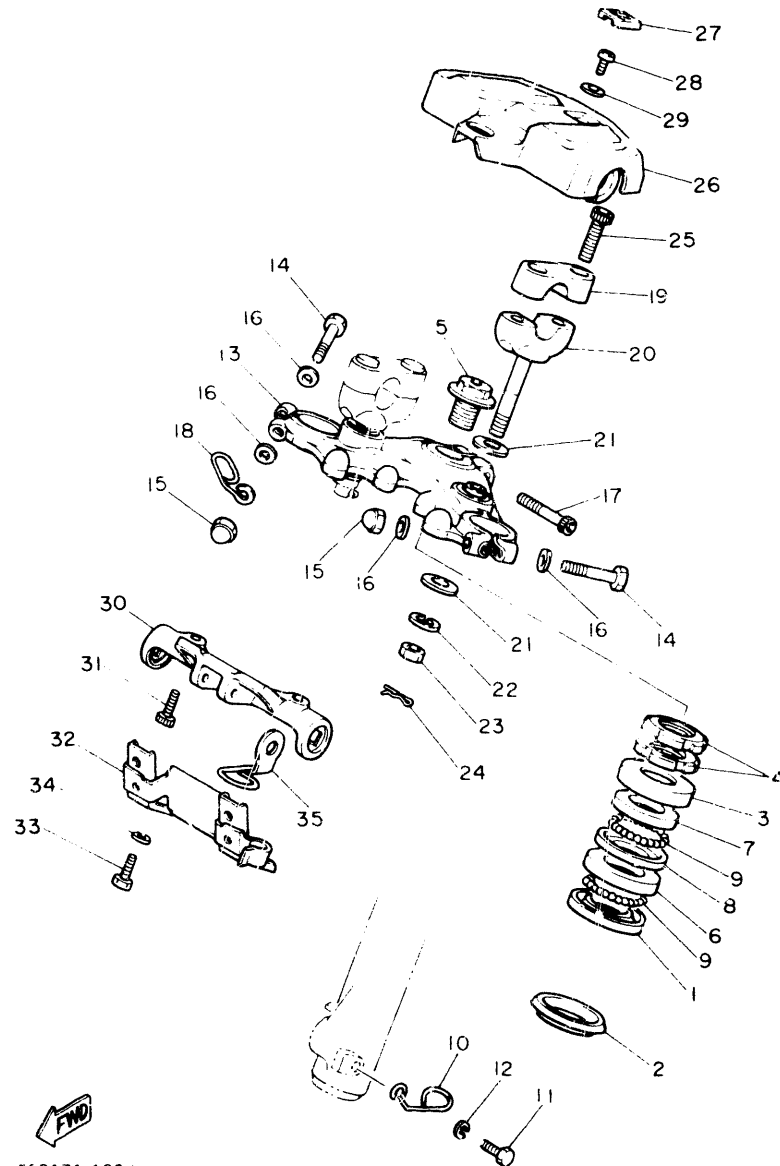
FIG. 27 FRONT FORK



5E3171-127()

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3J2-23114-00	•O-RING	1	
30	122-23129-00	•GASKET, drain Plug	1	
31	509-23158-L0	•GASKET	1	
32	3J2-23111-00	•BOLT, cap	1	
33	3J2-23168-00	•CAP, front fork	1	
34	3J2-23147-00	•O-RING	1	
35	4H7-23119-00	•PLUG, drain	1	
36	278-23181-50	•BOLT, hexagon socket head	1	
37	97321-08045	•BOLT	1	
38	95311-08600	•NUT	1	
39	92901-08100	•WASHER, spring	1	
40	3J2-23190-00	•AIR VALVE COMP.	1	
41	3J2-23183-00	•CIRCLIP	1	
42	5G5-23340-00-33	UNDER BRACKET COMP.	1	yamaha black
43	90119-08012	BOLT, with washer	4	

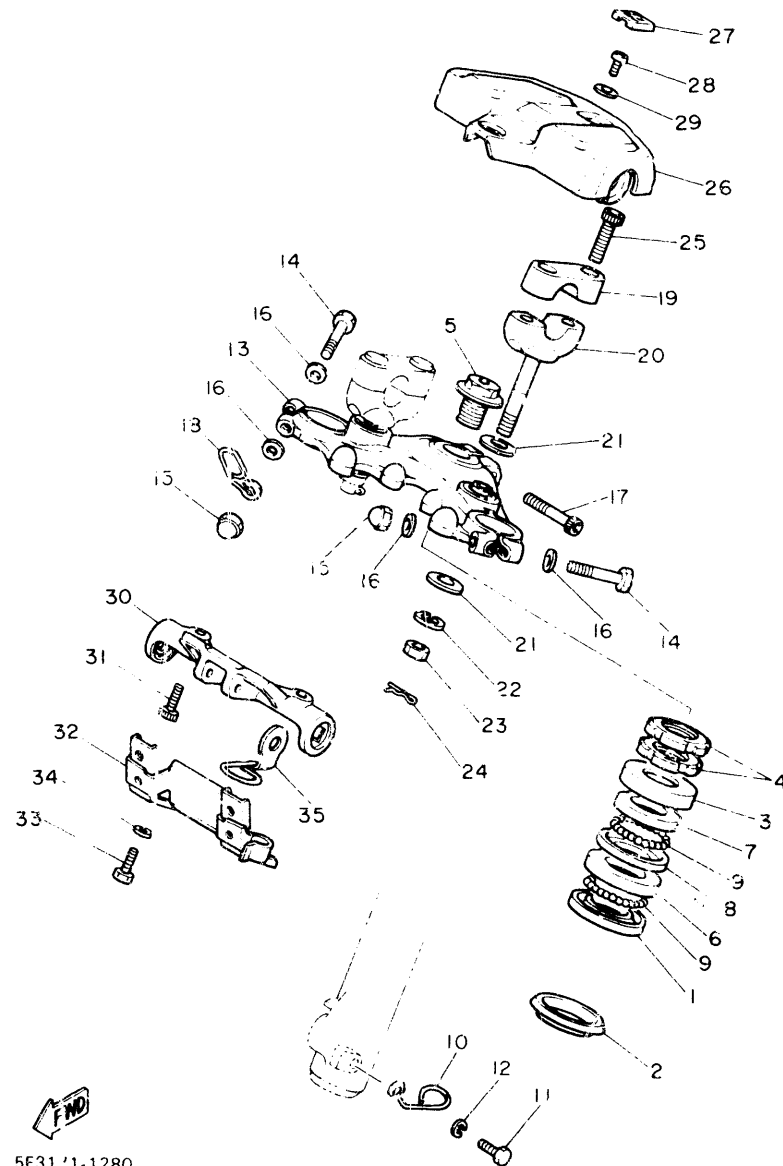
FIG. 28 STEERING



5E3171-1280

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	90109-14602	BOLT	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	38	
10	2G2-23318-00	HOLDER, cable 1	1	
11	97301-06012	BOLT	1	
12	92901-06100	WASHER, spring	1	
13	4X7-W2341-00-98	CROWN, handle	1	low gloss black
14	97326-08055	BOLT	2	
15	95306-08800	NUT	2	
16	92906-03600	WASHER, plate	4	
17	91316-08040	BOLT	1	
18	4X7-23317-00	HOLDER, cable	1	
19	4H7-23441-00-98	HOLDER, handle upper	2	
20	3Y6-23442-00-98	HOLDER, handle lower	2	
21	90201-10141	WASHER, plate	4	
22	92901-10100	WASHER, spring	2	
23	95301-10700	NUT	2	
24	90468-12036	CLIP	2	
25	91316-08030	BOLT	4	
26	4X7-26213-00	COVER, upper	1	
27	4X7-26216-01	CAP, handlebar cover	1	
28	92506-06016	SCREW, Pan head	1	

FIG. 28 STEERING



5E31 '1-1280

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06057	WASHER, plate	1	
30	4X7-23174-00	STAY, headlight	1	
31	91316-08025	BOLT	2	
32	4X7-23377-00	BRACKET, horn	1	
33	97326-08020	BOLT	2	
34	92906-08100	WASHER, spring	2	
35	4X7-23389-01	GUIDE, cable	1	

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	i2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
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CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C1
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

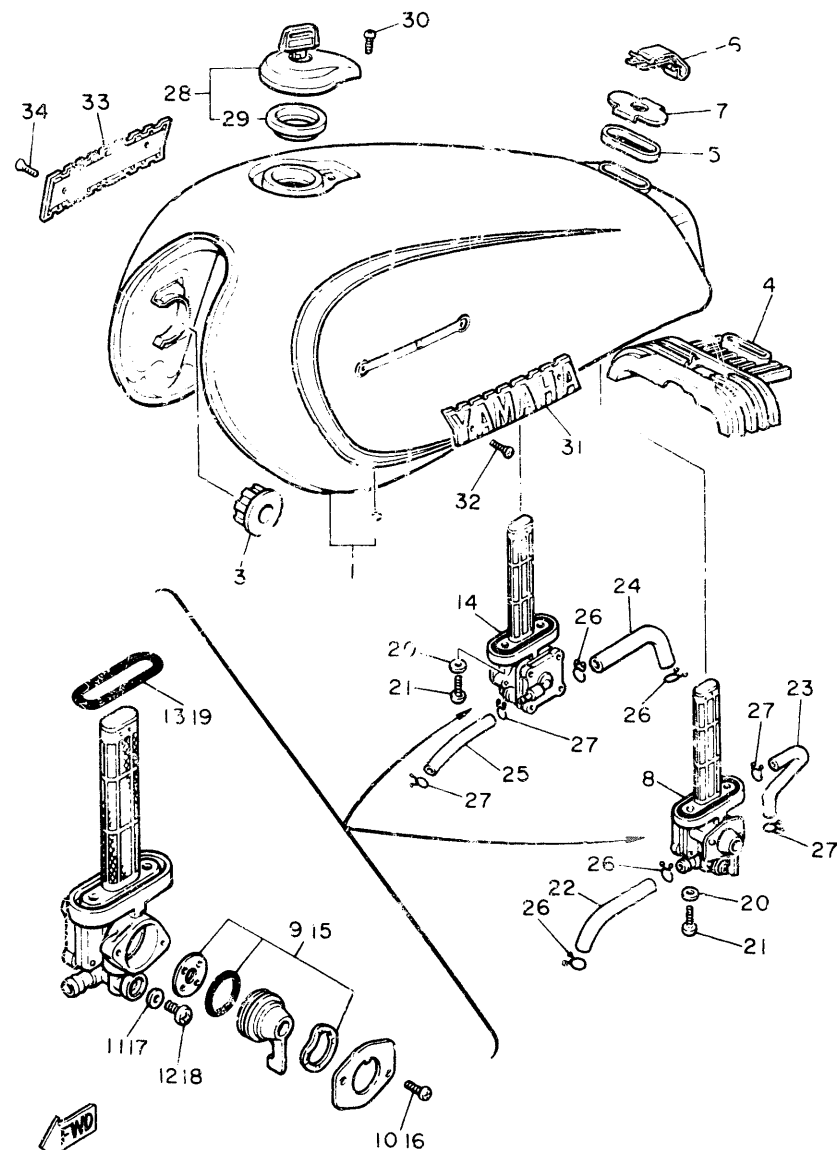
Table of Comparison	I2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
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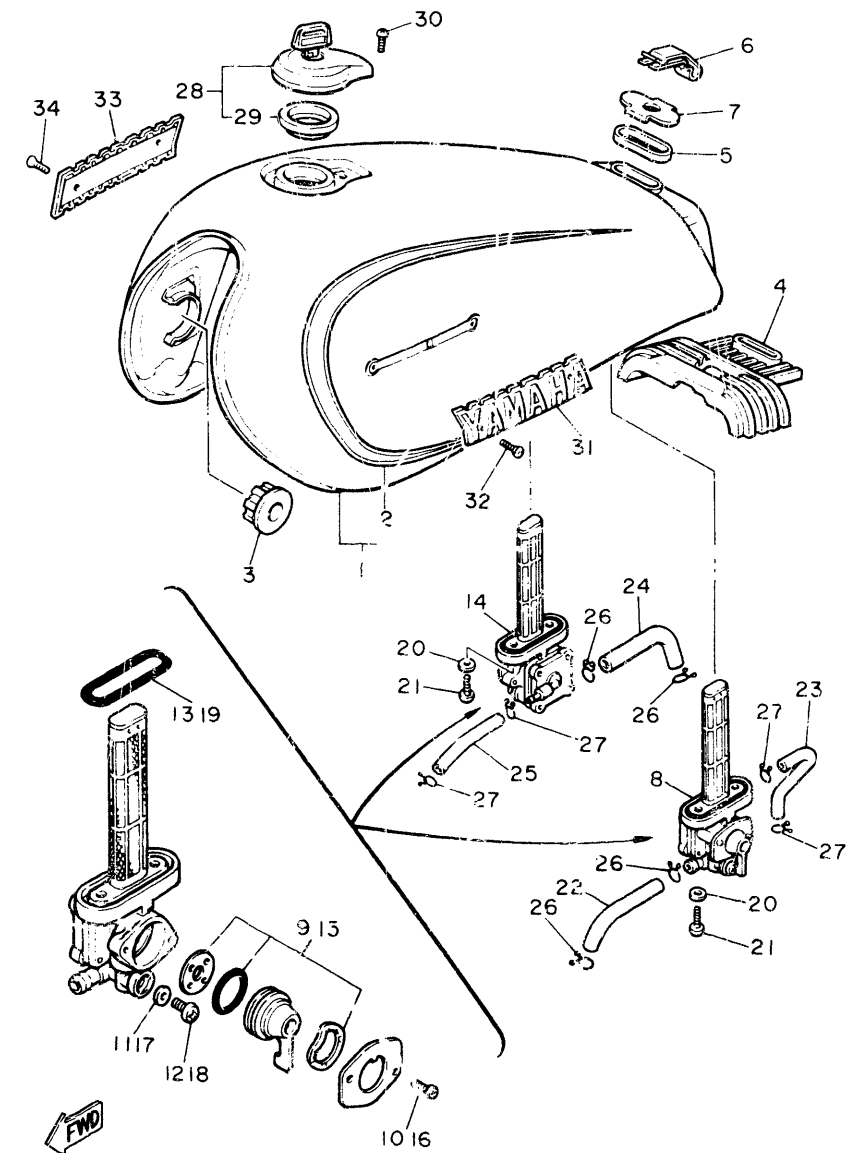


5G5300-1290

FIG. 29 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-24110-01-01	FUEL TANK COMP.	1	UR new yamaha black
	4X7-24110-01-03	FUEL TANK COMP.	1	UR sapphire blue
2	5G5-24240-00	•GRAPHIC SET	1	
3	4H7-24181-00	DAMPER locating 1	2	
4	4X7-24182-01	DAMPER locating 2	1	
5	4K0-24183-00	DAMPER locating 3	1	
6	4X7-2411M-00	CLIP	1	
7	4K0-24186-00	WASHER, Plate	1	
8	4X7-24500-00	FUEL COCK ASSY 1	1	
9	3H3-W0092-00	•FUEL COCK VALVE SET	1	
10	98501-03008	•SCREW, Pan head	2	
11	2G2-24522-00	•GASKET	1	
12	98501-06008	•SCREW, Pan head	1	
13	2W6-24512-00	•O-RING	1	
14	4X7-24510-00	FUEL COCK ASSY 2	1	
15	3H3-W0092-00	•FUEL COCK VALVE SET	1	
16	98501-03008	•SCREW, Pan head	2	
17	2G2-24522-00	•GASKET	1	
18	98501-06008	•SCREW, Pan head	1	
19	2W6-24512-00	•O-RING	1	
20	90202-06010	WASHER, Plate	4	
21	90149-06011	SCREW	4	
22	90445-11542	HOSE	1	
23	90445-09578	HOSE	1	
24	4X7-24311-00	PIPE, fuel 1	1	
25	90445-09578	HOSE	1	
26	90467-10008	CLIP	4	
27	90467-08003	CLIP	4	

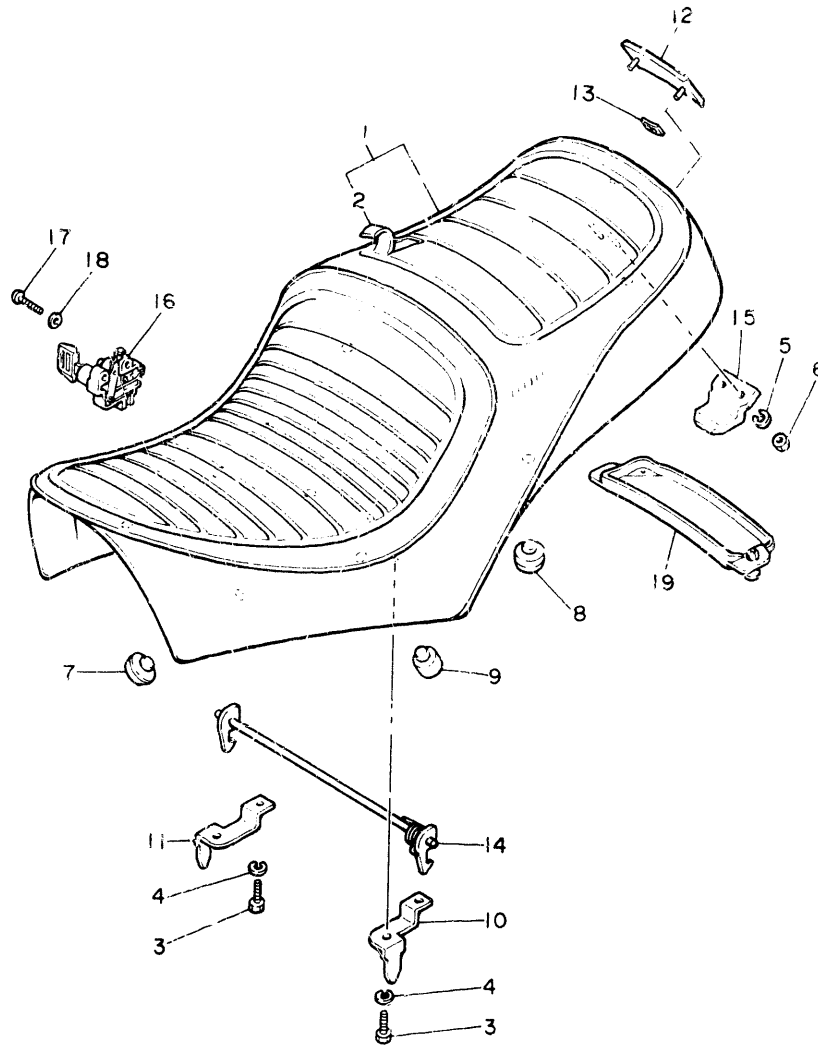
FIG. 29 FUEL TANK



5G5300-1290

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	4X7-24602-00	CAP ASSY	1	
29	4X7-24612-00	GASKET, cap	1	
30	98506-05010	SCREW, Pan head	1	
31	4G7-24161-00	EMBLEM 1	1	
32	90152-04006	SCREW, countersunk	2	
33	4G7-24162-00	EMBLEM 2	1	
34	90152-04006	SCREW, countersunk	2	

FIG. 30 SEAT

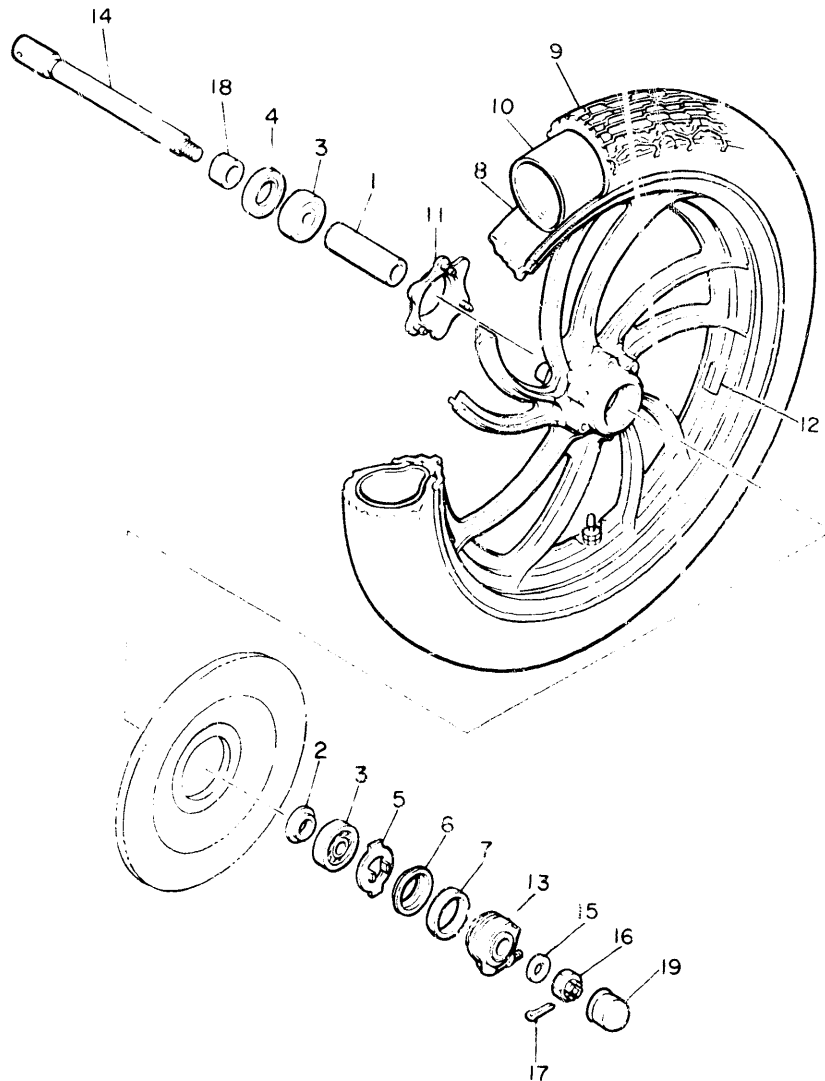


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W2472-00	DOUBLE SEAT ASSY	1	
2	4X7-24731-00	COVER, double seat	1	
3	97301-06015	BOLT	4	
4	92902-06100	WASHER, sPring	4	
5	92902-06100	WASHER, sPring	2	
6	95302-06600	NUT	2	
7	1L9-24741-00	PAD, seat	5	
8	1T4-24741-00	PAD, seat	2	
9	371-27114-00	STOPPER, main stand	2	
10	4X7-24728-00	BRACKET, seat	1	
11	4X7-24738-00	BRACKET, seat	1	
12	2H7-24786-02	EMBLEM	1	
13	90133-04005	NUT, sPring	2	
14	4X7-24776-00	LEVER, seat	1	
15	4X7-24748-00	BRACKET, seat	1	
16	4X7-24705-00	SEAT LOCK ASSY	1	
17	92501-06015	SCREW, Pan head	2	
18	92901-06600	WASHER, Plate	2	
19	4X7-24731-00	LID 1	1	



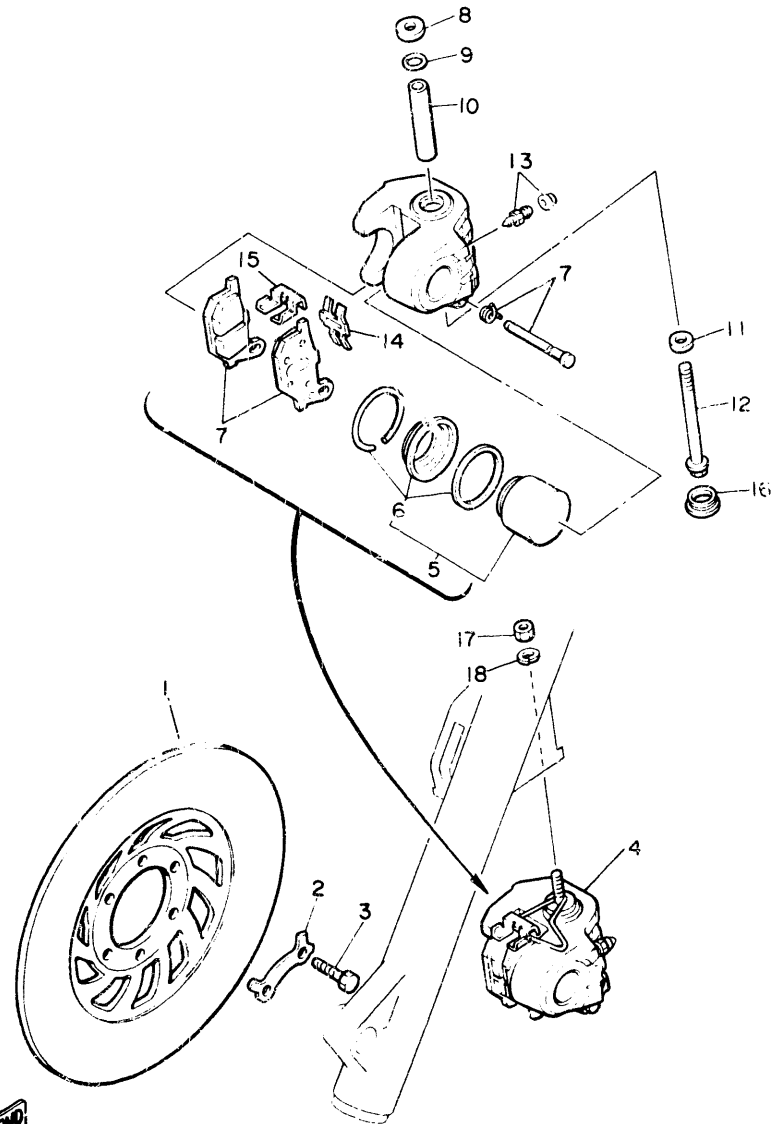
5E3171-1300

FIG. 31 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90560-15116	SPACER	1	
2	146-25115-00	FLANGE, sPacer 1	1	
3	93306-30203	BEARING (B6302Z)	2	
4	93102-22014	OIL SEAL	1	
5	341-25149-00	CLUTCH, meter	1	
6	341-25846-00	RETAINER, clutch	1	
7	93105-45017	OIL SEAL	1	
8	4K0-25168-20-98	CAST WHEEL, front (1.85-19)	1	low gloss black
9	94135-19677	TIRE (3.50-19)	1	UR bs
	94135-19670	TIRE (3.50-19)	1	UR dunlop
10	94232-19122	TUBE (3.25-19)	1	UR bs
	94232-19167	TUBE (3.25-19)	1	UR dunlop
11	1U4-25847-00	COVER, housing	1	
12	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
13	4H7-25190-00	GEAR UNIT ASSY	1	
14	4H7-25181-00	AXLE, wheel	1	
15	92901-14200	WASHER, Plain	1	
16	90171-14029	NUT, castle	1	
17	91401-30030	PIN, cotter	1	
18	90387-15734	COLLAR		
19	4E7-25186-00	CAP		

FIG. 32 FRONT BRAKE CALIPER

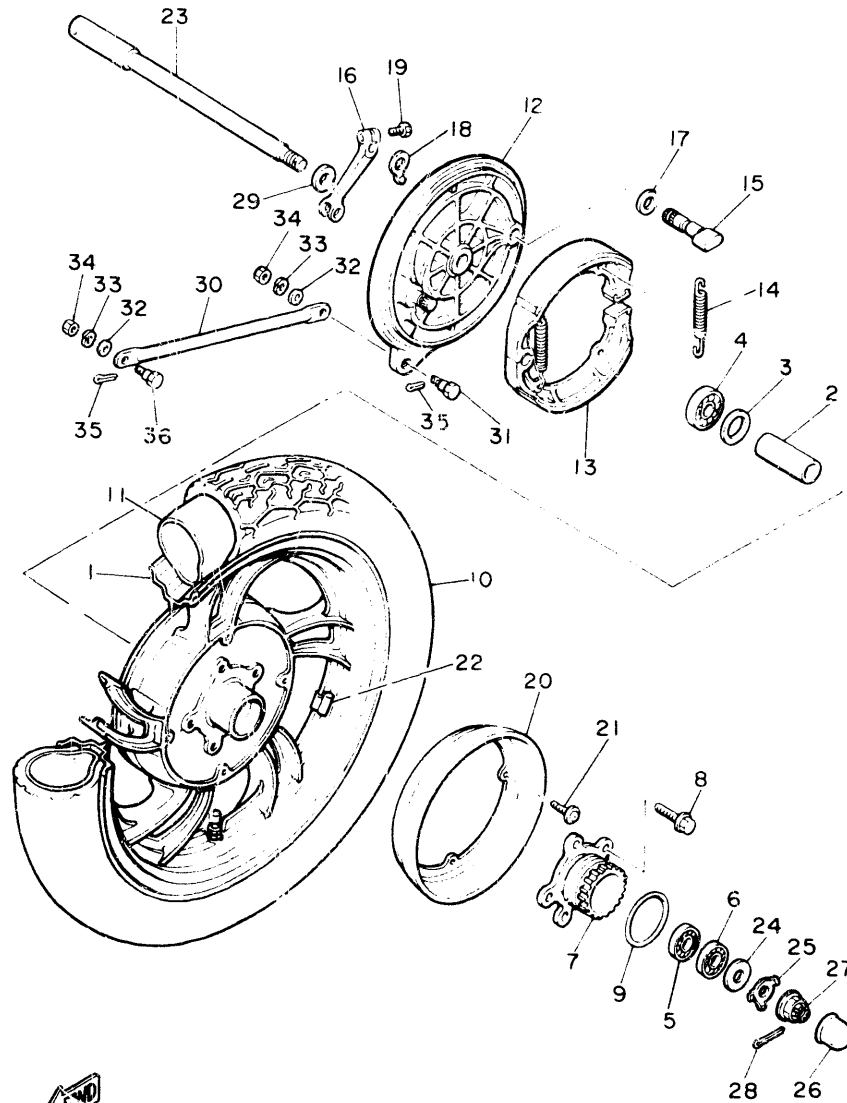


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-25831-00	•SCREW KIT	1	
2	1J3-25534-01	•WASHER, loc.	3	
3	90101-08312	BOLT	6	
4	4H7-25810-11	CALIPER ASSY (LEFT)	1	
5	2G2-W0057-00	•PISTON ASSY, caliPer	1	
6	2G2-W0047-00	••CALIPER SEAL KIT	1	
7	4H7-W0045-10	•BRAKE PAD K.T, front	1	
8	90201-08689	•WASHER, Plate	1	
9	2G2-W0043-00	•O-RING KIT, caliPer	1	
10	2G2-25838-00	•SLEEVE, caliPer	1	
11	90201-09690	•WASHER, Plate	1	
12	2G2-25821-00	•BOLT 1	1	
13	1J3-W0048-00	•BREED SCREW KIT	1	
14	2G2-25919-00	•PAD SPRING, caliPer	1	
15	2G2-25849-01	•RETAINER, caliPer	1	
16	2G2-25916-00	•CAP, Pivot bolt	1	
17	95331-08600	NUT	1	
18	92901-08100	WASHER, sPring	1	

FWD

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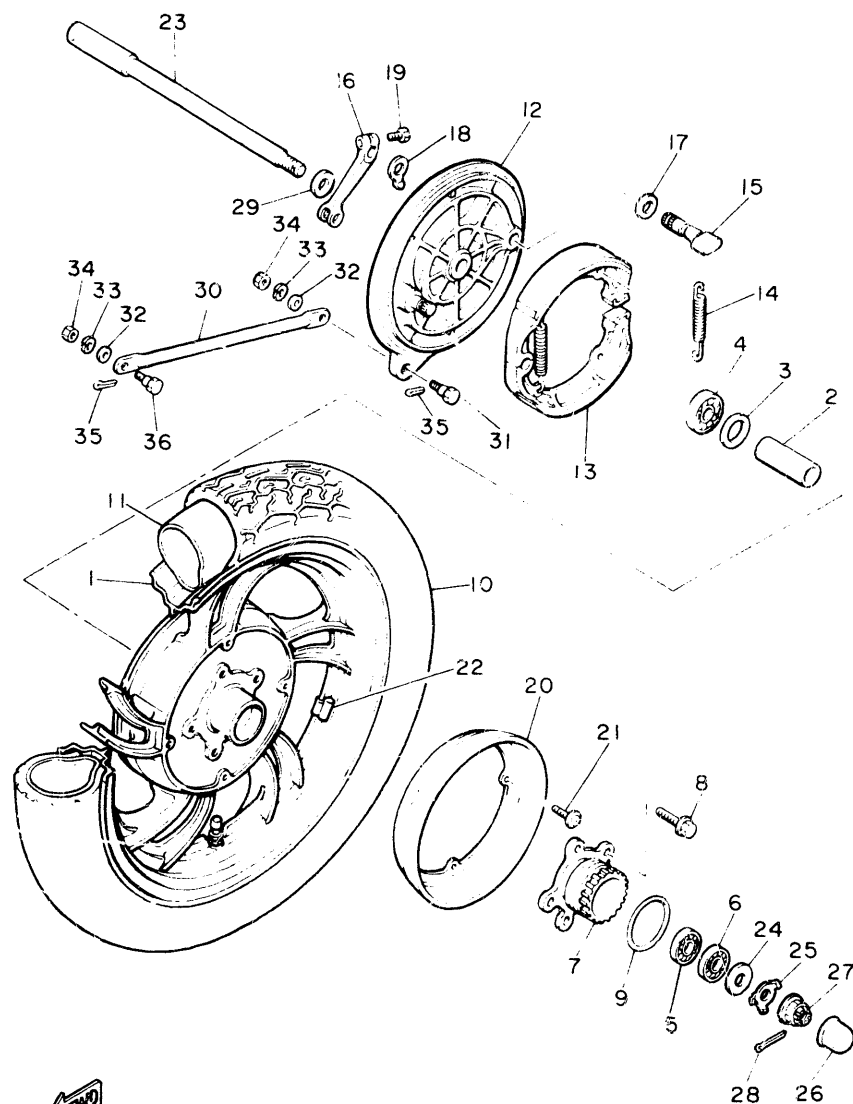
FIG. 33 REAR WHEEL



5G5300-1330

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-25338-20-98	CAST WHEEL, rear	1	low gloss black
2	90560-17125	SPACER	1	
3	148-25315-00	FLANGE, sPacer	1	
4	93306-30306	BEARING (B6303)	1	
5	93306-20316	BEARING (B6203)	1	
6	93306-20310	BEARING (B6203RS)	1	
7	4H7-25366-01	CLUTCH, hub	1	
8	90105-10200	BOLT, washer based	5	
9	93210-57428	O-RING	1	
10	94113-16676	TIRE (130/90-16)	1	UR bs
	94113-16669	TIRE (130/90-16)	1	UR dunlop
11	94213-16134	TUBE (130/90-16)	1	UR bs
	94213-16168	TUBE (130/90-16)	1	UR dunlop
12	4H7-25321-00	PLATE, brake shoe	1	
13	4H7-25330-01	BRAKE SHOE COMP.	2	
14	90507-20002	SPRING, tension	2	
15	4H7-25351-00	CAMSHAFT	1	
16	1L9-25355-00	LEVER, camshaft	1	
17	90201-14577	WASHER, Plate	1	
18	4H7-2533A-02	PLATE, indicator	1	
19	90101-06291	BOLT	1	
20	4H7-25327-00	COVER, Plate	1	
21	90159-05018	SCREW, with washer	4	
22	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
23	4H7-25381-00	AXLE, wheel	1	
24	90201-14724	WASHER, Plate	1	

FIG. 33 REAR WHEEL

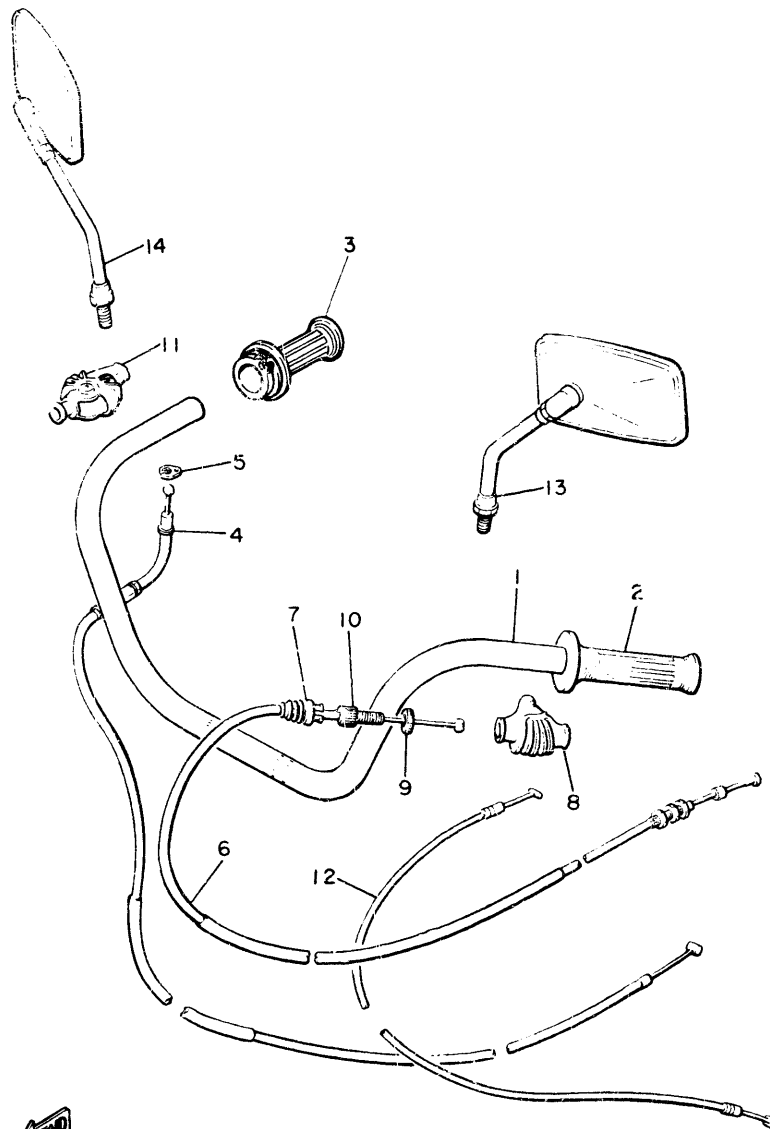


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90209-14136	WASHER	1	
26	521-2518E-00	CAP	1	
27	90171-14031	NUT, castle	1	
28	91401-30030	PIN, cotter	1	
29	4H7-25377-00	COLLAR, wheel	1	
30	4X7-25371-00	BAR, tension	1	
31	90109-08406	BOLT	1	
32	92901-08600	WASHER, Plate	2	
33	92901-08100	WASHER, spring	2	
34	95301-08700	NUT	2	
35	91401-20015	PIN, cotter	2	
36	90109-08368	CLT	1	



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FIG. 3. HANDLEBAR-CABLE

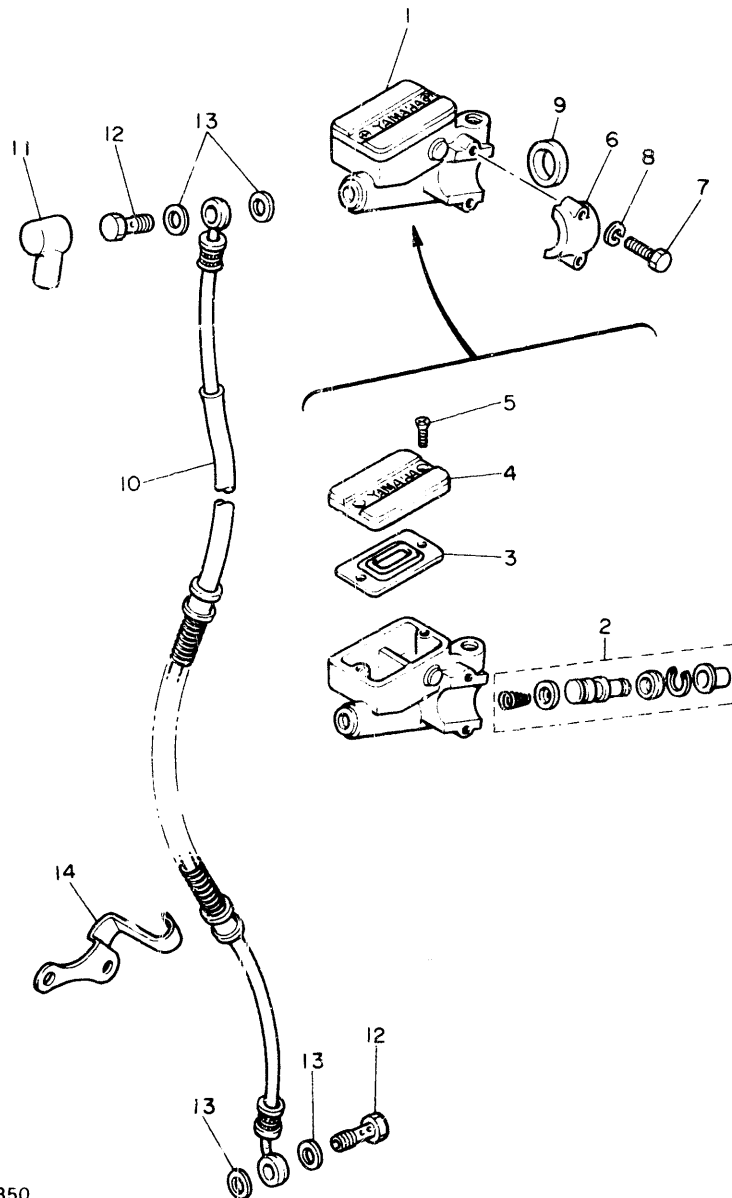


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-W2611-00	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H.)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	5G5-26311-00	CABLE, throttle 1	1	
5	5E1-26393-02	HOLDER	1	
6	5G5-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever	1	
9	90179-08148	NUT	1	
10	90123-08046	BOLT	1	
11	1T5-26372-00	COVER, handle lever	1	
12	4X7-26331-00	CABLE, starter 1	1	
13	4H7-26290-10	MIRROR ASSY	1	
14	4H7-26290-00	MIRROR ASSY	1	



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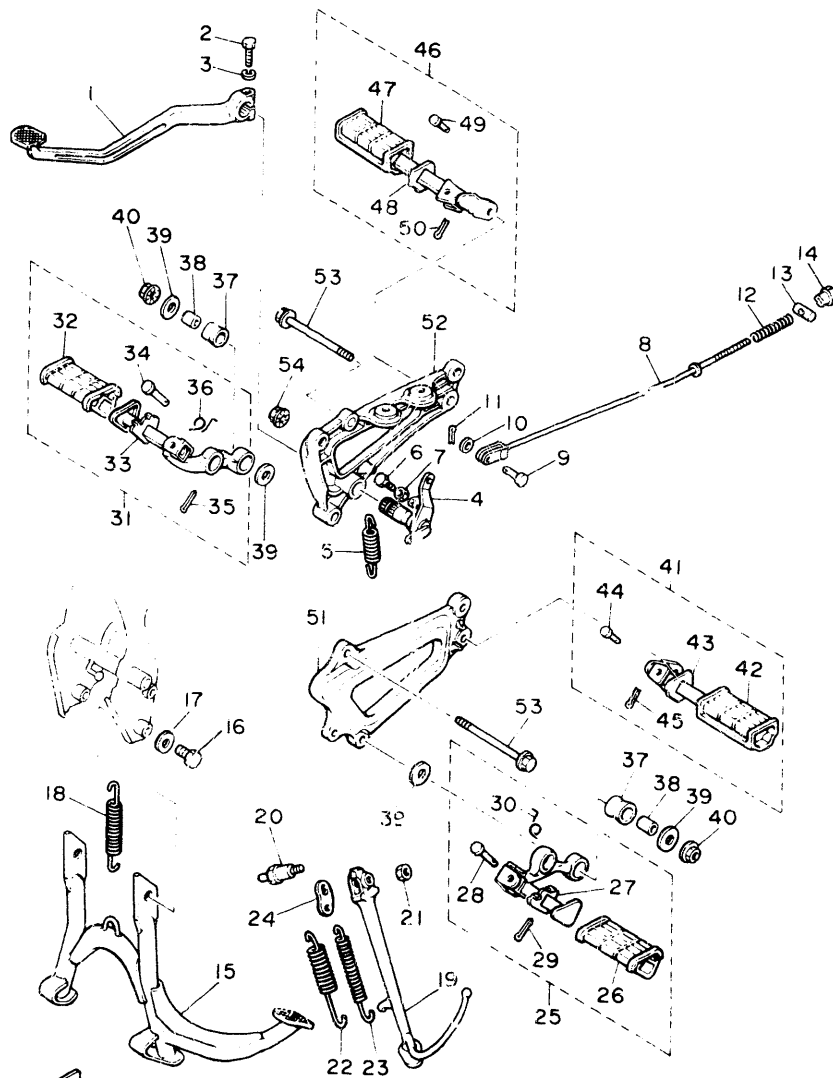
FIG. 35 FRONT MASTER CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-25850-00	MASTER CYLINDER ASSY	1	
2	4H7-W0041-00	•CYLINDER KIT, master	1	
3	4L0-25854-00	•DIAPHRAGM, reservoir	1	
4	4L0-25852-00	•CAP, reservoir	1	
5	98706-04010	•SCREW, flat head	2	
6	1J3-25867-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	90387-22660	COLLAR	1	
10	5G5-25872-00	HOSE, brake 1	1	
11	306-25862-00	BOOT, master cylinder	1	
12	90401-10034	BOLT, union	2	
13	90201-10118	WASHER, plate	4	
14	4E2-25875-00	HOLDER, brake hose 1	1	

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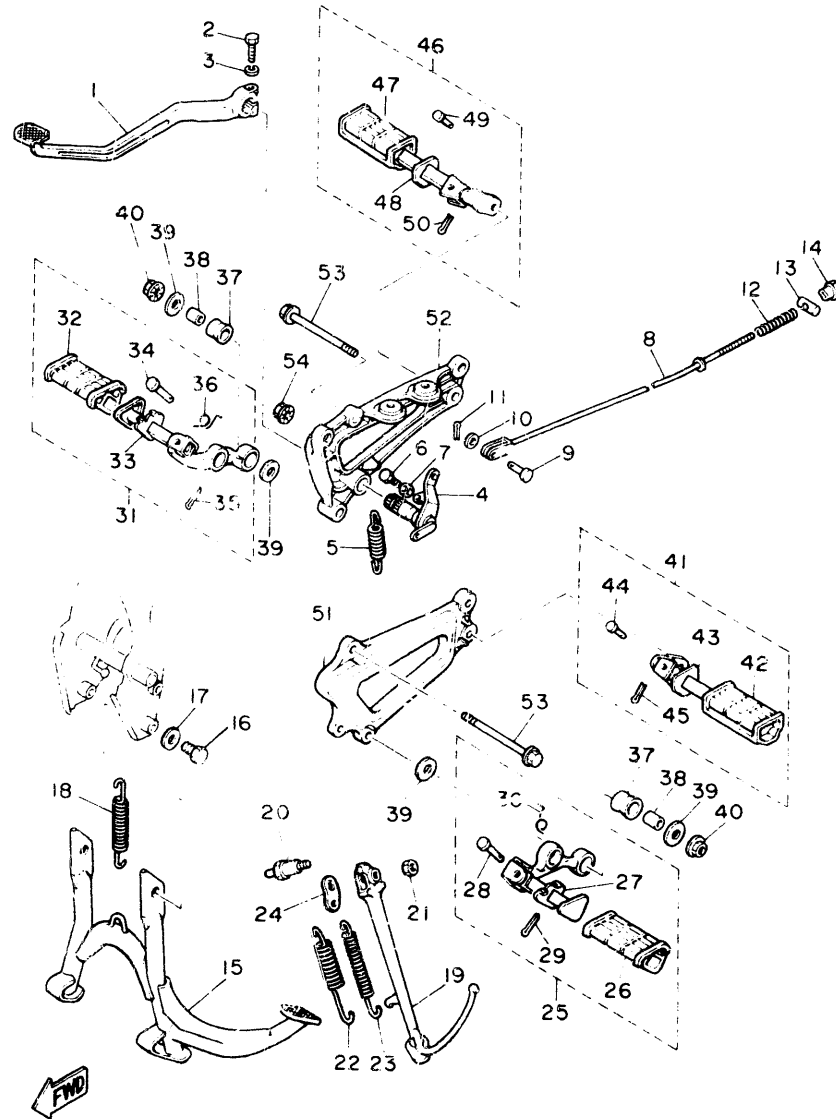
FIG. 36 STAND-FOOTREST



5G5300-1360

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-27211-00-93	PEDAL, brake	1	chrome-plated
2	90109-06468	BOLT	1	
3	92901-06112	WASHER, spring	1	
4	4X7-27212-00	SHAFT, brake Pedal	1	
5	90506-26178	SPRING, tension	1	
6	90153-06018	SCREW, hexagon	1	
7	90170-06184	NUT	1	
8	4X7-27231-00	ROD, brake	1	
9	90240-06040	PIN, clevis	1	
10	92901-06200	WASHER, plain	1	
11	91401-20015	PIN, cotter	1	
12	90501-10245	SPRING, compression	1	
13	90249-12008	PIN	1	
14	90179-06176	NUT	1	
15	4X7-27111-00-R4	STAND, main	1	black
16	97302-10016	BOLT	2	
17	90201-10752	WASHER, plate	2	
18	90506-35149	SPRING, tension	1	
19	4X7-27311-00-R4	STAND, side	1	black
20	90109-10500	BOLT	1	
21	95301-10700	NUT	1	
22	90506-26225	SPRING, tension	1	
23	90506-18224	SPRING, tension	1	
24	3Y3-27315-00	LINK, side stand	1	
25	4X7-27410-00-93	FRONT FOOTREST ASSY (L.H.)	1	chrome-plated
26	4X7-27413-00	COVER, footrest	1	
27	4X7-27417-00	WASHER, footrest	1	
28	90240-08084	PIN, clevis	1	

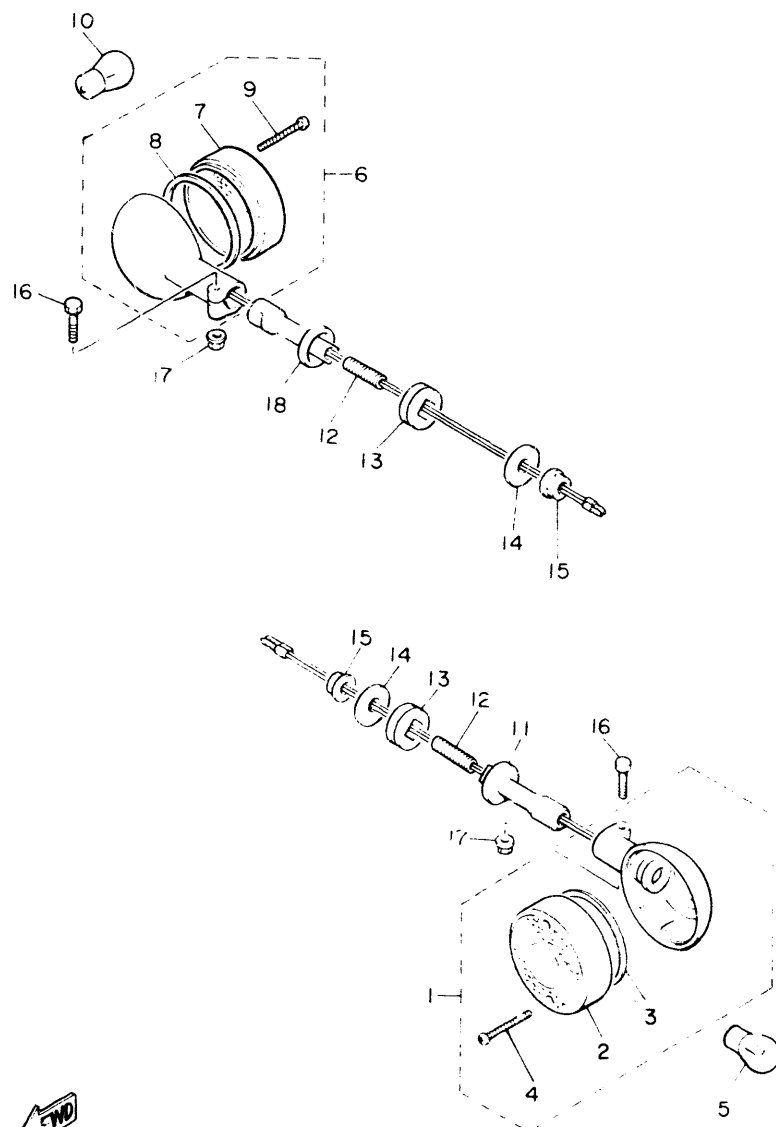
FIG. 36 STAND.FOOTREST



5G5300-1360

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91401-25015	•PIN, cotter	1	
30	90508-20023	•SPRING, torsion	1	
31	4X7-27420-00-93	FRONT FOOTREST ASSY (R.H)	1	chrome-Plated
32	4X7-27413-00	•COVER, footrest	1	
33	4X7-27417-00	•WASHER, footrest	1	
34	90240-08063	•PIN, clevis	1	
35	91401-30015	•PIN, cotter	1	
36	90508-20155	•SPRING, torsion	1	
37	4X7-27414-00	DAMPER, footrest	4	
38	90387-107A7	COLLAR	4	
39	90201-105A2	WASHER, Plate	8	
40	90179-10247	NUT	4	
41	4X7-27430-00	REAR FOOTREST ASSY 1	1	
42	3H5-27433-00	•COVER, rear footrest	1	
43	90209-18190	•WASHER	1	
44	91701-06035	•PIN, clevis	1	
45	91401-16012	•PIN, cotter	1	
46	4X7-27440-00	REAR FOOTREST ASSY 2	1	
47	3H5-27444-00	•COVER, rear footrest	1	
48	90209-18190	•WASHER	1	
49	91701-06035	•PIN, clevis	1	
50	91401-16012	•PIN, cotter	1	
51	4X7-27442-00	BRACKET 2	1	
52	4X7-27443-00	BRACKET 3	1	
53	90105-10184	BOLT, washer based	2	
54	90179-10247	NUT	1	

FIG. 37 FLASHER LIGHT



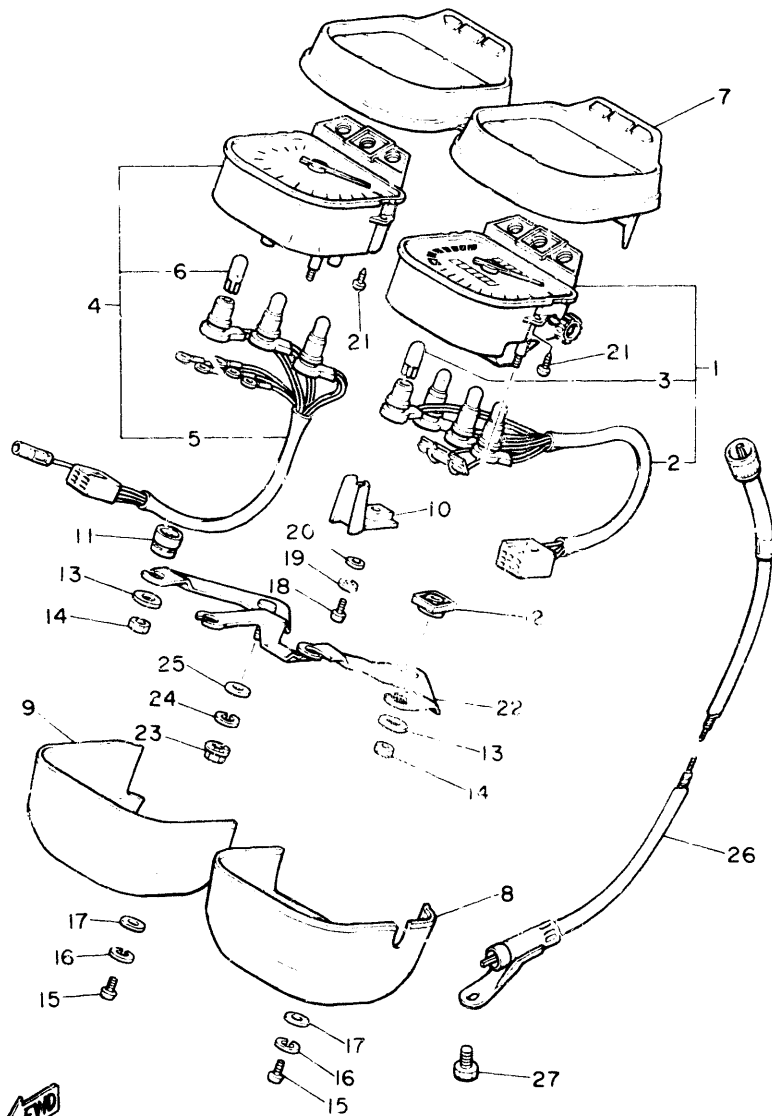
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NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-83310-G0	FRONT FLASHER LIGHT ASSY 1	2	
2	4H7-83312-00	•LENS, flasher	1	
3	4H7-83313-00	•GASKET, flasher lens	1	
4	98501-03030	•SCREW, Pan head	2	
5	*	BULB, flasher (12V-21W)	2	LM
6	5A8-83330-G0	REAR FLASHER LIGHT ASSY 1	2	
7	5A8-83332-00	•LENS, flasher	1	
8	4H7-83313-00	•GASKET, flasher lens	1	
9	98501-03030	•SCREW, Pan head	2	
10	*	BULB, flasher (12V-21W)	2	LM
11	4X7-83328-00	STAY, flasher 2	2	
12	4X7-83325-00	BOLT, flasher stay fitting	4	
13	341-83321-01	DAMPER, flasher 1	4	
14	90201-127A1	WASHER, Plate	3	
15	95706-12100	NUT, flange	4	
16	97303-06030	BOLT	4	
17	95701-06100	NUT, flange	4	
18	5A8-83318-00	STAY, flasher	2	



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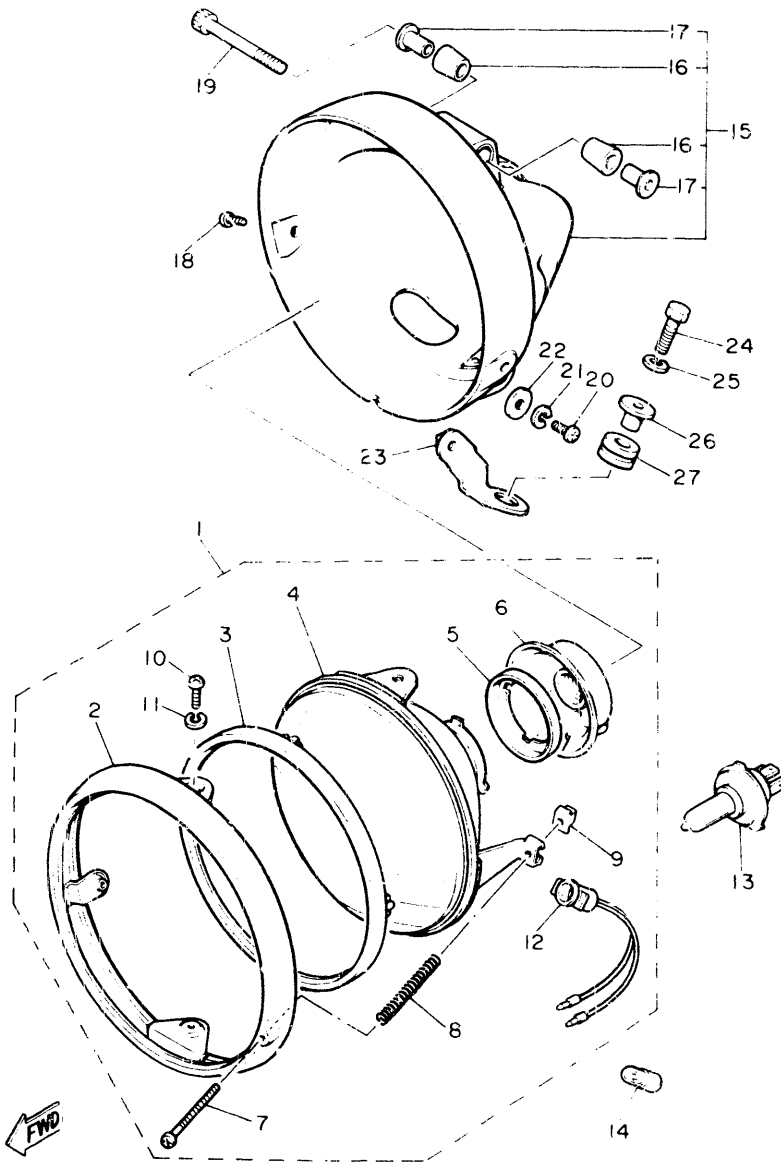
FIG. 38 SPEEDOMETER. TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-83570-F0	SPEEDOMETER ASSY	1	
2	4X7-83536-00	•SOCKET, meter	1	
3	3F9-84744-00	•BULB (12V-2CP)	4	
4	5E4-83540-00	TACHOMETER ASSY	1	
5	4X7-83520-00	•SOCKET CORD ASSY	1	
6	3F9-84744-00	•BULB (12V-2CP)	3	
7	4X7-83559-A0	COVER, meter	1	
8	4X7-83507-00	COVER, sSpeedometer	1	
9	4X7-83508-00	COVER, tachometer	1	
10	4X7-83579-00	COVER, meter 2	1	
11	4X7-83523-00	DAMPER	2	
12	4H7-83523-00	DAMPER	2	
13	1E6-83524-60	WASHER, sPecial	4	
14	95301-05600	NUT	4	
15	98503-04010	SCREW, Pan head	4	
16	92901-04100	WASHER, sPring	4	
17	92901-04600	WASHER, Plate	4	
18	98506-04008	SCREW, Pan head	1	
19	92906-04100	WASHER, sPring	1	
20	92906-04600	WASHER, Plate	1	
21	4H7-83616-00	SCREW, tapping	4	
22	4X7-83519-00	BRACKET, meter	1	
23	95306-06600	NUT	2	
24	92906-06100	WASHER, sPring	2	
25	92906-06200	WASHER, Plain	2	
26	4X7-83550-00	SPEEDOMETER CABLE ASSY	1	
27	90153-06004	SCREW, hexagon	1	

5E4700-1380

FIG. 39 HEADLIGHT



5G5300-1390

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84303-G0	HEADLIGHT UNIT ASSY	1	
2	4X7-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	341-84331-60	•SCREW, rim adjusting	1	
8	1A0-84332-60	•SPRING, screw	1	
9	198-84334-60	•NUT, adjusting	1	
10	98501-05010	•SCREW, Pan head	2	
11	92901-05100	•WASHER, sPring	2	
12	457-84146-85	•SOCKET, Pilot light	1	
13	*	BULB, headlight (12V-60/55W)	1	LM
14	*	BULB (12V-4W)	1	LM
15	4X7-84330-00-93	BODY ASSY	1	chrome-Plated
16	4X7-84345-00	•DAMPER, headlight	2	
17	4X7-84338-00	•COLLAR, body fitting	2	
18	98503-05010	SCREW, Pan head	2	
19	91316-08060	BOLT	1	
20	92506-06016	SCREW, Pan head	1	
21	92906-06100	WASHER, sPring	1	
22	90201-06067	WASHER, Plate	1	
23	4X7-84318-00	STAY, headlight	1	
24	97306-06020	BOLT	1	
25	92906-06100	WASHER, sPring	1	
26	90387-065E2	COLLAR	1	
27	90480-15230	GROMMET	1	

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

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CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electric	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	I2
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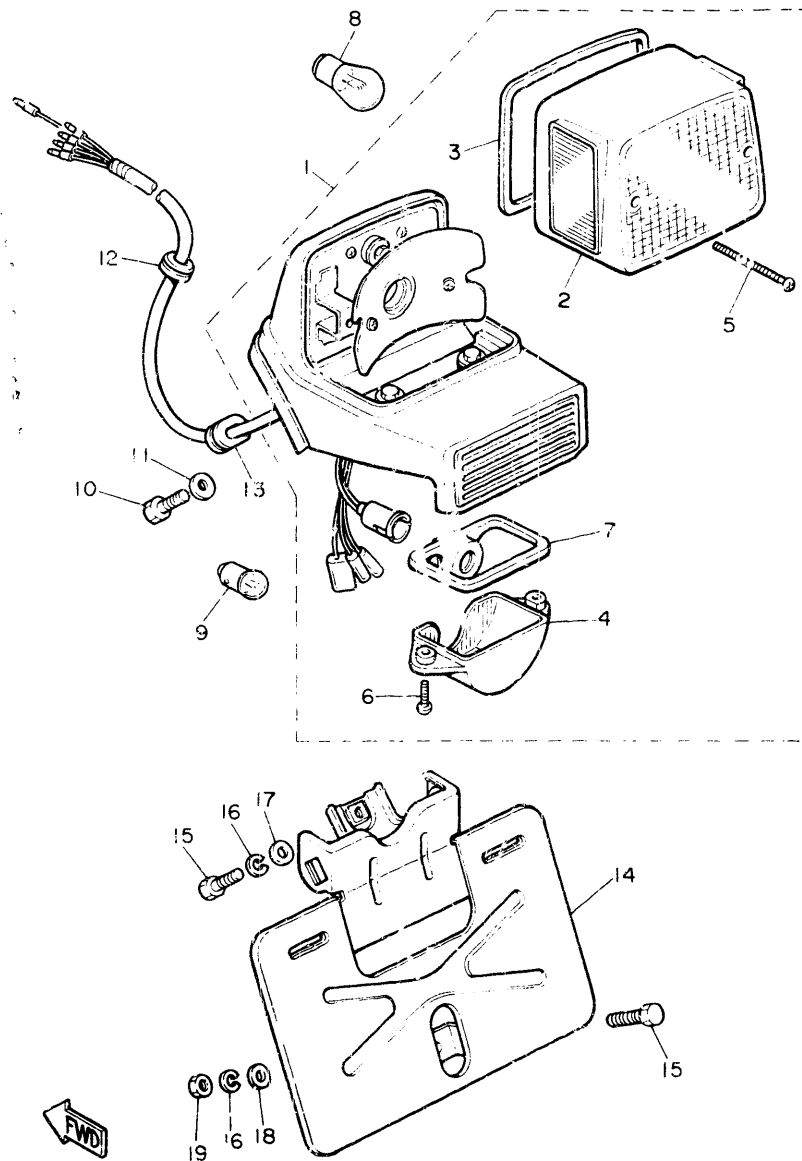
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INDEX (INDIVIDUAL SPEC.)

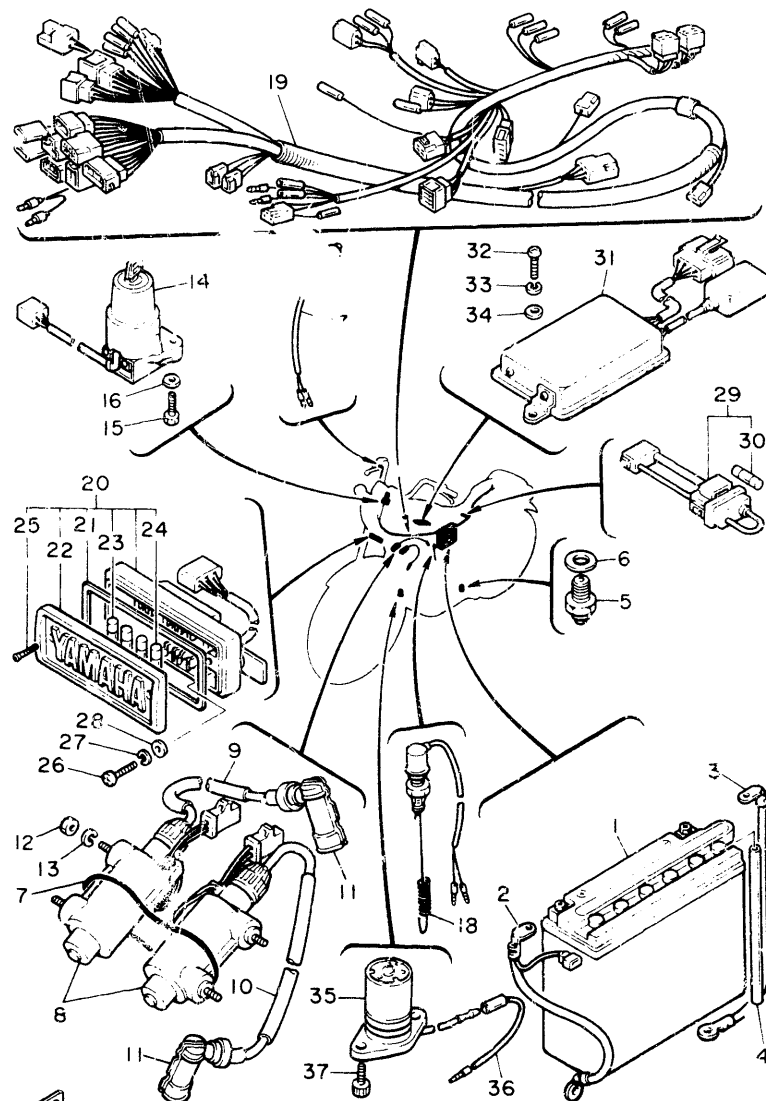
NUMERICAL INDEX	M2
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FIG. 40 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84700-40	TAILLIGHT ASSY	1	
2	5G5-84721-60	•LENS, taillight	1	
3	4H7-84723-00	•GASKET, tail lens	1	
4	5G5-84743-00	•LENS, licence light	1	
5	802-84131-00	•SCREW, rim adjuster	2	
6	98502-04014	•SCREW, Pan head	2	
7	4H7-84753-60	•DAMPER	1	
8	*	BULB (12V-21/5W)	1	LM
9	*	BULB, licence light (12V 5W)	1	LM
10	97301-06016	BOLT	3	
11	92901-06600	WASHER, Plate	3	
12	90480-16112	GROMMET	1	
13	90480-15061	GROMMET	1	
14	5G5-84751-00-93	BRACKET, licence	1	chrome-Plated
15	97301-06016	BOLT	4	
16	92901-06100	WASHER, spring	4	
17	92901-06600	WASHER, Plate	3	
18	90201-06057	WASHER	1	
19	95302-06600	NUT	1	

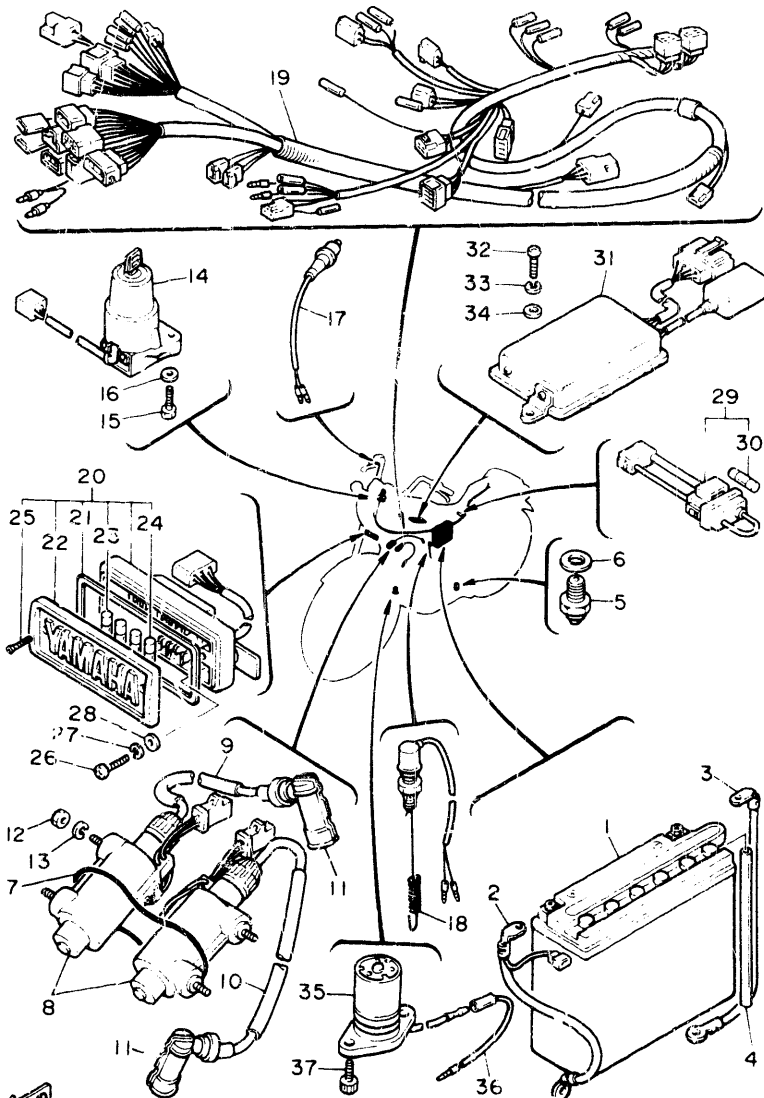
505300-1400



5G5300-1410

FIG. 41 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E3-82110-80	BATTERY ASSY	1	
2	4X7-82115-00	WIRE, Plus lead	1	
3	4X7-82116-00	WIRE, minus lead	1	
4	90445-08046	HOSE	1	
5	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
6	90430-10148	GASKET	1	
7	93210-64297	O-RING	1	
8	4X7-82310-70	IGNITION COIL ASSY	2	
9	4X7-82341-00	CORD, high tension 1	1	
10	4X7-82342-00	CORD, high tension 2	1	
11	1J7-82370-11	PLUG CAP ASSY	2	with noise sup- Presser
12	95302-06600	NUT	4	
13	92902-06100	WASHER, sPring	4	
14	3Y8-82508-00	MAIN SWITCH ASSY	1	
15	97301-06015	BOLT	2	
16	92902-06600	WASHER	2	
17	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
18	4X7-82530-00	STOP SWITCH ASSY	1	
19	5E4-82590-80	WIRE HARNESS ASSY	1	
20	4X7-82170-00	FUSE BOX ASSY	1	
21	4X7-82175-00	•GASKET	1	
22	4X7-82172-00	•COVER, fuse box	1	
23	4X7-82151-00	•FUSE (12V-15A)	1	
24	1A0-82151-00	•FUSE (12V-10A)	3	
25	98606-04010	•SCREW, oval head	2	
26	92502-06030	SCREW, Pan head	2	
27	92902-06100	WASHER, sPring	2	
28	90201-06048	WASHER, Plate	2	

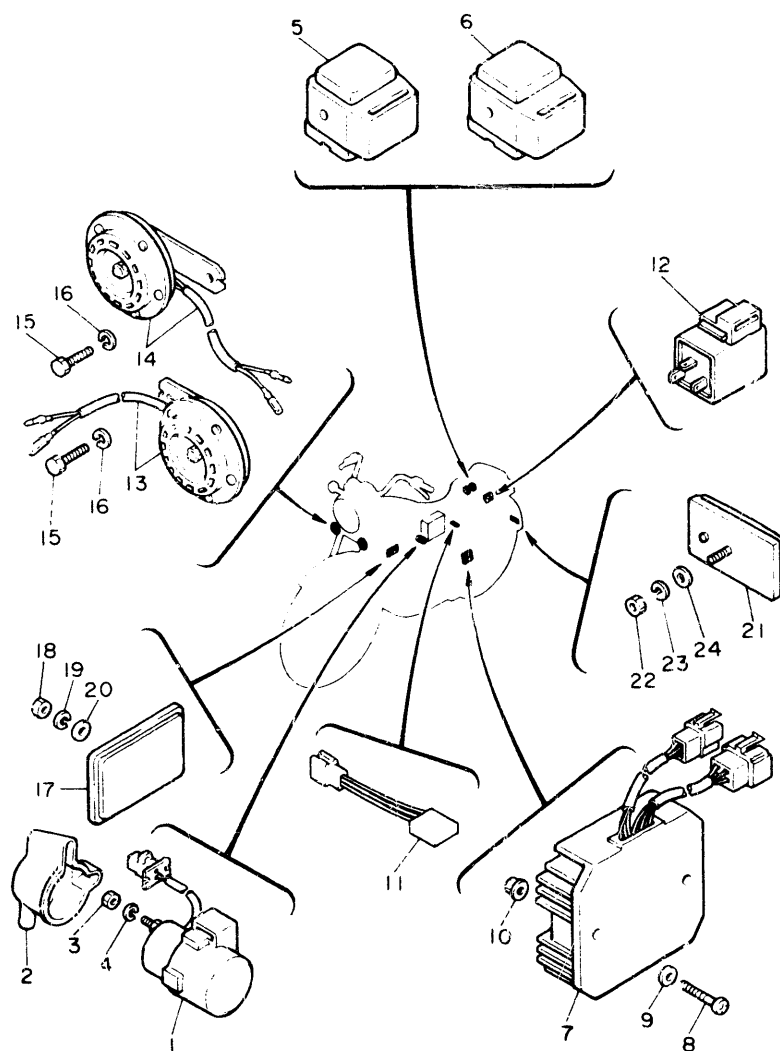


5G5300-1410

FIG. 41 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-82150-10	FUSE HOLDER ASSY	1	
30	1A0-82161-10	FUSE (12V-20A)	2	
31	4X7-82305-10	IGNITOR UNIT ASSY	1	
32	92501-0601	SCREW, Pan head	2	
33	92902-06100	WASHER, sPring	2	
34	92902-06600	WASHER	2	
35	4X7-85720-00	OIL LEVEL GAUGE ASSY	1	
36	4X7-85721-00	WIRE, lead	1	
37	91311-06016	BOLT	2	

FIG. 42 ELECTRICAL 2

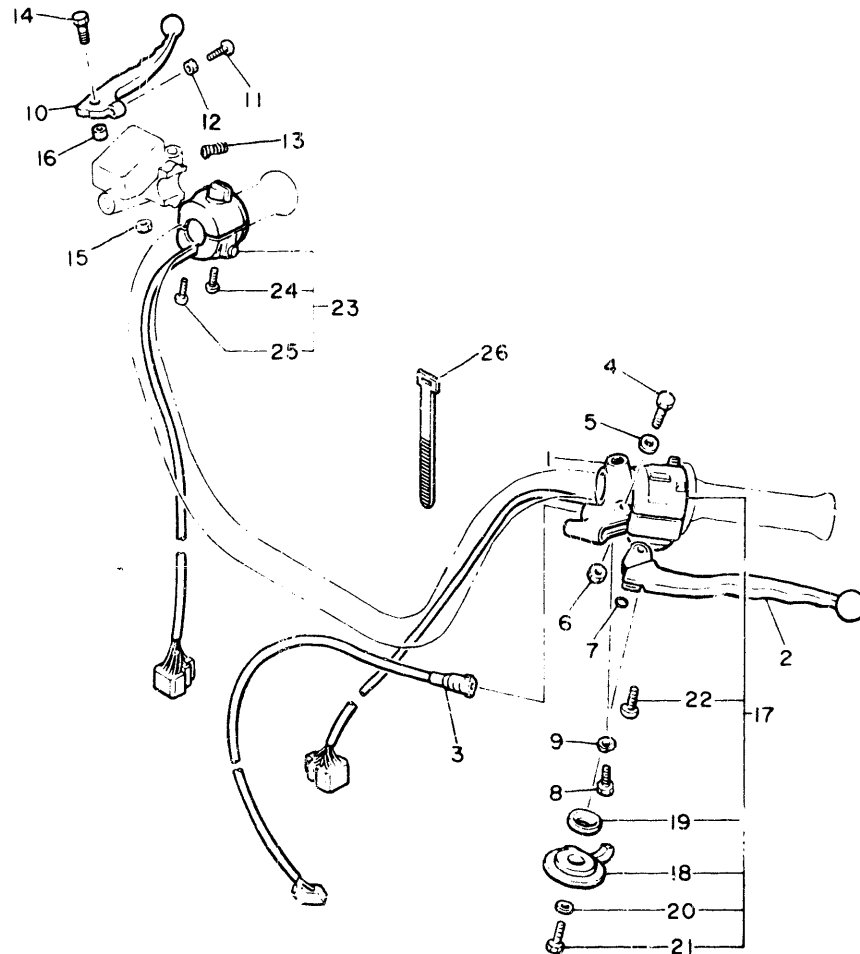


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81940-00	STARTER SWITCH ASSY	1	
2	4X7-81942-00	COVER	1	
3	95302-06700	NUT	2	
4	92902-06100	WASHER, sPring	2	
5	4U8-81950-00	RELAY ASSY	1	
6	4H7-81950-01	STARTER CURCUIT CUT-OFF RELAY	1	
7	4X7-81960-A0	RECTIFIER & REGULATOR ASSY	1	
8	92502-06035	SCREW, Pan head	2	
9	90201-06008	WASHER, Plate	2	
10	95702-06100	NUT, flange	2	
11	4L6-81980-M0	DIODE	1	
12	1U3-83350-40	FLASHER RELAY ASSY	1	
13	4X7-83371-20	HORN	1	high-tone
14	4X7-83371-30	HORN	1	low-tone
15	97306-08014	BOLT	2	
16	92906-06100	WASHER, sPring	2	
17	5G5-85150-00	PANEL, side	2	
18	95302-05700	NUT	2	
19	92902-05100	WASHER, sPring	2	
20	92902-05200	WASHER	2	
21	3Y6-85130-00	REAR REFLECTOR ASSY	1	
22	95302-05700	NUT	1	
23	92902-05100	WASHER, sPring	1	
24	92902-05200	WASHER	1	



5G5300-1420

FIG. 43 HANDLE SWITCH-LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-82911-00	HOLDER, lever 1	1	
2	2H7-83312-00	LEVER 1	1	
3	3Y6-82917-00	SWITCH	1	
4	2H7-83345-00	BOLT, lever	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	93210-11368	O-RING	1	
8	97306-06022	BOLT	1	
9	92906-06100	WASHER, sPring	1	
10	2H7-83322-00	LEVER 2	1	
11	90149-06131	SCREW	1	
12	90170-06010	NUT	1	
13	90501-10510	SPRING, comPression	1	
14	90109-06465	BOLT	1	
15	95601-06100	NUT, u	1	
16	90386-08094	BUSH	1	
17	4V8-83972-00	SWITCH, handle 4	1	
18	4H7-83941-00	•LEVER, starter	1	
19	90209-10131	•WASHER	1	
20	92901-06200	•WASHER, Plain	1	
21	97323-06008	•BOLT	1	
22	98506-05030	•SCREW, Pan head	2	
23	2H9-83963-00-98	SWITCH, handle 3	1	low gloss black
24	98506-05030	•SCREW, Pan head	1	
25	98506-05040	•SCREW, Pan head	1	
26	437-83936-00	BAND, switch cord	4	



5E4700-1430

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

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GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

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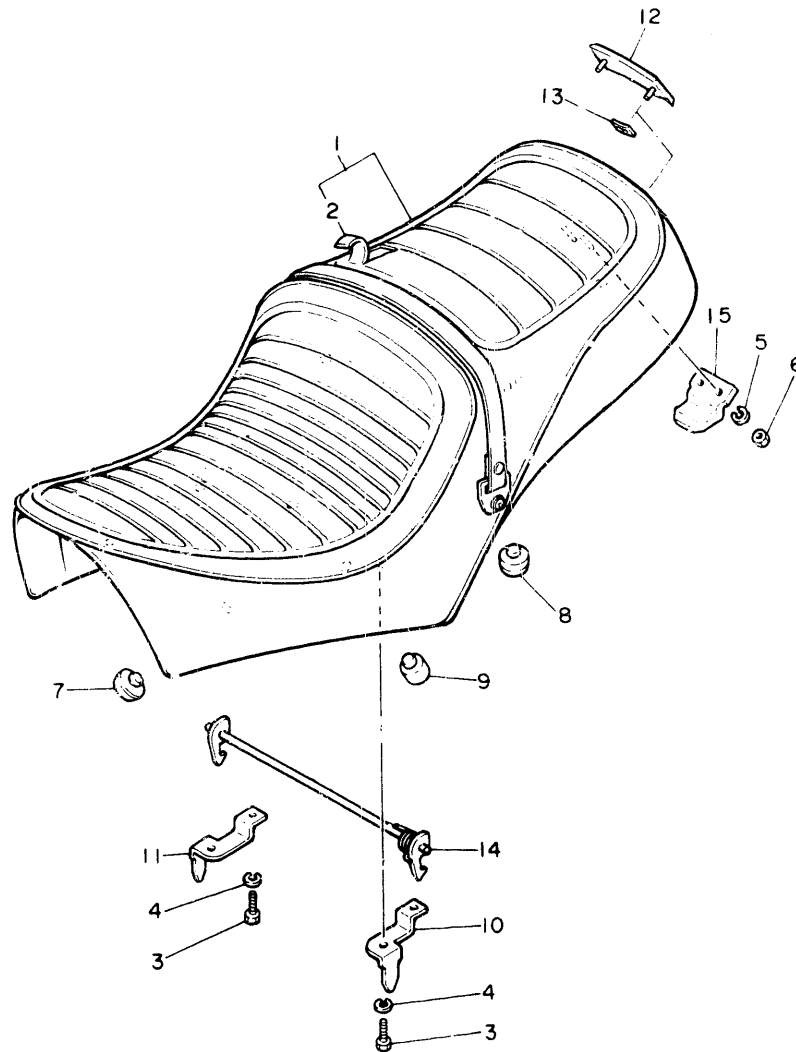
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FOR AUSTRIA

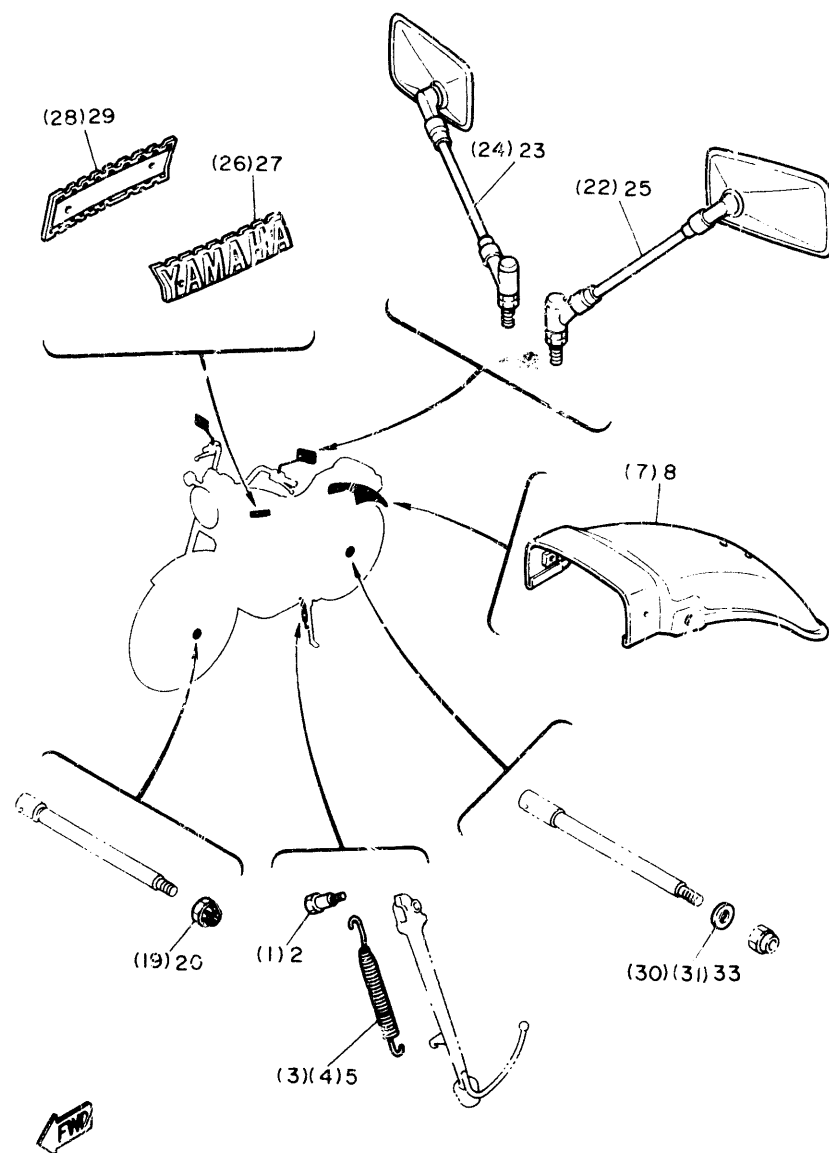
The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 44 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-W2472-00	DOUBLE SEAT ASSY	1	
2	5G5-24731-00	COVER, double seat	1	
3	97301-06015	BOLT	4	
4	92902-06100	WASHER, spring	4	
5	92902-06100	WASHER, spring	2	
6	95302-06600	NUT	2	
7	1L9-24741-00	PAD, seat	5	
8	1T4-24741-00	PAD, seat	2	
9	371-27114-00	STOPPER, main stand	2	
10	4X7-24728-00	BRACKET, seat	1	
11	4X7-24738-00	BRACKET, seat	1	
12	2H7-24786-02	EMBLEM	1	
13	90183-04005	NUT, spring	2	
14	4X7-24776-00	LEVER, seat	1	
15	4X7-24748-00	BRACKET, seat	1	

535300-1440



5G5300-1451

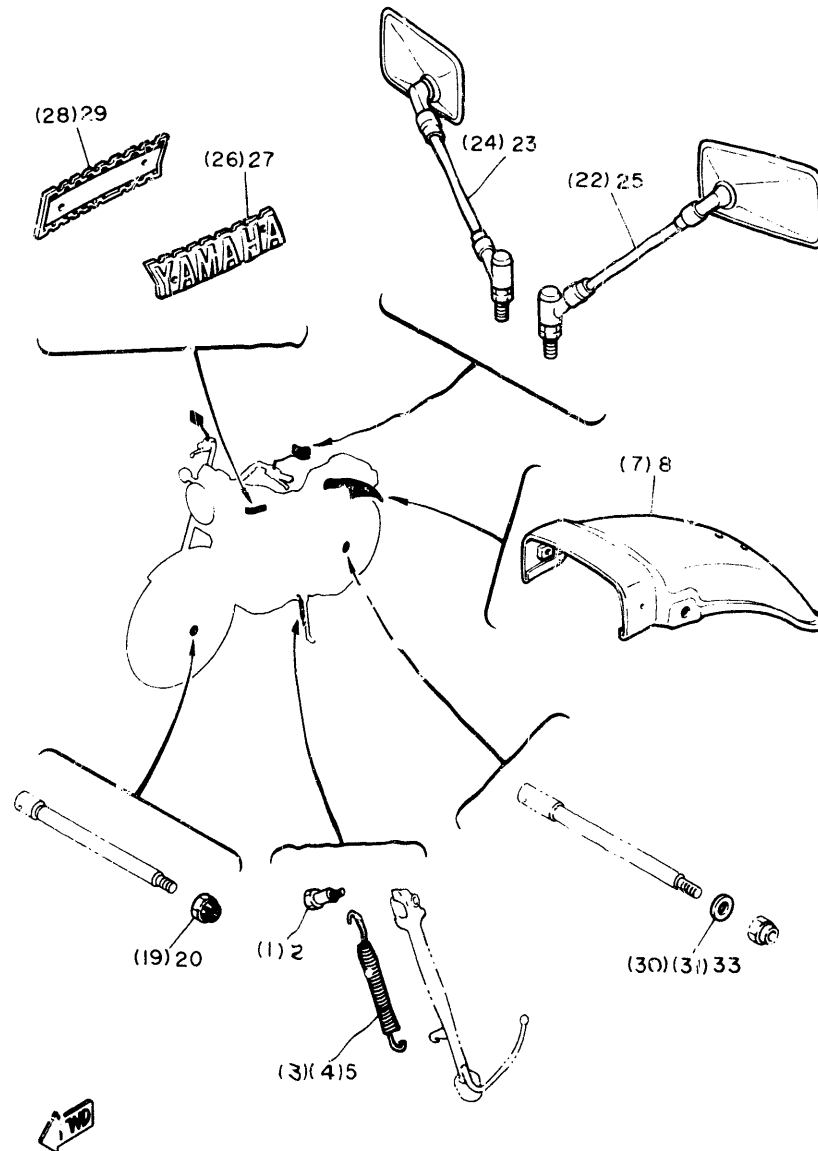
FIG. 45 CHASSIS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90109-10500	BOLT	*	
2	90109-10473	BOLT	1	
3	90506-26225	SPRING, tension	*	
4	90506-18224	SPRING, tension	*	
5	90507-29009	SPRING, tension	1	
6	3Y3-27315-00	LINK, side stand	*	
7	5G5-21610-01-53	REAR FENDER COMP.	*	chrome-plated
8	5G5-21610-10-93	REAR FENDER COMP.	1	chrome-plated
9	5G5-21621-00	FLAP	*	
10	92503-06015	SCREW, Pan head	*	
11	92903-06100	WASHER, sPring	*	
12	90201-06057	WASHER, Plate	*	
13	95301-06600	NUT	*	
14	5G5-21641-00	BRACKET, reflector	*	
15	92506-06012	SCREW, Pan head	*	
16	92906-06100	WASHER, sPring	*	
17	92906-06600	WASHER, Plate	*	
18	95306-06600	NUT	*	
19	90171-14029	NUT, castle	*	
20	90171-14020	NUT, castle	1	
21	4E7-25188-00	CAP	*	
22	4H7-26290-10	MIRROR ASSY	*	
23	4H7-26290-70	MIRROR ASSY	1	
24	4H7-26290-00	MIRROR ASSY	*	
25	4H7-26290-20	MIRROR ASSY	1	
26	4G7-24161-00	EMBLEM 1	*	
27	4X7-24161-00	EMBLEM 1	1	
28	4G7-24162-00	EMBLEM 2	*	

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC

FIG. 45 CHASSIS



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-24162-00	EMBLEM 2	1	
30	90201-14724	WASHER, Plate	*	
31	90209-14136	WASHER	*	
32	52i-25188-00	CAP	r.	
33	90201-141A3	WASHER, Plate	1	

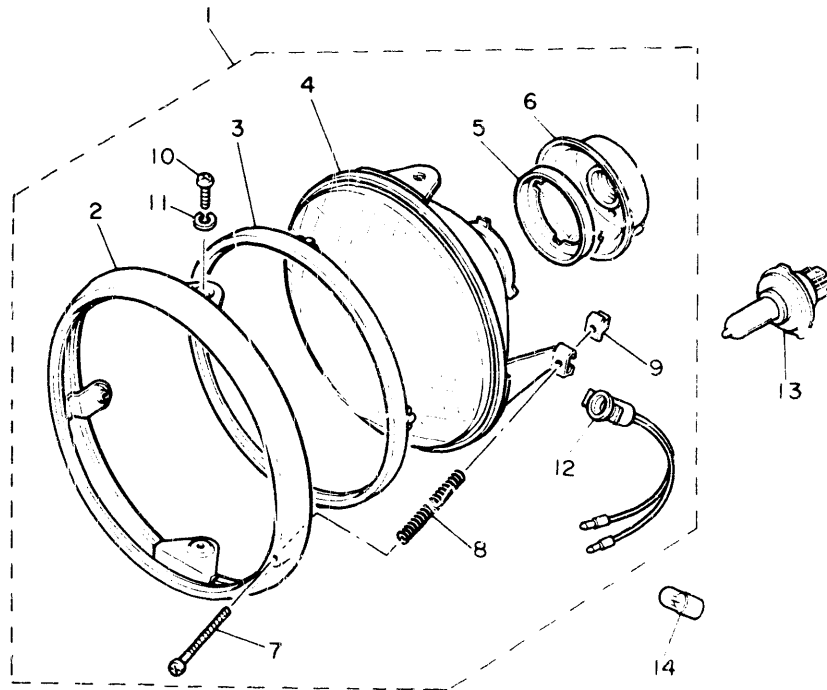
5G5300-1451

* For Convenience of reference:

Disregard the items asterisked (*) in the "Q'TY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC

G5

FIG. 46 HEADLIGHT



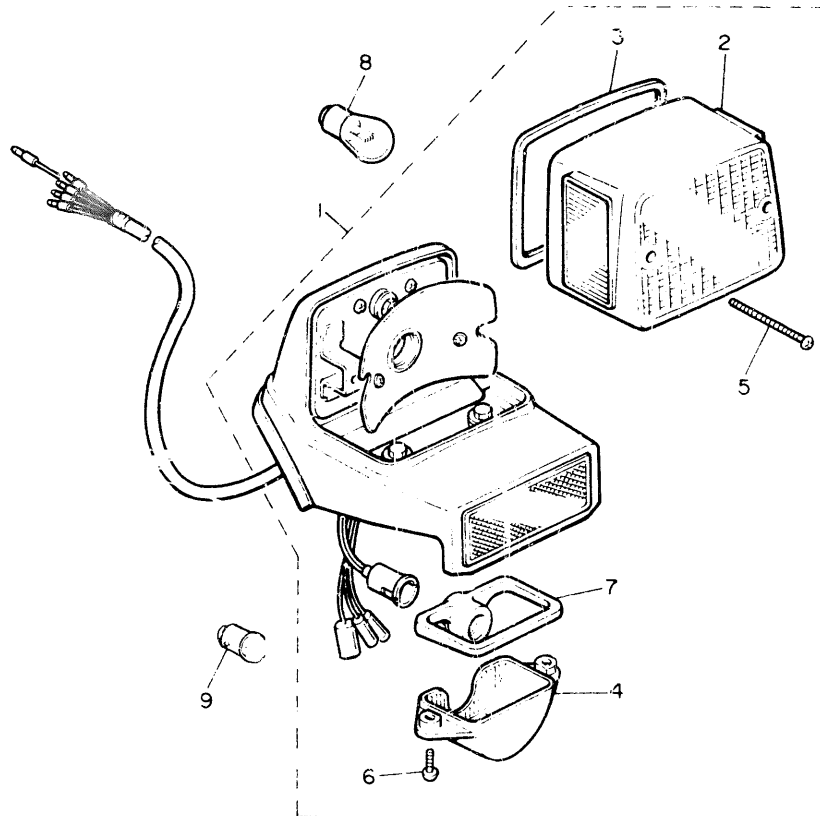
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84303-G0	HEADLIGHT UNIT ASSY	1	
2	4X7-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	341-84331-60	•SCREW, rim adjusting	1	
8	1A0-84332-60	•SPRING, screw	1	
9	198-84334-60	•NUT, adjusting	1	
10	98501-05010	•SCREW, Pan head	2	
11	92901-05100	•WASHER, spring	2	
12	457-84146-95	•SOCKET, Pilot light	1	
13	*	BULB, headlight (12V-60/55W)	1	LM
14	*	BULB (12V-4W)	1	LM



5G5300-1460

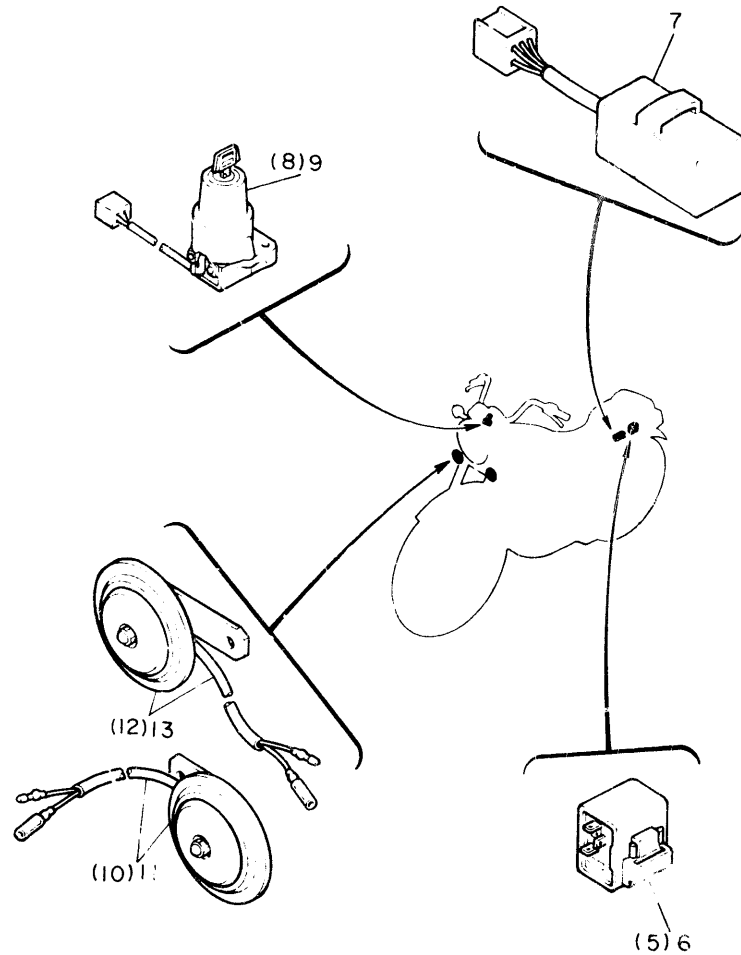
FIG. 47 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84700-E0	TAILLIGHT ASSY	1	
2	5G5-84721-60	•LENS, taillight	1	
3	4H7-84723-00	•GASKET, tail lens	1	
4	5G5-84743-00	•LENS, licence light	1	
5	802-84131-00	•SCREW, rim adjuster	2	
6	98502-04014	•SCREW, Pan head	2	
7	4H7-84753-60	•DAMPER	1	
8	*	BULB (12V-21/5W)	1	LM
9	*	BULB, licence light (12V 5W)	1	LM



5G5300-1470

FIG. 48 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-85130-00	REAR REFLECTOR ASSY	*	
2	35302-05700	NUT	*	
3	92902-05100	WASHER, sPring	*	
4	92902-05200	WASHER	*	
5	1U3-83350-40	FLASHER RELAY ASSY	*	
6	4E6-83350-40	FLASHER RELAY ASSY	1	
7	1A0-83395-03	FLASHER CANCELLING UNIT	1	
8	3Y8-82508-00	MAIN SWITCH ASSY	*	
9	3Y6-82508-80	MAIN SWITCH ASSY	1	
10	4X7-83371-20	HORN	*	high-tone
11	5G5-83371-20	HORN	1	
12	4X7-83371-30	HORN	*	low-tone
13	5G5-83371-30	HORN	1	



5G5300-1480

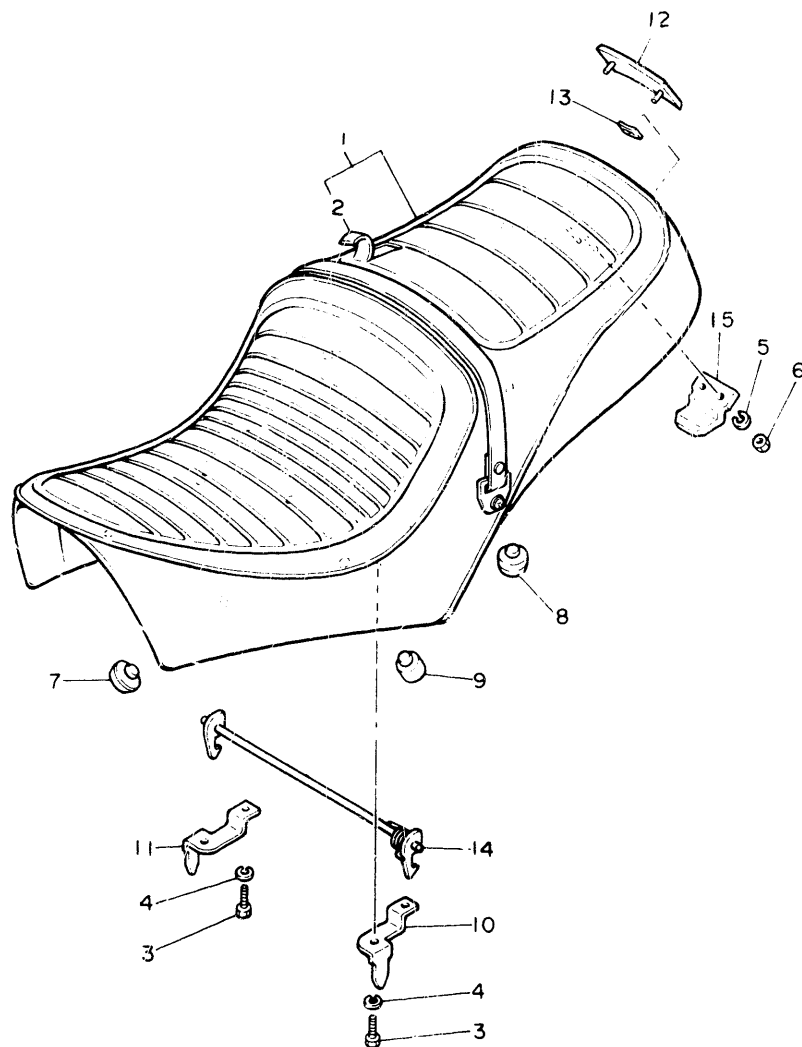
* For Convenience of reference.

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC

FOR HOLLAND BELGIUM ITALY

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 49 SEAT



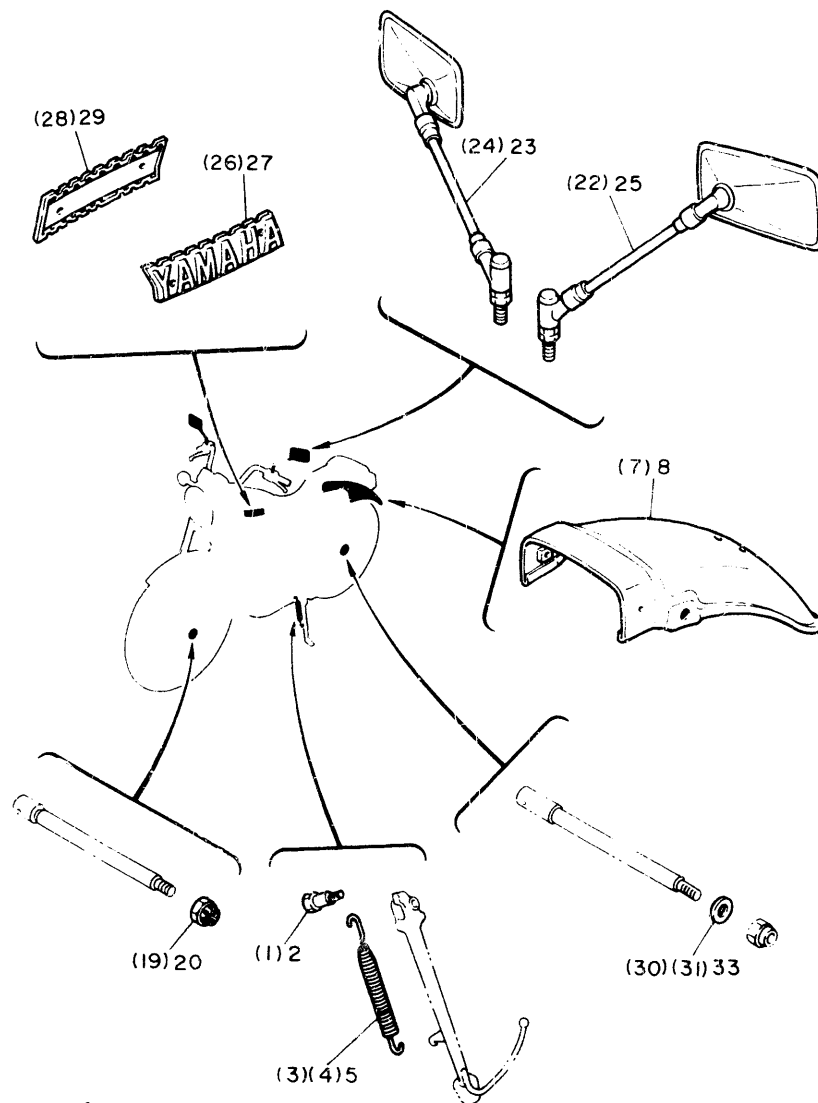
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-W2472-00	DOUBLE SEAT ASSY	1	
2	5G5-24731-00	COVER, double seat	1	
3	97301-06015	BOLT	4	
4	92902-06100	WASHER, spring	4	
5	92902-06100	WASHER, spring	2	
6	95302-06600	NUT	2	
7	1L9-24741-00	PAD, seat	5	
8	1T4-24741-00	PAD, seat	2	
9	371-27114-00	STOPPER, main stand	2	
10	4X7-24728-00	BRACKET, seat	1	
11	4X7-24738-00	BRACKET, seat	1	
12	2H7-24786-02	EMBLEM	1	
13	90183-04005	NUT, spring	2	
14	4X7-24776-00	LEVER, seat	1	
15	4X7-24748-00	BRACKET, seat	1	



5G5300-1440

G10

FIG. 50 CHASSIS



5G5300-1451

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90109-10500	BOLT	*	
2	90109-10473	BOLT	1	
3	90506-26225	SPRING, tension	*	
4	90506-18224	SPRING, tension	*	
5	90507-29009	SPRING, tension	1	
6	3Y3-27315-00	LINK, side stand	*	
7	5G5-21610-01-93	REAR FENDER COMP.	*	chrome-Plated
8	5G5-21610-10-93	REAR FENDER COMP.	1	chrome-Plated
9	5G5-21621-00	FLAP	*	
10	92503-06015	SCREW, Pan head	*	
11	92903-06100	WASHER, sPring	*	
12	90201-06057	WASHER, Plate	*	
13	95301-06600	NUT	*	
14	5G5-21641-00	BRACKET, reflector	*	
15	92506-06012	SCREW, Pan head	*	
16	92906-06100	WASHER, sPring	*	
17	92906-06600	WASHER, Plate	*	
18	95306-06600	NUT	*	
19	90171-14029	NUT, castle	*	
20	90171-14020	NUT, castle	1	
21	4E7-25188-00	CAP	*	
22	4H7-26290-10	MIRROR ASSY	*	
23	4H7-26290-70	MIRROR ASSY	1	
24	4H7-26290-00	MIRROR ASSY	*	
25	4H7-26290-20	MIRROR ASSY	1	
26	4G7-24161-00	EMBLEM 1	*	
27	4X7-24161-00	EMBLEM 1	1	
28	4G7-24162-00	EMBLEM 2	*	

* For Convenience of reference

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC. and NOT for INDIVIDUAL SPEC.

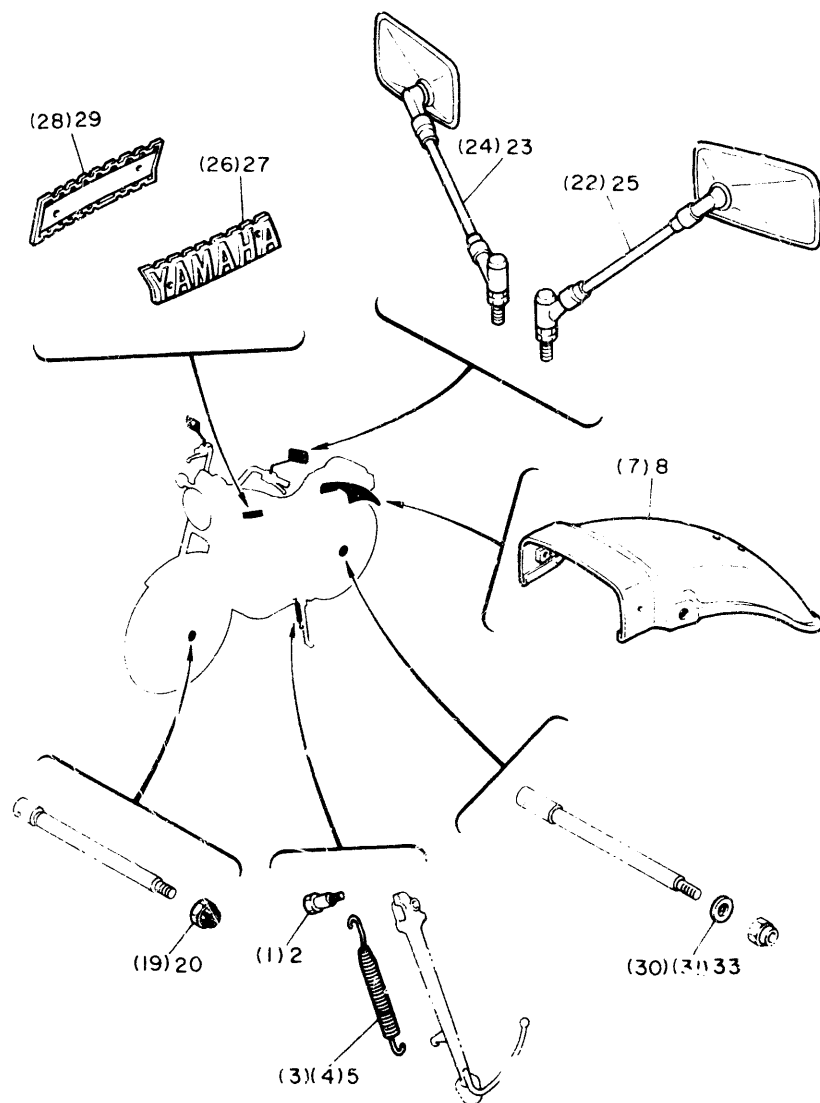


FIG. 50 CHASSIS

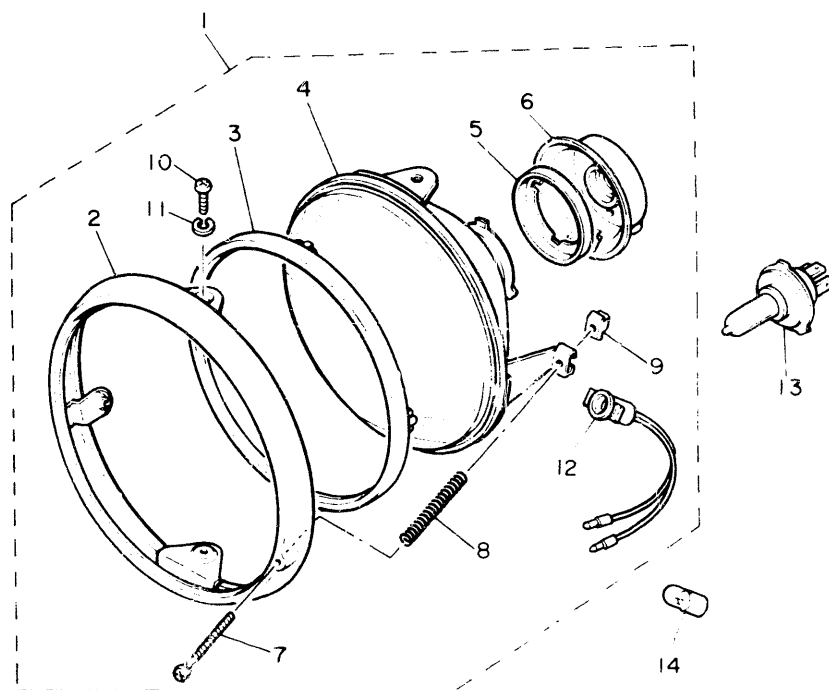
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-24162-00	EMBLEM 2	1	
30	90201-14724	WASHER, Plate	*	
31	90209-14136	WASHER	*	
32	521-25188-00	CAP	*	
33	90201-141A3	WASHER, Plate	1	

5G5300-1451

* For Convenience of reference

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC. and NOT for INDIVIDUAL SPEC.

FIG. 51 HEADLIGHT



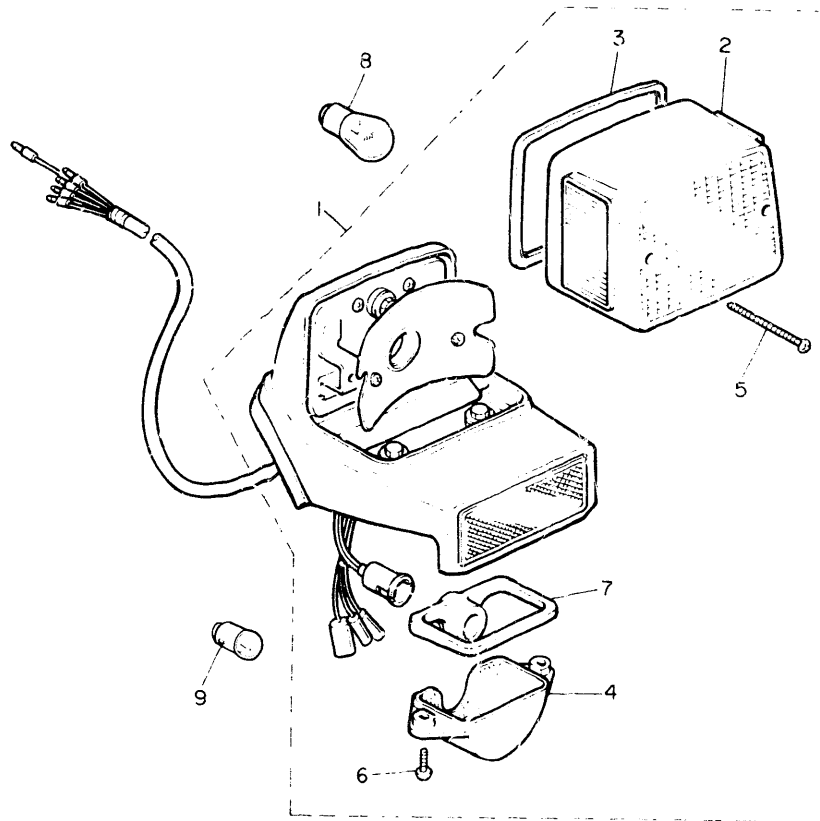
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84303-G0	HEADLIGHT UNIT ASSY	1	
2	4X7-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5G5-84321-G0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	341-84331-60	•SCREW, rim adjusting	1	
8	1A0-84332-60	•SPRING, screw	1	
9	198-84334-60	•NUT, adjusting	1	
10	98501-05010	•SCREW, Pan head	2	
11	92901-05100	•WASHER, spring	2	
12	457-84146-85	•SOCKET, Pilot light	1	
13	*	BULB, headlight (12V-60/55W)	1	LM
14	*	BULB (12V-4W)	1	LM



5G5300-1460

G13

FIG. 52 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G5-84700-E0	TAILLIGHT ASSY	1	
2	5G5-84721-60	•LENS, taillight	1	
3	4H7-84723-00	•GASKET, tail lens	1	
4	5G5-84743-00	•LENS, licence light	1	
5	802-84131-00	•SCREW, rim adjuster	2	
6	98502-04014	•SCREW, Pan head	2	
7	4H7-84753-60	•DAMPER	1	
8	*	BULB (12V-21/5W)	1	LM
9	*	BULB, licence light (12V 5W)	1	LM



5G5300-1470

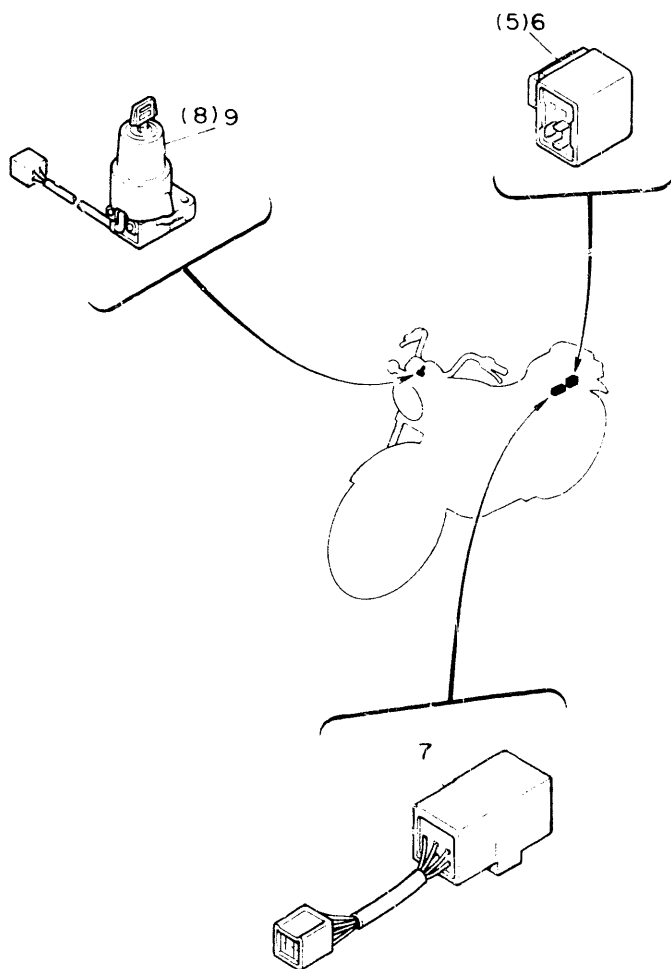


FIG. 53 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-85130-00	REAR REFLECTOR ASSY	*	
2	95302-05700	NUT	*	
3	92902-05100	WASHER, sPring	*	
4	92902-05200	WASHER	*	
5	1U3-83350-40	FLASHER RELAY ASSY	*	
6	4E6-83350-40	FLASHER RELAY ASSY	1	
7	1A0-83395-03	FLASHER CANCELLING UNIT	1	
8	3Y8-82508-00	MAIN SWITCH ASSY	*	
9	3Y6-82508-80	MAIN SWITCH ASSY	1	



5G5300-1530

* For Convenience of reference

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC. and NOT for INDIVIDUAL SPEC.

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

CONTENTS

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	I2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L13

INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
-----------------	----

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H2
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

Table of Comparison	i2
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INDEX (GENERAL SPEC.)

NUMERICAL INDEX	L2 ~ L5
PARTS NAME INDEX	L9 ~ L16

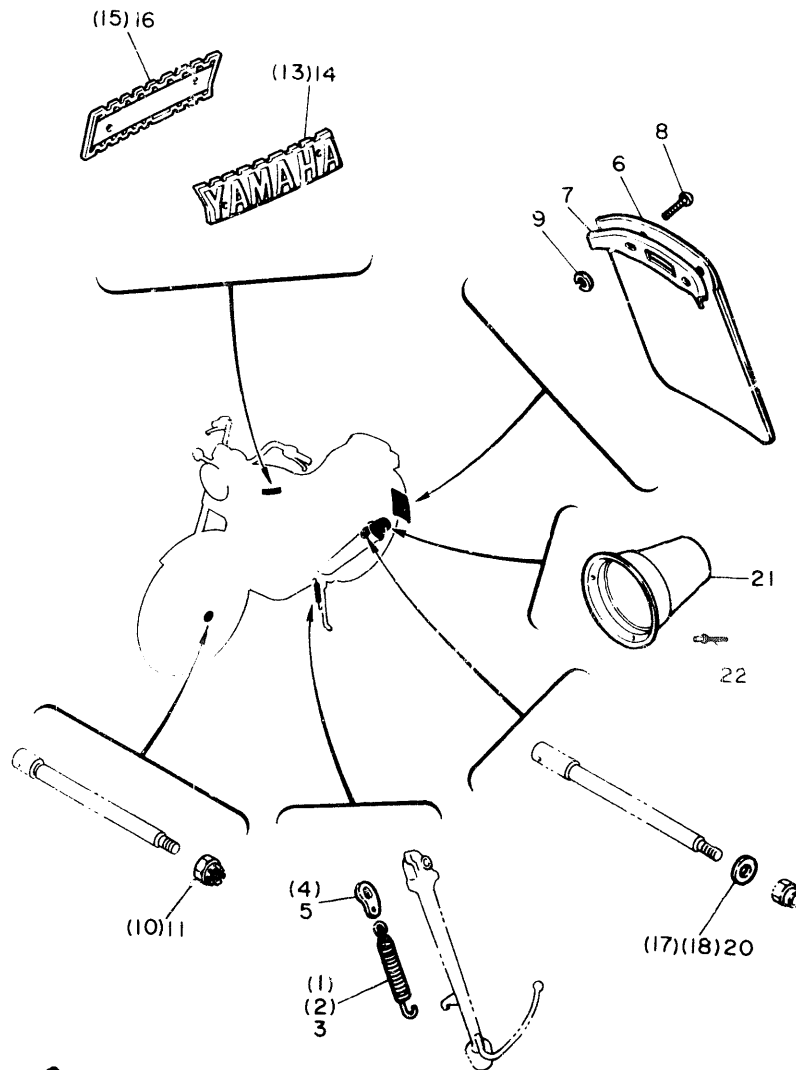
INDEX (INDIVIDUAL SPEC.)

NUMERICAL INDEX	M2
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FOR DENMARK SWITZERLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 54 CHASSIS



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90506-26225	SPRING, tension	*	
2	90506-18224	SPRING, tension	*	
3	90507-32020	SPRING, tension	1	
4	3Y3-27315-00	LINK, side stand	*	
5	458-27315-00	LINK, side stand	1	
6	416-21621-90	FLAP	1	
7	5G5-21622-00	BAND, flap	1	
8	92506-06020	SCREW, Pan head	2	
9	92906-06100	WASHER, spring	2	
10	90171-14029	NUT, castle	*	
11	90171-14020	NUT, castle	*	
12	4E7-25188-00	CAP	*	
13	4G7-24161-00	EMBLEM 1	*	
14	4X7-24161-00	EMBLEM 1	1	
15	4G7-24162-00	EMBLEM 2	*	
16	4X7-24162-00	EMBLEM 2	1	
17	90201-14724	WASHER, Plate	*	
18	90209-14136	WASHER	*	
19	521-25188-00	CAP	*	
20	90201-141A3	WASHER, Plate	1	
* 21	4G7-14784-00	PIPE, tail	2	
* 22	90267-32017	RIVET, blind	6	

* For Convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

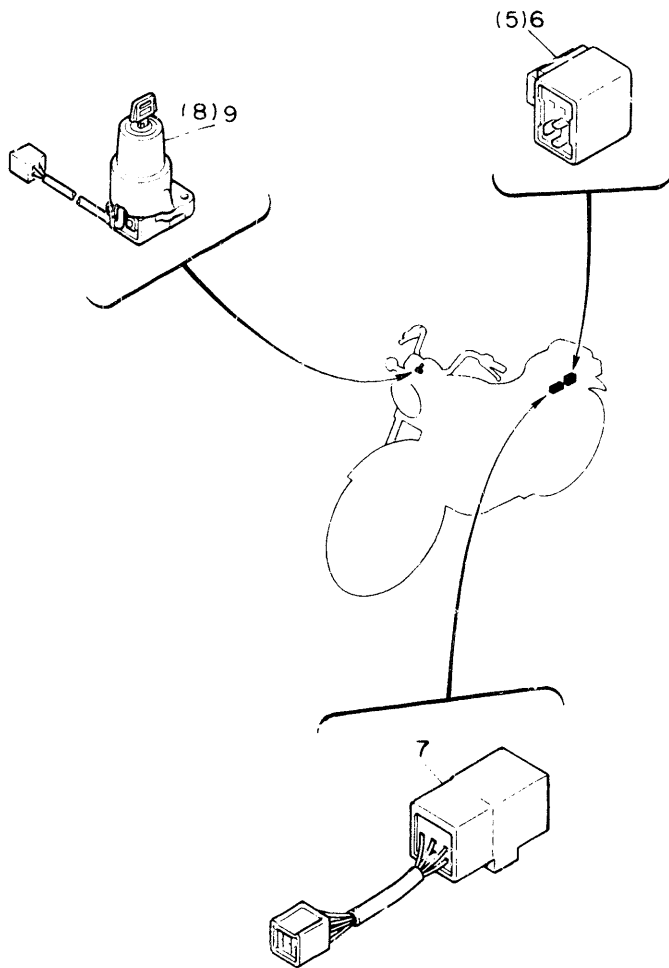


FIG. 55 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-85130-00	REAR REFLECTOR ASSY	*	
2	95302-05700	NUT	*	
3	92902-05100	WASHER, sPring	*	
4	92902-05200	WASHER	*	
5	1U3-83350-40	FLASHER RELAY ASSY	*	
6	4E6-83350-40	FLASHER RELAY ASSY	1	
7	1A0-83395-03	FLASHER CANCELLING UNIT	1	
8	3Y8-82508-00	MAIN SWITCH ASSY	*	
9	3Y6-82508-80	MAIN SWITCH ASSY	1	



5G5300-1530

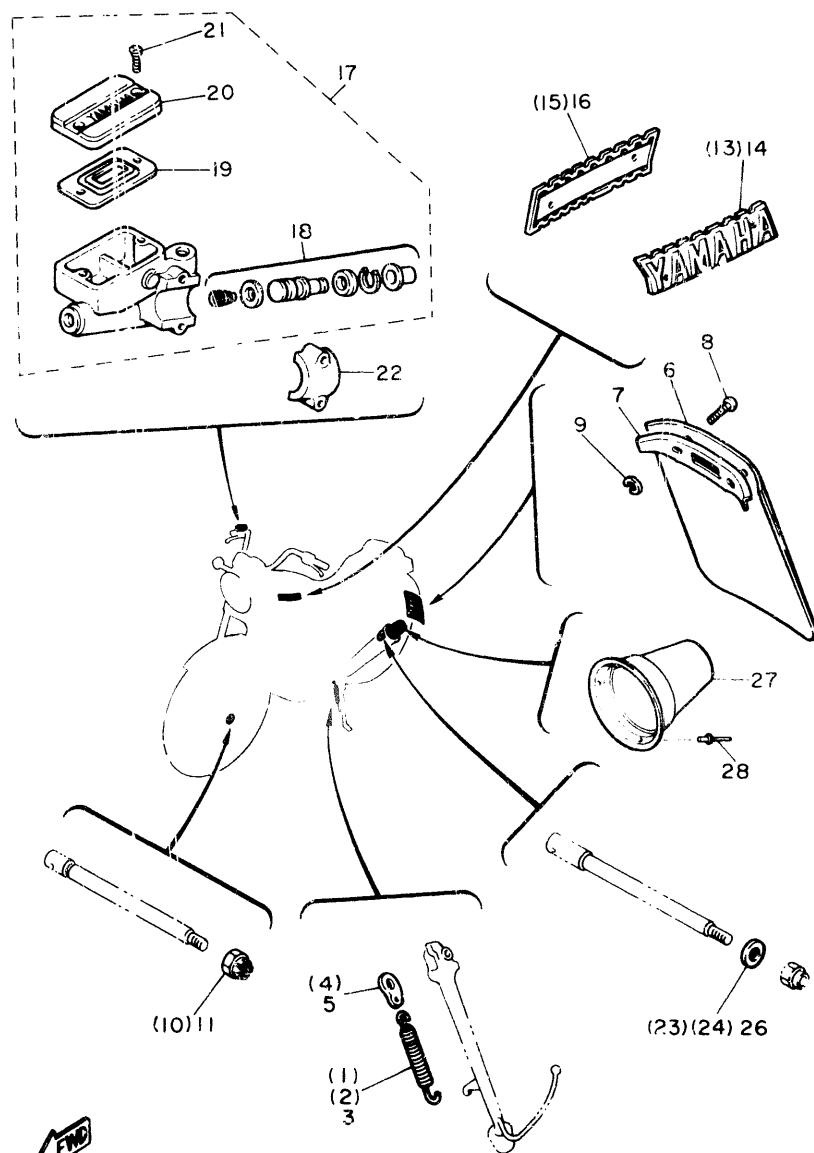
* For Convenience of reference:

Disregard the items astensked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

H4

FOR SWEDEN FINLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.



5G5300-1561

FIG. 56 CHASSIS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90506-26225	SPRING, tension	*	
2	90506-18224	SPRING, tension	*	
3	90507-32020	SPRING, tension	1	
4	3Y3-27315-00	LINK, side stand	*	
5	458-27315-00	LINK, side stand	1	
6	416-21621-90	FLAP	1	
7	5G5-21622-00	BAND, flap	1	
8	92506-06020	SCREW, Pan head	2	
9	92906-06100	WASHER, spring	2	
10	90171-14029	NUT, castle	*	
11	90171-14020	NUT, castle	1	
12	4E7-25188-00	CAP	*	
13	4G7-24161-00	EMBLEM 1	*	
14	4X7-24161-00	EMBLEM 1	1	
15	4G7-24162-00	EMBLEM 2	*	
16	4X7-24162-00	EMBLEM 2	1	
17	4H7-25650-10	MASTER CYLINDER ASSY		
18	4H7-W0041-00	•CYLINDER KIT, master	1	
19	4L0-25854-00	•DIAPHRAGM, reservoir	1	
20	4L0-25852-00	•CAP, reservoir	1	
21	98706-04010	•SCREW, flat head	2	
22	1J3-25867-00	BRACKET, master cylinder	1	
23	90201-14724	WASHER, Plate	*	
24	90209-14136	WASHER	*	
25	521-25188-00	CAP	*	
26	90201-141A3	WASHER, Plate	1	
*27	5G5-14784-00	PIPE, tail	2	
*	4C7-14784-00	PIPE, tail	2	
*28	90267-32017	RIVET, blind	8	
*	90267-32017	RIVET, blind	6	

* For Convenience of reference.

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC

H6

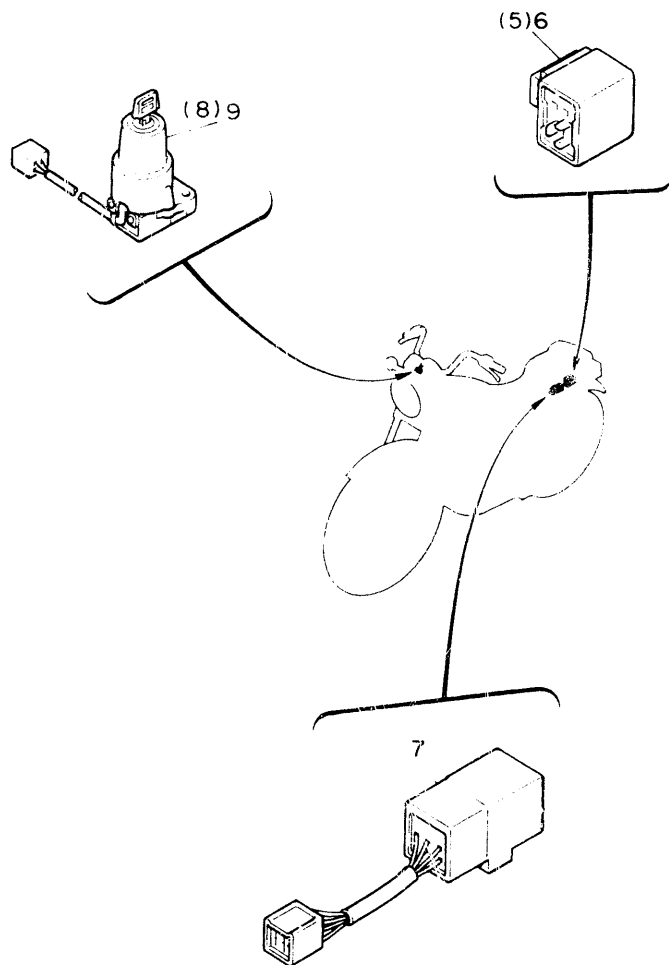


FIG. 57 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y6-85130-00	REAR REFLECTOR ASSY	*	
2	95302-05700	NUT	*	
3	92902-05100	WASHER, sPring	*	
4	92902-05200	WASHER	*	
5	1U3-93350-40	FLASHER RELAY ASSY	*	
6	4E6-83350-40	FLASHER RELAY ASSY	1	
7	1A0-83395-03	FLASHER CANCELLING UNIT	1	
8	3Y8-82508-00	MAIN SWITCH ASSY	*	
9	3Y6-82508-80	MAIN SWITCH ASSY	1	



5G5300-1530

* For Convenience of reference

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC. and NOT for INDIVIDUAL SPEC



CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

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INDEX (GENERAL SPEC.)

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CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tail	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

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* Interchangeability

Ref NO.	Parts NO. for OLD	New Old	Parts NO. for NEW	Description	Q'ty	Modification	Remarks
3-2	93306-30804		93306-30807	BEARING	1	○	002852 ~
3-4	93306-30805		93306-30806	BEARING	1	○	
3-6	4X7-11610-01	*	4X7-11610-02	PISTON RING SET (STD)	2	○	
	4X7-11610-11	*	4X7-11610-12	PISTON RING SET (1ST O/S)	2	○	
	4X7-11610-21	*	4X7-11610-22	PISTON RING SET (2ND O/S)	2	○	
	4X7-11610-31	*	4X7-11610-32	PISTON RING SET (3RD O/S)	2	○	
	4X7-11610-41	*	4X7-11610-42	PISTON RING SET (4TH O/S)	2	○	
10-13	97313-06012	* *	91316-06012	BOLT	1	○	
10-14	97313-06012	* *	91316-06012	BOLT	1	○	
11-1	4X7-15100-00		4X7-15100-01	CRANKCASE ASSY	1	○	002852 ~
15-2	90468-29114	~	90468-29105	CLIP	1	○	
21-47	—	*	90179-10247	NUT	1	+	
54-21	—	*	4G7-14784-00	PIPE, tail	2	+	for switzerland
54-22	—	*	90267-32017	RIVET, blind	6	+	
56-27	—	*	5G5-14784-00	PIPE, tail	2	+	for sweden
	—	*	4G7-14784-00	PIPE, tail	2	+	for finland
56-28	—	*	90267-32017	RIVET, blind	8	+	for sweden
	—	*	90267-32017	RIVET, blind	6	+	for finland

Mark : ○ Part modified + Part added - Part deleted Δ Change of parts quantity

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3 ~ D4
Side Cover · Tool	D5 ~ D6
Rear Arm	D7
Drive Shaft	D8 ~ D10
Rear Suspension	D11
Front Fork	D12 ~ D13
Steering	D14 ~ D15
Fuel Tank	E2 ~ E3

Seat	E4
Front Wheel	E5
Front Brake Caliper	E6
Rear Wheel	E7 ~ E8
Handlebar · Cable	E9
Front Master Cylinder	E10
Stand · Footrest	E11 ~ E12
Flasher Light	E13
Speedometer · Tachometer	E14
Headlight	E15
Taillight	F2
Electrical 1	F3 ~ F4
Electrical 2	F5
Handle Switch · Lever	F6

INDIVIDUAL SPEC.

FOR AUSTRIA

Seat	G3
Chassis	G4 ~ G5
Headlight	G6
Taillight	G7
Electrical	G8

FOR HOLLAND, BELGIUM,

ITALY

Seat	G10
Chassis	G11 ~ G12
Headlight	G13
Taillight	G14
Electrical	G15

FOR DENMARK, SWITZERLAND

Chassis	H3
Electrical	H4

FOR SWEDEN, FINLAND

Chassis	H6
Electrical	H7

TABLE OF COMPARISON

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INDEX

(GENERAL SPEC.)

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-W0005-00	D11	5G5-11631-00-98	B 5
4H7-W0041-00	E10	5G5-11631-00-X0	B 5
2G2-W0044-00	E 6	4X7-11633-00	B 5
4H7-W0045-10	E 6	5G5-11635-00	B 5
2G2-W0047-00	E 6	5G5-11636-00	B 5
1J3-W0048-00	E 6	5G5-11637-00	B 5
2G2-W0057-00	E 6	5G5-11638-00	B 5
3H3-W0092-00	E 2	4X7-11654-01	B 5
4X7-W1751-00	C11	4X7-11656-00	B 5
4X7-W2162-01	D 3	4X7-11656-10	B 5
		4X7-11656-20	B 5
4X7-W2171-00	D 6	4X7-11656-30	B 5
4X7-W2241-00	D11	4X7-11656-40	B 5
4X7-W2341-00-98	D14	5G5-11656-00	B 6
4X7-W2472-00	E 4	5G5-11656-10	B 6
5G5-W2611-00	E 9	5G5-11656-20	B 6
4X7-Y1165-01	B 5	4X7-12111-00	B 8
5G5-Y1165-00	B 5	4X7-12116-00	B 8
4X7-1111F-00	B 3	4X7-12117-00	B 8
5A8-1111H-00	B 2	4X7-12118-00	B 8
4X7-11110-00	B 2	341-12119-02	B 8
4X7-11127-00	B 2	4X7-12121-00	B 8
4X7-11133-10	B 2	4X7-12151-00	B 8
4X7-11145-00	B 7	4X7-12156-00	B 8
4X7-11161-00	B 4	4X7-12159-00	B 8
4X7-11165-00	B 2	4X7-12171-00	B 7
5A8-11166-00	B 2	4X7-12176-00	B 7
4X7-11181-00	B 2	4X7-12181-00	B 7
4X7-11185-00	B 2	5G5-12210-00	B 7
4X7-11186-00	C 3	4X7-12213-00	B 4
4X7-11186-00	B 2	4X7-12215-00	B 4
4X7-11187-00	B 2	4X7-12221-00	B 7
214-11198-01	B 9	4X7-12231-00	B 7
	D 9	4X7-12241-00	B 7
4X7-11310-01	B 4	4X7-12247-01	B 7
4X7-11351-00	B 4	4X7-13171-00	B 9
4X7-11355-00	B 2	4X7-13300-00	B 9
4X7-11363-00	B 2	4X7-13327-00	B 9
4X7-11411-00	B 5	4X7-13354-00	B 5
4X7-11534-00	B 7	4X7-13355-00	B 9
4X7-11536-00	B 7	4X7-13405-00	B 9
4X7-11540-01	B 7	4X7-13406-00	B 9
4X7-11550-00	B 7	4X7-13419-00	C 2
4X7-11610-02	B 5	4X7-13440-00	B10
4X7-11610-12	B 5	4X7-13447-00	B10
4X7-11610-22	B 5	4G0-13490-01	B10
4X7-11610-32	B 5	4X7-13541-00	B11
4X7-11610-42	B 5	4X7-13542-00	B11

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-13543-01	B11	4X7-14948-41	B13	4X7-17141-00	C10	4X7-2137X-00-98	D 2
4X7-13544-00	B11	4X7-14952-00	B14	4X7-17151-01	C10	4X7-2137Y-00-98	D 2
4X7-13556-00	B11	4X7-14975-00	B13	4X7-17211-00	C10	4X7-2138L-00	C15
4X7-13586-01	B11	4X7-14976-00	B13	4X7-17221-00	C10	5A8-21399-00	D 2
4X7-13595-00	B11	4X7-14984-00	B13	4X7-17231-00	C10	4X7-21430-00	C15
4X7-13596-00	B11	4X7-14985-00	B13	4X7-17241-00	C10	5E4-21458-00	C15
4X7-14121-00	B14	4X7-14987-02	B11	4X7-17251-00	C10	4X7-21485-00	C15
4H7-14173-00	B14	4X7-14998-00	B13	4X7-17402-00	C10	4X7-2149Y-00	C15
4X7-14186-00	B13	4X7-15100-00	C 2	4X7-17411-00	C10	4X7-21491-00	C15
4X7-14188-00	B14	4X7-15100-01	C 2	4X7-17524-00	C11	4X7-21501-00-93	D 3
4X7-14191-00	B13	2H7-15361-00	C 3	4X7-17526-01	C11	1A0-21518-00	D 3
4X7-14197-02	B11	4X7-15361-00	C 3	4H7-17527-00	C11	5G5-21610-01-93	D 3
4X7-14211-00	B13	4X7-15363-00	C 2	3H5-17529-00	C11	5G5-21621-00	D 3
4X7-14267-00	B14	4X7-15388-00	C 3	4X7-17531-00-15	C11	5G5-21641-00	D 3
4X7-14321-00	B14	4X7-15411-00	C 3	4X7-17531-00-30	C11	4X7-21645-00	D 3
4X7-14371-00	B14	4X7-15415-00	C 3	4X7-17531-00-40	C11	4X7-21711-00-5J	D 5
4X7-14390-00	B14	4X7-15417-00	C 3	4X7-17531-00-50	C11	4X7-21711-00-6G	D 5
4X7-14401-00	B11	4X7-15421-01	C 3	1J7-17537-Y0-15	D 8	4X7-21719-00	D 6
4X7-1441J-00	B12	4X7-15425-00	C 3	1J7-17537-Y0-30	D 8	4X7-21721-00-5J	D 5
4X7-14422-00	B12	4X7-15451-00	C 3	1J7-17537-Y0-40	D 8	4X7-21721-00-6G	D 5
4X7-14437-00	B12	4X7-15455-00	C 3	1J7-17537-Y0-50	D 8	2H7-21746-00	D 5
4X7-14451-00	B11	4X7-15462-00	C 3	4X7-17551-00	C11	2H7-21747-00	D 5
4X7-14452-00	B12	4X7-15484-00	B 9	4X7-17554-00	C11	4G1-21781-00	D 5
4X7-14453-01	B11	4X7-15485-00	B 9	4X7-17556-00	C11	4X7-2179A-00	D 6
5A8-14453-00	B11	4X7-15491-00	C 2	4X7-17558-00	C11	4X7-22110-01-35	D 7
4X7-14457-00	B12	4X7-15511-00	C 7	4X7-17582-01	C10	4X7-22124-00	D 7
4X7-14469-00	B11	4X7-15512-00	C 7	4X7-17583-01	C10	4X7-22129-00	D 7
4X7-14479-00	B11	4X7-15517-00	C 7	2H7-17590-00	D 9	4X7-22141-00	D 7
4X7-14522-00	B14	4X7-15521-00	C 7	4X7-18111-00	C14	4X7-22189-00	D 7
4X7-14611-00	B15	4X7-15524-00	C 7	132-18113-01	C14	4X7-22201-00	D11
4X7-14612-00	B15	4X7-16111-00	C 8	4X7-18120-00	C14	4X7-22212-00	D11
4X7-14613-00	B15	4X7-16150-00	C 8	4X7-18140-00	C14	4X7-22213-00	D11
4X7-14621-00	B15	3Y1-16154-00	C 8	4G0-18165-01	C13	1W1-22216-00	D11
5G5-14711-00	B15	4X7-16321-00	C 8	4X7-18511-00	C13	3Y1-22223-00	D11
1J7-14714-00	B15	4X7-16324-00	C 8	4X7-18512-00	C13	4X7-22224-00	D11
1T1-14714-01	B15	4X7-16325-00	C 9	4X7-18513-00	C13	3R4-22226-00	D11
2H9-14725-00	B15	4X7-16340-00	C 9	4X7-18531-00	C13	4X7-22460-00	D11
5E3-14900-00	B13	2H7-16341-00	C 8	4X7-18536-00	C13	4X7-22463-00	D11
5E3-14901-00	B13	2H7-16343-00	C 8	4X7-18540-01	C13	4X7-22464-00	D11
5E3-14902-00	B13	4X7-16351-00	C 9	136-18542-00	C13	4X7-22467-00	D11
5E3-14916-20	B14	4X7-16356-00	C 8	5A8-21110-00-33	C15	4X7-22470-00	D11
5E3-14916-21	B14	4X7-16357-00	C 8	4X7-21171-00	D 5	4X7-22498-00	D11
4X7-14921-07	B13	4X7-16371-00	C 8	4X7-21190-00-33	C15	4X7-23102-00	D12
4X7-14925-22	B13	4X7-16383-01	C 8	4X7-21248-00	D 5	4X7-23103-00	D12
4X7-14933-00	B13	4X7-16384-00	C 8	4X7-21315-00	C15	4X7-23110-00	D12
4X7-14933-10	B13	4X7-16385-00	C 8	4X7-21316-00	C15	3J2-23111-00	D12
4X7-14940-00	B13	2H7-16395-01	C 8	4X7-21317-00	C15		D13
4H7-14945-00	B13	2H7-16396-00	C 8	4X7-2137W-00-98	D 2	3J2-23114-00	D12
		4X7-17121-00	C10				

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
3J2-23114-00	D13	4H7-24181-00	E 2
4H7-23119-00	D12	4X7-24182-01	E 2
	D13	4K0-24183-00	E 2
4H7-23126-00	D12	4K0-24186-00	E 2
122-23129-00	D12	5G5-24240-00	E 2
	D13	4X7-24311-00	E 2
4H7-23136-00	D12	4X7-24500-00	E 2
4X7-23141-00	D12	4X7-24510-00	E 2
4H7-23144-00	D12	2W6-24512-00	E 2
3J2-23145-00	D12	2G2-24522-00	E 2
3J2-23147-00	D12	4X7-24602-00	E 3
	D13	4X7-24612-00	E 3
4A1-23156-00	D12	4X7-24705-00	E 4
509-23158-L0	D12	4X7-24728-00	E 4
	D13	4X7-24737-00	E 4
3J2-23168-00	D12	4X7-24731-00	E 4
	D13	4X7-24738-00	E 4
4K0-23170-00	D12	1L9-24741-00	E 4
1W1-23173-L0	D12	1T4-24741-00	E 4
4X7-23174-00	D15	4X7-24748-00	E 4
278-23181-50	D12	4X7-24776-00	E 4
	D13	2H7-24786-02	E 4
3J2-23183-00	D12	146-25115-00	E 5
	D13	341-25149-00	E 5
3J2-23190-00	D12	4K0-25168-20-98	E 5
	D13	4H7-25181-00	E 5
4X7-23317-00	D14	4E7-25188-00	E 5
2G2-23318-00	D14	521-25188-00	E 8
5G5-23340-00-33	D13	4H7-25190-00	E 5
4X7-23377-00	D15	148-25315-00	E 7
4X7-23389-01	D15	4H7-25321-00	E 7
256-23411-00	D14	4H7-25327-00	E 7
256-23412-00	D14	4H7-2533A-02	E 7
256-23413-00	D14	4H7-25330-01	E 7
256-23414-00	D14	5E4-25338-20-98	E 7
4K0-23415-00	D14	4H7-25351-00	E 7
4H7-23441-00-98	D14	1L9-25355-00	E 7
3Y6-23442-00-98	D14	4H7-25366-01	E 7
4H3-23454-00	D14	4X7-25371-00	E 8
164-23462-00	D14	4H7-25377-00	E 8
341-23469-00	D 3	4H7-25381-00	E 7
*	D 2	1A1-25398-01	E 5
134-23484-10	D 2		E 7
4X7-2411M-00	E 2	1A1-25399-00	E 5
4X7-24110-01-01	E 2		E 7
4X7-24110-01-03	E 2	2M0-25399-00	E 5
4G7-24161-00	E 3		E 7
4G7-24162-00	E 3	4H7-25810-11	E 6

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
2G2-25821-00	E 6	4X7-27442-00	E12
4X7-25831-00	E 6	4X7-27443-00	E12
1J3-25834-01	E 6	3H5-27444-00	E12
2G2-25838-00	E 6	4X7-28100-10	E 6
341-25846-00	E 5	4X7-46101-01	D 8
1U4-25847-00	E 5	1J7-46117-Y0-30	D 8
2G2-25849-01	E 6	1J7-46117-Y0-35	D 8
4H7-25850-00	E10	1J7-46117-Y0-40	D 8
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4X7-82151-00	F 3	4V8-83972-00	F 6
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*	D13
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*	E 7
BALANCER, wheel (20G)	E 5
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*	E 7
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BEARING	B 5
*	B 5
*	C 8
*	C13
*	D 7
BEARING (B16012)	C10
BEARING (B6203)	E 7
BEARING (B6203RS)	E 7
BEARING (B6204)	C10
BEARING (B6205CU8)	C10
BEARING (B6205RC2)	C11
BEARING (B6209RSH2-C2)	C11
BEARING (B6302Z)	E 5
BEARING (B6303)	E 7
BEARING (B6304A3)	C10
BEARING (B6305)	C10
BEARING (B6305RB1 SPECIAL)	D 8
BEARING (B6308C3 SPECIAL)	B 5
BEARING (B6308C4 SPECIAL)	B 5
BEARING (B6912)	C10
BEARING, cylindrical	C11
*	C11
*	D 8
*	D 8
*	D 8
*	D 9

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*	B 2
*	B 2
*	B 3
*	B 4
*	B 4
*	B 4
*	B 7
*	B 7
*	B 7
*	B 9
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B11
*	B12
*	B15
*	B15
*	B15
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*	C 3
*	C 3
*	C 3
*	C 3
*	C 5
*	C 5
*	C 6
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*	C15
*	D 3
*	D 3
*	D 3
*	D 3
*	D 3
*	D 5
*	D 5

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*	D 7
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*	D11
*	D13
*	D14
*	D14
*	D14
*	D14
*	D14
*	D14
*	D15
*	D15
*	E 4
*	E 6
*	E 7
*	E 8
*	E 8
*	E 9
*	E10
*	E11
*	E11
*	E11
*	E13
*	E15
*	E15
*	F 2
*	F 2
*	F 3
*	F 4
*	F 5
*	F 6
*	F 6
*	F 6
BOLT 1	E 6
BOLT, cap	D12
*	D13
BOLT, connecting rod	B 5
*	B 5
BOLT, cylinder holding 3	B 2
BOLT, flange	B15
*	C 6
*	C 9
*	C12
*	C15
*	D 3
*	D 3
*	D 7
*	D 9
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BOLT, stud	B 2
*	B 2
*	B 2
*	C 2
*	C 2
*	C 2
*	C 2
*	C15
*	D 8
*	D 8
BOLT, union	B 3
*	B 9
*	B 9
*	E10
BOLT, washer based	B 7
*	J 9
*	C15
*	C15
*	C15
*	E 7
*	E12
BOLT, with washer	D13
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*	E 4
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BRUSH 2	C 6
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*	E14
BULB (12V-21/5W)	F 2
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*	E13
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*	F 6
BUSH 2	D 7
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BUSH, solid	B 7
*	D11
CABLE, clutch	E 9
CABLE, control 1	D11
CABLE, control 2	D11
CABLE, starter 1	E 9
CABLE, throttle 1	E 9
CALIPER ASSY (LEFT)	E 6
CALIPER SEAL KIT	E 6
CAM CHAIN SPROCKET ASSY 20/50T	B 7
*	B 7
CAM, drive	C11
CAM, driven	C11
CAMSHAFT	E 7
CAMSHAFT 1	B 7
CAMSHAFT 2	B 7
CAP	E 5
*	E 8
CAP ASSY	E 3
CAP, adjust	D11
CAP, bolt	D 3
CAP, cleaner case 2	B12
CAP, front fork	D12
*	D13
CAP, handle lock	D 2
CAP, handlebar cover	D14
CAP, Pivot bolt	E 6
CAP, reservoir	E10
CAP, tensioner case	B 4
CAP, tool box	D 2
*	D 6
CARBURETOR ASSY	B13
CARBURETOR ASSY 1	B13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CARBURETOR ASSY 2	B13
CAST WHEEL, front (1.85-19)	E 5
CAST WHEEL, rear	E 7
CHAIN	B 7
*	B 9
CIRCLIP	B 2
*	B 5
*	C 7
*	C10
*	C10
*	C10
*	C10
*	C14
*	D 9
*	D 9
*	D 9
*	D11
*	D12
*	D13
CLAMP	B 9
*	B 9
*	B10
*	B11
*	C 2
*	C 3
*	C 3
*	C 4
*	C 4
*	C 4
*	D 3
*	D 3
CLAMP 2	B 9
CLAMP, hose	B11
*	B11
*	B11
CLIP	B 2
*	B11
*	B11
*	B11
*	B11
*	B11
*	C 7
*	C 7
*	D 2
*	D 2
*	D 2
*	D 2
*	D 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP	D14
*	E 2
*	E 2
*	E 2
CLIP, oil seal	D12
*	D12
CLUTCH, hub	E 7
CLUTCH, meter	E 5
COLLAR	B 4
*	C 2
*	C 7
*	C 7
*	C12
*	C15
*	D 5
*	D10
*	E 5
*	E10
*	E12
*	E15
COLLAR, body fitting	E15
COLLAR, guide	D 6
COLLAR, wheel	E 8
CONNECTING ROD ASSY	B 5
*	B 5
CONNECTOR	B14
CONTROL PANEL ASSY	D11
CORD, high tension 1	F 3
CORD, high tension 2	F 3
COTTER, valve	B 8
COUPLING, gear	D 8
COVER	F 5
COVER, ball race 1	D14
COVER, cap	C 3
COVER, crankcase 1	C 3
COVER, crankcase 2	C 3
COVER, cylinder head side 1	B 2
COVER, cylinder head side 2	R 2
*	C 3
COVER, cylinder head side 3	B 2
COVER, cylinder head side 4	B 2
COVER, double seat	E 4
COVER, footrest	E11
*	E12
COVER, fuse box	3
COVER, generator	3
COVER, generator 2	2
COVER, handle lever	1 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
COVER, handle lever	E 9
COVER, housing	E 5
COVER, meter	E14
COVER, meter 2	E14
COVER, oil element	B10
COVER, plate	E 7
COVER, plunger cap	B14
COVER, pump gear	B 9
COVER, rear footrest	E12
*	E12
COVER, shift pedal	C14
COVER, side 1	D 5
*	D 5
COVER, side 2	D 5
*	D 5
COVER, socket	E15
COVER, speedometer	E14
COVER, tachometer	E14
COVER, thrust 2	D 7
COVER, upper	D14
CRANKCASE ASSY	C 2
*	C 2
CRANKSHAFT	B 5
CROSS JOINT COMP.	D 3
CROWN, handle	D12
CYLINDER	B 4
CYLINDER COMP., front fork	D12
*	D12
CYLINDER HEAD ASSY	B 2
CYLINDER KIT, master	E10
DAMPER	D 5
*	E14
*	E14
*	F 2
DAMPER SUB ASSY	D11
DAMPER, battery box	D 5
DAMPER, flasher 1	E13
DAMPER, footrest	E12
DAMPER, headlight	E15
DAMPER, locating 1	E 2
DAMPER, locating 2	E 2
DAMPER, locating 3	E 2
DAMPER, rubber 1	C15
DIAPHRAGM ASSY	B13
DIAPHRAGM, reservoir	E10
DIODE	F 5
DISC, brake	E 6
DOUBLE SEAT ASSY	E 4
DRIVE AXLE ASSY	C10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
DUCT	B12
ELEMENT ASSY, oil cleaner	B10
ELEMENT, air cleaner	B11
EMBLEM	E 4
EMBLEM 1	D 5
*	D 5
*	E 3
EMBLEM 2	E 3
FILTER ASSY	C15
FITTING PLATE, bulb	E15
FLANGE, spacer	E 7
FLANGE, spacer 1	E 5
FLAP	D 3
FLASHER RELAY ASSY	F 5
FLOAT	B13
FORK, shift 1	C13
FORK, shift 2	C13
FORK, shift 3	C13
FRAME COMP	C15
FRONT FENDER COMP.	D 3
FRONT FLASHER LIGHT ASSY 1	E13
FRONT FOOTREST ASSY (L.H)	E11
FRONT FOOTREST ASSY (R.H)	E12
FRONT FORK ASSY (L.H)	D12
FRONT FORK ASSY (R.H)	D12
FRONT STOP SWITCH ASSY	F 3
FUEL COCK ASSY 1	E 2
FUEL COCK ASSY 2	C 2
FUEL COCK VALVE SET	E 2
*	E 2
FUEL TANK COMP.	E 2
*	E 2
FUNNEL	B11
FUNNEL, air	B11
FUSE (12V-10A)	F 3
FUSE (12V-15A)	F 3
FUSE (12V-20A)	F 4
FUSE BOX ASSY	F 3
FUSE HOLDER ASSY	F 4
GASKET	B 3
*	B 9
*	B 9
*	B 9
*	C 2
*	C 6
*	D 9
*	D12
*	D13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GASKET	E 2
*	E 2
*	F 3
*	F 3
GASKET 1	C 3
GASKET, cap	E 3
GASKET, crankcase cover	C 3
GASKET, crankcase cover 3	C 3
GASKET, cylinder	B 4
GASKET, cylinder head 1	B 2
GASKET, drain Plug	D12
*	D13
GASKET, exhaust Pipe	B15
GASKET, flasher lens	E13
*	E13
GASKET, float chamber	B13
GASKET, manifold	B11
GASKET, muffler	B15
*	B15
GASKET, tail lens	F 2
GASKET, tensioner case	B 4
*	B 7
GAUGE, level	C 3
*	C 3
GEAR UNIT ASSY	E 5
GEAR, breaker drive (35T)	B 7
GEAR, drive (35T)	B 7
GEAR, idler 1 (35T)	C 7
GEAR, idler 2 (27T)	C 7
GEAR, middle drive (45T)	C10
GEAR, middle driven (47T)	C10
GEAR, Primary drive (47T)	C 8
GEAR, starting motor (19T)	C 7
GEAR, 1st wheel (40T)	C10
GEAR, 2nd wheel (40T)	C10
GEAR, 2nd/3rd Pinion (24/28T)	C10
GEAR, 3rd wheel (36T)	C10
GEAR, 4th Pinion (31T)	C10
GEAR, 4th wheel (32T)	C10
GEAR, 5th Pinion (33T)	C10
GEAR, 5th wheel (30T)	C10
GRAPHIC SET	E 2
GRIP (L.H.)	E 9
GRIP ASSY	E 9
GROMMET	C 2
*	D 3
*	D 5
*	D 5

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GROMMET	D 5
*	D 6
*	E15
*	F 2
*	F 2
GUIDE, air	D 2
GUIDE, cable	D15
GUIDE, intake valve (1ST O/S)	B 2
GUIDE, spring 2	D11
GUIDE, stopper 1	B 7
GUIDE, stopper 2	B 7
GUIDE, stopper 3	B 7
HANDLEBAR	E 9
HEADLIGHT UNIT ASSY	E15
HOLDER	C11
*	E 9
HOLDER, brake hose 1	E10
HOLDER, cable	D 3
*	D14
HOLDER, cable 1	D14
HOLDER, handle lower	D14
HOLDER, handle upper	D14
HOLDER, lever 1	F 6
HORN	F 5
*	F 5
HOSE	B11
*	B11
*	C15
*	D 2
*	E 2
*	E 2
*	E 2
*	F 3
HOSE, air	B11
*	D11
HOSE, brake 1	E10
HOSE, vacuum sensing 1	B11
HOSE, vacuum sensing 2	B11
HOUSING, bearing	C11
*	D 8
HOUSING, Push screw	C 8
IGNITION COIL ASSY	F 3
IGNITOR UNIT ASSY	F 4
INNER TUBE COMP.1	D12
*	D12
JET, main (#122)	B13
JET, Pilot (#41)	B13
JOINT	B11
JOINT, air cleaner 1	B11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
JOINT, air cleaner 1	B11
JOINT, carburetor 1	B11
JOINT, carburetor 2	B11
KEY, straight	C 8
KEY, woodruff	B 5
KNOB, control	D11
LABEL, oil caution	D10
LENS, flasher	E13
*	E13
LENS, headlight	E15
LENS, licence light	F 2
LENS, taillight	F 2
LEVER 1	F 6
LEVER 2	F 6
LEVER, camshaft	E 7
LEVER, seat	E 4
LEVER, starter	F 6
LEVER, starter 1	B13
LEVER, starter 2	B13
LID 1	E 4
LINK, side stand	E11
MAIN SWITCH ASSY	F 3
MASTER CYLINDER ASSY	E10
MIDDLE GEAR COMP	C11
MIRROR ASSY	E 9
*	E 9
MUD GUARD COMP.	D 3
MUFFLER 1	B15
NEEDLE SET 1	B14
NEEDLE SET 2	B14
NEEDLE VALVE ASSY	B14
NEUTRAL SWITCH ASSY	F 3
NOZZLE, main	B13
NUT	B 2
*	B 2
*	B 2
*	B 5
*	B 5
*	B 5
*	B 7
*	B 8
*	B15
*	C 8
*	C 8
*	C 8
*	C 8
*	C11
*	C11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	C11
*	C15
*	C15
*	C15
*	D 2
*	D 3
*	D 3
*	D 3
*	D 4
*	D 5
*	D 5
*	D 7
*	D 9
*	D 9
*	D11
*	D13
*	D14
*	D14
*	E 4
*	E 6
*	E 8
*	E 9
*	E11
*	E11
*	E11
*	E12
*	E12
*	E14
*	E14
*	F 2
*	F 3
*	F 5
*	F 5
*	F 5
*	F 6
NUT, adjusting	E15
NUT, castle	E 5
*	E 8
NUT, fitting 2	D14
NUT, flange	E13
*	E13
*	F 5
NUT, ring	B15
NUT, self-locking	C15
*	D 8
NUT, spring	E 4
NUT, u	F 6
*	F 6
O-RING	B 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
O-RING	B 2
*	B 4
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B10
*	C 2
*	C 2
*	C 2
*	C 3
*	C 6
*	C 6
*	C 8
*	C11
*	C11
*	C11
*	D 8
*	D 9
*	D11
*	D12
*	D12
*	D13
*	D13
*	E 2
*	E 2
*	E 7
*	F 3
*	F 6
O-RING KIT, caliper	E 6
OIL LEVEL GAUGE ASSY	F 4
OIL PIPE COMP. 1	B 9
OIL PIPE COMP. 2	B 9
OIL PUMP ASSY	B 9
OIL SEAL	C 3
*	C 8
*	C10
*	C11
*	C14
*	D 8
*	D 8
*	D 9
*	D 9
*	D12
*	D12
*	E 5
*	E 5

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PAD SPRING, caliper	E 6
PAD, seat	E 4
*	E 4
PANEL, side	F 6
PEDAL, brake	E11
PEDAL, shift	C14
PICK-UP ASSY	C 5
PIN	E11
PIN, clevis	E11
*	E11
*	E12
*	E12
*	E12
PIN, cotter	D11
*	E 5
*	E 8
*	E11
*	E12
*	E12
*	E12
PIN, dowel	B 2
*	B 7
*	B 7
*	B 9
*	C 2
*	C 3
*	C 3
*	C 8
*	C13
*	C13
*	D11
PIN, float	B13
PIN, piston	B 5
PIPE, breather 1	B 2
PIPE, delivery 2	B 9
PIPE, exhaust 1	B15
PIPE, exhaust 2	B15
PIPE, fuel 1	E 2
PIPE, silencer	B12
PISTON (STD)	B 5
*	B 5
PISTON (1ST O/S 0.25MM)	B 5
PISTON (2ND O/S 0.50MM)	B 5
PISTON (3RD O/S 0.75MM)	B 5
PISTON (4TH O/S 1.00MM)	B 5
PISTON ASSY, caliper	E 6

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PISTON RING SET (STD)	B 5
PISTON RING SET (1ST O/S)	B 5
PISTON RING SET (2ND O/S)	B 5
PISTON RING SET (3RD O/S)	B 5
PISTON RING SET (4TH O/S)	B 5
PLANE BEARING, connecting rod	B 5
*	B 5
*	B 5
*	B 5
*	B 5
*	E 6
*	B 6
*	B 6
PLATE	B 3
PLATE, battery fitting	D 5
PLATE, bearing	C11
PLATE, bearing cover	C 3
PLATE, brake shoe	E 7
PLATE, breather	B 2
PLATE, breather 2	B 7
PLATE, clutch 1	C 8
PLATE, clutch 2	C 9
PLATE, friction	C 8
PLATE, indicator	E 7
PLATE, pressure 1	C 9
PLATE, seat	C 8
PLATE, thrust 1	C 8
PLUG	C 2
*	D 2
*	D 7
PLUG CAP ASSY	C 3
PLUG, drain	D13
*	D12
*	D13
PLUG, oil	C 2
PLUG, spark (NGK BP-7ES)	B 3
PLUG, straight screw	E 9
*	E 9
*	D 9
POINT, neutral	C12
PRI. DRIVEN GEAR COMP. (78T)	C 8
PROTECTOR	C 2
PUSH LEVER ASSY	C 8
RACE, ball 1	D14
RACE, ball 2	D14
RACE, ball 3	D14
RACE, ball 4	D 4
RACE, inner	D 8

PARTS NAME INDEX

DESCRIPTION	GRID NO.
REAR ARM BRACKET COMP.	C15
REAR ARM COMP.	D 7
REAR AXLE GEAR CASE ASSY	D 8
REAR FENDER COMP.	D 3
REAR FLASHER LIGHT ASSY 1	E13
REAR FOOTREST ASSY 1	E12
REAR FOOTREST ASSY 2	E12
REAR FRAME COMP.	C15
REAR REFLECTOR ASSY	F 5
RECTIFIER & REGULATOR ASSY	F 5
RELAY ASSY	F 5
RELIEF VALVE ASSY	B10
RETAINER, ball	C 8
RETAINER, bearing	C11
*	D 8
RETAINER, camper	E 6
RETAINER, clutch	E 5
RETAINER, valve spring	B 8
RIM, headlight	E15
RING, clutch boss	C 8
RING, retaining	E15
RIVET	D 2
ROD, brake	E11
ROD, push 1	C 8
ROD, push 2	C 8
ROLLER	B14
ROTOR ASSY	C 5
SCOOP, air 1	D 2
SCOOP, air 2	D 2
SCREW	E 2
*	F 6
SCREW, adjusting	C 8
SCREW, countersunk	E 3
*	E 3
SCREW, flat head	C13
*	C13
*	E10
SCREW, hexagon	E11
*	E14
SCREW, oval head	C 3
*	F 5
SCREW, Pan head	D12
*	B13
*	B13
*	B13
*	B13
*	B13
*	C 3
*	C 6

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, Pan head	D 2
*	D 2
*	D 3
*	D 4
*	D 5
*	D11
*	D11
*	D14
*	E 2
*	E 2
*	E 2
*	E 2
*	E 3
*	E 4
*	E13
*	E13
*	E14
*	E14
*	E15
*	E15
*	E15
*	F 2
*	F 3
*	F 4
*	F 5
*	F 6
*	F 6
*	F 6
SCREW, Push	C 8
SCREW, rim adjuster	F 2
SCREW, rim adjusting	E15
SCREW, tapping	E14
SCREW, valve adjusting	B 8
SCREW, with washer	E 7
SEAL	B12
*	B12
SEAL, cylinder 1	B 2
SEAL, dust	D12
*	D12
SEAL, steering	D14
SEAL, valve stem	B 8
SEAT LOCK ASSY	E 4
SEAT, spring lower	D11
SEAT, spring upper	D11
SEAT, valve spring	B 8
SEGMENT	C13
SHAFT 1	C 7
SHAFT, brake Pedal	E11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SHAFT, drive	D 9
SHAFT, Pivot	D 7
SHAFT, rocker	B 8
SHAFT, tensioner	B 7
SHIFT CAM ASSY	C13
SHIFT LEVER ASSY	C14
SHIM, Pinion (0.15T)	C11
SHIM, Pinion (0.30T)	C11
SHIM, Pinion (0.40T)	C11
SHIM, Pinion (0.50T)	C11
SHIM, ring gear (0.30T)	D 8
SHIM, ring gear (0.35T)	D 8
SHIM, ring gear (0.40T)	D 8
SHIM, ring gear (0.45T)	D 8
SHIM, ring gear (0.50T)	D 8
SHIM, thrust (0.15T)	D 8
SHIM, thrust (0.30T)	D 8
SHIM, thrust (0.40T)	D 8
SHIM, thrust (0.50T)	D 8
SLEEVE, caliper	E 6
SOCKET CORD ASSY	E14
SOCKET, meter	E14
SOCKET, Pilot light	E15
SPACER	B12
*	E 5
*	E 7
SPACER, expansion	C11
SPEEDOMETER ASSY	E14
SPEEDOMETER CABLE ASSY	E14
SPINDLE, taper	D12
*	D12
SPRING	D11
SPRING, clutch boss	C 8
SPRING, compression	B 7
*	B 8
*	B 8
*	C 7
*	C 9
*	C11
*	D 9
*	E11
*	F 6
SPRING, diaphragm 1	B13
SPRING, diaphragm 2	B13
SPRING, front fork	D12
*	D12
SPRING, screw	E15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPRING, tension	C 8
*	C14
*	E 7
*	E11
*	E11
*	E11
*	E11
SPRING, torsion	C14
*	C14
*	E12
*	E12
SPROCKET, cam chain (28T)	B 7
SPROCKET, drive	B 5
SPROCKET, driven (35T)	B 9
STAND, main	E11
STAND, side	E11
STARTER CIRCUIT CUT-OFF RELAY	F 5
STARTER PLUNGER KIT	B14
STARTER SWITCH ASSY	F 5
STARTING MOTOR ASSY	C 6
STATOR ASSY	C 5
STAY, engine 2	C15
STAY, engine 3	C15
STAY, engine 4	C15
STAY, flasher	E13
STAY, flasher 2	E13
STAY, headlight	D15
STAY, headlight 1	E15
STAY, rear	D 3
STOP SWITCH ASSY	F 3
STOPPER	D15
STOPPER LEVER ASSY	C14
STOPPER, main stand	B15
*	E 4
STOPPER, shift bar	C13
SWITCH	F 6
SWITCH, handle 3	F 6
SWITCH, handle 4	F 6
TACHOMETER ASSY	E14
TAILLIGHT ASSY	F 2
TENSIONER ASSY, cam chain	B 7
THROTTLE SCREW WITH SPRING 1	B14
THROTTLE SCREW WITH SPRING 2	B14
TIRE (130/90-16)	E 7
*	E 7
TIRE (3.50-19)	E 5
*	E 5
TOOL KIT	D 6
TUBE (130/90-16)	E 7
*	E 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
TUBE (3.25-19)	E 5
*	E 5
TUBE, outer 1	D12
TUBE, outer 2	D12
UNDER BUCKET COMP.	D13
VALVE, exhaust	B 8
VALVE, intake	B 8
VALVE, mixture control	B11
WASHER	B 7
*	B11
*	C10
*	C10
*	C10
*	D 3
*	D 5
*	D 5
*	F 8
*	E12
*	E12
*	F 2
*	F 3
*	F 4
*	F 5
*	F 5
*	F 6
WASHER KIT	C 6
WASHER SET	B14
WASHER, claw	C 8
WASHER, conical spring	D 2
WASHER, foot rest	E11
*	E12
WASHER, lock	C 8
*	C 9
*	C15
*	C15
*	D 7
*	E 6
WASHER, main Jet	B13
WASHER, Plain	C 3
*	D 3
*	E 6
*	E11
*	E14
*	F 6
WASHER, Plate	B 2
*	B 2
*	B 6
*	B 6
*	D 7
*	E 7
*	B12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate	B12
*	B12
*	B15
*	B15
*	B15
*	C 5
*	C 8
*	C 9
*	C10
*	C11
*	C11
*	C13
*	C14
*	C14
*	C14
*	C15
*	C15
*	D 2
*	D 2
*	D 3
*	D 3
*	D 4
*	D 5
*	D 5
*	D 8
*	D 9
*	D14
*	D14
*	D15
*	E 2
*	E 4
*	E 6
*	E 6
*	E 7
*	E 7
*	E 8
*	E10
*	E11
*	E12
*	E13
*	E14
*	E14
*	E15
*	F 2
*	F 2
*	F 3
*	F 5
*	F 6
WASHER, Plate (1.95T)	D 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate (2.05T)	D 7
WASHER, Plate (2.15T)	D 7
WASHER, sPecial	E 2
*	E14
WASHER, sPring	B16
*	B13
*	B13
*	B13
*	B13
*	D 2
*	D 2
*	D 3
*	D 3
*	D 3
*	D 3
*	D 4
*	D 5
*	D 5
*	D 5
*	D 7
*	D10
*	D13
*	D14
*	D14
*	D15
*	E 4
*	E 6
*	E 8
*	E10
*	E11
*	E14
*	E14
*	E14
*	E15
*	E15
*	F 2
*	F 3
*	F 3
*	F 4
*	F 5
*	F 5
*	F 5
*	F 5
*	F 5
*	F 6
WASHER, thrust	C11
WASHER, thrust (1.4T)	D 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, thrust (1.5T)	D 9
WASHER, thrust (1.6T)	D 9
WASHER, thrust (1.7T)	D 9
WASHER, thrust (1.8T)	D 8
WASHER, thrust (1.9T)	D 8
WASHER, thrust (2.0T)	D 9
WASHER, thrust (2.1T)	D 9
WASHER, thrust (2.2T)	D 9
WASHER, thrust (2.3T)	D 9
WASHER, wave	D 9
WHEEL LOCK ASSY	D 6
WHEEL, starter (23T)	C 7
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